

Flame Resistant Fibres, Fabrics and Apparel: Balancing Protection, Comfort and Durability

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Abstracts

Flame resistant fabrics play a crucial role in providing protection from hazards such as heat, flames, electric arcs and molten metal. As such, they are widely used in the manufacture of protective apparel for personnel working in a number of industries as well as for firefighters and military personnel. Manufacturers of flame resistant fabrics have a broad range of flame retardant finishes and inherently flame resistant fibres from which to choose when developing their products. Furthermore, the range of flame resistant fabrics available is extremely diverse, and includes denim style fabrics, fleece fabrics, heavy duty fabrics, knitted fabrics and lightweight shirt fabrics. Manufacturers of flame resistant fabrics are continuing to innovate, and there is a trend towards the development of flame resistant fabrics which incorporate additional properties such as breathability and moisture management in order to improve comfort. Overall, global demand for flame resistant fabrics is forecast to grow at a healthy pace in the coming years, reflecting the implementation of stricter safety standards and a spur in infrastructure projects in developing markets. However, the market faces some challenges notably those associated with environmental sustainability. This report provides a wealth of information on recent developments in the market for flame resistant fabrics, and discusses the opportunities and challenges facing the market. Topics explored in the report include: markets for flame resistant fibres, fabrics and apparel; the flammability of different fibres; factors affecting the flammability of apparel; measuring flame resistance; flammability testing of fabrics for use in the manufacture of consumer products; different types of flame resistant fibres, fabrics and apparel; flammability regulations; standards for flame resistant personal protective apparel; key producers of flame retardant finishes and additives and their products; and key producers of flame resistant fibres, yarns and fabrics and their products. Also, it provides an outlook for the future.



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Fabric construction

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Polybenzimidazole (PBI)

Polybenzoxazole (PBO)

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KEY PRODUCERS OF FLAME RETARDANT FINISHES AND ADDITIVES AND THEIR PRODUCTS

Alexium International Group (Alexium): Alexiflam FR and Alexiflam NF

Clariant: Exolit

Huntsman Textile Effects: Pyrovatex CP NEW and Pyrovatex CP-LF

Lubrizol: flame retardant coatings and additives

Solvay: Proban

KEY PRODUCERS OF FLAME RESISTANT FIBRES AND YARNS AND THEIR PRODUCTS

DuPont: Nomex Evonik Fibres: P84

Filidea: Protal Green yarn Fire-Dex: Tecgen fibre

Gun Ei Chemical Industry: Kynol fibres

Kaneka Corporation: Kanecaron and Protex

Kermel: Kermel

Lenzing: LENZING FR

PBI Performance Products: PBI RadiciGroup: Starlight FR yarn

Teijin Aramid: Twaron and Teijinconex

Toyobo: Zylon

Yantai Tayho Advanced Materials (Tayho): Newstar meta-aramid fibre

KEY PRODUCERS OF FLAME RESISTANT FABRICS AND THEIR PRODUCTS

Carrington Textiles: flame retardant treated (FRT) fabrics and inherently flame resistant

fabrics

Daletec: MetalShield, RigShield and SparkShield fabrics

Glen Raven: GlenGuard FR and GlenGuard Hi-Vis

Milliken & Company (Milliken): ResQ and Westex branded flame resistant fabrics

ResQ

Tecgen71

Westex by Milliken and Westex fabrics Mount Vernon FR: flame resistant fabrics

National Safety Apparel: Drifire



PBI Performance Products: fabrics incorporating PBI fibre

Polartec: flame resistant fabrics with additional performance properties

TenCate Protective Fabrics: flame resistant fabrics for workwear and firefighters'

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Flame resistant fabrics for workwear
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