

# **Electrical Discharge Machining Market Size, Share & Trends Analysis Report By Workload (Below 2000 lbs, 2,000 To 4,000 lbs, 4,000 To 8,000 lbs, Above 8,000 lbs), By Machine Type (Die Sink EDM, Hole Drilling EDM), By End-use, By Region, And Segment Forecasts, 2025 - 2033**

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## **Abstracts**

The global electrical discharge machining market size was estimated at USD 3,316.0 million in 2024 and is projected to reach USD 5,311.5 million by 2033, growing at a CAGR of 5.4% from 2025 to 2033. The aerospace and automotive sectors are major contributors to the growth of the electric discharge machining (EDM) market, given their reliance on lightweight, high-strength alloys and complex engine or transmission components.

EDM allows for the production of turbine blades, fuel injectors, and molds with high dimensional stability. The push toward electric mobility and fuel-efficient aircraft has further increased the use of EDM to machine specialized materials such as titanium and Inconel, enhancing component reliability and performance.

Continuous advancements in EDM technology, including the development of CNC (Computer Numerical Control) EDM machines, adaptive control systems, and hybrid EDM solutions, have significantly improved process speed and efficiency. Integration with automation and robotics has reduced human error, optimized electrode usage, and improved production throughput. These innovations are attracting end users seeking cost-effective and flexible manufacturing solutions in both low- and high-volume production environments.

## Global Electrical Discharge Machining Market Report Segmentation

This report forecasts revenue growth at global, regional, and country levels and provides an analysis of the latest industry trends in each of the sub-segments from 2021 to 2033. For this study, Grand View Research has segmented the global electrical discharge machining market report based on workload, machine type, end-use, and region.

### Workload Outlook (Revenue, USD Million, 2021 - 2033)

Below 2000 lbs

2,000 to 4,000 lbs

4,000 to 8,000 lbs

Above 8,000 lbs

### Machine Type Outlook (Revenue, USD Million, 2021 - 2033)

Die sink EDM

Wire EDM

Hole drilling EDM

### End Use Outlook (Revenue, USD Million, 2021 - 2033)

Automotive

Electrical and electronics

Healthcare

Aerospace & Defense

Others

### Regional Outlook (Revenue, USD Million, 2021 - 2033)

## North America

U.S.

Canada

Mexico

## Europe

Germany

France

Italy

Spain

UK

## Asia Pacific

China

India

Japan

South Korea

Australia

## Latin America

Brazil

Argentina

Middle East and Africa

Saudi Arabia

UAE

South Africa

**This report can be delivered to the clients within 4 Business Days**

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