

## The 2011 Leading Food and Beverage Companies Major Facilities and Employees

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## Abstracts

For each company, the report provides:

Major administrative, manufacturing, and R&D facilities in the U.S. and abroad.

Manufacturing practices.

New plants under construction.

The U.S. and international workforce.

The companies analyzed in the report: Cargill, Coca-Cola, ConAgra, Diageo, Kraft, Mars, Nestle, PepsiCo, Tyson, and Unilever.

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