

Global CNC Hydraulic Steady Rest Market Growth 2026-2032

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Abstracts

The global CNC Hydraulic Steady Rest market size is predicted to grow from US\$ 233 million in 2025 to US\$ 333 million in 2032; it is expected to grow at a CAGR of 5.3% from 2026 to 2032.

CNC Hydraulic Steady Rests are hydraulic work-support devices mounted on CNC lathes, turning centers, and shaft-machining equipment to support long, slender, heavy, or easily deflected rotating workpieces during turning, grinding, drilling, boring, and threading operations. They use hydraulic actuation to open, close, center, and apply support force through rollers or support arms. Compared with manual steady rests, CNC hydraulic steady rests provide faster clamping, better repeatability, easier automation, more stable support force, and improved suitability for batch shaft machining. This scope refers to hydraulic steady rest units for CNC machine tools, excluding manual steady rests, complete lathes, ordinary fixtures, and general hydraulic cylinders. The industrial chain of CNC Hydraulic Steady Rests includes upstream suppliers of alloy steel, castings, hydraulic cylinders, pistons, seals, rollers, precision bearings, guide blocks, springs, wear-resistant pads, hydraulic ports, sensors, mounting bases, surface coatings, heat-treatment services, grinding services, machined parts, and control components. The midstream consists of machine-tool accessory and workholding manufacturers that design and assemble steady rest bodies, hydraulic clamping structures, roller support systems, centering mechanisms, sealing systems, pressure interfaces, mounting adapters, and customized units for different lathe models. Downstream users include CNC lathe manufacturers, turning-center users, shaft processors, automotive parts factories, aerospace component suppliers, hydraulic cylinder producers, energy equipment manufacturers, roll-processing plants, bearing manufacturers, and general metalworking workshops. Supporting services cover selection, installation, alignment, pressure adjustment, maintenance, roller replacement,

repair, and application engineering.

Demand for CNC Hydraulic Steady Rests is being supported by the growth of shaft machining, heavy cylindrical part processing, automated turning, and higher accuracy requirements in metalworking. A major market trend is the shift from manual support devices toward hydraulic, repeatable, and machine-integrated work-support units that can reduce setup time and improve process stability. Opportunities are strongest in automotive parts, aerospace components, hydraulic cylinders, energy equipment, roll processing, bearing production, and heavy machinery manufacturing. The product is valuable because it helps reduce workpiece deflection, suppress vibration, improve surface finish, and stabilize machining quality for long or flexible parts. Key challenges include machine-interface compatibility, support-force adjustment, roller wear, alignment accuracy, hydraulic sealing reliability, maintenance requirements, and the need to customize mounting dimensions for different lathe models. In 2025, global CNC Hydraulic Steady Rest production reached approximately 31.32 thousand units, with an average global market price of around US\$7,600 per unit. The gross profit margin of major companies in the industry ranged from 29% to 45%. In 2025, the global production capacity of CNC Hydraulic Steady Rests was approximately 41.75 thousand units.

Report Scope

LP Information, Inc. (LPI) ' newest research report, the "CNC Hydraulic Steady Rest Industry Forecast" looks at past sales and reviews total world CNC Hydraulic Steady Rest sales in 2025, providing a comprehensive analysis by region and market sector of projected CNC Hydraulic Steady Rest sales for 2026 through 2032. With CNC Hydraulic Steady Rest sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of the world CNC Hydraulic Steady Rest industry.

This Insight Report provides a comprehensive analysis of the global CNC Hydraulic Steady Rest landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyzes the strategies of leading global companies with a focus on CNC Hydraulic Steady Rest portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global CNC Hydraulic Steady Rest market.

This Insight Report evaluates the key market trends, drivers, and affecting factors

shaping the global outlook for CNC Hydraulic Steady Rest and breaks down the forecast by Type, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global CNC Hydraulic Steady Rest.

This report presents a comprehensive overview, market shares, and growth opportunities of CNC Hydraulic Steady Rest market by product type, application, key manufacturers and key regions and countries.

Market Segmentation

Segmentation by Type:

Rear-Mounted Hydraulic Cylinder Steady Rest

Side-Mounted Hydraulic Cylinder Steady Rest

Integrated Hydraulic Cylinder Steady Rest

Segmentation by Standard Mounting Configuration:

Bed-Mounted Hydraulic Steady Rest

Carriage-Mounted Hydraulic Steady Rest

Turret-Mounted Hydraulic Steady Rest

Segmentation by Chip-Protection Configuration:

Hydraulic Steady Rest without Chip Guard

Hydraulic Steady Rest with Chip Guard

Segmentation by Manufacturer-Declared Maximum Clamping

Diameter:

Hydraulic Steady Rest with Maximum Clamping Diameter up to 100 mm

Hydraulic Steady Rest with Maximum Clamping Diameter over 100 mm and up to 250 mm

Hydraulic Steady Rest with Maximum Clamping Diameter over 250 mm and up to 500 mm

Hydraulic Steady Rest with Maximum Clamping Diameter over 500 mm

Segmentation by Application:

Motor Vehicle Manufacturing

Aerospace Product and Parts Manufacturing

Wind Turbine Manufacturing

Turbine and Turbine Generator Set Units Manufacturing

Oil and Gas Field Machinery and Equipment Manufacturing

Ship and Boat Building

Railroad Rolling Stock Manufacturing

Construction Machinery Manufacturing

Mining Machinery and Equipment Manufacturing

Other Industrial Machinery Manufacturing

This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

APAC

China

Japan

Korea

Southeast Asia

India

Australia

Europe

Germany

France

UK

Italy

Russia

Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analysing the company's coverage, product portfolio, its market penetration.

AUTOBLOK S.p.A.

SCHUNK SE & Co. KG

R?HM GmbH

Atling Steady Rest AB

?zcan CNC Makine

Fenwick And Ravi

Tuskar Manufacturing Solutions Pvt. Ltd.

Sajraj Technologies

New Karwal Engineering Works (Regd.)

Arobotech Systems, Inc.

NC Tech

KITAGAWA CORPORATION

MATSUMOTO MACHINE CO., LTD.

SAMCHULLY MACHINERY CO., LTD.

AUTOGRIP MACHINERY CO., LTD.

Yantai Universal Machine Tool Equipment Co., Ltd.

Key Questions Addressed in this Report

What is the 10-year outlook for the global CNC Hydraulic Steady Rest market?

What factors are driving CNC Hydraulic Steady Rest market growth, globally and by region?

Which technologies are poised for the fastest growth by market and region?

How do CNC Hydraulic Steady Rest market opportunities vary by end market size?

How does CNC Hydraulic Steady Rest break out by Type, by Application?

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