

Global Safety Control Relay Module Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

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Abstracts

According to our (Global Info Research) latest study, the global Safety Control Relay Module market size was valued at US\$ 781 million in 2025 and is forecast to a readjusted size of US\$ 1117 million by 2032 with a CAGR of 5.3% during review period.

Safety Control Relay Module is an engineered control device used in industrial and machine safety systems to monitor the status of safety inputs and only permit equipment operation when defined safety conditions are met. It receives signals from safety devices such as emergency stop buttons or interlock switches, evaluates those signals against internal safety logic, and controls outputs such as contactors or actuators to either allow or inhibit machine motion depending on whether a safe condition is present. These modules are designed with redundancy and specialized circuitry that ensures reliable interruption of hazardous operations and prevents the machine from restarting until all safety criteria have been affirmed, serving as a core logic component in the safety portion of a control system. The unit price of Safety Control Relay Module typically ranges from several hundred dollars, with industry gross margins falling between 30% and 45%.

The upstream supply chain for Safety Control Relay Modules is anchored in the design and manufacture of key electronic, electromechanical, and safety-rated components. This includes force-guided relay contacts, safety-rated printed circuit boards, microcontrollers or dedicated safety logic ICs, connectors, and housings that conform to safety standards. Supplier qualification and certification of components are often driven by regulatory requirements, necessitating traceability and adherence to functional safety norms. As modules are assembled, manufacturers integrate these parts with internal safety circuitry and redundant monitoring logic before conducting rigorous testing to

satisfy industry safety standards. On the downstream side, Safety Control Relay Modules are purchased by OEMs and system integrators in industrial automation, machine building, process industries, and robotics for integration into control panels, machine safety circuits, and automated equipment. These modules become critical elements of broader safety systems, interfacing with safety sensors, emergency stop circuits, safety gates and other protection devices, and often serve as foundational elements in safety architectures that must comply with international functional safety standards. Demand downstream is shaped by regulatory compliance drivers and industry-specific safety requirements, which influence specification, certification, and selection of relay modules.

This report is a detailed and comprehensive analysis for global Safety Control Relay Module market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global Safety Control Relay Module market size and forecasts, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Safety Control Relay Module market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Safety Control Relay Module market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Safety Control Relay Module market shares of main players, shipments in revenue (\$ Million), sales quantity (K Units), and ASP (US\$/Unit), 2021-2026

The Primary Objectives in This Report Are:

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for Safety Control Relay Module

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global Safety Control Relay Module market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Siemens, Panasonic, Schneider Electric, Mitsubishi Electric, ABB, Eaton, Honeywell, TE Connectivity, Rockwell Automation, Omron, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

Safety Control Relay Module market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Type

Electromechanical Safety Control Relays

Solid-state Safety Control Relays

Hybrid Safety Control Relays

Market segment by Security Level

SIL3

SIL2

Others

Market segment by Application

Machinery

Automotive

Energy and Electricity

Others

Major players covered

Siemens

Panasonic

Schneider Electric

Mitsubishi Electric

ABB

Eaton

Honeywell

TE Connectivity

Rockwell Automation

Omron

Phoenix Contact

Sick

Banner Engineering

Schmersal

Wieland

Pilz

IDEC

Dold

HONGFA

CHINT

Delixi Electric

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe Safety Control Relay Module product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Safety Control Relay Module, with price, sales quantity, revenue, and global market share of Safety Control Relay Module from 2021 to 2026.

Chapter 3, the Safety Control Relay Module competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the Safety Control Relay Module breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and Safety Control Relay Module market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of Safety Control Relay Module.

Chapter 14 and 15, to describe Safety Control Relay Module sales channel, distributors, customers, research findings and conclusion.

Contents

1 MARKET OVERVIEW

1.1 Product Overview and Scope

1.2 Market Estimation Caveats and Base Year

1.3 Market Analysis by Type

1.3.1 Overview: Global Safety Control Relay Module Consumption Value by Type: 2021 Versus 2025 Versus 2032

1.3.2 Electromechanical Safety Control Relays

1.3.3 Solid-state Safety Control Relays

1.3.4 Hybrid Safety Control Relays

1.4 Market Analysis by Security Level

1.4.1 Overview: Global Safety Control Relay Module Consumption Value by Security Level: 2021 Versus 2025 Versus 2032

1.4.2 SIL3

1.4.3 SIL2

1.4.4 Others

1.5 Market Analysis by Application

1.5.1 Overview: Global Safety Control Relay Module Consumption Value by Application: 2021 Versus 2025 Versus 2032

1.5.2 Machinery

1.5.3 Automotive

1.5.4 Energy and Electricity

1.5.5 Others

1.6 Global Safety Control Relay Module Market Size & Forecast

1.6.1 Global Safety Control Relay Module Consumption Value (2021 & 2025 & 2032)

1.6.2 Global Safety Control Relay Module Sales Quantity (2021-2032)

1.6.3 Global Safety Control Relay Module Average Price (2021-2032)

2 MANUFACTURERS PROFILES

2.1 Siemens

2.1.1 Siemens Details

2.1.2 Siemens Major Business

2.1.3 Siemens Safety Control Relay Module Product and Services

2.1.4 Siemens Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.1.5 Siemens Recent Developments/Updates

2.2 Panasonic

2.2.1 Panasonic Details

2.2.2 Panasonic Major Business

2.2.3 Panasonic Safety Control Relay Module Product and Services

2.2.4 Panasonic Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.2.5 Panasonic Recent Developments/Updates

2.3 Schneider Electric

2.3.1 Schneider Electric Details

2.3.2 Schneider Electric Major Business

2.3.3 Schneider Electric Safety Control Relay Module Product and Services

2.3.4 Schneider Electric Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.3.5 Schneider Electric Recent Developments/Updates

2.4 Mitsubishi Electric

2.4.1 Mitsubishi Electric Details

2.4.2 Mitsubishi Electric Major Business

2.4.3 Mitsubishi Electric Safety Control Relay Module Product and Services

2.4.4 Mitsubishi Electric Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.4.5 Mitsubishi Electric Recent Developments/Updates

2.5 ABB

2.5.1 ABB Details

2.5.2 ABB Major Business

2.5.3 ABB Safety Control Relay Module Product and Services

2.5.4 ABB Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.5.5 ABB Recent Developments/Updates

2.6 Eaton

2.6.1 Eaton Details

2.6.2 Eaton Major Business

2.6.3 Eaton Safety Control Relay Module Product and Services

2.6.4 Eaton Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.6.5 Eaton Recent Developments/Updates

2.7 Honeywell

2.7.1 Honeywell Details

2.7.2 Honeywell Major Business

2.7.3 Honeywell Safety Control Relay Module Product and Services

2.7.4 Honeywell Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.7.5 Honeywell Recent Developments/Updates

2.8 TE Connectivity

2.8.1 TE Connectivity Details

2.8.2 TE Connectivity Major Business

2.8.3 TE Connectivity Safety Control Relay Module Product and Services

2.8.4 TE Connectivity Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.8.5 TE Connectivity Recent Developments/Updates

2.9 Rockwell Automation

2.9.1 Rockwell Automation Details

2.9.2 Rockwell Automation Major Business

2.9.3 Rockwell Automation Safety Control Relay Module Product and Services

2.9.4 Rockwell Automation Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.9.5 Rockwell Automation Recent Developments/Updates

2.10 Omron

2.10.1 Omron Details

2.10.2 Omron Major Business

2.10.3 Omron Safety Control Relay Module Product and Services

2.10.4 Omron Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.10.5 Omron Recent Developments/Updates

2.11 Phoenix Contact

2.11.1 Phoenix Contact Details

2.11.2 Phoenix Contact Major Business

2.11.3 Phoenix Contact Safety Control Relay Module Product and Services

2.11.4 Phoenix Contact Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.11.5 Phoenix Contact Recent Developments/Updates

2.12 Sick

2.12.1 Sick Details

2.12.2 Sick Major Business

2.12.3 Sick Safety Control Relay Module Product and Services

2.12.4 Sick Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.12.5 Sick Recent Developments/Updates

2.13 Banner Engineering

- 2.13.1 Banner Engineering Details
- 2.13.2 Banner Engineering Major Business
- 2.13.3 Banner Engineering Safety Control Relay Module Product and Services
- 2.13.4 Banner Engineering Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
- 2.13.5 Banner Engineering Recent Developments/Updates
- 2.14 Schmersal
 - 2.14.1 Schmersal Details
 - 2.14.2 Schmersal Major Business
 - 2.14.3 Schmersal Safety Control Relay Module Product and Services
 - 2.14.4 Schmersal Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.14.5 Schmersal Recent Developments/Updates
- 2.15 Wieland
 - 2.15.1 Wieland Details
 - 2.15.2 Wieland Major Business
 - 2.15.3 Wieland Safety Control Relay Module Product and Services
 - 2.15.4 Wieland Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.15.5 Wieland Recent Developments/Updates
- 2.16 Pilz
 - 2.16.1 Pilz Details
 - 2.16.2 Pilz Major Business
 - 2.16.3 Pilz Safety Control Relay Module Product and Services
 - 2.16.4 Pilz Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.16.5 Pilz Recent Developments/Updates
- 2.17 IDEC
 - 2.17.1 IDEC Details
 - 2.17.2 IDEC Major Business
 - 2.17.3 IDEC Safety Control Relay Module Product and Services
 - 2.17.4 IDEC Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.17.5 IDEC Recent Developments/Updates
- 2.18 Dold
 - 2.18.1 Dold Details
 - 2.18.2 Dold Major Business
 - 2.18.3 Dold Safety Control Relay Module Product and Services
 - 2.18.4 Dold Safety Control Relay Module Sales Quantity, Average Price, Revenue,

Gross Margin and Market Share (2021-2026)

2.18.5 Dold Recent Developments/Updates

2.19 HONGFA

2.19.1 HONGFA Details

2.19.2 HONGFA Major Business

2.19.3 HONGFA Safety Control Relay Module Product and Services

2.19.4 HONGFA Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.19.5 HONGFA Recent Developments/Updates

2.20 CHINT

2.20.1 CHINT Details

2.20.2 CHINT Major Business

2.20.3 CHINT Safety Control Relay Module Product and Services

2.20.4 CHINT Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.20.5 CHINT Recent Developments/Updates

2.21 Delixi Electric

2.21.1 Delixi Electric Details

2.21.2 Delixi Electric Major Business

2.21.3 Delixi Electric Safety Control Relay Module Product and Services

2.21.4 Delixi Electric Safety Control Relay Module Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.21.5 Delixi Electric Recent Developments/Updates

3 COMPETITIVE ENVIRONMENT: SAFETY CONTROL RELAY MODULE BY MANUFACTURER

3.1 Global Safety Control Relay Module Sales Quantity by Manufacturer (2021-2026)

3.2 Global Safety Control Relay Module Revenue by Manufacturer (2021-2026)

3.3 Global Safety Control Relay Module Average Price by Manufacturer (2021-2026)

3.4 Market Share Analysis (2025)

3.4.1 Producer Shipments of Safety Control Relay Module by Manufacturer Revenue (\$MM) and Market Share (%): 2025

3.4.2 Top 3 Safety Control Relay Module Manufacturer Market Share in 2025

3.4.3 Top 6 Safety Control Relay Module Manufacturer Market Share in 2025

3.5 Safety Control Relay Module Market: Overall Company Footprint Analysis

3.5.1 Safety Control Relay Module Market: Region Footprint

3.5.2 Safety Control Relay Module Market: Company Product Type Footprint

3.5.3 Safety Control Relay Module Market: Company Product Application Footprint

- 3.6 New Market Entrants and Barriers to Market Entry
- 3.7 Mergers, Acquisition, Agreements, and Collaborations

4 CONSUMPTION ANALYSIS BY REGION

- 4.1 Global Safety Control Relay Module Market Size by Region
 - 4.1.1 Global Safety Control Relay Module Sales Quantity by Region (2021-2032)
 - 4.1.2 Global Safety Control Relay Module Consumption Value by Region (2021-2032)
 - 4.1.3 Global Safety Control Relay Module Average Price by Region (2021-2032)
- 4.2 North America Safety Control Relay Module Consumption Value (2021-2032)
- 4.3 Europe Safety Control Relay Module Consumption Value (2021-2032)
- 4.4 Asia-Pacific Safety Control Relay Module Consumption Value (2021-2032)
- 4.5 South America Safety Control Relay Module Consumption Value (2021-2032)
- 4.6 Middle East & Africa Safety Control Relay Module Consumption Value (2021-2032)

5 MARKET SEGMENT BY TYPE

- 5.1 Global Safety Control Relay Module Sales Quantity by Type (2021-2032)
- 5.2 Global Safety Control Relay Module Consumption Value by Type (2021-2032)
- 5.3 Global Safety Control Relay Module Average Price by Type (2021-2032)

6 MARKET SEGMENT BY APPLICATION

- 6.1 Global Safety Control Relay Module Sales Quantity by Application (2021-2032)
- 6.2 Global Safety Control Relay Module Consumption Value by Application (2021-2032)
- 6.3 Global Safety Control Relay Module Average Price by Application (2021-2032)

7 NORTH AMERICA

- 7.1 North America Safety Control Relay Module Sales Quantity by Type (2021-2032)
- 7.2 North America Safety Control Relay Module Sales Quantity by Application (2021-2032)
- 7.3 North America Safety Control Relay Module Market Size by Country
 - 7.3.1 North America Safety Control Relay Module Sales Quantity by Country (2021-2032)
 - 7.3.2 North America Safety Control Relay Module Consumption Value by Country (2021-2032)
 - 7.3.3 United States Market Size and Forecast (2021-2032)
 - 7.3.4 Canada Market Size and Forecast (2021-2032)

7.3.5 Mexico Market Size and Forecast (2021-2032)

8 EUROPE

8.1 Europe Safety Control Relay Module Sales Quantity by Type (2021-2032)

8.2 Europe Safety Control Relay Module Sales Quantity by Application (2021-2032)

8.3 Europe Safety Control Relay Module Market Size by Country

8.3.1 Europe Safety Control Relay Module Sales Quantity by Country (2021-2032)

8.3.2 Europe Safety Control Relay Module Consumption Value by Country (2021-2032)

8.3.3 Germany Market Size and Forecast (2021-2032)

8.3.4 France Market Size and Forecast (2021-2032)

8.3.5 United Kingdom Market Size and Forecast (2021-2032)

8.3.6 Russia Market Size and Forecast (2021-2032)

8.3.7 Italy Market Size and Forecast (2021-2032)

9 ASIA-PACIFIC

9.1 Asia-Pacific Safety Control Relay Module Sales Quantity by Type (2021-2032)

9.2 Asia-Pacific Safety Control Relay Module Sales Quantity by Application (2021-2032)

9.3 Asia-Pacific Safety Control Relay Module Market Size by Region

9.3.1 Asia-Pacific Safety Control Relay Module Sales Quantity by Region (2021-2032)

9.3.2 Asia-Pacific Safety Control Relay Module Consumption Value by Region (2021-2032)

9.3.3 China Market Size and Forecast (2021-2032)

9.3.4 Japan Market Size and Forecast (2021-2032)

9.3.5 South Korea Market Size and Forecast (2021-2032)

9.3.6 India Market Size and Forecast (2021-2032)

9.3.7 Southeast Asia Market Size and Forecast (2021-2032)

9.3.8 Australia Market Size and Forecast (2021-2032)

10 SOUTH AMERICA

10.1 South America Safety Control Relay Module Sales Quantity by Type (2021-2032)

10.2 South America Safety Control Relay Module Sales Quantity by Application (2021-2032)

10.3 South America Safety Control Relay Module Market Size by Country

10.3.1 South America Safety Control Relay Module Sales Quantity by Country (2021-2032)

10.3.2 South America Safety Control Relay Module Consumption Value by Country (2021-2032)

10.3.3 Brazil Market Size and Forecast (2021-2032)

10.3.4 Argentina Market Size and Forecast (2021-2032)

11 MIDDLE EAST & AFRICA

11.1 Middle East & Africa Safety Control Relay Module Sales Quantity by Type (2021-2032)

11.2 Middle East & Africa Safety Control Relay Module Sales Quantity by Application (2021-2032)

11.3 Middle East & Africa Safety Control Relay Module Market Size by Country

11.3.1 Middle East & Africa Safety Control Relay Module Sales Quantity by Country (2021-2032)

11.3.2 Middle East & Africa Safety Control Relay Module Consumption Value by Country (2021-2032)

11.3.3 Turkey Market Size and Forecast (2021-2032)

11.3.4 Egypt Market Size and Forecast (2021-2032)

11.3.5 Saudi Arabia Market Size and Forecast (2021-2032)

11.3.6 South Africa Market Size and Forecast (2021-2032)

12 MARKET DYNAMICS

12.1 Safety Control Relay Module Market Drivers

12.2 Safety Control Relay Module Market Restraints

12.3 Safety Control Relay Module Trends Analysis

12.4 Porters Five Forces Analysis

12.4.1 Threat of New Entrants

12.4.2 Bargaining Power of Suppliers

12.4.3 Bargaining Power of Buyers

12.4.4 Threat of Substitutes

12.4.5 Competitive Rivalry

13 RAW MATERIAL AND INDUSTRY CHAIN

13.1 Raw Material of Safety Control Relay Module and Key Manufacturers

13.2 Manufacturing Costs Percentage of Safety Control Relay Module

13.3 Safety Control Relay Module Production Process

13.4 Industry Value Chain Analysis

14 SHIPMENTS BY DISTRIBUTION CHANNEL

14.1 Sales Channel

14.1.1 Direct to End-User

14.1.2 Distributors

14.2 Safety Control Relay Module Typical Distributors

14.3 Safety Control Relay Module Typical Customers

15 RESEARCH FINDINGS AND CONCLUSION

16 APPENDIX

16.1 Methodology

16.2 Research Process and Data Source

16.3 Disclaimer

List Of Tables

LIST OF TABLES

Table 1. Global Safety Control Relay Module Consumption Value by Type, (USD Million), 2021 & 2025 & 2032

Table 2. Global Safety Control Relay Module Consumption Value by Security Level, (USD Million), 2021 & 2025 & 2032

Table 3. Global Safety Control Relay Module Consumption Value by Application, (USD Million), 2021 & 2025 & 2032

Table 4. Siemens Basic Information, Manufacturing Base and Competitors

Table 5. Siemens Major Business

Table 6. Siemens Safety Control Relay Module Product and Services

Table 7. Siemens Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 8. Siemens Recent Developments/Updates

Table 9. Panasonic Basic Information, Manufacturing Base and Competitors

Table 10. Panasonic Major Business

Table 11. Panasonic Safety Control Relay Module Product and Services

Table 12. Panasonic Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 13. Panasonic Recent Developments/Updates

Table 14. Schneider Electric Basic Information, Manufacturing Base and Competitors

Table 15. Schneider Electric Major Business

Table 16. Schneider Electric Safety Control Relay Module Product and Services

Table 17. Schneider Electric Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 18. Schneider Electric Recent Developments/Updates

Table 19. Mitsubishi Electric Basic Information, Manufacturing Base and Competitors

Table 20. Mitsubishi Electric Major Business

Table 21. Mitsubishi Electric Safety Control Relay Module Product and Services

Table 22. Mitsubishi Electric Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 23. Mitsubishi Electric Recent Developments/Updates

Table 24. ABB Basic Information, Manufacturing Base and Competitors

Table 25. ABB Major Business

Table 26. ABB Safety Control Relay Module Product and Services

Table 27. ABB Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 28. ABB Recent Developments/Updates

Table 29. Eaton Basic Information, Manufacturing Base and Competitors

Table 30. Eaton Major Business

Table 31. Eaton Safety Control Relay Module Product and Services

Table 32. Eaton Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 33. Eaton Recent Developments/Updates

Table 34. Honeywell Basic Information, Manufacturing Base and Competitors

Table 35. Honeywell Major Business

Table 36. Honeywell Safety Control Relay Module Product and Services

Table 37. Honeywell Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 38. Honeywell Recent Developments/Updates

Table 39. TE Connectivity Basic Information, Manufacturing Base and Competitors

Table 40. TE Connectivity Major Business

Table 41. TE Connectivity Safety Control Relay Module Product and Services

Table 42. TE Connectivity Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 43. TE Connectivity Recent Developments/Updates

Table 44. Rockwell Automation Basic Information, Manufacturing Base and Competitors

Table 45. Rockwell Automation Major Business

Table 46. Rockwell Automation Safety Control Relay Module Product and Services

Table 47. Rockwell Automation Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 48. Rockwell Automation Recent Developments/Updates

Table 49. Omron Basic Information, Manufacturing Base and Competitors

Table 50. Omron Major Business

Table 51. Omron Safety Control Relay Module Product and Services

Table 52. Omron Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 53. Omron Recent Developments/Updates

Table 54. Phoenix Contact Basic Information, Manufacturing Base and Competitors

Table 55. Phoenix Contact Major Business

Table 56. Phoenix Contact Safety Control Relay Module Product and Services

Table 57. Phoenix Contact Safety Control Relay Module Sales Quantity (K Units),

Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 58. Phoenix Contact Recent Developments/Updates

Table 59. Sick Basic Information, Manufacturing Base and Competitors

Table 60. Sick Major Business

Table 61. Sick Safety Control Relay Module Product and Services

Table 62. Sick Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 63. Sick Recent Developments/Updates

Table 64. Banner Engineering Basic Information, Manufacturing Base and Competitors

Table 65. Banner Engineering Major Business

Table 66. Banner Engineering Safety Control Relay Module Product and Services

Table 67. Banner Engineering Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 68. Banner Engineering Recent Developments/Updates

Table 69. Schmersal Basic Information, Manufacturing Base and Competitors

Table 70. Schmersal Major Business

Table 71. Schmersal Safety Control Relay Module Product and Services

Table 72. Schmersal Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 73. Schmersal Recent Developments/Updates

Table 74. Wieland Basic Information, Manufacturing Base and Competitors

Table 75. Wieland Major Business

Table 76. Wieland Safety Control Relay Module Product and Services

Table 77. Wieland Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 78. Wieland Recent Developments/Updates

Table 79. Pilz Basic Information, Manufacturing Base and Competitors

Table 80. Pilz Major Business

Table 81. Pilz Safety Control Relay Module Product and Services

Table 82. Pilz Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 83. Pilz Recent Developments/Updates

Table 84. IDEC Basic Information, Manufacturing Base and Competitors

Table 85. IDEC Major Business

Table 86. IDEC Safety Control Relay Module Product and Services

Table 87. IDEC Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 88. IDEC Recent Developments/Updates

Table 89. Dold Basic Information, Manufacturing Base and Competitors

Table 90. Dold Major Business

Table 91. Dold Safety Control Relay Module Product and Services

Table 92. Dold Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 93. Dold Recent Developments/Updates

Table 94. HONGFA Basic Information, Manufacturing Base and Competitors

Table 95. HONGFA Major Business

Table 96. HONGFA Safety Control Relay Module Product and Services

Table 97. HONGFA Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 98. HONGFA Recent Developments/Updates

Table 99. CHINT Basic Information, Manufacturing Base and Competitors

Table 100. CHINT Major Business

Table 101. CHINT Safety Control Relay Module Product and Services

Table 102. CHINT Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 103. CHINT Recent Developments/Updates

Table 104. Delixi Electric Basic Information, Manufacturing Base and Competitors

Table 105. Delixi Electric Major Business

Table 106. Delixi Electric Safety Control Relay Module Product and Services

Table 107. Delixi Electric Safety Control Relay Module Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 108. Delixi Electric Recent Developments/Updates

Table 109. Global Safety Control Relay Module Sales Quantity by Manufacturer (2021-2026) & (K Units)

Table 110. Global Safety Control Relay Module Revenue by Manufacturer (2021-2026) & (USD Million)

Table 111. Global Safety Control Relay Module Average Price by Manufacturer (2021-2026) & (US\$/Unit)

Table 112. Market Position of Manufacturers in Safety Control Relay Module, (Tier 1, Tier 2, and Tier 3), Based on Revenue in 2025

Table 113. Head Office and Safety Control Relay Module Production Site of Key Manufacturer

Table 114. Safety Control Relay Module Market: Company Product Type Footprint

Table 115. Safety Control Relay Module Market: Company Product Application Footprint

Table 116. Safety Control Relay Module New Market Entrants and Barriers to Market Entry

Table 117. Safety Control Relay Module Mergers, Acquisition, Agreements, and Collaborations

Table 118. Global Safety Control Relay Module Consumption Value by Region (2021-2025-2032) & (USD Million) & CAGR

Table 119. Global Safety Control Relay Module Sales Quantity by Region (2021-2026) & (K Units)

Table 120. Global Safety Control Relay Module Sales Quantity by Region (2027-2032) & (K Units)

Table 121. Global Safety Control Relay Module Consumption Value by Region (2021-2026) & (USD Million)

Table 122. Global Safety Control Relay Module Consumption Value by Region (2027-2032) & (USD Million)

Table 123. Global Safety Control Relay Module Average Price by Region (2021-2026) & (US\$/Unit)

Table 124. Global Safety Control Relay Module Average Price by Region (2027-2032) & (US\$/Unit)

Table 125. Global Safety Control Relay Module Sales Quantity by Type (2021-2026) & (K Units)

Table 126. Global Safety Control Relay Module Sales Quantity by Type (2027-2032) & (K Units)

Table 127. Global Safety Control Relay Module Consumption Value by Type (2021-2026) & (USD Million)

Table 128. Global Safety Control Relay Module Consumption Value by Type (2027-2032) & (USD Million)

Table 129. Global Safety Control Relay Module Average Price by Type (2021-2026) & (US\$/Unit)

Table 130. Global Safety Control Relay Module Average Price by Type (2027-2032) & (US\$/Unit)

Table 131. Global Safety Control Relay Module Sales Quantity by Application (2021-2026) & (K Units)

Table 132. Global Safety Control Relay Module Sales Quantity by Application (2027-2032) & (K Units)

Table 133. Global Safety Control Relay Module Consumption Value by Application (2021-2026) & (USD Million)

Table 134. Global Safety Control Relay Module Consumption Value by Application (2027-2032) & (USD Million)

Table 135. Global Safety Control Relay Module Average Price by Application

(2021-2026) & (US\$/Unit)

Table 136. Global Safety Control Relay Module Average Price by Application

(2027-2032) & (US\$/Unit)

Table 137. North America Safety Control Relay Module Sales Quantity by Type

(2021-2026) & (K Units)

Table 138. North America Safety Control Relay Module Sales Quantity by Type

(2027-2032) & (K Units)

Table 139. North America Safety Control Relay Module Sales Quantity by Application

(2021-2026) & (K Units)

Table 140. North America Safety Control Relay Module Sales Quantity by Application

(2027-2032) & (K Units)

Table 141. North America Safety Control Relay Module Sales Quantity by Country

(2021-2026) & (K Units)

Table 142. North America Safety Control Relay Module Sales Quantity by Country

(2027-2032) & (K Units)

Table 143. North America Safety Control Relay Module Consumption Value by Country

(2021-2026) & (USD Million)

Table 144. North America Safety Control Relay Module Consumption Value by Country

(2027-2032) & (USD Million)

Table 145. Europe Safety Control Relay Module Sales Quantity by Type (2021-2026) & (K Units)

Table 146. Europe Safety Control Relay Module Sales Quantity by Type (2027-2032) & (K Units)

Table 147. Europe Safety Control Relay Module Sales Quantity by Application (2021-2026) & (K Units)

Table 148. Europe Safety Control Relay Module Sales Quantity by Application (2027-2032) & (K Units)

Table 149. Europe Safety Control Relay Module Sales Quantity by Country (2021-2026) & (K Units)

Table 150. Europe Safety Control Relay Module Sales Quantity by Country (2027-2032) & (K Units)

Table 151. Europe Safety Control Relay Module Consumption Value by Country (2021-2026) & (USD Million)

Table 152. Europe Safety Control Relay Module Consumption Value by Country (2027-2032) & (USD Million)

Table 153. Asia-Pacific Safety Control Relay Module Sales Quantity by Type (2021-2026) & (K Units)

Table 154. Asia-Pacific Safety Control Relay Module Sales Quantity by Type (2027-2032) & (K Units)

Table 155. Asia-Pacific Safety Control Relay Module Sales Quantity by Application (2021-2026) & (K Units)

Table 156. Asia-Pacific Safety Control Relay Module Sales Quantity by Application (2027-2032) & (K Units)

Table 157. Asia-Pacific Safety Control Relay Module Sales Quantity by Region (2021-2026) & (K Units)

Table 158. Asia-Pacific Safety Control Relay Module Sales Quantity by Region (2027-2032) & (K Units)

Table 159. Asia-Pacific Safety Control Relay Module Consumption Value by Region (2021-2026) & (USD Million)

Table 160. Asia-Pacific Safety Control Relay Module Consumption Value by Region (2027-2032) & (USD Million)

Table 161. South America Safety Control Relay Module Sales Quantity by Type (2021-2026) & (K Units)

Table 162. South America Safety Control Relay Module Sales Quantity by Type (2027-2032) & (K Units)

Table 163. South America Safety Control Relay Module Sales Quantity by Application (2021-2026) & (K Units)

Table 164. South America Safety Control Relay Module Sales Quantity by Application (2027-2032) & (K Units)

Table 165. South America Safety Control Relay Module Sales Quantity by Country (2021-2026) & (K Units)

Table 166. South America Safety Control Relay Module Sales Quantity by Country (2027-2032) & (K Units)

Table 167. South America Safety Control Relay Module Consumption Value by Country (2021-2026) & (USD Million)

Table 168. South America Safety Control Relay Module Consumption Value by Country (2027-2032) & (USD Million)

Table 169. Middle East & Africa Safety Control Relay Module Sales Quantity by Type (2021-2026) & (K Units)

Table 170. Middle East & Africa Safety Control Relay Module Sales Quantity by Type (2027-2032) & (K Units)

Table 171. Middle East & Africa Safety Control Relay Module Sales Quantity by Application (2021-2026) & (K Units)

Table 172. Middle East & Africa Safety Control Relay Module Sales Quantity by Application (2027-2032) & (K Units)

Table 173. Middle East & Africa Safety Control Relay Module Sales Quantity by Country (2021-2026) & (K Units)

Table 174. Middle East & Africa Safety Control Relay Module Sales Quantity by Country

(2027-2032) & (K Units)

Table 175. Middle East & Africa Safety Control Relay Module Consumption Value by Country (2021-2026) & (USD Million)

Table 176. Middle East & Africa Safety Control Relay Module Consumption Value by Country (2027-2032) & (USD Million)

Table 177. Safety Control Relay Module Raw Material

Table 178. Key Manufacturers of Safety Control Relay Module Raw Materials

Table 179. Safety Control Relay Module Typical Distributors

Table 180. Safety Control Relay Module Typical Customers

List Of Figures

LIST OF FIGURES

Figure 1. Safety Control Relay Module Picture

Figure 2. Global Safety Control Relay Module Revenue by Type, (USD Million), 2021 & 2025 & 2032

Figure 3. Global Safety Control Relay Module Revenue Market Share by Type in 2025

Figure 4. Electromechanical Safety Control Relays Examples

Figure 5. Solid-state Safety Control Relays Examples

Figure 6. Hybrid Safety Control Relays Examples

Figure 7. Global Safety Control Relay Module Revenue by Security Level, (USD Million), 2021 & 2025 & 2032

Figure 8. Global Safety Control Relay Module Revenue Market Share by Security Level in 2025

Figure 9. SIL3 Examples

Figure 10. SIL2 Examples

Figure 11. Others Examples

Figure 12. Global Safety Control Relay Module Consumption Value by Application, (USD Million), 2021 & 2025 & 2032

Figure 13. Global Safety Control Relay Module Revenue Market Share by Application in 2025

Figure 14. Machinery Examples

Figure 15. Automotive Examples

Figure 16. Energy and Electricity Examples

Figure 17. Others Examples

Figure 18. Global Safety Control Relay Module Consumption Value, (USD Million): 2021 & 2025 & 2032

Figure 19. Global Safety Control Relay Module Consumption Value and Forecast (2021-2032) & (USD Million)

Figure 20. Global Safety Control Relay Module Sales Quantity (2021-2032) & (K Units)

Figure 21. Global Safety Control Relay Module Price (2021-2032) & (US\$/Unit)

Figure 22. Global Safety Control Relay Module Sales Quantity Market Share by Manufacturer in 2025

Figure 23. Global Safety Control Relay Module Revenue Market Share by Manufacturer in 2025

Figure 24. Producer Shipments of Safety Control Relay Module by Manufacturer Sales (\$MM) and Market Share (%): 2025

Figure 25. Top 3 Safety Control Relay Module Manufacturer (Revenue) Market Share in

2025

Figure 26. Top 6 Safety Control Relay Module Manufacturer (Revenue) Market Share in 2025

Figure 27. Global Safety Control Relay Module Sales Quantity Market Share by Region (2021-2032)

Figure 28. Global Safety Control Relay Module Consumption Value Market Share by Region (2021-2032)

Figure 29. North America Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 30. Europe Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 31. Asia-Pacific Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 32. South America Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 33. Middle East & Africa Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 34. Global Safety Control Relay Module Sales Quantity Market Share by Type (2021-2032)

Figure 35. Global Safety Control Relay Module Consumption Value Market Share by Type (2021-2032)

Figure 36. Global Safety Control Relay Module Average Price by Type (2021-2032) & (US\$/Unit)

Figure 37. Global Safety Control Relay Module Sales Quantity Market Share by Application (2021-2032)

Figure 38. Global Safety Control Relay Module Revenue Market Share by Application (2021-2032)

Figure 39. Global Safety Control Relay Module Average Price by Application (2021-2032) & (US\$/Unit)

Figure 40. North America Safety Control Relay Module Sales Quantity Market Share by Type (2021-2032)

Figure 41. North America Safety Control Relay Module Sales Quantity Market Share by Application (2021-2032)

Figure 42. North America Safety Control Relay Module Sales Quantity Market Share by Country (2021-2032)

Figure 43. North America Safety Control Relay Module Consumption Value Market Share by Country (2021-2032)

Figure 44. United States Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 45. Canada Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 46. Mexico Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 47. Europe Safety Control Relay Module Sales Quantity Market Share by Type (2021-2032)

Figure 48. Europe Safety Control Relay Module Sales Quantity Market Share by Application (2021-2032)

Figure 49. Europe Safety Control Relay Module Sales Quantity Market Share by Country (2021-2032)

Figure 50. Europe Safety Control Relay Module Consumption Value Market Share by Country (2021-2032)

Figure 51. Germany Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 52. France Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 53. United Kingdom Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 54. Russia Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 55. Italy Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 56. Asia-Pacific Safety Control Relay Module Sales Quantity Market Share by Type (2021-2032)

Figure 57. Asia-Pacific Safety Control Relay Module Sales Quantity Market Share by Application (2021-2032)

Figure 58. Asia-Pacific Safety Control Relay Module Sales Quantity Market Share by Region (2021-2032)

Figure 59. Asia-Pacific Safety Control Relay Module Consumption Value Market Share by Region (2021-2032)

Figure 60. China Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 61. Japan Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 62. South Korea Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 63. India Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 64. Southeast Asia Safety Control Relay Module Consumption Value

(2021-2032) & (USD Million)

Figure 65. Australia Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 66. South America Safety Control Relay Module Sales Quantity Market Share by Type (2021-2032)

Figure 67. South America Safety Control Relay Module Sales Quantity Market Share by Application (2021-2032)

Figure 68. South America Safety Control Relay Module Sales Quantity Market Share by Country (2021-2032)

Figure 69. South America Safety Control Relay Module Consumption Value Market Share by Country (2021-2032)

Figure 70. Brazil Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 71. Argentina Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 72. Middle East & Africa Safety Control Relay Module Sales Quantity Market Share by Type (2021-2032)

Figure 73. Middle East & Africa Safety Control Relay Module Sales Quantity Market Share by Application (2021-2032)

Figure 74. Middle East & Africa Safety Control Relay Module Sales Quantity Market Share by Country (2021-2032)

Figure 75. Middle East & Africa Safety Control Relay Module Consumption Value Market Share by Country (2021-2032)

Figure 76. Turkey Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 77. Egypt Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 78. Saudi Arabia Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 79. South Africa Safety Control Relay Module Consumption Value (2021-2032) & (USD Million)

Figure 80. Safety Control Relay Module Market Drivers

Figure 81. Safety Control Relay Module Market Restraints

Figure 82. Safety Control Relay Module Market Trends

Figure 83. Porters Five Forces Analysis

Figure 84. Manufacturing Cost Structure Analysis of Safety Control Relay Module in 2025

Figure 85. Manufacturing Process Analysis of Safety Control Relay Module

Figure 86. Safety Control Relay Module Industrial Chain

Figure 87. Sales Channel: Direct to End-User vs Distributors

Figure 88. Direct Channel Pros & Cons

Figure 89. Indirect Channel Pros & Cons

Figure 90. Methodology

Figure 91. Research Process and Data Source

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