

# **India Toluene Market By Derivative (Benzene & Xylene, Solvents, Gasoline Additives, Toluene Di-isocyanate (TDI), Tri Nitro Toluene (TNT), & Others), By Application (Drugs, Dyes, Blending, Cosmetic Nail Products, Others), By Region, Competition, Forecast and Opportunities, 2020-2030F**

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## **Abstracts**

India Toluene Market achieved a total market volume of 281.26 Thousand Metric Tonnes in 2024 and is poised for strong growth in the forecast period, with a projected Compound Annual Growth Rate (CAGR) of 3.01% through 2030. Toluene, a versatile polyalcohol with four hydroxyl groups, is a vital chemical compound that finds applications across various industries, including paint and coatings, plastics, adhesives, and pharmaceuticals. In India, the Toluene market has experienced significant growth over the years, driven by the expanding industrial base. The Indian Toluene market has thrived due to its versatility and wide-ranging applications. Toluene is a crucial ingredient in the formulation of paints, varnishes, and coatings. With India experiencing a boom in construction and infrastructure development, there is a rising demand for high-quality paints and coatings, contributing significantly to the need for Toluene. Toluene is employed as a monomer in the production of alkyd resins, which are essential for making various plastic products. The growing plastics industry in India, driven by packaging, automotive, and consumer goods sectors, fuels the demand for Toluene.

The adhesives industry relies on Toluene to produce high-performance adhesives and sealants. As India's manufacturing sector expands, the requirement for effective bonding agents and sealants grows, spurring the demand for Toluene. Toluene serves as an important intermediate in the synthesis of certain pharmaceutical compounds. The flourishing pharmaceutical industry in India, addressing domestic healthcare needs

and contributing significantly to exports, has led to a surge in Toluene consumption. The Indian Toluene market is a combination of domestic production and imports. Domestic manufacturers like Kanoria Chemicals and Industries Ltd. and India Glycols Ltd. have substantially increased their production capacities to cater to the growing demand.

Despite the strong domestic production, India still imports Toluene to meet specific requirements or mitigate temporary supply shortages. These imports often come from countries like China, South Korea, and Japan. The production and use of Toluene in India are subject to regulatory guidelines set by the Bureau of Indian Standards (BIS) and other relevant authorities. These regulations ensure that the quality, safety, and environmental standards for Toluene are met. Given its chemical nature, Toluene production and disposal can have environmental implications. Manufacturers are encouraged to adopt sustainable practices to minimize these concerns and comply with environmental regulations.

## Key Market Drivers

### Expanding Downstream Derivatives Market Propels the Indian Toluene Market Growth

The Indian Toluene market is currently experiencing a remarkable surge in demand, primarily driven by the growing needs of the paints and coatings industry. This surge can be attributed to the versatile properties and unique characteristics of Toluene, which have positioned it as a vital component in the formulation of paints, varnishes, and coatings. As India's construction, automotive, and industrial sectors continue to expand, the use of Toluene in the manufacturing of paints and coatings has become essential for meeting the rising demands of these industries. Toluene, a versatile polyhydric alcohol, serves as a key ingredient in the synthesis of various resins and binders used in the formulation of paints, varnishes, and coatings. It plays a pivotal role in improving the durability, adhesion, and performance of these products. The versatility of Toluene in the paints and coatings industry significantly contributes to the sector's ability to address complex challenges related to aesthetics and protection.

One of the primary applications of Toluene in the paints and coatings sector is in the production of alkyd resins. Alkyd resins are essential binders used in oil-based paints and coatings. They provide excellent adhesion to various surfaces, durability, and gloss retention. Toluene-based alkyd resins are vital for formulating high-quality oil-based paints that find applications in architectural, automotive, and industrial coatings. Toluene also plays a critical role in the production of epoxy ester resins. These resins are used

in various coatings, including powder coatings, where they offer excellent chemical resistance, corrosion protection, and adhesion properties. Toluene-based epoxy ester resins contribute to the formulation of coatings that are suitable for protecting metal surfaces and other substrates.

Toluene is employed in the synthesis of urethane resins. Urethane resins are used in the production of water-based coatings, providing good adhesion, flexibility, and resistance to abrasion. Toluene-based urethane resins are integral to formulating environmentally friendly coatings that find applications in architectural and industrial settings. Toluene-based polyols are essential components in the production of polyester resins used in various coatings. Polyester resins provide excellent weather resistance, color retention, and durability in outdoor applications. Toluene's versatility in enhancing the performance of polyester resins is crucial for formulating coatings used in architectural and industrial settings.

The demand for Toluene in the paint and coatings industry extends to the production of powder coatings. Toluene-based polyols are used to improve the flow, leveling, and overall performance of powder coatings. Powder coatings offer several advantages, including reduced environmental impact, durability, and the absence of volatile organic compounds (VOCs), making them a preferred choice for various applications.

The growing demand for Toluene in the formulation of paints, varnishes, and coatings has prompted manufacturers to invest in expanding production capacities and refining production processes. Ensuring a reliable and consistent supply of high-quality Toluene is essential for the paints and coatings industry, where product quality, performance, and sustainability is paramount. In February 2024, Grasim Industries, the flagship company of the Aditya Birla Group, has ventured into the paint industry with the launch of its much-awaited brand, Birla Opus. As industries strive to meet stringent quality standards and regulatory requirements, the choice of raw materials like Toluene has become a critical consideration. Toluene's compliance with global quality and safety standards, as well as its role in creating environmentally friendly coatings, has made it an attractive option for manufacturers in these industries. The commitment to producing high-quality and sustainable coatings aligns with the use of Toluene as a key component in the formulation of paints and coatings.

### Increasing Demand for Toluene as a Solvent Propels India's Toluene Market Growth

The Indian toluene market is experiencing significant growth, primarily driven by the increasing demand for toluene as a solvent across various industries. Toluene, a

versatile and highly effective solvent, plays a pivotal role in numerous applications, including paints, coatings, adhesives, and chemicals. As the need for efficient and high-quality solvents continues to grow in India, the demand for toluene is expected to drive the expansion of the Indian toluene market.

The chemical manufacturing sector is another significant consumer of toluene as a solvent. Toluene is used in various chemical processes and as a reaction medium in the synthesis of diverse chemical compounds. Its versatility in dissolving different types of chemicals and substances makes it invaluable for chemical processes in industries ranging from pharmaceuticals to petrochemicals.

The pharmaceutical industry relies on toluene as a solvent in the production of active pharmaceutical ingredients (APIs) and other pharmaceutical compounds. Toluene's use in pharmaceutical synthesis is essential for the development and manufacturing of medications and drugs. As India's pharmaceutical sector expands, driven by increasing healthcare needs, research and development activities, and generic drug production, the demand for high-purity toluene as a critical solvent in pharmaceutical applications has grown significantly. The growth of the toluene market has led to investments in expanding production capacities and ensuring the quality and purity of toluene. A consistent supply of high-quality toluene is essential for industries to meet stringent regulatory standards, safety requirements, and quality expectations.

### Rising Manufacturing and Industrial Activities in the Region is Driving the India Toluene Market Growth

The Indian toluene market is currently experiencing robust growth, primarily driven by the rising manufacturing and industrial activities in the region. Toluene, a versatile and widely used chemical compound, is a key raw material in various industrial processes and applications. As manufacturing and industrial sectors in India continue to expand and diversify, the demand for toluene has surged, propelling the growth of the Indian toluene market.

One of the key drivers behind this growth is the extensive use of toluene in the production of chemicals and petrochemicals. Toluene serves as a feedstock in the manufacturing of valuable derivatives, including benzene, toluene diisocyanate (TDI), and other aromatic compounds. These derivatives are crucial components in various industries, such as plastics, synthetic fibers, and rubber. As India's industrial base expands and the petrochemical sector experiences growth, the demand for toluene as a feedstock for the production of these derivatives has increased significantly.

Toluene is also a fundamental component in the production of toluene diisocyanate (TDI), which is used in the manufacturing of polyurethanes. Polyurethanes are essential materials in industries like construction, automotive, and consumer goods. With the increasing demand for high-quality polyurethane-based products, including foams, coatings, and adhesives, the demand for TDI and, subsequently, toluene as a feedstock has grown in tandem. The automotive sector relies on toluene as a key component in the production of various materials, including fuel additives and rubber compounds. Toluene is used in the formulation of high-octane gasoline and as a component in rubber manufacturing, contributing to the automotive industry's growth in India. As the automotive sector continues to evolve and modernize, the demand for toluene as a raw material and additive remains strong.

The chemical manufacturing industry, which encompasses a wide range of products from specialty chemicals to pharmaceuticals, relies on toluene in various chemical processes. Toluene's solvency and versatility make it a vital component in the synthesis of diverse chemical compounds. As industries in India continue to diversify and evolve, the demand for toluene as a chemical intermediate and solvent has seen notable growth.

Toluene is used in the production of explosives and explosives precursors, supporting critical applications in defense, mining, and construction. With the increased focus on defense modernization and infrastructure development in India, the demand for toluene in this segment has experienced substantial growth. The growth of the toluene market has prompted investments in expanding production capacities and ensuring the quality and purity of toluene. A dependable supply of high-quality toluene is essential for industrial processes to meet stringent regulatory standards and safety requirements while delivering products that meet the expectations of various industries. The rising manufacturing and industrial activities in India, driven by factors such as industrial diversification, petrochemical sector growth, and the automotive industry's expansion, are key factors propelling the growth of the Indian toluene market. Toluene plays a crucial role as a feedstock, chemical intermediate, and additive in various industries, and as India's industrial and manufacturing landscape continues to evolve, the demand for high-quality toluene remains robust. This not only benefits the industries that rely on toluene but also strengthens India's position as a reliable source for this essential chemical, supporting economic growth and technological advancements across multiple sectors.

## Key Market Challenges

## High Production Cost

High production costs are a significant hindrance to the growth of the Toluene market in India. Toluene, a versatile solvent, and feedstock used in various industries, is primarily derived from the refining of crude oil. The production process, which involves separation and purification, can be energy-intensive, and the cost of toluene is closely linked to the pricing of crude oil and other petrochemical feedstocks.

The unpredictable fluctuations in crude oil prices can directly impact the production costs of toluene, making it challenging for manufacturers to maintain competitive pricing and profit margins. The high production costs also affect market stability and can lead to challenges in meeting growing demand. During the COVID-19 pandemic, the Indian government implemented a 21-day nationwide lockdown starting from March 25 to contain the spread of the virus. This led to restrictions on land transportation and manufacturing activities, allowing only essential businesses to operate. As a result, the demand for toluene in both the Indian domestic and import markets was significantly impacted. Toluene, widely used as a solvent in industries such as paint, ink, plastic, cosmetics, and pharmaceuticals, saw a sharp decline in demand. Domestic trade came to a standstill with the onset of the lockdown, as limited transportation severely affected spot liquidity. Recently, Argus reported that the prices of toluene at west Indian ports, including Mumbai and Kandla, were assessed at 0.47-0.58 USD/kg ex-tank.

To overcome this challenge and stimulate growth in the India Toluene market, stakeholders should explore opportunities to improve production efficiency, consider diversifying sourcing options, and engage in cost-control measures. Investments in innovative production technologies and sustainable practices can help mitigate the cost challenges, ensuring the market remains competitive and experiences sustainable growth.

## Competition from Imports

Competition from imports is a significant impediment to the growth of the Toluene market in India. Toluene, a versatile chemical compound used in various industrial applications, faces intense competition from foreign suppliers, who often offer Toluene at competitive prices. These international suppliers benefit from economies of scale, lower production costs, and access to global markets. In October 2022, India has decided to extend its antidumping duty (ADD) on toluene di-isocyanate (TDI) imports from China, Japan, and South Korea for an additional five years, starting from



September 21. The antidumping duty (ADD) rates remain unchanged, ranging from USD 0.15 per kilogram (kg) to USD 0.44 per kilogram (kg).

The influx of imported Toluene can impact the market share and pricing strategies of domestic manufacturers, creating pricing pressures and market instability. This heightened competition puts pressure on local producers, impacting their profitability and growth prospects.

To counter this challenge and stimulate growth in the India Toluene market, domestic manufacturers must focus on innovation, cost efficiency, and product quality. Collaborations, research and development efforts, and market diversification can create opportunities for growth and maintain market relevance in the face of strong international competition. Additionally, trade policies and regulatory measures can play a crucial role in safeguarding the interests of domestic producers and promoting market growth.

## Key Market Trends

### Increasing Use of Toluene in Renewable Energy Applications

The India Toluene market is currently experiencing substantial growth, primarily driven by the increasing use of toluene in renewable energy applications. This key trend underscores the compound's pivotal role in supporting the nation's transition towards clean and sustainable energy solutions, thus reshaping the landscape of the Toluene market.

Toluene, a versatile chemical compound, has found significant applications in the production of materials used in the renewable energy sector, particularly in the manufacturing of solar panels and photovoltaic cells. Toluene is utilized in the synthesis of advanced materials that enhance the efficiency and longevity of solar technologies, making it an essential component for the photovoltaic industry. These materials contribute to increased energy capture and conversion rates in solar panels, ultimately promoting more efficient and eco-friendly electricity generation.

As India intensifies its focus on renewable energy sources to reduce greenhouse gas emissions, decrease dependence on fossil fuels, and advance its clean energy agenda, the demand for toluene in renewable energy applications is on the rise. The nation's ambitious renewable energy goals, combined with government incentives and investments, have further propelled this trend.

The increasing use of toluene in renewable energy applications reflects the integral role that chemical compounds play in the advancement of sustainable and eco-friendly technologies. India's commitment to clean energy aligns with its efforts to mitigate climate change and promote responsible energy practices, fostering economic growth and environmental responsibility. As the demand for renewable energy continues to grow, the Toluene market is well-positioned to thrive, contributing to a cleaner and more sustainable energy landscape and showcasing the indispensable link between the Toluene market and India's energy transition.

### Shift Towards Bio-Based Toluene

The India Toluene market is experiencing a significant shift towards bio-based toluene production, and this transformative trend is playing a central role in the growth of the market. This transition underscores the country's commitment to sustainability, eco-friendly sourcing, and environmentally responsible manufacturing practices, reshaping the landscape of the toluene market.

Bio-based toluene production involves deriving toluene from renewable feedstocks, such as biomass, agricultural residues, or waste materials, as opposed to relying solely on traditional petrochemical methods. This approach significantly reduces the carbon footprint associated with chemical manufacturing and aligns with India's broader goals to minimize environmental impact and promote green and sustainable industrial practices.

Research and development activities are actively underway to develop and optimize bio-based toluene production methods. The aim is to enhance efficiency, cost-effectiveness, and sustainability, making bio-based toluene a competitive and eco-friendly alternative to traditional production processes. As a result, India is positioning itself as a proactive player in the global trend towards more sustainable and renewable solutions.

The shift towards bio-based toluene not only caters to the increasing demand for environmentally responsible chemicals but also aligns with the evolving preferences of consumers and industries. This trend reflects the global movement towards sustainable and renewable solutions, where India is emerging as a frontrunner. The shift towards bio-based toluene production is a central growth trend in the India Toluene market. It not only addresses the surging demand for toluene but also positions India as a competitive and forward-thinking player in the global chemical industry, contributing to



economic growth while promoting sustainable and environmentally responsible practices. As the nation continues to invest in research, development, and innovation in this sector, it is well-prepared to meet the rising demand for sustainable and bio-based toluene, fostering a more eco-friendly and environmentally responsible chemical landscape.

## Segmental Insights

### Derivatives Insights

Based on the derivatives, the solvents segment emerged as the dominant segment in the Indian market for Toluene in 2024, primarily due to the concentration of industrial activity, manufacturing, and chemical production in the western part of India, which includes states such as Gujarat, Maharashtra, and Rajasthan. These states are home to numerous chemical manufacturing facilities, refineries, and industrial clusters, where toluene is a key raw material and plays a vital role in various processes. Gujarat hosts one of the largest chemical and petrochemical hubs in India, including industrial cities like Vadodara and Ankleshwar. The presence of numerous chemical plants and refineries in this region significantly drives the demand for toluene, making it the epicenter of toluene consumption in the country.

The western region's strategic location also contributes to its dominance, as it has access to major ports and transportation infrastructure, facilitating the import and distribution of toluene. Additionally, the region's proximity to major end-user industries, such as automotive, paints, coatings, and adhesives, further boosts the demand for toluene. The supportive business environment and government policies in states like Gujarat have attracted investments in the chemical and petrochemical sectors, further enhancing the region's role as a dominant player in the Indian Toluene market.

### Application Insights

Based on the application, the blending segment is projected to experience rapid growth during the forecast period. This prominence can be attributed to the pivotal role that toluene plays in blending various products and solutions across multiple industries. Blending is a crucial application for toluene, as it is extensively used in mixing and formulating various chemical, petrochemical, and industrial products. Toluene's unique properties, including its excellent solvency and ability to dissolve a wide range of substances, make it an ideal choice for blending purposes.

One of the key sectors where toluene is dominant in blending is the fuel industry. Toluene is used as a blending component in gasoline to enhance its octane rating and improve combustion efficiency. Blended gasoline with toluene can result in cleaner and more efficient fuel, meeting stringent environmental standards while enhancing engine performance. Toluene's blending applications also extend to the chemical and petrochemical industry, where it is mixed with various compounds to produce specific chemical products and intermediates. It is essential in the formulation of solvents, resins, adhesives, and other chemical solutions. Toluene's role in blending is significant in the production of coatings and paints, where it is combined with pigments, binders, and other additives to create durable and high-quality finishes for construction, automotive, and industrial applications.

### Regional Insights

Based on the region, the dominance of the West region in the Indian Toluene market can be attributed to its robust chemical and industrial presence, its strategic location for logistics, and the concentration of manufacturing hubs, all of which have contributed to its prominence in the Toluene segment. The Western region of India, particularly states like Gujarat and Maharashtra, is known for its strong industrial presence, including chemical manufacturing. This region houses numerous chemical companies that are significant consumers of Toluene. The concentration of chemical industries in the West region has contributed to its dominance in the Toluene market. Secondly, the West region is home to key industrial clusters involved in the production of paints, coatings, and adhesives. These industries are major users of Toluene, which serves as a vital ingredient in the formulation of high-quality coatings. The growth of these sectors has driven the demand for Toluene in the West region. The West region's well-developed transportation and logistics networks, along with proximity to major ports, have facilitated the import and distribution of raw materials, including Toluene. This logistical advantage has made it a convenient location for companies engaged in the manufacturing and distribution of Toluene-based products.

### Key Market Players

Reliance Industries Limited

Akshar Chemicals India Private Limited

Pon Pure Chemicals Group

DhanLaxmi Organics & Chemicals

Taj Pharmaceuticals Limited

Prakash Chemicals International Pvt. Ltd

Vizag Chemical International

KR Chemicals

Meru Chem Pvt. Ltd.

Evershine Drug Product Pvt. Ltd.

#### Report Scope:

In this report, the India Toluene Market has been segmented into the following categories, in addition to the industry trends which have also been detailed below:

#### India Toluene Market, By Derivative:

Benzene & Xylene

Solvents

Gasoline Additives

Toluene Diisocynate (TDI)

Tri Nitro Toluene (TNT)

Others

#### India Toluene Market, By Application:

Drugs

Dyes

Blending

Cosmetic Nail Products

Others

India Toluene Market, By Region:

West India

North India

South India

East India

Competitive Landscape

Company Profiles: Detailed analysis of the major companies presents in the India Toluene Market.

Available Customizations:

India Toluene Market report with the given market data, TechSci Research offers customizations according to a company's specific needs. The following customization options are available for the report:

Company Information

Detailed analysis and profiling of additional market players (up to five).

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