

# **Longitudinal Submerged Arc Welded Pipe Market – Global Industry Size, Share, Trends, Opportunity, and Forecast, Segmented By Manufacturing Process (Hot Rolled, Cold Rolled), By Application (Oil and Gas, Water, Construction, Chemical Industry, Others), By Region, By Competition, 2020-2030F**

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## **Abstracts**

### Market Overview

The Global Longitudinal Submerged Arc Welded (LSAW) Pipe Market was valued at USD 6.8 billion in 2024 and is projected to reach USD 9.6 billion by 2030, registering a CAGR of 5.7% during the forecast period. This market is primarily driven by the increasing need for high-performance pipeline infrastructure, especially in the oil and gas sector for long-distance, high-pressure transmission. Countries like the U.S., India, China, and Saudi Arabia are making significant investments in pipeline development to meet rising energy demands. In parallel, accelerating urbanization and industrialization in emerging economies are spurring demand for reliable piping solutions in water supply, sewage systems, and structural support. LSAW pipes are preferred due to their superior strength, corrosion resistance, and weldability, making them well-suited for offshore, deepwater, and extreme-condition applications. Additionally, advancements in welding technologies and non-destructive testing methods are enhancing production reliability. The expansion of clean energy sectors, including hydrogen and carbon capture pipelines, is also opening new growth avenues for LSAW pipes.

### Key Market Drivers

#### Expansion of Oil & Gas Pipeline Infrastructure

The growing development of oil and gas pipeline infrastructure worldwide serves as a key growth driver for the LSAW pipe market. With the need for energy security and rising consumption, countries are deploying high-strength, large-diameter pipes for transporting oil and gas over long distances and under high pressure. LSAW pipes, known for their superior strength and dimensional precision, are particularly suitable for cross-country and subsea pipelines. Countries like Russia, the U.S., China, and Middle Eastern nations are heavily investing in strategic energy projects. Examples include Russia's Nord Stream and Power of Siberia pipelines, and U.S. pipeline expansions driven by shale gas output. India and China are also expanding domestic pipeline networks to support their industrial and residential energy needs. In these large-scale applications, LSAW pipes are preferred over alternatives like SSAW pipes due to their enhanced straightness, seam integrity, and compliance with stringent safety standards.

## Key Market Challenges

### High Production Costs and Capital-Intensive Manufacturing Process

The LSAW pipe market faces notable challenges due to the high production costs linked with its complex and capital-intensive manufacturing process. Producing LSAW pipes involves several intricate steps such as edge milling, pre-bending, welding, and ultrasonic testing, all requiring sophisticated machinery and infrastructure. These requirements limit market entry for smaller manufacturers and increase the financial burden of operations. Furthermore, meeting international quality certifications like API 5L and ISO 3183 adds to cost pressures. Volatile raw material prices—especially hot-rolled steel plates—compound these challenges, with factors like geopolitical tensions and global supply chain disruptions influencing steel availability and pricing. The LSAW production process also lacks economies of scale unless supported by bulk orders, making cost optimization difficult compared to other pipe types such as ERW pipes.

## Key Market Trends

### Integration of Advanced Manufacturing Technologies and Automation

A significant trend in the LSAW pipe market is the increasing incorporation of advanced manufacturing technologies and automation. To meet the growing demand for high-performance, defect-free pipes, manufacturers are adopting state-of-the-art welding systems, real-time monitoring tools, and non-destructive testing (NDT) techniques. Innovations such as automatic multi-wire submerged arc welding (SAW) systems

improve welding depth and productivity, while robotic handling systems and laser-guided alignment tools enhance welding precision and reduce defects. Additionally, the implementation of digital twin technologies and Industry 4.0-driven process automation is enabling real-time monitoring of production quality, material traceability, and pipe geometry throughout the manufacturing cycle. These advancements are not only improving efficiency and consistency but also ensuring compliance with global standards like API 5L and DNV-OS-F101.

## Key Market Players

Jindal Saw Limited

Nippon Steel Corporation

Welspun Corp Limited

Tenaris S.A.

Baosteel Group Corporation

United States Steel Corporation

Arabian Pipes Company

EVRAZ North America

## Report Scope:

In this report, the Global Longitudinal Submerged Arc Welded Pipe Market has been segmented into the following categories, in addition to the industry trends which have also been detailed below:

Longitudinal Submerged Arc Welded Pipe Market, By Manufacturing Process:

Hot Rolled

Cold Rolled

Longitudinal Submerged Arc Welded Pipe Market, By Application:

Oil and Gas

Construction

Chemical Industry

Others

Longitudinal Submerged Arc Welded Pipe Market, By Region:

North America

United States

Canada

Mexico

Europe

Germany

France

United Kingdom

Italy

Spain

Asia Pacific

China

India

Japan

South Korea

Australia

South America

Brazil

Colombia

Argentina

Middle East & Africa

Saudi Arabia

UAE

South Africa

## Competitive Landscape

**Company Profiles:** Detailed analysis of the major companies present in the Global Longitudinal Submerged Arc Welded Pipe Market.

## Available Customizations:

Global Longitudinal Submerged Arc Welded Pipe Market report with the given market data, Tech Sci Research offers customizations according to a company's specific needs. The following customization options are available for the report:

## Company Information

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