

# **Factory Automation Market - Global Industry Size, Share, Trends, Opportunity, and Forecast Segmented By Component (Sensors, Controllers, Industrial Robots, Drives and Others), By Control and Safety System (Distributed Control System, Supervisory Control and Data Acquisition System (SCADA), Manufacturing Execution System (MES), Systems Instrumented System (SIS) and Others), By Industry Verticals (Automotive Manufacturing, Food & Beverage, Oil & Gas Processing, Mining and Others), By Region, and By Competition 2018-2028**

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## **Abstracts**

Global Factory Automation Market has valued at USD 316.99 billion in 2022 and is anticipated to project robust growth in the forecast period with a CAGR of 7.72% through 2028. A primary driver for the adoption of factory automation is the persistent demand for operational efficiency. Manufacturers are continually seeking ways to optimize production processes, reduce cycle times, minimize errors, and enhance overall efficiency. Automation technologies, including robotics, programmable logic controllers (PLCs), and advanced control systems, enable companies to achieve higher levels of operational excellence.

### **Key Market Drivers**

Increasing Demand for Improved Production Efficiency

One of the primary drivers fueling the growth of the global factory automation market is the escalating demand for enhanced production efficiency across industries. As businesses strive to remain competitive in a rapidly evolving market landscape, there is a growing realization that manual labor alone is insufficient to meet the demands of modern production requirements. Factory automation solutions offer a pathway to significantly enhance operational efficiency by replacing or augmenting human tasks with automated processes.

Automation technologies, such as robotics, programmable logic controllers (PLCs), and computer numerical control (CNC) systems, enable seamless integration and coordination of various manufacturing processes. This integration minimizes production errors, reduces cycle times, and optimizes resource utilization. Manufacturers are increasingly adopting automation to streamline their production lines, resulting in higher output, improved product quality, and reduced operational costs. This increased efficiency not only addresses the immediate need for higher productivity but also contributes to long-term sustainability by conserving resources and minimizing waste.

Moreover, the demand for just-in-time manufacturing and customized products is pushing companies to adopt flexible and agile manufacturing systems, which are efficiently managed by factory automation solutions. The ability to quickly adapt to changing market demands and produce high-quality products at scale positions automation as a key driver shaping the future of manufacturing globally.

#### Technological Advancements and Industry 4.0 Integration

The continuous evolution of technology, coupled with the advent of Industry 4.0, is a significant driver propelling the growth of the global factory automation market. Industry 4.0, characterized by the integration of digital technologies, the Internet of Things (IoT), artificial intelligence (AI), and data analytics into manufacturing processes, has transformed traditional factories into smart, interconnected systems.

Advanced sensors and actuators collect real-time data from various points in the production line, providing valuable insights for decision-making. Machine learning algorithms analyze this data to optimize production processes, predict equipment failures, and enable predictive maintenance. This shift towards intelligent, data-driven manufacturing not only improves operational efficiency but also opens up new possibilities for innovation and product development.

The integration of cloud computing further enhances the accessibility and scalability of

factory automation solutions. Cloud-based platforms facilitate remote monitoring and control of manufacturing processes, enabling companies to manage and optimize their operations from anywhere in the world. As a result, manufacturers are increasingly investing in advanced automation technologies to stay at the forefront of innovation and gain a competitive edge in the global market.

### Rising Labor Costs and Workforce Shortages

The escalating costs associated with manual labor, combined with a shortage of skilled workers in many regions, are compelling industries to turn to factory automation as a strategic solution. In numerous developed economies, labor costs have been steadily rising, prompting companies to seek alternatives that can deliver consistent quality and efficiency without a corresponding increase in labor expenses.

Factory automation offers a viable solution to address these challenges by reducing dependence on manual labor and mitigating the impact of workforce shortages. Automated systems can operate 24/7 without the need for breaks, vacations, or overtime pay, leading to significant cost savings in the long run. Additionally, the use of robots and automated machinery minimizes the risk of workplace injuries, contributing to a safer working environment.

Furthermore, the shortage of skilled workers in certain industries, such as manufacturing and engineering, is driving the need for automation solutions that can perform complex tasks with precision. By automating repetitive and mundane tasks, companies can allocate skilled human resources to more value-added activities, fostering innovation and strategic decision-making. In this context, the rising costs and scarcity of manual labor are compelling factors propelling the global adoption of factory automation across diverse industrial sectors.

### Key Market Challenges

#### Initial Implementation Costs and Return on Investment Concerns

While the adoption of factory automation brings substantial long-term benefits, one of the primary challenges faced by businesses is the significant upfront investment required for the implementation of automation systems. The costs associated with acquiring and installing robotics, programmable logic controllers (PLCs), sensors, and other automation technologies can be substantial. Small and medium-sized enterprises (SMEs) may find it particularly challenging to allocate resources for automation, limiting

their ability to compete with larger counterparts in terms of technological advancements.

Moreover, companies often express concerns about the time it takes to realize a return on investment (ROI) from their automation investments. The initial capital expenditure, coupled with the time required for system integration and employee training, can create a temporary dip in productivity and financial performance. Balancing the short-term financial strain with the long-term benefits of increased efficiency, reduced operational costs, and improved product quality poses a significant challenge for organizations considering or in the early stages of factory automation adoption.

Addressing this challenge requires careful planning, financial modeling, and a strategic approach to implementation. Governments and industry stakeholders can play a role by providing incentives, subsidies, or financing options to ease the financial burden on businesses transitioning to automated systems, promoting wider adoption and competitiveness in the global market.

### Integration and Interoperability Issues

The second major challenge facing the global factory automation market is the complexity associated with integrating diverse automation technologies and ensuring seamless interoperability. As manufacturing processes become more sophisticated, companies often invest in a variety of automation solutions from different vendors to address specific needs. However, the lack of standardized communication protocols and interfaces can lead to integration challenges, hindering the smooth flow of data and coordination between different components of the automation ecosystem.

Interoperability issues can result in production inefficiencies, increased downtime, and difficulties in implementing holistic automation strategies. Companies may face compatibility problems when trying to integrate new automation systems with existing infrastructure, leading to disruptions in production and additional costs for troubleshooting and customization.

To overcome this challenge, industry stakeholders, including automation vendors and standards organizations, need to collaborate in developing and promoting open standards for communication and data exchange. Standardization efforts can simplify the integration process, enhance system compatibility, and facilitate the creation of more flexible and scalable automation solutions. Manufacturers, in turn, must prioritize selecting automation technologies that adhere to these standards to ensure smoother integration and interoperability across their production lines.

## Workforce Transition and Skill Gaps

The adoption of factory automation has transformative implications for the workforce, presenting a challenge related to the transition of employees into roles that complement automated systems. Automation often leads to a shift in job requirements, with an increased demand for skills related to system monitoring, maintenance, and programming. The challenge lies in the existing workforce's ability to adapt to these changes and acquire the necessary skills, as well as the potential displacement of jobs that can occur as routine tasks become automated.

There is a growing concern about skill gaps in the labor market, with a shortage of workers possessing the technical expertise needed to operate and maintain advanced automation systems. Additionally, the fear of job displacement can lead to resistance from employees and labor unions, creating a barrier to the smooth implementation of automation initiatives.

To address this challenge, proactive measures are essential. Companies need to invest in training and upskilling programs to ensure that their existing workforce is equipped with the skills required in the automated manufacturing landscape. Collaboration between educational institutions, government bodies, and industry players can help develop comprehensive training programs that align with the evolving needs of the workforce. A strategic and inclusive approach to workforce transition can mitigate concerns, foster a positive attitude toward automation, and contribute to the successful integration of advanced technologies in the global factory automation market.

## Key Market Trends

### Adoption of Artificial Intelligence and Machine Learning in Factory Automation

One prominent trend shaping the global factory automation market is the increasing adoption of artificial intelligence (AI) and machine learning (ML) technologies. As industries strive for greater efficiency, flexibility, and adaptability in their manufacturing processes, AI and ML are playing a pivotal role in transforming traditional automation systems into intelligent, data-driven ecosystems.

AI and ML enable automation systems to analyze vast amounts of data generated during production, allowing for real-time decision-making and optimization of manufacturing operations. For instance, predictive maintenance powered by machine

learning algorithms can anticipate equipment failures, reducing downtime and extending the lifespan of machinery. Additionally, AI-driven quality control systems can enhance product inspection accuracy, ensuring higher levels of quality and minimizing defects.

The integration of AI and ML into factory automation also facilitates the development of autonomous systems, where machines can learn from experience and adapt to changing conditions. This trend is particularly evident in the use of collaborative robots, or cobots, which can work alongside human operators and learn to perform tasks with increasing efficiency over time.

Furthermore, the rise of edge computing in conjunction with AI is enabling real-time data processing at the source, reducing latency and enhancing the responsiveness of automation systems. As manufacturers seek to gain a competitive edge through improved decision-making, energy efficiency, and production agility, the integration of AI and ML technologies is expected to continue driving innovation and shaping the future of the global factory automation market.

### Emphasis on Sustainability and Energy Efficiency

Another key trend in the global factory automation market is the increasing emphasis on sustainability and energy efficiency within manufacturing processes. As environmental concerns and regulatory pressures mount, manufacturers are recognizing the need to minimize their carbon footprint and operate in a more ecologically responsible manner. This shift towards sustainability is influencing the design and implementation of factory automation systems.

One aspect of this trend involves the development of energy-efficient automation solutions. Manufacturers are investing in technologies that optimize energy usage, reduce waste, and enhance overall resource efficiency. Variable frequency drives, intelligent lighting systems, and energy monitoring sensors are becoming integral components of automation systems, allowing for precise control over energy consumption throughout the manufacturing facility.

Moreover, sustainability in factory automation extends beyond energy efficiency to encompass broader environmental considerations. Manufacturers are increasingly implementing automation solutions that minimize material waste, reduce emissions, and support circular economy principles. Automated systems enable precise control over production processes, leading to less material waste and more efficient use of resources.

The adoption of sustainable practices in factory automation is not only driven by regulatory compliance and environmental stewardship but also by market demand. Consumers are increasingly seeking products from environmentally conscious companies, prompting manufacturers to align their operations with sustainable practices.

In conclusion, the integration of AI and ML for intelligent automation and the growing emphasis on sustainability and energy efficiency are two significant trends shaping the trajectory of the global factory automation market. These trends not only address current industry challenges but also position manufacturers for long-term success in a dynamic and environmentally conscious market landscape.

## Segmental Insights

### Control and Safety System Insights

The Supervisory Control and Data Acquisition System (SCADA) segment emerged as the dominating segment in 2022. The Supervisory Control and Data Acquisition (SCADA) system segment is a critical component within the broader landscape of the global factory automation market. SCADA systems play a pivotal role in monitoring, controlling, and optimizing industrial processes across diverse sectors.

The SCADA system segment has witnessed substantial growth in recent years, driven by the increasing demand for real-time monitoring and control capabilities in manufacturing environments. SCADA systems act as a centralized platform that gathers and analyzes data from various sensors and devices, allowing operators to make informed decisions and maintain operational efficiency.

SCADA systems are experiencing a trend towards integration with Industry 4.0 initiatives. As manufacturing undergoes a digital transformation, SCADA systems are evolving to become more intelligent and interconnected. Integration with advanced technologies such as the Internet of Things (IoT), cloud computing, and big data analytics enhances SCADA's capabilities, enabling predictive maintenance, data-driven decision-making, and improved overall efficiency.

The primary driver for the SCADA system segment is the widespread demand for operational efficiency in manufacturing. SCADA systems provide real-time insights into the production process, enabling quick response to deviations, reducing downtime, and

optimizing resource utilization. As industries strive to enhance productivity and reduce operational costs, the adoption of SCADA systems becomes integral to achieving these objectives.

### Industry Verticals Insights

The Automotive Manufacturing segment is projected to experience rapid growth during the forecast period. Automotive manufacturing is characterized by complex and highly automated production processes, where precision, efficiency, and quality are paramount. Factory automation plays a pivotal role in this sector, encompassing various technologies such as robotics, programmable logic controllers (PLCs), industrial control systems, and advanced manufacturing software.

The automotive manufacturing sector is witnessing a notable trend towards increased adoption of robotics, including collaborative robots or cobots. These robots are designed to work alongside human operators, enhancing efficiency and flexibility in tasks such as assembly, welding, and material handling. The trend emphasizes the integration of advanced robotics to achieve higher precision and throughput in automotive production.

The automotive industry is characterized by a high demand for efficiency and cost-effectiveness. Factory automation addresses this demand by streamlining production processes, reducing cycle times, and minimizing errors. Automated systems in automotive manufacturing lead to increased production efficiency, allowing manufacturers to meet demand, reduce time-to-market, and enhance overall operational performance.

### Regional Insights

North America emerged as the dominating region in 2022, holding the largest market share. North America plays a pivotal role in the global factory automation market, boasting a mature industrial landscape with a strong emphasis on technological innovation. The region encompasses a diverse range of industries, including automotive, electronics, aerospace, and pharmaceuticals, each driving the adoption of advanced factory automation solutions.

The use of collaborative robots, or cobots, is on the rise in North American industries. These robots work alongside human operators, fostering flexibility and agility in manufacturing processes. Cobots are increasingly employed in tasks such as assembly,



material handling, and quality inspection, contributing to improved productivity and worker safety.

North American industries place a strong emphasis on operational excellence to remain competitive in the global market. Factory automation addresses this need by optimizing production processes, reducing lead times, and minimizing operational costs. The pursuit of operational excellence is a key driver propelling the adoption of advanced automation technologies in the region.

The manufacturing landscape in North America is characterized by a growing demand for customized and highly flexible production processes. Factory automation systems, particularly those with reconfigurable and adaptive capabilities, enable manufacturers to quickly adapt to changing market demands and produce diverse product variants efficiently.

The future outlook for the factory automation market in North America is optimistic, driven by continuous technological advancements and a commitment to innovation. The region is likely to witness increased integration of artificial intelligence, machine learning, and advanced robotics into manufacturing processes. The push for sustainable and environmentally conscious practices will further influence automation strategies, promoting energy-efficient solutions.

As North American industries continue to invest in smart manufacturing initiatives and digital transformation, the factory automation market is expected to evolve to meet the demands of a rapidly changing industrial landscape. Collaboration between industry stakeholders, government initiatives supporting technological innovation, and a focus on addressing cybersecurity challenges will be instrumental in shaping the future of factory automation in North America.

## Key Market Players

Schneider Electric

General Electric

Siemens AG

Yokogawa Electric Corporation

Rockwell Automation Inc.

Mitsubishi Electric Corporation

Honeywell International Inc.

OMRON Corporation

Emerson Electric Co.

ABB Ltd

Report Scope:

In this report, the Global Factory Automation Market has been segmented into the following categories, in addition to the industry trends which have also been detailed below:

Factory Automation Market, By Component:

Sensors

Controllers

Industrial Robots

Drives

Others

Factory Automation Market, By Control and Safety System:

Distributed Control System

Supervisory Control and Data Acquisition System (SCADA)

Manufacturing Execution System (MES)

Systems Instrumented System (SIS)

Others

Factory Automation Market, By Industry Verticals:

Automotive Manufacturing

Food & Beverage

Oil & Gas Processing

Mining

Others

Factory Automation Market, By Region:

North America

United States

Canada

Mexico

Europe

France

United Kingdom

Italy

Germany

Spain

Netherlands

Belgium

Asia-Pacific

China

India

Japan

Australia

South Korea

Thailand

Malaysia

South America

Brazil

Argentina

Colombia

Chile

Middle East & Africa

South Africa

Saudi Arabia

UAE

Turkey

## Competitive Landscape

Company Profiles: Detailed analysis of the major companies present in the Global Factory Automation Market.

## Available Customizations:

Global Factory Automation Market report with the given market data, Tech Sci Research offers customizations according to a company's specific needs. The following customization options are available for the report:

## Company Information

Detailed analysis and profiling of additional market players (up to five).

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  - 15.3.3. Recent Developments
  - 15.3.4. Key Personnel/Key Contact Person
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  - 15.10.1. Business Overview
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  - 15.10.4. Key Personnel/Key Contact Person

15.10.5. Key Product/Services Offered

## **16. STRATEGIC RECOMMENDATIONS**

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