

Global Automatic Hot Melt Glue Case Sealer Market Growth 2026-2032

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Abstracts

The global Automatic Hot Melt Glue Case Sealer market size is predicted to grow from US\$ 333 million in 2025 to US\$ 446 million in 2032; it is expected to grow at a CAGR of 4.3% from 2026 to 2032.

An Automatic Hot Melt Glue Case Sealer is an industrial packaging machine used to close and seal corrugated cartons or cases by automatically applying hot-melt adhesive to the carton flaps and pressing them together to form a secure seal. It is typically used in secondary packaging lines after products have been loaded into cartons, and may include automatic carton conveying, flap folding, glue spraying, compression sealing, and integration with case erectors, case packers, labeling machines, checkweighers, and palletizing systems. Compared with tape case sealers, hot melt glue case sealers provide cleaner appearance, stronger sealing, better tamper resistance, and higher suitability for high-speed automated packaging lines.

In 2025, global Automatic Hot Melt Glue Case Sealer production reached approximately 47,222 units, with an average global market price of around US\$ 7,200 per unit. The production capacity of Automatic Hot Melt Glue Case Sealer is approximately 59 K units per year, the average gross profit margin was 28-31%.

The upstream supply chain of an Automatic Hot Melt Glue Case Sealer mainly includes steel frames, motors, sensors, PLCs, HMIs, pneumatic components, conveyors, glue tanks, nozzles, heating units, electrical control systems, safety devices, and hot-melt adhesive materials. The midstream stage covers equipment design, mechanical processing, assembly, electrical integration, software control, testing, installation, and after-sales service. Downstream customers are mainly manufacturers and packaging operators in food and beverage, pharmaceuticals, personal care, household products, e-

commerce logistics, electronics, industrial products, dairy, tobacco, and consumer goods sectors, where the machine is used to improve packaging speed, sealing quality, labor efficiency, and production-line automation.

The cost structure of an Automatic Hot Melt Glue Case Sealer is mainly composed of mechanical parts, electrical control systems, glue application systems, pneumatic components, motors, sensors, conveyors, frames, and safety protection devices. Core hardware such as PLCs, servo motors, hot-melt glue systems, heating modules, and precision nozzles usually accounts for a significant share of total cost, while other costs include assembly labor, R&D and design, software programming, quality inspection, packaging, transportation, installation, commissioning, warranty service, and after-sales maintenance. For high-end models, additional costs come from higher-speed operation, automatic adjustment, intelligent HMI control, glue-pattern optimization, stainless-steel or food-grade design, safety certification, and integration with complete packaging lines.

LP Information, Inc. (LPI) ' newest research report, the "Automatic Hot Melt Glue Case Sealer Industry Forecast" looks at past sales and reviews total world Automatic Hot Melt Glue Case Sealer sales in 2025, providing a comprehensive analysis by region and market sector of projected Automatic Hot Melt Glue Case Sealer sales for 2026 through 2032. With Automatic Hot Melt Glue Case Sealer sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of the world Automatic Hot Melt Glue Case Sealer industry.

This Insight Report provides a comprehensive analysis of the global Automatic Hot Melt Glue Case Sealer landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyzes the strategies of leading global companies with a focus on Automatic Hot Melt Glue Case Sealer portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global Automatic Hot Melt Glue Case Sealer market.

This Insight Report evaluates the key market trends, drivers, and affecting factors shaping the global outlook for Automatic Hot Melt Glue Case Sealer and breaks down the forecast by Type, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global Automatic Hot Melt Glue Case Sealer.

This report presents a comprehensive overview, market shares, and growth opportunities of Automatic Hot Melt Glue Case Sealer market by product type, application, key manufacturers and key regions and countries.

Segmentation by Type:

Low-Speed Automatic Hot Melt Glue Case Sealer (
Medium-Speed Automatic Hot Melt Glue Case Sealer (20?50 CPM)

High-Speed Automatic Hot Melt Glue Case Sealer (> 50 CPM)

Segmentation by Sealing Position:

Top-Only Automatic Hot Melt Glue Case Sealer

Bottom-Only Automatic Hot Melt Glue Case Sealer

Top and Bottom Automatic Hot Melt Glue Case Sealer

Segmentation by Automation Degree:

Semi-automatic

Fully Automatic

Segmentation by Application:

Food & Beverage

Pharmaceuticals

Personal Care & Cosmetics

Household Products

E-Commerce & Logistics

Others

This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

APAC

China

Japan

Korea

Southeast Asia

India

Australia

Europe

Germany

France

UK

Italy

Russia

Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analysing the company's coverage, product portfolio, its market penetration.

Wexxar Bel

Pearson Packaging Systems

Combi Packaging Systems

Lantech

Wayne Automation

A-B-C Packaging Machine Corporation

BW Integrated Systems

Massman Automation

Standard-Knapp

SIAT

Delkor Systems

EndFlex

Bortolin Kemo

Comarme

Hamrick Manufacturing & Service

Qingdao Ausense Packing Equipment Co., Ltd.

SpeedPack

Shanghai Soontrue Machinery Equipment Co., Ltd.

Daiwa Engineering Co., Ltd.

SHINE BEN

Dongguan Chenghang Automation Equipment

Jiajunpack

Yanmao Intelligence

Shenzhen Azone Machinery

jochamp

Endoline

Key Questions Addressed in this Report

What is the 10-year outlook for the global Automatic Hot Melt Glue Case Sealer market?

What factors are driving Automatic Hot Melt Glue Case Sealer market growth, globally

and by region?

Which technologies are poised for the fastest growth by market and region?

How do Automatic Hot Melt Glue Case Sealer market opportunities vary by end market size?

How does Automatic Hot Melt Glue Case Sealer break out by Type, by Application?

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