

Global Continuous Band Sealing Machine Market Growth 2026-2032

<https://marketpublishers.com/r/G29A42C8963AEN.html>

Date: July 2026

Pages: 112

Price: US\$ 3,660.00 (Single User License)

ID: G29A42C8963AEN

Abstracts

The global Continuous Band Sealing Machine market size is predicted to grow from US\$ 196 million in 2025 to US\$ 271 million in 2032; it is expected to grow at a CAGR of 4.8% from 2026 to 2032.

Continuous Band Sealing Machine??s are automated sealing equipment widely used for continuously sealing various types of plastic or laminated packaging materials. A Continuous Band Sealing Machine?? is a type of packaging equipment used to seal the openings of bags or pouches by applying heat and pressure using a continuously moving heated band (or belt). It is widely used in food, pharmaceutical, chemical, and industrial packaging sectors for efficient and reliable sealing.

In 2025, global Continuous Band Sealing Machines production reached approximately 54.5 K Units, with an average global market price of around US\$ 3,678 per Unit.

The upstream supply chain of Continuous Band Sealing Machines mainly includes metal structural materials, heating and sealing components, transmission components, electrical control components and consumable sealing belts. The major global material suppliers including Baosteel, Nippon Steel, POSCO, ArcelorMittal and Thyssenkrupp, etc.

In downstream applications, Continuous Band Sealing Machines are used wherever pre-made bags, pouches or flexible packaging need continuous heat sealing. In Pharmaceutical, they are used for pharmaceutical packaging, medical consumables, diagnostic products, sterile pouches, laboratory samples and healthcare materials, with potential customers including Pfizer, Novartis, Roche, Johnson & Johnson, etc. In Food & Beverage, Continuous Band Sealing Machines are used for snacks, coffee, tea,

frozen food, dairy products, bakery products, sauces, seasonings, nuts, pet food and ready-to-eat packaged goods, with typical customers including Nestl?, PepsiCo, Mondelez, Unilever and regional food processors. In Chemicals, they are used for powders, granules, fertilizers, pigments, additives, detergents, agrochemicals and specialty chemicals, with potential customers including BASF, Dow, etc.

The gross margin of Continuous Band Sealing Machines is usually higher than that of simple manual heat sealers but lower than that of highly customized automatic packaging lines. Based on typical equipment manufacturing economics, the estimated gross margin range for Continuous Band Sealing Machines is generally around 25%?40%.

Continuous Band Sealing Machines provide more consistent sealing quality, higher packaging efficiency and better suitability for batch production. They are key sealing equipment for packaging lines across Pharmaceutical, Food & Beverage, Chemicals industry, etc.

By equipment size, sealing capability, load capacity and production scenario, Continuous Band Sealing Machines can be segmented into Large Continuous Band Sealing Machines, Medium Continuous Band Sealing Machines and Small Continuous Band Sealing Machines. Large Continuous Band Sealing Machines are mainly used in industrial, continuous and higher-load packaging applications. They are suitable for larger bags, heavier products, wider sealing requirements and longer operating hours, especially in packaging processes where pharmaceutical, food and beverage, chemical and other industrial customers require higher stability, durability and integration capability. Medium Continuous Band Sealing Machines represent a broadly applicable product category, balancing capacity, cost, ease of operation and equipment flexibility. They are suitable for general food processing, pharmaceutical packaging, chemical product packaging and routine industrial packaging. Small Continuous Band Sealing Machines mainly serve small-batch, multi-variety and light-duty packaging scenarios, such as small food producers, pharmacies, laboratories, e-commerce packaging, daily-use products and light industrial packaging. Their advantages include compact footprint, relatively lower procurement cost, simple operation and convenient maintenance, making them suitable for customers that require stable continuous sealing without a highly automated packaging line.

Market Driving Factors

The growth of the Continuous Band Sealing Machines market is mainly driven by

packaging automation upgrades, rising labor costs, higher requirements for end-product packaging quality, stable demand from food and beverage and pharmaceutical industries, expansion of chemical and general industrial packaging, wider adoption of flexible packaging materials, growth of e-commerce and increasing small-batch multi-variety production. As manufacturers place greater emphasis on packaging efficiency and sealing consistency, manual sealing methods are increasingly unable to meet batch production requirements. Continuous Band Sealing Machines remain valuable in small and medium packaging lines and semi-automatic systems due to continuous operation, simple use, strong adaptability and convenient maintenance. In Food & Beverage, rising requirements for sealing, moisture protection, leakage prevention and package appearance are supporting wider adoption in bagged foods and pre-made pouch packaging. In Pharmaceutical, stricter requirements for sealing quality, stability and traceability are driving demand for medium- and high-end machines. In Chemicals, increasing demand for stable sealing of powders, granules and specialty materials continues to support industrial adoption. At the same time, customers' need for machines compatible with multiple packaging materials, bag formats and production speeds is encouraging manufacturers to develop more flexible, easier-to-operate and more integration-ready Continuous Band Sealing Machines.

Market Restraints

The Continuous Band Sealing Machines market faces restraints including product commoditization, competition from low-cost machines, limited customer budgets, substitution pressure from higher-level automation, commissioning challenges caused by packaging material differences, insufficient maintenance capability and higher certification requirements in premium applications. Small and standardized Continuous Band Sealing Machines have relatively low entry barriers, resulting in many price-competitive products that can compress manufacturer margins and weaken brand premiums. Some small and medium customers focus more on initial purchase cost than long-term stability, sealing quality and maintenance cost, which may slow the adoption of higher-end products. As fully automatic packaging lines, form-fill-seal systems and robotic packaging systems develop, some large-scale customers may choose more automated line solutions instead of standalone Continuous Band Sealing Machines. Packaging material, bag thickness, product form and sealing requirements vary significantly; if temperature, speed and pressure are not properly matched, issues such as weak seals, overheating, wrinkling, leakage or contamination of the sealing area may occur, increasing the need for equipment adjustment and operator experience. In Pharmaceutical, medical and selected food applications, higher requirements for hygiene, validation, quality control and sealing consistency increase the difficulty of

product development, certification and after-sales support, making it harder for low-end manufacturers to enter high-value segments.

LP Information, Inc. (LPI) ' newest research report, the "Continuous Band Sealing Machine Industry Forecast" looks at past sales and reviews total world Continuous Band Sealing Machine sales in 2025, providing a comprehensive analysis by region and market sector of projected Continuous Band Sealing Machine sales for 2026 through 2032. With Continuous Band Sealing Machine sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of the world Continuous Band Sealing Machine industry.

This Insight Report provides a comprehensive analysis of the global Continuous Band Sealing Machine landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyzes the strategies of leading global companies with a focus on Continuous Band Sealing Machine portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global Continuous Band Sealing Machine market.

This Insight Report evaluates the key market trends, drivers, and affecting factors shaping the global outlook for Continuous Band Sealing Machine and breaks down the forecast by Type, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global Continuous Band Sealing Machine.

This report presents a comprehensive overview, market shares, and growth opportunities of Continuous Band Sealing Machine market by product type, application, key manufacturers and key regions and countries.

Segmentation by Type:

Large Continuous Band Sealing Machines

Medium Continuous Band Sealing Machines

Small Continuous Band Sealing Machines

Segmentation by Bag Conveying Orientation:

Horizontal Continuous Band Sealing Machines

Vertical Continuous Band Sealing Machines

Others

Segmentation by Sales Channel:

Direct Sales

Indirect Sales

Segmentation by Application:

Pharmaceutical

Food & Beverage

Chemicals

Others

This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

APAC

China

Japan

Korea

Southeast Asia

India

Australia

Europe

Germany

France

UK

Italy

Russia

Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analysing the company's coverage, product portfolio, its market penetration.

Syntegon Technology

Duravant

SHOWY INDUSTRIAL

hawo GmbH

PAC Machinery

Hualian

Audion

Plexpack Corporation

PackRite

WU-HSING

OK Sealer

Zhejiang Dingye Machinery

KIMURA SEAL Co., Ltd.

SEAL INDUSTRIAL Co.,Ltd.

Fuji Impulse

Key Questions Addressed in this Report

What is the 10-year outlook for the global Continuous Band Sealing Machine market?

What factors are driving Continuous Band Sealing Machine market growth, globally and by region?

Which technologies are poised for the fastest growth by market and region?
How do Continuous Band Sealing Machine market opportunities vary by end market size?
How does Continuous Band Sealing Machine break out by Type, by Application?

Contents

1 SCOPE OF THE REPORT

- 1.1 Market Introduction
- 1.2 Years Considered
- 1.3 Research Objectives
- 1.4 Market Research Methodology
- 1.5 Research Process and Data Source
- 1.6 Economic Indicators
- 1.7 Currency Considered
- 1.8 Market Estimation Caveats

2 EXECUTIVE SUMMARY

2.1 World Market Overview

- 2.1.1 Global Continuous Band Sealing Machine Annual Sales 2021-2032
- 2.1.2 World Current & Future Analysis for Continuous Band Sealing Machine by Geographic Region, 2021, 2025 & 2032
- 2.1.3 World Current & Future Analysis for Continuous Band Sealing Machine by Country/Region, 2021, 2025 & 2032

2.2 Continuous Band Sealing Machine Segment by Type

- 2.2.1 Large Continuous Band Sealing Machines
- 2.2.2 Medium Continuous Band Sealing Machines
- 2.2.3 Small Continuous Band Sealing Machines
- 2.2.4 Continuous Band Sealing Machine Sales by Type
 - 2.2.4.1 Global Continuous Band Sealing Machine Sales Market Share by Type (2021-2026)
 - 2.2.4.2 Global Continuous Band Sealing Machine Revenue and Market Share by Type (2021-2026)
 - 2.2.4.3 Global Continuous Band Sealing Machine Sale Price by Type (2021-2026)

2.3 Continuous Band Sealing Machine Segment by Bag Conveying Orientation

- 2.3.1 Horizontal Continuous Band Sealing Machines
- 2.3.2 Vertical Continuous Band Sealing Machines
- 2.3.3 Others
- 2.3.4 Continuous Band Sealing Machine Sales by Bag Conveying Orientation
 - 2.3.4.1 Global Continuous Band Sealing Machine Sales Market Share by Bag Conveying Orientation (2021-2026)
 - 2.3.4.2 Global Continuous Band Sealing Machine Revenue and Market Share by Bag

Conveying Orientation (2021-2026)

2.3.4.3 Global Continuous Band Sealing Machine Sale Price by Bag Conveying Orientation (2021-2026)

2.4 Continuous Band Sealing Machine Segment by Sales Channel

2.4.1 Direct Sales

2.4.2 Indirect Sales

2.4.3 Continuous Band Sealing Machine Sales by Sales Channel

2.4.3.1 Global Continuous Band Sealing Machine Sales Market Share by Sales Channel (2021-2026)

2.4.3.2 Global Continuous Band Sealing Machine Revenue and Market Share by Sales Channel (2021-2026)

2.4.3.3 Global Continuous Band Sealing Machine Sale Price by Sales Channel (2021-2026)

2.5 Continuous Band Sealing Machine Segment by Application

2.5.1 Pharmaceutical

2.5.2 Food & Beverage

2.5.3 Chemicals

2.5.4 Others

2.5.5 Continuous Band Sealing Machine Sales by Application

2.5.5.1 Global Continuous Band Sealing Machine Sale Market Share by Application (2021-2026)

2.5.5.2 Global Continuous Band Sealing Machine Revenue and Market Share by Application (2021-2026)

2.5.5.3 Global Continuous Band Sealing Machine Sale Price by Application (2021-2026)

3 GLOBAL BY COMPANY

3.1 Global Continuous Band Sealing Machine Breakdown Data by Company

3.1.1 Global Continuous Band Sealing Machine Annual Sales by Company (2021-2026)

3.1.2 Global Continuous Band Sealing Machine Sales Market Share by Company (2021-2026)

3.2 Global Continuous Band Sealing Machine Annual Revenue by Company (2021-2026)

3.2.1 Global Continuous Band Sealing Machine Revenue by Company (2021-2026)

3.2.2 Global Continuous Band Sealing Machine Revenue Market Share by Company (2021-2026)

3.3 Global Continuous Band Sealing Machine Sale Price by Company

3.4 Key Manufacturers Continuous Band Sealing Machine Producing Area Distribution, Sales Area, Product Type

3.4.1 Key Manufacturers Continuous Band Sealing Machine Product Location Distribution

3.4.2 Players Continuous Band Sealing Machine Products Offered

3.5 Market Concentration Rate Analysis

3.5.1 Competition Landscape Analysis

3.5.2 Concentration Ratio (CR3, CR5 and CR10) & (2024-2026)

3.6 New Products and Potential Entrants

3.7 Market M&A Activity & Strategy

4 WORLD HISTORIC REVIEW FOR CONTINUOUS BAND SEALING MACHINE BY GEOGRAPHIC REGION

4.1 World Historic Continuous Band Sealing Machine Market Size by Geographic Region (2021-2026)

4.1.1 Global Continuous Band Sealing Machine Annual Sales by Geographic Region (2021-2026)

4.1.2 Global Continuous Band Sealing Machine Annual Revenue by Geographic Region (2021-2026)

4.2 World Historic Continuous Band Sealing Machine Market Size by Country/Region (2021-2026)

4.2.1 Global Continuous Band Sealing Machine Annual Sales by Country/Region (2021-2026)

4.2.2 Global Continuous Band Sealing Machine Annual Revenue by Country/Region (2021-2026)

4.3 Americas Continuous Band Sealing Machine Sales Growth

4.4 APAC Continuous Band Sealing Machine Sales Growth

4.5 Europe Continuous Band Sealing Machine Sales Growth

4.6 Middle East & Africa Continuous Band Sealing Machine Sales Growth

5 AMERICAS

5.1 Americas Continuous Band Sealing Machine Sales by Country

5.1.1 Americas Continuous Band Sealing Machine Sales by Country (2021-2026)

5.1.2 Americas Continuous Band Sealing Machine Revenue by Country (2021-2026)

5.2 Americas Continuous Band Sealing Machine Sales by Type (2021-2026)

5.3 Americas Continuous Band Sealing Machine Sales by Application (2021-2026)

5.4 United States

5.5 Canada

5.6 Mexico

5.7 Brazil

6 APAC

6.1 APAC Continuous Band Sealing Machine Sales by Region

6.1.1 APAC Continuous Band Sealing Machine Sales by Region (2021-2026)

6.1.2 APAC Continuous Band Sealing Machine Revenue by Region (2021-2026)

6.2 APAC Continuous Band Sealing Machine Sales by Type (2021-2026)

6.3 APAC Continuous Band Sealing Machine Sales by Application (2021-2026)

6.4 China

6.5 Japan

6.6 South Korea

6.7 Southeast Asia

6.8 India

6.9 Australia

6.10 China Taiwan

7 EUROPE

7.1 Europe Continuous Band Sealing Machine by Country

7.1.1 Europe Continuous Band Sealing Machine Sales by Country (2021-2026)

7.1.2 Europe Continuous Band Sealing Machine Revenue by Country (2021-2026)

7.2 Europe Continuous Band Sealing Machine Sales by Type (2021-2026)

7.3 Europe Continuous Band Sealing Machine Sales by Application (2021-2026)

7.4 Germany

7.5 France

7.6 UK

7.7 Italy

7.8 Russia

8 MIDDLE EAST & AFRICA

8.1 Middle East & Africa Continuous Band Sealing Machine by Country

8.1.1 Middle East & Africa Continuous Band Sealing Machine Sales by Country (2021-2026)

8.1.2 Middle East & Africa Continuous Band Sealing Machine Revenue by Country (2021-2026)

8.2 Middle East & Africa Continuous Band Sealing Machine Sales by Type (2021-2026)

8.3 Middle East & Africa Continuous Band Sealing Machine Sales by Application (2021-2026)

8.4 Egypt

8.5 South Africa

8.6 Israel

8.7 Turkey

8.8 GCC Countries

9 MARKET DRIVERS, CHALLENGES AND TRENDS

9.1 Market Drivers & Growth Opportunities

9.2 Market Challenges & Risks

9.3 Industry Trends

10 MANUFACTURING COST STRUCTURE ANALYSIS

10.1 Raw Material and Suppliers

10.2 Manufacturing Cost Structure Analysis of Continuous Band Sealing Machine

10.3 Manufacturing Process Analysis of Continuous Band Sealing Machine

10.4 Industry Chain Structure of Continuous Band Sealing Machine

11 MARKETING, DISTRIBUTORS AND CUSTOMER

11.1 Sales Channel

11.1.1 Direct Channels

11.1.2 Indirect Channels

11.2 Continuous Band Sealing Machine Distributors

11.3 Continuous Band Sealing Machine Customer

12 WORLD FORECAST REVIEW FOR CONTINUOUS BAND SEALING MACHINE BY GEOGRAPHIC REGION

12.1 Global Continuous Band Sealing Machine Market Size Forecast by Region

12.1.1 Global Continuous Band Sealing Machine Forecast by Region (2027-2032)

12.1.2 Global Continuous Band Sealing Machine Annual Revenue Forecast by Region (2027-2032)

12.2 Americas Forecast by Country (2027-2032)

12.3 APAC Forecast by Region (2027-2032)

12.4 Europe Forecast by Country (2027-2032)

12.5 Middle East & Africa Forecast by Country (2027-2032)

12.6 Global Continuous Band Sealing Machine Forecast by Type (2027-2032)

12.7 Global Continuous Band Sealing Machine Forecast by Application (2027-2032)

13 KEY PLAYERS ANALYSIS

13.1 Syntegon Technology

13.1.1 Syntegon Technology Company Information

13.1.2 Syntegon Technology Continuous Band Sealing Machine Product Portfolios and Specifications

13.1.3 Syntegon Technology Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.1.4 Syntegon Technology Main Business Overview

13.1.5 Syntegon Technology Latest Developments

13.2 Duravant

13.2.1 Duravant Company Information

13.2.2 Duravant Continuous Band Sealing Machine Product Portfolios and Specifications

13.2.3 Duravant Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.2.4 Duravant Main Business Overview

13.2.5 Duravant Latest Developments

13.3 SHOWY INDUSTRIAL

13.3.1 SHOWY INDUSTRIAL Company Information

13.3.2 SHOWY INDUSTRIAL Continuous Band Sealing Machine Product Portfolios and Specifications

13.3.3 SHOWY INDUSTRIAL Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.3.4 SHOWY INDUSTRIAL Main Business Overview

13.3.5 SHOWY INDUSTRIAL Latest Developments

13.4 hawo GmbH

13.4.1 hawo GmbH Company Information

13.4.2 hawo GmbH Continuous Band Sealing Machine Product Portfolios and Specifications

13.4.3 hawo GmbH Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.4.4 hawo GmbH Main Business Overview

13.4.5 hawo GmbH Latest Developments

13.5 PAC Machinery

13.5.1 PAC Machinery Company Information

13.5.2 PAC Machinery Continuous Band Sealing Machine Product Portfolios and Specifications

13.5.3 PAC Machinery Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.5.4 PAC Machinery Main Business Overview

13.5.5 PAC Machinery Latest Developments

13.6 Hualian

13.6.1 Hualian Company Information

13.6.2 Hualian Continuous Band Sealing Machine Product Portfolios and Specifications

13.6.3 Hualian Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.6.4 Hualian Main Business Overview

13.6.5 Hualian Latest Developments

13.7 Audion

13.7.1 Audion Company Information

13.7.2 Audion Continuous Band Sealing Machine Product Portfolios and Specifications

13.7.3 Audion Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.7.4 Audion Main Business Overview

13.7.5 Audion Latest Developments

13.8 Plexpack Corporation

13.8.1 Plexpack Corporation Company Information

13.8.2 Plexpack Corporation Continuous Band Sealing Machine Product Portfolios and Specifications

13.8.3 Plexpack Corporation Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.8.4 Plexpack Corporation Main Business Overview

13.8.5 Plexpack Corporation Latest Developments

13.9 PackRite

13.9.1 PackRite Company Information

13.9.2 PackRite Continuous Band Sealing Machine Product Portfolios and Specifications

13.9.3 PackRite Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.9.4 PackRite Main Business Overview

13.9.5 PackRite Latest Developments

13.10 WU-HSING

13.10.1 WU-HSING Company Information

13.10.2 WU-HSING Continuous Band Sealing Machine Product Portfolios and Specifications

13.10.3 WU-HSING Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.10.4 WU-HSING Main Business Overview

13.10.5 WU-HSING Latest Developments

13.11 OK Sealer

13.11.1 OK Sealer Company Information

13.11.2 OK Sealer Continuous Band Sealing Machine Product Portfolios and Specifications

13.11.3 OK Sealer Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.11.4 OK Sealer Main Business Overview

13.11.5 OK Sealer Latest Developments

13.12 Zhejiang Dingye Machinery

13.12.1 Zhejiang Dingye Machinery Company Information

13.12.2 Zhejiang Dingye Machinery Continuous Band Sealing Machine Product Portfolios and Specifications

13.12.3 Zhejiang Dingye Machinery Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.12.4 Zhejiang Dingye Machinery Main Business Overview

13.12.5 Zhejiang Dingye Machinery Latest Developments

13.13 KIMURA SEAL Co., Ltd.

13.13.1 KIMURA SEAL Co., Ltd. Company Information

13.13.2 KIMURA SEAL Co., Ltd. Continuous Band Sealing Machine Product Portfolios and Specifications

13.13.3 KIMURA SEAL Co., Ltd. Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.13.4 KIMURA SEAL Co., Ltd. Main Business Overview

13.13.5 KIMURA SEAL Co., Ltd. Latest Developments

13.14 SEAL INDUSTRIAL Co.,Ltd.

13.14.1 SEAL INDUSTRIAL Co.,Ltd. Company Information

13.14.2 SEAL INDUSTRIAL Co.,Ltd. Continuous Band Sealing Machine Product Portfolios and Specifications

13.14.3 SEAL INDUSTRIAL Co.,Ltd. Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.14.4 SEAL INDUSTRIAL Co.,Ltd. Main Business Overview

13.14.5 SEAL INDUSTRIAL Co.,Ltd. Latest Developments

13.15 Fuji Impulse

13.15.1 Fuji Impulse Company Information

13.15.2 Fuji Impulse Continuous Band Sealing Machine Product Portfolios and Specifications

13.15.3 Fuji Impulse Continuous Band Sealing Machine Sales, Revenue, Price and Gross Margin (2021-2026)

13.15.4 Fuji Impulse Main Business Overview

13.15.5 Fuji Impulse Latest Developments

14 RESEARCH FINDINGS AND CONCLUSION

List Of Tables

LIST OF TABLES

Table 1. Continuous Band Sealing Machine Annual Sales CAGR by Geographic Region (2021, 2025 & 2032) & (\$ millions)

Table 2. Continuous Band Sealing Machine Annual Sales CAGR by Country/Region (2021, 2025 & 2032) & (\$ millions)

Table 3. Major Players of Large Continuous Band Sealing Machines

Table 4. Major Players of Medium Continuous Band Sealing Machines

Table 5. Major Players of Small Continuous Band Sealing Machines

Table 6. Global Continuous Band Sealing Machine Sales by Type (2021-2026) & (Units)

Table 7. Global Continuous Band Sealing Machine Sales Market Share by Type (2021-2026)

Table 8. Global Continuous Band Sealing Machine Revenue by Type (2021-2026) & (\$ million)

Table 9. Global Continuous Band Sealing Machine Revenue Market Share by Type (2021-2026)

Table 10. Global Continuous Band Sealing Machine Sale Price by Type (2021-2026) & (US\$/Unit)

Table 11. Major Players of Horizontal Continuous Band Sealing Machines

Table 12. Major Players of Vertical Continuous Band Sealing Machines

Table 13. Major Players of Others

Table 14. Global Continuous Band Sealing Machine Sales by Bag Conveying Orientation (2021-2026) & (Units)

Table 15. Global Continuous Band Sealing Machine Sales Market Share by Bag Conveying Orientation (2021-2026)

Table 16. Global Continuous Band Sealing Machine Revenue by Bag Conveying Orientation (2021-2026) & (\$ million)

Table 17. Global Continuous Band Sealing Machine Revenue Market Share by Bag Conveying Orientation (2021-2026)

Table 18. Global Continuous Band Sealing Machine Sale Price by Bag Conveying Orientation (2021-2026) & (US\$/Unit)

Table 19. Major Players of Direct Sales

Table 20. Major Players of Indirect Sales

Table 21. Global Continuous Band Sealing Machine Sales by Sales Channel (2021-2026) & (Units)

Table 22. Global Continuous Band Sealing Machine Sales Market Share by Sales Channel (2021-2026)

Table 23. Global Continuous Band Sealing Machine Revenue by Sales Channel (2021-2026) & (\$ million)

Table 24. Global Continuous Band Sealing Machine Revenue Market Share by Sales Channel (2021-2026)

Table 25. Global Continuous Band Sealing Machine Sale Price by Sales Channel (2021-2026) & (US\$/Unit)

Table 26. Global Continuous Band Sealing Machine Sale by Application (2021-2026) & (Units)

Table 27. Global Continuous Band Sealing Machine Sale Market Share by Application (2021-2026)

Table 28. Global Continuous Band Sealing Machine Revenue by Application (2021-2026) & (\$ million)

Table 29. Global Continuous Band Sealing Machine Revenue Market Share by Application (2021-2026)

Table 30. Global Continuous Band Sealing Machine Sale Price by Application (2021-2026) & (US\$/Unit)

Table 31. Global Continuous Band Sealing Machine Sales by Company (2021-2026) & (Units)

Table 32. Global Continuous Band Sealing Machine Sales Market Share by Company (2021-2026)

Table 33. Global Continuous Band Sealing Machine Revenue by Company (2021-2026) & (\$ millions)

Table 34. Global Continuous Band Sealing Machine Revenue Market Share by Company (2021-2026)

Table 35. Global Continuous Band Sealing Machine Sale Price by Company (2021-2026) & (US\$/Unit)

Table 36. Key Manufacturers Continuous Band Sealing Machine Producing Area Distribution and Sales Area

Table 37. Players Continuous Band Sealing Machine Products Offered

Table 38. Continuous Band Sealing Machine Concentration Ratio (CR3, CR5 and CR10) & (2024-2026)

Table 39. New Products and Potential Entrants

Table 40. Market M&A Activity & Strategy

Table 41. Global Continuous Band Sealing Machine Sales by Geographic Region (2021-2026) & (Units)

Table 42. Global Continuous Band Sealing Machine Sales Market Share Geographic Region (2021-2026)

Table 43. Global Continuous Band Sealing Machine Revenue by Geographic Region (2021-2026) & (\$ millions)

Table 44. Global Continuous Band Sealing Machine Revenue Market Share by Geographic Region (2021-2026)

Table 45. Global Continuous Band Sealing Machine Sales by Country/Region (2021-2026) & (Units)

Table 46. Global Continuous Band Sealing Machine Sales Market Share by Country/Region (2021-2026)

Table 47. Global Continuous Band Sealing Machine Revenue by Country/Region (2021-2026) & (\$ millions)

Table 48. Global Continuous Band Sealing Machine Revenue Market Share by Country/Region (2021-2026)

Table 49. Americas Continuous Band Sealing Machine Sales by Country (2021-2026) & (Units)

Table 50. Americas Continuous Band Sealing Machine Sales Market Share by Country (2021-2026)

Table 51. Americas Continuous Band Sealing Machine Revenue by Country (2021-2026) & (\$ millions)

Table 52. Americas Continuous Band Sealing Machine Sales by Type (2021-2026) & (Units)

Table 53. Americas Continuous Band Sealing Machine Sales by Application (2021-2026) & (Units)

Table 54. APAC Continuous Band Sealing Machine Sales by Region (2021-2026) & (Units)

Table 55. APAC Continuous Band Sealing Machine Sales Market Share by Region (2021-2026)

Table 56. APAC Continuous Band Sealing Machine Revenue by Region (2021-2026) & (\$ millions)

Table 57. APAC Continuous Band Sealing Machine Sales by Type (2021-2026) & (Units)

Table 58. APAC Continuous Band Sealing Machine Sales by Application (2021-2026) & (Units)

Table 59. Europe Continuous Band Sealing Machine Sales by Country (2021-2026) & (Units)

Table 60. Europe Continuous Band Sealing Machine Revenue by Country (2021-2026) & (\$ millions)

Table 61. Europe Continuous Band Sealing Machine Sales by Type (2021-2026) & (Units)

Table 62. Europe Continuous Band Sealing Machine Sales by Application (2021-2026) & (Units)

Table 63. Middle East & Africa Continuous Band Sealing Machine Sales by Country

(2021-2026) & (Units)

Table 64. Middle East & Africa Continuous Band Sealing Machine Revenue Market Share by Country (2021-2026)

Table 65. Middle East & Africa Continuous Band Sealing Machine Sales by Type (2021-2026) & (Units)

Table 66. Middle East & Africa Continuous Band Sealing Machine Sales by Application (2021-2026) & (Units)

Table 67. Key Market Drivers & Growth Opportunities of Continuous Band Sealing Machine

Table 68. Key Market Challenges & Risks of Continuous Band Sealing Machine

Table 69. Key Industry Trends of Continuous Band Sealing Machine

Table 70. Continuous Band Sealing Machine Raw Material

Table 71. Key Suppliers of Raw Materials

Table 72. Continuous Band Sealing Machine Distributors List

Table 73. Continuous Band Sealing Machine Customer List

Table 74. Global Continuous Band Sealing Machine Sales Forecast by Region (2027-2032) & (Units)

Table 75. Global Continuous Band Sealing Machine Revenue Forecast by Region (2027-2032) & (\$ millions)

Table 76. Americas Continuous Band Sealing Machine Sales Forecast by Country (2027-2032) & (Units)

Table 77. Americas Continuous Band Sealing Machine Annual Revenue Forecast by Country (2027-2032) & (\$ millions)

Table 78. APAC Continuous Band Sealing Machine Sales Forecast by Region (2027-2032) & (Units)

Table 79. APAC Continuous Band Sealing Machine Annual Revenue Forecast by Region (2027-2032) & (\$ millions)

Table 80. Europe Continuous Band Sealing Machine Sales Forecast by Country (2027-2032) & (Units)

Table 81. Europe Continuous Band Sealing Machine Revenue Forecast by Country (2027-2032) & (\$ millions)

Table 82. Middle East & Africa Continuous Band Sealing Machine Sales Forecast by Country (2027-2032) & (Units)

Table 83. Middle East & Africa Continuous Band Sealing Machine Revenue Forecast by Country (2027-2032) & (\$ millions)

Table 84. Global Continuous Band Sealing Machine Sales Forecast by Type (2027-2032) & (Units)

Table 85. Global Continuous Band Sealing Machine Revenue Forecast by Type (2027-2032) & (\$ millions)

Table 86. Global Continuous Band Sealing Machine Sales Forecast by Application (2027-2032) & (Units)

Table 87. Global Continuous Band Sealing Machine Revenue Forecast by Application (2027-2032) & (\$ millions)

Table 88. Syntegon Technology Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 89. Syntegon Technology Continuous Band Sealing Machine Product Portfolios and Specifications

Table 90. Syntegon Technology Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 91. Syntegon Technology Main Business

Table 92. Syntegon Technology Latest Developments

Table 93. Duravant Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 94. Duravant Continuous Band Sealing Machine Product Portfolios and Specifications

Table 95. Duravant Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 96. Duravant Main Business

Table 97. Duravant Latest Developments

Table 98. SHOWY INDUSTRIAL Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 99. SHOWY INDUSTRIAL Continuous Band Sealing Machine Product Portfolios and Specifications

Table 100. SHOWY INDUSTRIAL Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 101. SHOWY INDUSTRIAL Main Business

Table 102. SHOWY INDUSTRIAL Latest Developments

Table 103. hawo GmbH Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 104. hawo GmbH Continuous Band Sealing Machine Product Portfolios and Specifications

Table 105. hawo GmbH Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 106. hawo GmbH Main Business

Table 107. hawo GmbH Latest Developments

Table 108. PAC Machinery Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 109. PAC Machinery Continuous Band Sealing Machine Product Portfolios and

Specifications

Table 110. PAC Machinery Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 111. PAC Machinery Main Business

Table 112. PAC Machinery Latest Developments

Table 113. Hualian Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 114. Hualian Continuous Band Sealing Machine Product Portfolios and Specifications

Table 115. Hualian Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 116. Hualian Main Business

Table 117. Hualian Latest Developments

Table 118. Audion Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 119. Audion Continuous Band Sealing Machine Product Portfolios and Specifications

Table 120. Audion Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 121. Audion Main Business

Table 122. Audion Latest Developments

Table 123. Plexpack Corporation Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 124. Plexpack Corporation Continuous Band Sealing Machine Product Portfolios and Specifications

Table 125. Plexpack Corporation Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 126. Plexpack Corporation Main Business

Table 127. Plexpack Corporation Latest Developments

Table 128. PackRite Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 129. PackRite Continuous Band Sealing Machine Product Portfolios and Specifications

Table 130. PackRite Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 131. PackRite Main Business

Table 132. PackRite Latest Developments

Table 133. WU-HSING Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 134. WU-HSING Continuous Band Sealing Machine Product Portfolios and Specifications

Table 135. WU-HSING Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 136. WU-HSING Main Business

Table 137. WU-HSING Latest Developments

Table 138. OK Sealer Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 139. OK Sealer Continuous Band Sealing Machine Product Portfolios and Specifications

Table 140. OK Sealer Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 141. OK Sealer Main Business

Table 142. OK Sealer Latest Developments

Table 143. Zhejiang Dingye Machinery Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 144. Zhejiang Dingye Machinery Continuous Band Sealing Machine Product Portfolios and Specifications

Table 145. Zhejiang Dingye Machinery Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 146. Zhejiang Dingye Machinery Main Business

Table 147. Zhejiang Dingye Machinery Latest Developments

Table 148. KIMURA SEAL Co., Ltd. Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 149. KIMURA SEAL Co., Ltd. Continuous Band Sealing Machine Product Portfolios and Specifications

Table 150. KIMURA SEAL Co., Ltd. Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 151. KIMURA SEAL Co., Ltd. Main Business

Table 152. KIMURA SEAL Co., Ltd. Latest Developments

Table 153. SEAL INDUSTRIAL Co.,Ltd. Basic Information, Continuous Band Sealing Machine Manufacturing Base, Sales Area and Its Competitors

Table 154. SEAL INDUSTRIAL Co.,Ltd. Continuous Band Sealing Machine Product Portfolios and Specifications

Table 155. SEAL INDUSTRIAL Co.,Ltd. Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 156. SEAL INDUSTRIAL Co.,Ltd. Main Business

Table 157. SEAL INDUSTRIAL Co.,Ltd. Latest Developments

Table 158. Fuji Impulse Basic Information, Continuous Band Sealing Machine

Manufacturing Base, Sales Area and Its Competitors

Table 159. Fuji Impulse Continuous Band Sealing Machine Product Portfolios and Specifications

Table 160. Fuji Impulse Continuous Band Sealing Machine Sales (Units), Revenue (\$ Million), Price (US\$/Unit) and Gross Margin (2021-2026)

Table 161. Fuji Impulse Main Business

Table 162. Fuji Impulse Latest Developments

List Of Figures

LIST OF FIGURES

- Figure 1. Picture of Continuous Band Sealing Machine
- Figure 2. Continuous Band Sealing Machine Report Years Considered
- Figure 3. Research Objectives
- Figure 4. Research Methodology
- Figure 5. Research Process and Data Source
- Figure 6. Global Continuous Band Sealing Machine Sales Growth Rate 2021-2032 (Units)
- Figure 7. Global Continuous Band Sealing Machine Revenue Growth Rate 2021-2032 (\$ millions)
- Figure 8. Continuous Band Sealing Machine Sales by Geographic Region (2021, 2025 & 2032) & (\$ millions)
- Figure 9. Continuous Band Sealing Machine Sales Market Share by Country/Region (2025)
- Figure 10. Continuous Band Sealing Machine Sales Market Share by Country/Region (2021, 2025 & 2032)
- Figure 11. Product Picture of Large Continuous Band Sealing Machines
- Figure 12. Product Picture of Medium Continuous Band Sealing Machines
- Figure 13. Product Picture of Small Continuous Band Sealing Machines
- Figure 14. Global Continuous Band Sealing Machine Sales Market Share by Type in 2026
- Figure 15. Global Continuous Band Sealing Machine Revenue Market Share by Type (2021-2026)
- Figure 16. Product Picture of Horizontal Continuous Band Sealing Machines
- Figure 17. Product Picture of Vertical Continuous Band Sealing Machines
- Figure 18. Product Picture of Others
- Figure 19. Global Continuous Band Sealing Machine Sales Market Share by Bag Conveying Orientation in 2026
- Figure 20. Global Continuous Band Sealing Machine Revenue Market Share by Bag Conveying Orientation (2021-2026)
- Figure 21. Product Picture of Direct Sales
- Figure 22. Product Picture of Indirect Sales
- Figure 23. Global Continuous Band Sealing Machine Sales Market Share by Sales Channel in 2026
- Figure 24. Global Continuous Band Sealing Machine Revenue Market Share by Sales Channel (2021-2026)

- Figure 25. Continuous Band Sealing Machine Consumed in Pharmaceutical
- Figure 26. Global Continuous Band Sealing Machine Market: Pharmaceutical (2021-2026) & (Units)
- Figure 27. Continuous Band Sealing Machine Consumed in Food & Beverage
- Figure 28. Global Continuous Band Sealing Machine Market: Food & Beverage (2021-2026) & (Units)
- Figure 29. Continuous Band Sealing Machine Consumed in Chemicals
- Figure 30. Global Continuous Band Sealing Machine Market: Chemicals (2021-2026) & (Units)
- Figure 31. Continuous Band Sealing Machine Consumed in Others
- Figure 32. Global Continuous Band Sealing Machine Market: Others (2021-2026) & (Units)
- Figure 33. Global Continuous Band Sealing Machine Sale Market Share by Application (2025)
- Figure 34. Global Continuous Band Sealing Machine Revenue Market Share by Application in 2025
- Figure 35. Continuous Band Sealing Machine Sales by Company in 2025 (Units)
- Figure 36. Global Continuous Band Sealing Machine Sales Market Share by Company in 2025
- Figure 37. Continuous Band Sealing Machine Revenue by Company in 2025 (\$ millions)
- Figure 38. Global Continuous Band Sealing Machine Revenue Market Share by Company in 2025
- Figure 39. Global Continuous Band Sealing Machine Sales Market Share by Geographic Region (2021-2026)
- Figure 40. Global Continuous Band Sealing Machine Revenue Market Share by Geographic Region in 2025
- Figure 41. Americas Continuous Band Sealing Machine Sales 2021-2026 (Units)
- Figure 42. Americas Continuous Band Sealing Machine Revenue 2021-2026 (\$ millions)
- Figure 43. APAC Continuous Band Sealing Machine Sales 2021-2026 (Units)
- Figure 44. APAC Continuous Band Sealing Machine Revenue 2021-2026 (\$ millions)
- Figure 45. Europe Continuous Band Sealing Machine Sales 2021-2026 (Units)
- Figure 46. Europe Continuous Band Sealing Machine Revenue 2021-2026 (\$ millions)
- Figure 47. Middle East & Africa Continuous Band Sealing Machine Sales 2021-2026 (Units)
- Figure 48. Middle East & Africa Continuous Band Sealing Machine Revenue 2021-2026 (\$ millions)
- Figure 49. Americas Continuous Band Sealing Machine Sales Market Share by Country in 2025

Figure 50. Americas Continuous Band Sealing Machine Revenue Market Share by Country (2021-2026)

Figure 51. Americas Continuous Band Sealing Machine Sales Market Share by Type (2021-2026)

Figure 52. Americas Continuous Band Sealing Machine Sales Market Share by Application (2021-2026)

Figure 53. United States Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 54. Canada Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 55. Mexico Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 56. Brazil Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 57. APAC Continuous Band Sealing Machine Sales Market Share by Region in 2025

Figure 58. APAC Continuous Band Sealing Machine Revenue Market Share by Region (2021-2026)

Figure 59. APAC Continuous Band Sealing Machine Sales Market Share by Type (2021-2026)

Figure 60. APAC Continuous Band Sealing Machine Sales Market Share by Application (2021-2026)

Figure 61. China Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 62. Japan Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 63. South Korea Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 64. Southeast Asia Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 65. India Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 66. Australia Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 67. China Taiwan Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 68. Europe Continuous Band Sealing Machine Sales Market Share by Country in 2025

Figure 69. Europe Continuous Band Sealing Machine Revenue Market Share by

Country (2021-2026)

Figure 70. Europe Continuous Band Sealing Machine Sales Market Share by Type (2021-2026)

Figure 71. Europe Continuous Band Sealing Machine Sales Market Share by Application (2021-2026)

Figure 72. Germany Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 73. France Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 74. UK Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 75. Italy Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 76. Russia Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 77. Middle East & Africa Continuous Band Sealing Machine Sales Market Share by Country (2021-2026)

Figure 78. Middle East & Africa Continuous Band Sealing Machine Sales Market Share by Type (2021-2026)

Figure 79. Middle East & Africa Continuous Band Sealing Machine Sales Market Share by Application (2021-2026)

Figure 80. Egypt Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 81. South Africa Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 82. Israel Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 83. Turkey Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 84. GCC Countries Continuous Band Sealing Machine Revenue Growth 2021-2026 (\$ millions)

Figure 85. Manufacturing Cost Structure Analysis of Continuous Band Sealing Machine in 2026

Figure 86. Manufacturing Process Analysis of Continuous Band Sealing Machine

Figure 87. Industry Chain Structure of Continuous Band Sealing Machine

Figure 88. Channels of Distribution

Figure 89. Global Continuous Band Sealing Machine Sales Market Forecast by Region (2027-2032)

Figure 90. Global Continuous Band Sealing Machine Revenue Market Share Forecast

by Region (2027-2032)

Figure 91. Global Continuous Band Sealing Machine Sales Market Share Forecast by Type (2027-2032)

Figure 92. Global Continuous Band Sealing Machine Revenue Market Share Forecast by Type (2027-2032)

Figure 93. Global Continuous Band Sealing Machine Sales Market Share Forecast by Application (2027-2032)

Figure 94. Global Continuous Band Sealing Machine Revenue Market Share Forecast by Application (2027-2032)

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