

# Global Blind Hole Tap Market Growth 2026-2032

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## Abstracts

The global Blind Hole Tap market size is predicted to grow from US\$ 517 million in 2025 to US\$ 689 million in 2032; it is expected to grow at a CAGR of 4.3% from 2026 to 2032.

A blind hole tap is a threading tool specifically designed for cutting threads in holes that do not pass through the workpiece. It typically features spiral flutes to efficiently evacuate chips back out of the hole, preventing clogging and ensuring high-quality thread formation. Blind hole taps are commonly used in applications requiring precise thread depth and clean finishes, such as in machinery, die-making, and aerospace components.

The global tap market is evolving toward material diversification and application-specific precision, driven by the growing demand for high-performance threading in industries such as automotive, aerospace, energy, and semiconductors. Traditional high-speed steel taps remain dominant in general machining, while cobalt-alloy HSS taps and powder metallurgy HSS taps offer enhanced wear resistance for tougher materials. Carbide taps, with superior hardness and cutting speed, are increasingly adopted in high-precision, high-volume operations—particularly in aerospace and automotive powertrain manufacturing. Leading global players such as OSG, Sandvik Coromant, Kennametal, Walter, YG-1, Guhring, and FRAISA hold competitive advantages through proprietary tool geometries, advanced coating technologies, and robust OEM partnerships. Established European brands like UFS, VOELKEL, DC SWISS, and Dormer Pramet maintain strong market positions in general-purpose and mold applications. Emerging markets in Asia, particularly China and India, are fueling volume growth in the automotive and electronics sectors, with rising interest in domestically optimized threading solutions. As industries move toward high-speed CNC environments and tougher alloys, taps must evolve with enhanced micro-geometry control, material-specific designs, and digital tool monitoring capabilities, reshaping the

competitive landscape around specialized, performance-driven segments.

LP Information, Inc. (LPI) ' newest research report, the “Blind Hole Tap Industry Forecast” looks at past sales and reviews total world Blind Hole Tap sales in 2025, providing a comprehensive analysis by region and market sector of projected Blind Hole Tap sales for 2026 through 2032. With Blind Hole Tap sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of the world Blind Hole Tap industry.

This Insight Report provides a comprehensive analysis of the global Blind Hole Tap landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyzes the strategies of leading global companies with a focus on Blind Hole Tap portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global Blind Hole Tap market.

This Insight Report evaluates the key market trends, drivers, and affecting factors shaping the global outlook for Blind Hole Tap and breaks down the forecast by Type, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global Blind Hole Tap.

This report presents a comprehensive overview, market shares, and growth opportunities of Blind Hole Tap market by product type, application, key manufacturers and key regions and countries.

Segmentation by Type:

General High-Speed Steel Taps

Cobalt Alloy High-Speed Steel Taps

Powder Metallurgy High-Speed Steel Taps

Carbide Taps

### Segmentation by Application:

Automotive

General Machinery

Aerospace

Energy

Electronics and Semiconductors

Other

### This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

APAC

China

Japan

Korea

Southeast Asia

India

Australia

Europe

Germany

France

UK

Italy

Russia

Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analysing the company's coverage, product portfolio, its market penetration.

OSG

UFS

Sandvik Coroman

Ceratizit

FRAISA

Kennametal

YG-1

Walter

VOELKEL

Guhring

Dormer Pramet

DC SWISS SA

Utensileria Carmon

Widin

IZAR Cutting Tools

RUKO GmbH

KOMET Deutschland GmbH

### Key Questions Addressed in this Report

What is the 10-year outlook for the global Blind Hole Tap market?

What factors are driving Blind Hole Tap market growth, globally and by region?

Which technologies are poised for the fastest growth by market and region?

How do Blind Hole Tap market opportunities vary by end market size?

How does Blind Hole Tap break out by Type, by Application?

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