

# **Moisture Management Fabrics: Key to Wearer Comfort**

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# **Abstracts**

Moisture management is the process of transporting moisture in the form of perspiration away from the skin to the outer surface of a fabric or garment where it can evaporate. As such, moisture management provides a number of benefits, including thermoregulation, a reduction of perspiration build-up on a garment, a reduction of blisters and chafing caused by wet garments and a reduction of the proliferation of microorganisms. Originally, moisture management garments were designed specifically for individuals who regularly engage in physical activity, such as extreme athletes, firefighters and the military. However, given the comfort which moisture management garments provide, they are being used to an ever increasing extent in apparel applications which are less technical such as casual wear and sleepwear. Much research effort has been concentrated on designing and developing moisture management fabrics as companies aim to enhance their functionality by imparting cooling sensations, ultraviolet (UV) protection and antimicrobial efficacy. This report provides a wealth of information on the function of moisture management fibres, yarns and fabrics and their application in a variety of sectors. It also features information on the design of moisture management garments and test methods for assessing moisture management in fabrics. Furthermore, the report presents examples of innovations in moisture management fibres, fabrics and apparel as well as an outlook for the future of these increasingly important technologies.



# Contents

#### SUMMARY

#### INTRODUCTION

# ROLE OF MOISTURE MANAGEMENT IN FABRICS AND APPAREL

Thermoregulation Base layer Middle layer Outer layer Controlling weight build-up Reducing skin damage Minimising the proliferation of Microorganisms

#### **MOISTURE TRANSPORT IN FABRICS**

Factors affecting moisture transport Weight or thickness Fibre fineness Fibre types Special finishes Breathability

#### FIBRES FOR MOISTURE MANAGEMENT

Polyester
Polypropylene
Polyamide
Silk
Merino wool
Cotton
Blends

#### **DESIGN OF MOISTURE MANAGEMENT GARMENTS**

Tools used in the design of moisture management garments Body mapping technology



Adidas: BodyMapping Adidas: Flow Mapping Hohenstein Institute: comfort mapping technology

#### TEST METHODS FOR ASSESSING MOISTURE MANAGEMENT IN

# FABRICS

AATCC Test Method 195-2009: Liquid Moisture Management Properties of Textile Fabrics Sweateing thermal manikin tests Moisture management fabrics: key to wearer comfort

# **APPLICATIONS OF MOISTURE MANAGEMENT FABRICS**

Sportswear Active outdoor wear Flame resistant apparel Other applications

# **INNOVATIONS IN MOISTURE MANAGEMENT FIBRES, FABRICS**

#### AND APPAREL

Adidas: Climachill Cocona: 37.5 Columbia Sportswear: Omni-Freeze Zero Columbia Sportswear: Omni-Wick EVAP Coolcore: Coolcore Cotton Incorporated: TransDRY drirelease: drirelease HeiQ Materials: Adaptive Invista: CoolMax Invista: Thermo°Cool Invista: Thermo°Cool Invista: Thermolite Lenzing: Lenzing FR Lenzing: Tencel Lusom?: dryLon Marmot: DriClime

Moisture Management Fabrics: Key to Wearer Comfort



Milliken: VisaEndurance

- Mitsui & Co: Pertex
- MMT Textiles: Inotek
- Nanotex: Dry Inside
- Nike: Dri-FIT
- Nilit: Nilit Aquarius
- Patagonia: Capilene
- Pearl Izumi: Ultrasensor
- Polartec: PowerDry
- Polartec: Power Wool
- Rhovyl: Rhovyl
- Saucony: DryLete
- Schoeller: 3XDRY
- Schoeller: c\_change
- Schoeller: Dryskin and Dryskin Extreme
- Dryskin Extreme
- Sportwear Argentona: Dry-Clim
- Teijin Fibers: moisture absorbing polyester fabric
- The North Face: FlashDry
- Trevira: Trevira Moisture Control
- Moisture management fabrics: key to wearer comfort
- Unifi: Sorbtek
- University of California: moisture management fabric
- X-Technology Swiss Research & Development: X-Bionic The Trick

# OUTLOOK



# **List Of Tables**

# LIST OF TABLES

Table 1: RET values and wearer comfort Table 2: Commonly used test methods for assessing the moisture management properties of textiles and clothing, 2014



# **List Of Figures**

#### LIST OF FIGURES

- Figure 1: Moisture management in clothing
- Figure 2: Sweating manikin
- Figure 3: Polartec Power Dry
- Figure 4: X-BIONIC The Trick



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