

# Global CNC Coil Fed Laser Blanking Line Market Growth 2026-2032

<https://marketpublishers.com/r/GBE2FE2CC0BAEN.html>

Date: April 2026

Pages: 121

Price: US\$ 3,660.00 (Single User License)

ID: GBE2FE2CC0BAEN

## Abstracts

The global CNC Coil Fed Laser Blanking Line market size is predicted to grow from US\$ 566 million in 2025 to US\$ 871 million in 2032; it is expected to grow at a CAGR of 6.5% from 2026 to 2032.

CNC Coil Fed Laser Blanking Line is an integrated production system that unwinds sheet metal from a coil, straightens and levels it, feeds it under CNC control into a laser cutting zone, and produces finished blanks that are sorted and stacked for the next manufacturing step. The line replaces conventional die-based blanking by cutting the blank geometry directly from a continuously moving strip, enabling rapid design changes through programming rather than tooling changes. Typical modules include a decoiler, straightener or leveler, servo feeder, laser cutting cell with one or more laser heads, and an automated stacking and material handling section, all coordinated by CNC and line control for consistent blank quality and repeatable production flow. Its price ranges from hundreds of thousands of US dollars to millions of US dollars, and the industry's gross profit margin is usually between 20% and 40%.

Upstream, the supply chain starts with coil supply from steel and aluminum producers and service centers, followed by the equipment ecosystem that provides the line itself and its critical subsystems, including decoiling and leveling equipment, servo feeding and conveying, CNC and automation platforms, fiber laser sources and cutting heads, optics and assist-gas delivery, safety enclosures, and software for nesting and production control, with OEMs and integrators combining these into a commissioned, warranted line. Downstream, these lines are deployed by automotive press shops, stampers, and sheet metal fabricators who need consistent blanks for stamping, forming, and assembly, and they also serve sectors such as appliances and HVAC where high mix production benefits from program-based changeovers and coil-to-blank

automation. The operating supply chain typically extends into service and lifecycle support, including spares, preventive maintenance, remote diagnostics, and process tuning across leveling, feeding, and laser parameters to keep quality stable and reduce scrap during frequent part switches.

United States market for CNC Coil Fed Laser Blanking Line is estimated to increase from US\$ million in 2025 to US\$ million by 2032, at a CAGR of % from 2026 through 2032.

China market for CNC Coil Fed Laser Blanking Line is estimated to increase from US\$ million in 2025 to US\$ million by 2032, at a CAGR of % from 2026 through 2032.

Europe market for CNC Coil Fed Laser Blanking Line is estimated to increase from US\$ million in 2025 to US\$ million by 2032, at a CAGR of % from 2026 through 2032.

Global key CNC Coil Fed Laser Blanking Line players cover TRUMPF, ANDRITZ Schuler, Fagor Arrasate, Automatic Feed (Nidec Press & Automation), Produtech, etc. In terms of revenue, the global two largest companies occupied for a share nearly % in 2025.

LP Information, Inc. (LPI) ' newest research report, the "CNC Coil Fed Laser Blanking Line Industry Forecast" looks at past sales and reviews total world CNC Coil Fed Laser Blanking Line sales in 2025, providing a comprehensive analysis by region and market sector of projected CNC Coil Fed Laser Blanking Line sales for 2026 through 2032. With CNC Coil Fed Laser Blanking Line sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of the world CNC Coil Fed Laser Blanking Line industry.

This Insight Report provides a comprehensive analysis of the global CNC Coil Fed Laser Blanking Line landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyzes the strategies of leading global companies with a focus on CNC Coil Fed Laser Blanking Line portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global CNC Coil Fed Laser Blanking Line market.

This Insight Report evaluates the key market trends, drivers, and affecting factors shaping the global outlook for CNC Coil Fed Laser Blanking Line and breaks down the

forecast by Maximum Machinable Width, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global CNC Coil Fed Laser Blanking Line.

This report presents a comprehensive overview, market shares, and growth opportunities of CNC Coil Fed Laser Blanking Line market by product type, application, key manufacturers and key regions and countries.

Segmentation by Maximum Machinable Width:

1500mm-1800mm

Above 1800mm

Segmentation by Cutting Mode:

Single-laser Head

Multi-laser Head

Segmentation by Application:

Automotive

Appliance Manufacturing

Construction

Others

This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

## APAC

China

Japan

Korea

Southeast Asia

India

Australia

## Europe

Germany

France

UK

Italy

Russia

## Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analysing the company's coverage, product portfolio, its market penetration.

TRUMPF

ANDRITZ Schuler

Fagor Arrasate

Automatic Feed (Nidec Press & Automation)

Produtech

ARKU

RDI Laser Blanking Systems

Wuhan HGLaser Engineering

Jinan Senfeng Laser Technology

Han's Yueming Laser Group

Foshan Huibaisheng Laser Technology

Guangdong MAHATMA Intelligent Equipment

Hebei REEGAO Robot Technology

Wuxi Shenchong Forging Machine

## ACCURL CNC Machine Tools (Anhui)

### Key Questions Addressed in this Report

What is the 10-year outlook for the global CNC Coil Fed Laser Blanking Line market?

What factors are driving CNC Coil Fed Laser Blanking Line market growth, globally and by region?

Which technologies are poised for the fastest growth by market and region?

How do CNC Coil Fed Laser Blanking Line market opportunities vary by end market size?

How does CNC Coil Fed Laser Blanking Line break out by Maximum Machinable Width, by Application?

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