

The 2012 Leading Flavor and Fragrance Companies Major Facilities and Employees

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Abstracts

For each company, the report provides:

Production, compounding, creative, and R&D facilities by country.

Workforce size.

The companies analyzed in the report: Firmenich, Givaudan, T. Hasegawa, IFF, Mane, Quest, Robertet, Sensient, Symrise, and Takasago.

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