

# The 2012 Leading Flavor and Fragrance Companies Comparative Analysis

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## Abstracts

This report ranks the world's major flavor and fragrance companies according to the following criteria:

Worldwide sales and rank.

Sales estimates for North America, Europe, and the rest of the world.

Operating profit and margins.

R&D expenditures and percent of sales.

The companies analyzed in the report: Firmenich, Givaudan, T. Hasegawa, IFF, Mane, Quest, Robertet, Sensient, Symrise, and Takasago.

Contains 7 pages and 5 tables

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