

Collets Market - Global Outlook and Forecast 2022-2028

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Abstracts

There are many types of collet used in the metalworking industry. Common industry-standard designs are R8 (internally threaded for mills) and 5C (usually externally threaded for lathes). There are also proprietary designs which only fit one manufacturer's equipment. Collets can range in holding capacity from zero to several inches in diameter. The most common type of collet grips a round bar or tool, but there are collets for square, hexagonal, and other shapes. In addition to the outside-holding collets, there are collets used for holding a part on its inside surface so that it can be machined on the outside surface (similar to an expanding mandrel). Furthermore, it is not uncommon for machinists to make a custom collet to hold any unusual size or shape of part. These are often called emergency collets (e-collets) or soft collets (from the fact that they are bought in a soft (unhardened) state and machined as needed). Yet another type of collet is a step collet which steps up to a larger diameter from the spindle and allows holding of larger workpieces.

In use, the part to be held is inserted into the collet and then the collet is pressed (using a threaded nose cap) or drawn (using a threaded drawbar) into the body which has a conjugate taper form. The taper geometry serves to translate a portion of the axial drawing force into a radial clamping force. When properly tightened, enough force is applied to securely clamp the workpiece or tool. The cap or drawbar threads act as a screw lever, and this leverage is compounded by the taper, such that a modest torque on the screw produces an enormous clamping force.

The precise, symmetric form and rigid material of the collet provide precise, repeatable radial centering and axial concentricity. The basic mechanism fixes four of the six degrees of kinematic freedom, two locations and two angles. Collets may also be fitted to precisely align parts in the axial direction (a fifth degree of freedom) with an

adjustable internal stop or by a shoulder stop machined into the internal form. The remaining sixth degree of freedom, namely the rotation of the part in the collet, may be fixed by using square, hexagonal, or other non-circular part geometry.

This report contains market size and forecasts of Collets in global, including the following market information:

Global Collets Market Revenue, 2017-2022, 2023-2028, (\$ millions)

Global Collets Market Sales, 2017-2022, 2023-2028, (K Units)

Global top five Collets companies in 2021 (%)

The global Collets market was valued at million in 2021 and is projected to reach US\$ million by 2028, at a CAGR of % during the forecast period.

The U.S. Market is Estimated at \$ Million in 2021, While China is Forecast to Reach \$ Million by 2028.

Slotted Segment to Reach \$ Million by 2028, with a % CAGR in next six years.

The global key manufacturers of Collets include DT technologies, Hardinge Workholding, Ortlieb Praezisions, IMS, Rego-Fix, Techniks, 5th Axis Inc, Advanced Machine & Engineering and AMF ANDREAS MAIER, etc. In 2021, the global top five players have a share approximately % in terms of revenue.

MARKET MONITOR GLOBAL, INC (MMG) has surveyed the Collets manufacturers, suppliers, distributors and industry experts on this industry, involving the sales, revenue, demand, price change, product type, recent development and plan, industry trends, drivers, challenges, obstacles, and potential risks.

Total Market by Segment:

Global Collets Market, by Type, 2017-2022, 2023-2028 (\$ Millions) & (K Units)

Global Collets Market Segment Percentages, by Type, 2021 (%)

Slotted

Dead length

Pneumatic

For marble working

Others

Global Collets Market, by Application, 2017-2022, 2023-2028 (\$ Millions) & (K Units)

Global Collets Market Segment Percentages, by Application, 2021 (%)

Traditional Machine Tools

Machining Centers

Lathe Centres

Others

Global Collets Market, By Region and Country, 2017-2022, 2023-2028 (\$ Millions) & (K Units)

Global Collets Market Segment Percentages, By Region and Country, 2021 (%)

North America

US

Canada

Mexico

Europe

Germany

France

U.K.

Italy

Russia

Nordic Countries

Benelux

Rest of Europe

Asia

China

Japan

South Korea

Southeast Asia

India

Rest of Asia

South America

Brazil

Argentina

Rest of South America

Middle East & Africa

Turkey

Israel

Saudi Arabia

UAE

Rest of Middle East & Africa

Competitor Analysis

The report also provides analysis of leading market participants including:

Key companies Collets revenues in global market, 2017-2022 (Estimated), (\$ millions)

Key companies Collets revenues share in global market, 2021 (%)

Key companies Collets sales in global market, 2017-2022 (Estimated), (K Units)

Key companies Collets sales share in global market, 2021 (%)

Further, the report presents profiles of competitors in the market, key players include:

DT technologies

Hardinge Workholding

Ortlieb Praezisions

IMS

Rego-Fix

Techniks

5th Axis Inc

Advanced Machine & Engineering

AMF ANDREAS MAIER

Berg & Co. GmbH Spanntechnik

Briney

Buck Chuck Company

CENTAUR

Chumpower Machinery

isel Germany AG

MACK Werkzeuge AG

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