

N-t-Butyl-2-benzothiazolesulfenamide Global Market Insights 2025, Analysis and Forecast to 2030, by Manufacturers, Regions, Technology, Application

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Abstracts

The N-t-Butyl-2-benzothiazolesulfenamide (TBBS, CAS #95-31-8) market delineates a dynamic and indispensable segment within the rubber chemicals and vulcanization accelerators industry, where this sulfenamide accelerator—celebrated for its balanced reactivity, exceptional scorch safety, and nitrosamine-free profile—facilitates the efficient cross-linking of natural and synthetic rubber compounds, enabling the fabrication of high-strength tires, hoses, footwear, and cables that endure rigorous mechanical and thermal stresses in automotive, industrial, and consumer domains. This white to light yellow powder, with a melting point exceeding 104°C and relative density of 1.26–1.32 g/cm², readily dissolves in solvents like benzene, dichloromethane, carbon tetrachloride, ethyl acetate, acetone, and ethanol, yet remains insoluble in water, dilute acids, and alkyl solutions, positioning it as an aftereffect promoter for natural rubber, cis-butadiene rubber, isoprene rubber, styrene-butadiene rubber, and reclaimed rubber, particularly excelling in carbon black-filled compounds with high alkalinity. As a medium-super speed sulfenamide, it operates by decomposing at 140–160°C to release mercaptobenzothiazole radicals that initiate polysulfide bridging, yielding flat rheometer curves ($M > 12$ dNm) and extended scorch times ($t_{S2} > 6$ minutes at 121°C per ASTM D5282), while its t-butyl group confers low toxicity, high efficiency, and minimal discoloration or blooming (14 dNm and compression set

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