

Global OCA Optical Adhesive Coating Laminating Machine Market Growth 2026-2032

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Abstracts

The global OCA Optical Adhesive Coating Laminating Machine market size is predicted to grow from US\$ 178 million in 2025 to US\$ 220 million in 2032; it is expected to grow at a CAGR of 3.2% from 2026 to 2032.

In 2025, the global production of OCA optical adhesive coating laminating machines reached 1,211 units, with an average selling price of 150,000 USD per unit. The global annual production capacity for OCA optical adhesive coating laminating machines is approximately 2,500 units, and the gross profit margin is about 26.7%. An OCA optical adhesive coating laminating machine is a specialized precision coating device used for producing OCA (Optically Clear Adhesive) optical adhesive films. Its core function is to uniformly coat liquid or semi-solid optical adhesive onto the surface of a release film (such as PET or silicone release film). After drying or curing treatment, it is precisely laminated with another layer of release film or functional film to form a roll of OCA adhesive film product. The equipment typically consists of modules including an unwinding unit, a coating system (with slot-die coating heads being the mainstream, achieving thickness precision of $\pm 2\ \mu\text{m}$), a drying/curing oven (hot air drying or UV curing), a laminating unit, an online inspection system (CCD vision, thickness measurement), and a rewinding unit. It must operate in a Class 1,000 to Class 10,000 cleanroom environment to prevent defects such as bubbles, impurities, and scratches. The OCA optical adhesive coating laminating machine is key equipment in the display panel industry chain. Its coating precision and stability directly affect the optical performance of OCA adhesive films (light transmittance >99%, haze

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