

# Global Low and Medium-Power Laser Cutting Control Systems Market Growth (Status and Outlook) 2026-2032

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## Abstracts

The global Low and Medium-Power Laser Cutting Control Systems market size is predicted to grow from US\$ 253 million in 2025 to US\$ 497 million in 2032; it is expected to grow at a CAGR of 10.2% from 2026 to 2032.

Low and Medium-Power Laser Cutting Control Systems are typically used for precision cutting of thin materials or small workpieces. These systems offer functions such as laser power adjustment, cutting speed control, and cutting path optimization, and are widely used in advertising production, electronic product assembly, and metal decoration. They have high requirements for precision and flexibility and are suitable for various small and medium-sized manufacturing industries. Board-based control systems are universal control systems that rely on boards and programmed control software to control the laser processing trajectory, external equipment, and processing technology. Follow-up control systems primarily control the height of the cutting head relative to the workpiece; the two are usually sold as a set. In 2025, the global production of Low and Medium-Power Laser Cutting Control Systems was approximately 140,900 units, with an average price of approximately US\$1,833.796 per unit and a gross profit margin of approximately 80.53%. Downstream customers include laser equipment manufacturers such as Han's Laser, HGLaser, YAWE, Leadcore Laser, Bystronic, JPT Laser, Lasertech, Qingyuan Laser, Hongshi Laser, Lens Technology, and JPT Optoelectronics.

With the accelerated transformation of the manufacturing industry towards automation, digitalization, and intelligence, the market for low-to-medium power laser cutting control systems has ushered in significant growth opportunities. These control systems are a core component for achieving automatic control of precision laser cutting, and their application scenarios cover many fields such as electronics manufacturing, light

industrial processing, and precision parts manufacturing. As a crucial branch of the advanced manufacturing equipment market, laser cutting machines are experiencing continuous global market expansion, driving increased demand for controllers. Simultaneously, the maturity of laser source technologies such as fiber lasers has lowered the barriers to entry for equipment use and improved the integration of control systems, further stimulating downstream demand. With the increasing demands for high-precision cutting in industries such as electric vehicles, aerospace, and consumer electronics, low-to-medium power laser cutting control systems are becoming a significant driving force for improving production efficiency and quality in the manufacturing sector. Despite the broad market prospects, manufacturers of low-to-medium power laser cutting control systems also face multiple challenges. First, the core technologies in this field have high barriers to entry, requiring controllers to possess high-precision real-time control capabilities and stable motion coordination performance, resulting in high R&D investment and technological accumulation thresholds. Second, with intensified industry competition, product homogenization is evident in the market, squeezing the profitability of some small and medium-sized enterprises under price competition. Furthermore, different application scenarios place higher demands on the integration and reliability of control systems, requiring companies to continuously optimize software compatibility, system stability, and after-sales service. Global supply chain fluctuations and rising raw material prices also put pressure on cost control for companies. From the perspective of downstream demand, the needs of different industries for control systems are showing a diversified trend. The precision manufacturing industry is increasingly demanding higher requirements for the real-time monitoring, dynamic path adjustment, and stability of control systems to meet the cutting needs of complex materials and high-precision structures. The electronics manufacturing and light industry sectors, on the other hand, focus more on cost efficiency and system usability. With the development of vision-guided and industrial robot collaborative control technologies, low- and medium-power laser cutting control systems are gradually evolving towards higher integration and greater intelligence, becoming a key node in the intelligent manufacturing ecosystem and driving industry R&D investment and product upgrades.

LPI (LP Information)' newest research report, the “Low and Medium?Power Laser Cutting Control Systems Industry Forecast” looks at past sales and reviews total world Low and Medium?Power Laser Cutting Control Systems sales in 2025, providing a comprehensive analysis by region and market sector of projected Low and Medium?Power Laser Cutting Control Systems sales for 2026 through 2032. With Low and Medium?Power Laser Cutting Control Systems sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of

the world Low and Medium?Power Laser Cutting Control Systems industry.

This Insight Report provides a comprehensive analysis of the global Low and Medium?Power Laser Cutting Control Systems landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyses the strategies of leading global companies with a focus on Low and Medium?Power Laser Cutting Control Systems portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global Low and Medium?Power Laser Cutting Control Systems market.

This Insight Report evaluates the key market trends, drivers, and affecting factors shaping the global outlook for Low and Medium?Power Laser Cutting Control Systems and breaks down the forecast by Type, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global Low and Medium?Power Laser Cutting Control Systems.

This report presents a comprehensive overview, market shares, and growth opportunities of Low and Medium?Power Laser Cutting Control Systems market by product type, application, key players and key regions and countries.

Segmentation by Type:

Card-based Control System

Follow-up Control System

Segmentation by Power:

Power ? 1kW

Power 1-3kW

Power 3-6kW

### Segmentation by Channel:

OEM Direct

Distributor

### Segmentation by Application:

Electronics Manufacturing

Advertising & Signage

Packaging Industry

Metalworking

Others

### This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

APAC

China

Japan

Korea

Southeast Asia

India

Australia

Europe

Germany

France

UK

Italy

Russia

Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analyzing the company's coverage, product portfolio, its market penetration.

Beckhoff

Siemens AG

ANCA Motion

FANUC

Aerotech

BOCU Electronics

Inovance Technology

Weihong Controller

OrsenDico

RuiDa Technology

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