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Global Top Loading Petroleum Arm Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

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Abstracts

According to our (Global Info Research) latest study, the global Top Loading Petroleum Arm market size was valued at US$ 109 million in 2025 and is forecast to a readjusted size of US$ 145 million by 2032 with a CAGR of 4.1% during review period.

Top Loading Petroleum Arm is a rigid-pipe fluid transfer device installed at a land-based loading rack to transfer petroleum products through the upper manhole or a fixed top connection of a road tanker or rail tank car. It typically consists of a riser, inboard arm, outboard arm, swivel joints, a balancing mechanism, a drop pipe or drop hose, a loading valve, and connection or sealing components. Multiple swivel planes and the balancing system allow the arm to move vertically and horizontally and to be positioned over the tanker, enabling the drop pipe to enter an open manhole or the arm end to connect to a sealed top fitting and establish a continuous transfer path between the terminal pipeline and the transport tank. The equipment is primarily used for the top loading or unloading of gasoline, diesel, kerosene, naphtha, lubricating oils, and other petroleum products, and may be designed as a fixed-reach, long-reach, telescopic, or boom-type system according to vehicle positioning, tank height, product properties, and loading requirements. It may support open loading, closed loading, or vapor-recovery loading and can be equipped with a telescopic drop pipe, sealing cone, vapor return line, level detection, overfill interlock, grounding, emergency shutoff, and heating or insulation devices to improve operational flexibility and reduce the risks of splashing, vapor release, static accumulation, and product leakage.

Key Findings

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Global shipments are estimated at approximately 5,700 units in 2025

The global weighted average selling price is estimated at approximately US$18,600 per unit

Asia-Pacific remains the largest regional market

Open loading arms lead unit shipments while semi-closed and fully closed systems continue gaining share

Oil storage and distribution terminals represent the largest downstream application

Market Trends

Top Loading Petroleum Arms are evolving from manually balanced open-fill equipment toward lower-emission, closed-transfer and digitally monitored loading systems. Vapor-return piping, vapor cones, inflatable or mechanical hatch seals and fixed top couplings are increasingly integrated into gasoline and light-product loading racks to control volatile organic compound emissions and reduce product losses. Overfill detection, grounding verification, arm-position monitoring, emergency shutoff and terminal control-system connectivity are becoming standard requirements in new and upgraded installations. Product development is also moving toward pneumatic, hydraulic and electric actuation, automatic manhole recognition and remote positioning, particularly where customers seek to reduce operator exposure on elevated platforms. Technip Energies Loading Systems has introduced electric and automatic loading-arm technologies, while established land-loading suppliers provide vapor-recovery, instrumentation, heating and powered-operation options. Modular designs that allow swivel joints, seals, drop pipes and balance mechanisms to be serviced without replacing the complete arm are gaining importance because customers increasingly evaluate lifetime operating cost rather than initial equipment price alone.

Market Dynamics

Drivers

Demand is supported by the construction and modernization of refineries, petroleum

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terminals, pipeline depots, rail loading facilities and regional fuel-distribution infrastructure. Although the long-term outlook for refined-product consumption is moderate, the International Energy Agency expects substantial new refining capacity through the end of the decade, with additions concentrated in Asia, particularly China and India. Environmental and occupational-safety requirements are also creating replacement demand, as gasoline loading racks increasingly require vapor collection, vapor-tight transport tanks, leak detection and controlled loading operations. Aging loading arms require periodic replacement of swivel joints, seals, balance systems and structural components, and in many cases terminal operators replace complete arms when upgrading loading capacity, vehicle coverage or vapor-control performance.

Restraints

The principal structural restraint is competition from bottom-loading systems, especially at standardized high-throughput road-fuel terminals in North America and Europe. Bottom loading allows operators to work at ground level, supports simultaneous filling of multiple tanker compartments and can be readily integrated with vapor recovery, reducing the attractiveness of new top-loading installations for conventional gasoline and diesel fleets. Top-loading arms also require elevated loading platforms, fall-protection systems and accurate management of vehicle height and manhole location. Petroleum-sector capital expenditure is cyclical, and global refinery investment remained weak in 2025, causing some terminal modernization projects to be delayed. Long equipment life and the ability to repair swivel joints and balance assemblies further limit recurring new-unit demand in mature markets.

Opportunities

The largest opportunity lies in upgrading existing open top-loading racks rather than constructing entirely new conventional loading stations. Retrofitting vapor-recovery lines, sealing cones, overfill probes, grounding interlocks, automatic shutdown devices and arm-position sensors allows terminal operators to improve emissions performance and safety while retaining existing platforms and piping infrastructure. Variable-reach and long-boom systems offer additional potential in railcar loading, multi-compartment road tankers and facilities with inconsistent vehicle positioning. Emerging-market terminals provide demand for durable and competitively priced mechanical arms, while developed markets offer higher-value opportunities for fully closed, powered and automated systems. Electrically driven arms, predictive-maintenance monitoring and automatic tanker-interface positioning could also expand the addressable market where

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customers seek unmanned or low-manning loading operations.

Challenges

Top Loading Petroleum Arms are frequently engineered to match a specific loading rack, tanker envelope, product temperature, pipe diameter, pressure class and required reach, limiting full product standardization. Manufacturers must ensure compatibility among structural loads, swivel-joint torque, balance forces, drop-pipe length and operator handling requirements. Seal selection is critical because petroleum composition, additives, temperature and cleaning procedures can affect elastomer life and leakage performance. Suppliers also face varying regional standards for hazardous-area equipment, emissions, grounding, overfill protection and pressure containment. Installation errors, poor vehicle spotting and insufficient maintenance can cause excessive loads on swivel joints or damage to tanker manholes. The market therefore requires local engineering, commissioning, spare-parts availability and long-term maintenance support, creating barriers for suppliers without an established service network.

Industry Chain Analysis

The upstream supply chain includes carbon-steel, stainless-steel and aluminum pipes, cast or forged swivel-joint components, bearings, springs, counterweights, hydraulic and pneumatic cylinders, valves, elastomer and fluoropolymer seals, flexible hoses, insulation materials and electrical instrumentation. Swivel joints, sealing systems and balance mechanisms are the most technically important purchased or internally manufactured components because they directly affect movement, leakage control and operating life. Midstream manufacturers undertake mechanical design, working-envelope analysis, welding and machining, assembly, pressure testing, hazardous-area electrical integration and project-specific documentation. Some suppliers provide only individual loading arms, while larger participants also deliver metering skids, vapor-return systems, control panels, access platforms and turnkey loading-rack packages. Downstream customers include refineries, petroleum storage terminals, pipeline and rail depots, fuel distributors, airports, mining operations, power plants and industrial fuel users. Engineering customization, safety integration, installation, commissioning, spare parts and lifecycle service account for a significant portion of value creation beyond the fabricated pipe assembly itself.

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Segment Insights

By sealing configuration, Open Top Loading Arms remain the largest category by shipment volume because of their simple structure, lower acquisition cost and extensive installed base in diesel, fuel oil, lubricating oil and less emission-sensitive applications. A rigid or telescopic drop pipe is inserted through the tanker manhole, with the outlet generally positioned near the bottom of the tank to reduce splashing and static generation. Semi-Closed Top Loading Arms are gaining share in gasoline, naphtha and other volatile-product applications. These systems normally combine a drop pipe with a vapor cone, sealing plate or similar hatch-sealing device and a separate vapor-return passage. Fully Closed Top Loading Arms connect mechanically to a fixed tanker interface and represent a smaller but higher-value segment used where leakage, vapor exposure or pressure containment requirements are more demanding.

By working-range design, Fixed Reach Loading Arms account for the majority of unit demand in loading positions where the tanker or railcar can be accurately spotted. Their relatively simple arm geometry supports lower cost, easier balancing and reduced maintenance. Variable Reach Loading Arms cover scissor, pantograph, unsupported boom, supported boom and other extended-range designs. These products can reach multiple tanker compartments or compensate for a wider range of vehicle positions without repeated vehicle movement. Variable-reach products generally carry higher average selling prices because they require additional swivel joints, structural support, balance capacity and engineering. The segment is expected to increase its value share as terminals prioritize operational flexibility, railcar coverage and reduced vehicle repositioning.

Downstream Market Opportunities

Oil storage and distribution is the largest downstream market, covering bulk fuel terminals, pipeline depots, regional tank farms and road or rail loading stations. These customers generate both new-equipment and recurring replacement demand because loading arms operate at high frequency and are exposed to seal wear, mechanical fatigue and changing regulatory requirements. Refineries represent another important application, particularly for transferring multiple grades of refined product, intermediate streams and heavy products requiring heat tracing or insulation. Industrial fuel receiving includes power generation, mining, manufacturing, aviation and other large fuel consumers that unload petroleum products from railcars or tank trucks into on-site storage. The strongest value opportunities are associated with volatile products

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requiring vapor recovery, heated heavy oils, railcar loading with large positional variation and terminals seeking automated or remotely monitored loading operations.

Regional Insights

Asia-Pacific is the largest regional market. The region combines a large refining and petroleum-distribution base with continuing investment in China, India and Southeast Asia and a comparatively broad use of top loading for road and rail transport. China has developed a substantial domestic manufacturing cluster capable of supplying standard manual arms, vapor-recovery models, loading skids and automatic positioning systems at competitive prices. Japan remains a technically mature market led by specialized suppliers serving domestic refinery, chemical and energy infrastructure. New refining capacity expected in Asia through 2030 supports continued demand, although project schedules remain sensitive to refining margins and national fuel policies.

North America is a mature replacement and retrofit market characterized by extensive use of bottom loading for standardized road-fuel distribution, but top loading remains established in railcar, industrial, heavy-product and special-transfer applications. Recent US gasoline-terminal requirements reinforce demand for vapor collection, tank-truck tightness and leak management. Europe is also a mature market, with demand increasingly concentrated in closed loading, emissions upgrades, rail applications and replacement of aging equipment. The Middle East benefits from refinery, storage and export-terminal investments, while Latin America and Africa offer selective opportunities tied to fuel-distribution expansion and modernization of older loading racks.

Competitive Landscape Analysis

The global market combines diversified international loading-system groups, specialized land-loading manufacturers and regional cost-competitive suppliers. Technip Energies Loading Systems, Emco Wheaton, OPW Engineered Systems and SVT form the core international group, supported by broad engineering capabilities, proprietary swivel and balancing technologies, global project references and lifecycle service networks. Woodfield Systems International, Kanon Loading Equipment, Dixon Valve & Coupling and JLA Loading Technology compete through specialized product design, customization and regional service. Chinese participants include Lianyungang Tianbang Technology Development, COSCO Lianyungang, Hubei Hongyi Intelligent Equipment, Jiangsu Changlong Petrochemical Equipment, Lianyungang Huade Petrochemical

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Machinery and Lianyungang Huatai Petro-Chemical Machinery. Competition is based on working-range design, swivel-joint reliability, vapor-control performance, automation, material compatibility, delivery time and aftermarket support rather than on equipment price alone. International suppliers are stronger in complex closed, heated and automated projects, while Chinese manufacturers have advantages in cost-sensitive standard equipment and integrated loading-rack packages.

Report Scope

This report is a detailed and comprehensive analysis for global Top Loading Petroleum Arm market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global Top Loading Petroleum Arm market size and forecasts, in consumption value ($ Million), sales quantity (Units), and average selling prices (K US$/Unit), 2021-2032

Global Top Loading Petroleum Arm market size and forecasts by region and country, in consumption value ($ Million), sales quantity (Units), and average selling prices (K US$/Unit), 2021-2032

Global Top Loading Petroleum Arm market size and forecasts, by Type and by Application, in consumption value ($ Million), sales quantity (Units), and average selling prices (K US$/Unit), 2021-2032

Global Top Loading Petroleum Arm market shares of main players, shipments in revenue ($ Million), sales quantity (Units), and ASP (K US$/Unit), 2021-2026

The Primary Objectives in This Report Are:

To determine the size of the total market opportunity of global and key countries

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To assess the growth potential for Top Loading Petroleum Arm

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global Top Loading Petroleum Arm market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Technip Energies Loading Systems, Emco Wheaton, OPW Engineered Systems, SVT, Woodfield Systems International, Kanon Loading Equipment, Dixon Valve & Coupling, JLA Loading Technology, Lianyungang Tianbang Technology Development, COSCO (Lianyungang), etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Top Loading Petroleum Arm market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market Segmentation

Market segment by Type

Open Top Loading Arm

Semi-Closed Top Loading Arm

Fully Closed Top Loading Arm

Market segment by Arm Configuration

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Fixed Reach Loading Arm

Variable Reach Loading Arm

Market segment by Application

Refineries

Oil Storage and Distribution

Industrial Fuel Receiving

Others

Major players covered

Technip Energies Loading Systems

Emco Wheaton

OPW Engineered Systems

SVT

Woodfield Systems International

Kanon Loading Equipment

Dixon Valve & Coupling

JLA Loading Technology

Lianyungang Tianbang Technology Development

COSCO (Lianyungang)

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Hubei Hongyi Intelligent Equipment

Jiangsu Changlong Petrochemical Equipment

Lianyungang Huade Petrochemical Machinery

Lianyungang Huatai Petro-Chemical Machinery

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

Chapter Outline

Chapter 1, to describe Top Loading Petroleum Arm product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Top Loading Petroleum Arm, with price, sales quantity, revenue, and global market share of Top Loading Petroleum Arm from 2021 to 2026.

Chapter 3, the Top Loading Petroleum Arm competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the Top Loading Petroleum Arm breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021

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to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026.and Top Loading Petroleum Arm market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of Top Loading Petroleum Arm.

Chapter 14 and 15, to describe Top Loading Petroleum Arm sales channel, distributors, customers, research findings and conclusion.

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