

Global HSS Tap Market Growth 2026-2032

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Abstracts

The global HSS Tap market size is predicted to grow from US\$ 514 million in 2025 to US\$ 712 million in 2032; it is expected to grow at a CAGR of 4.9% from 2026 to 2032.

HSS (High Speed Steel) taps are threading tools made from high speed steel, known for their excellent strength, toughness, and heat resistance. They are widely used for internal thread cutting in a variety of materials including carbon steel, alloy steel, cast iron, and stainless steel. HSS taps are available in various geometries such as straight flute, spiral flute, and spiral point, and are suitable for both manual and machine tapping. They represent the most commonly used tap type across industrial applications.

The HSS tap market is undergoing a gradual shift from standard-grade tools to high-performance variants. It is broadly categorized into conventional HSS taps, cobalt-alloy HSS taps (e.g., M35/M42 for tough materials), and PM-HSS (powder metallurgy high-speed steel) taps offering superior wear resistance and toughness. PM-HSS is increasingly adopted in demanding applications such as aerospace, automotive, and precision mold manufacturing. Leading players like OSG, Kennametal, Walter, Guhring, and YG-1 dominate the premium segment with strong capabilities in powder metallurgy and advanced coatings. Meanwhile, companies like VOELKEL, UFS, and FRAISA focus on standardized products and niche applications, offering flexibility in product variety and lot size. The market shows steady growth, with clear trends toward premiumization, coating optimization, and application-specific solutions.

LP Information, Inc. (LPI) ' newest research report, the "HSS Tap Industry Forecast" looks at past sales and reviews total world HSS Tap sales in 2025, providing a comprehensive analysis by region and market sector of projected HSS Tap sales for 2026 through 2032. With HSS Tap sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of the world HSS Tap

industry.

This Insight Report provides a comprehensive analysis of the global HSS Tap landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyzes the strategies of leading global companies with a focus on HSS Tap portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global HSS Tap market.

This Insight Report evaluates the key market trends, drivers, and affecting factors shaping the global outlook for HSS Tap and breaks down the forecast by Type, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global HSS Tap.

This report presents a comprehensive overview, market shares, and growth opportunities of HSS Tap market by product type, application, key manufacturers and key regions and countries.

Segmentation by Type:

Machine Tap

Hand Tap

Segmentation by Material:

General High-Speed Steel Taps

Cobalt Alloy High-Speed Steel Taps

Powder Metallurgy High-Speed Steel Taps

Segmentation by Application:

Automobile

Machining

Aerospace

Mold Industry

Other

This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

APAC

China

Japan

Korea

Southeast Asia

India

Australia

Europe

Germany

France

UK

Italy

Russia

Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analysing the company's coverage, product portfolio, its market penetration.

Sandvik Machining Solutions

HEPYC

EMUGE-FRANKEN GmbH

V?LKEL GmbH

G?HRING

IZAR CUTTING TOOLS

RUKO

MITSHUBISHI

Walter Tools

Dormer Pramet

Krino

Van Ommen BV

Tivoly Group

DIAGER

Euroboor

Kennametal

CELESA SA - BLUEMASTER

IMCOINSA

Karnasch Professional Tools GmbH

NACHI-FUJIKOSHI

Sutton Tools

ISCAR

SANDVIK

CERATIZIT

Hoffmann Group

ALPHA COUPE

OSG Corporation

PowerCoil India

MSK

Metro Tools Jalandhar

FRAISA

YG-1

Key Questions Addressed in this Report

What is the 10-year outlook for the global HSS Tap market?

What factors are driving HSS Tap market growth, globally and by region?

Which technologies are poised for the fastest growth by market and region?

How do HSS Tap market opportunities vary by end market size?

How does HSS Tap break out by Type, by Application?

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