

Global Automatic Facial Tissue Packing Machines Market Growth 2026-2032

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Abstracts

The global Automatic Facial Tissue Packing Machines market size is predicted to grow from US\$ 242 million in 2025 to US\$ 325 million in 2032; it is expected to grow at a CAGR of 3.8% from 2026 to 2032.

Automatic Facial Tissue Packing Machines are high-speed packaging systems used to wrap, bag, or carton facial tissue packs and multi-packs with consistent appearance and sealing quality. They integrate feeding, collating, counting, film forming, sealing, cutting, and discharge to handle different tissue formats such as pocket packs, soft packs, and boxed tissues. Servo drives and photoelectric sensors maintain alignment and reduce waste, while quick-change tooling supports frequent SKU shifts. Optional modules include date coding, labeling, checkweighing, and vision inspection to ensure pack integrity. These machines improve line efficiency, labor productivity, and hygiene by minimizing manual contact in tissue manufacturing plants. The industrial chain of Automatic Facial Tissue Packing Machines includes upstream components such as stainless frames, servo motors, drives, PLC/HMI controls, sensors, vacuum systems, pneumatic cylinders, heaters, sealing jaws, knives, conveyors, guarding, and packaging films (BOPP/PE), cartons, adhesives, and inks. Midstream manufacturing integrates mechanical modules, motion control, recipe software, changeover parts, and quality inspection options, followed by assembly, FAT testing, and line commissioning. Downstream users include tissue manufacturers, contract packers, and consumer goods plants, supported by services such as installation, training, spare parts, and preventive maintenance.

Automatic facial tissue packing machine prices vary widely, from a few thousand dollars for basic models (around \$2,650 - \$5,500) for plastic film wrapping to over \$100,000 for fully integrated production lines, with mid-range machines typically falling between

\$18,000 - \$80,000, depending heavily on automation, speed, features (like carton boxing, servo systems), and supplier, with major markets being China and India. The gross profit margin of major companies in the industry is between 30% ? 50%.

The Automatic Facial Tissue Packing Machines market is growing with continuous upgrades in tissue manufacturing capacity, brand competition, and rising demand for packaging flexibility. Tissue producers are expanding high-speed lines to reduce unit labor cost and ensure consistent pack quality across multiple formats and bundle sizes. Demand is strong for servo-driven machines with faster changeovers, better film control, and lower scrap rates, especially as SKU proliferation increases in retail channels. Hygiene and compliance considerations also push automation to minimize manual contact and support cleaner production environments. Sustainability is influencing packaging choices, driving the need for machines compatible with thinner films, recyclable mono-materials, and paper-based wraps. Integration with downstream cartoning, case packing, and palletizing is increasing as factories pursue end-to-end automation. Overall growth is supported by modernization of older lines, capacity expansion in emerging markets, and the push for higher OEE and lower packaging waste.

LP Information, Inc. (LPI) ' newest research report, the "Automatic Facial Tissue Packing Machines Industry Forecast" looks at past sales and reviews total world Automatic Facial Tissue Packing Machines sales in 2025, providing a comprehensive analysis by region and market sector of projected Automatic Facial Tissue Packing Machines sales for 2026 through 2032. With Automatic Facial Tissue Packing Machines sales broken down by region, market sector and sub-sector, this report provides a detailed analysis in US\$ millions of the world Automatic Facial Tissue Packing Machines industry.

This Insight Report provides a comprehensive analysis of the global Automatic Facial Tissue Packing Machines landscape and highlights key trends related to product segmentation, company formation, revenue, and market share, latest development, and M&A activity. This report also analyzes the strategies of leading global companies with a focus on Automatic Facial Tissue Packing Machines portfolios and capabilities, market entry strategies, market positions, and geographic footprints, to better understand these firms' unique position in an accelerating global Automatic Facial Tissue Packing Machines market.

This Insight Report evaluates the key market trends, drivers, and affecting factors shaping the global outlook for Automatic Facial Tissue Packing Machines and breaks

down the forecast by Type, by Application, geography, and market size to highlight emerging pockets of opportunity. With a transparent methodology based on hundreds of bottom-up qualitative and quantitative market inputs, this study forecast offers a highly nuanced view of the current state and future trajectory in the global Automatic Facial Tissue Packing Machines.

This report presents a comprehensive overview, market shares, and growth opportunities of Automatic Facial Tissue Packing Machines market by product type, application, key manufacturers and key regions and countries.

Segmentation by Type:

Up to 110 Packs/min

Up to 120 Packs/min

Up to 160 Packs/min

Up to 220 Packs/min

Others

Segmentation by Automation Level:

Fully-automatic

Semi-automatic

Segmentation by Technology:

Servo Control

PLC Control

Other

Segmentation by Application:

Regular Facial Tissue

Lotion Facial Tissue

This report also splits the market by region:

Americas

United States

Canada

Mexico

Brazil

APAC

China

Japan

Korea

Southeast Asia

India

Australia

Europe

Germany

France

UK

Italy

Russia

Middle East & Africa

Egypt

South Africa

Israel

Turkey

GCC Countries

The below companies that are profiled have been selected based on inputs gathered from primary experts and analysing the company's coverage, product portfolio, its market penetration.

Korber Tissues (Valmet)

IMA Group

Paper Converting Machine Company

Baosuo Paper Machinery Manufacture

STAX Technologies

Infinity Machine & Engineering

Shanghai Soontrue Machinery Equipment

Fujian Xinyun Machinery

Wangda Group

Zhejiang Onepaper Smart Equipment

Imako Automatic Equipment

Mingyang Machinery

Mach Tissue

Quanzhou Sinowise Machinery

Henan Yuancui Machinery Equipment

Alx Machine

Key Questions Addressed in this Report

What is the 10-year outlook for the global Automatic Facial Tissue Packing Machines market?

What factors are driving Automatic Facial Tissue Packing Machines market growth, globally and by region?

Which technologies are poised for the fastest growth by market and region?

How do Automatic Facial Tissue Packing Machines market opportunities vary by end market size?

How does Automatic Facial Tissue Packing Machines break out by Type, by Application?

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