

Global Micro-hole Drilling EDM Machines Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

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Abstracts

According to our (Global Info Research) latest study, the global Micro-hole Drilling EDM Machines market size was valued at US\$ 255 million in 2025 and is forecast to a readjusted size of US\$ 386 million by 2032 with a CAGR of 6.1% during review period.

In 2025, global sales of Micro-hole Drilling EDM Machines reached approximately 2,600?3,100 units, with an average market price of about USD 80,000?100,000 unit, an annual production capacity of roughly 3,000?3,500 units, and an industry-average gross margin of approximately 45%.

Micro-hole Drilling EDM Machines are specialized electrical discharge machining systems designed for producing micro-holes, small holes, deep small holes, start holes and complex-angle holes in electrically conductive materials. These machines remove material through controlled pulsed electrical discharges between an electrode and the workpiece, enabling non-contact machining of hard, high-strength, high-melting-point or difficult-to-cut conductive materials. A typical system consists of a pulse power supply, CNC controller, precision motion axes, rotating spindle, tubular or fine-wire electrodes, high-pressure flushing and filtration units, automatic electrode handling, process databases and machine protection systems. The equipment is commonly used for hole diameters ranging from the micrometer scale to several millimeters, with applications in turbine blade cooling holes, wire EDM start holes, fuel injector holes, spinneret holes, mold threading holes, medical micro-features, precision electronic test components and hard-material parts.

This report is a detailed and comprehensive analysis for global Micro-hole Drilling EDM Machines market. Both quantitative and qualitative analyses are presented by

manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global Micro-hole Drilling EDM Machines market size and forecasts, in consumption value (\$ Million), sales quantity (Units), and average selling prices (US\$/Unit), 2021-2032

Global Micro-hole Drilling EDM Machines market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (Units), and average selling prices (US\$/Unit), 2021-2032

Global Micro-hole Drilling EDM Machines market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (Units), and average selling prices (US\$/Unit), 2021-2032

Global Micro-hole Drilling EDM Machines market shares of main players, shipments in revenue (\$ Million), sales quantity (Units), and ASP (US\$/Unit), 2021-2026

The Primary Objectives in This Report Are:

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for Micro-hole Drilling EDM Machines

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global Micro-hole Drilling EDM Machines market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Makino Inc., Mitsubishi Electric Corporation, Sodick Co., Ltd., United Machining Solutions, TEK4 Ltd., Winbro Group

Technologies, ONA, Current EDM, Inc., Beaumont Machine, SARIX SA, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

Micro-hole Drilling EDM Machines market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Type

Fully Automatic

Semi-automatic

Market segment by Hole Size

Below 0.3 mm

0.3?3.0mm

Above 3.0 mm

Market segment by Application

Automotive

Aerospace

Electronics

Others

Major players covered

Makino Inc.

Mitsubishi Electric Corporation

Sodick Co., Ltd.

United Machining Solutions

TEK4 Ltd.

Winbro Group Technologies

ONA

Current EDM, Inc.

Beaumont Machine

SARIX SA

Posalux SA

CHMER EDM

Ocean Technologies

Excetek Technologies

Electronica Group

Elenix, Inc.

ASTEC Co., Ltd.

SmalTec International

Beijing Dimon CNC

Suzhou Baoma CNC

Suzhou Suji

Suzhou Zhonggu

AGEMA Germany

Yan Yang Precision

Suzhou Shuaierjie

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe Micro-hole Drilling EDM Machines product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Micro-hole Drilling EDM Machines, with price, sales quantity, revenue, and global market share of Micro-hole Drilling EDM Machines from 2021 to 2026.

Chapter 3, the Micro-hole Drilling EDM Machines competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed

emphatically by landscape contrast.

Chapter 4, the Micro-hole Drilling EDM Machines breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and Micro-hole Drilling EDM Machines market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of Micro-hole Drilling EDM Machines.

Chapter 14 and 15, to describe Micro-hole Drilling EDM Machines sales channel, distributors, customers, research findings and conclusion.

Contents

1 MARKET OVERVIEW

1.1 Product Overview and Scope

1.2 Market Estimation Caveats and Base Year

1.3 Market Analysis by Type

1.3.1 Overview: Global Micro-hole Drilling EDM Machines Consumption Value by Type: 2021 Versus 2025 Versus 2032

1.3.2 Fully Automatic

1.3.3 Semi-automatic

1.4 Market Analysis by Hole Size

1.4.1 Overview: Global Micro-hole Drilling EDM Machines Consumption Value by Hole Size: 2021 Versus 2025 Versus 2032

1.4.2 Below 0.3 mm

1.4.3 0.3-3.0mm

1.4.4 Above 3.0 mm

1.5 Market Analysis by Application

1.5.1 Overview: Global Micro-hole Drilling EDM Machines Consumption Value by Application: 2021 Versus 2025 Versus 2032

1.5.2 Automotive

1.5.3 Aerospace

1.5.4 Electronics

1.5.5 Others

1.6 Global Micro-hole Drilling EDM Machines Market Size & Forecast

1.6.1 Global Micro-hole Drilling EDM Machines Consumption Value (2021 & 2025 & 2032)

1.6.2 Global Micro-hole Drilling EDM Machines Sales Quantity (2021-2032)

1.6.3 Global Micro-hole Drilling EDM Machines Average Price (2021-2032)

2 MANUFACTURERS PROFILES

2.1 Makino Inc.

2.1.1 Makino Inc. Details

2.1.2 Makino Inc. Major Business

2.1.3 Makino Inc. Micro-hole Drilling EDM Machines Product and Services

2.1.4 Makino Inc. Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.1.5 Makino Inc. Recent Developments/Updates

2.2 Mitsubishi Electric Corporation

2.2.1 Mitsubishi Electric Corporation Details

2.2.2 Mitsubishi Electric Corporation Major Business

2.2.3 Mitsubishi Electric Corporation Micro-hole Drilling EDM Machines Product and Services

2.2.4 Mitsubishi Electric Corporation Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.2.5 Mitsubishi Electric Corporation Recent Developments/Updates

2.3 Sodick Co., Ltd.

2.3.1 Sodick Co., Ltd. Details

2.3.2 Sodick Co., Ltd. Major Business

2.3.3 Sodick Co., Ltd. Micro-hole Drilling EDM Machines Product and Services

2.3.4 Sodick Co., Ltd. Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.3.5 Sodick Co., Ltd. Recent Developments/Updates

2.4 United Machining Solutions

2.4.1 United Machining Solutions Details

2.4.2 United Machining Solutions Major Business

2.4.3 United Machining Solutions Micro-hole Drilling EDM Machines Product and Services

2.4.4 United Machining Solutions Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.4.5 United Machining Solutions Recent Developments/Updates

2.5 TEK4 Ltd.

2.5.1 TEK4 Ltd. Details

2.5.2 TEK4 Ltd. Major Business

2.5.3 TEK4 Ltd. Micro-hole Drilling EDM Machines Product and Services

2.5.4 TEK4 Ltd. Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.5.5 TEK4 Ltd. Recent Developments/Updates

2.6 Winbro Group Technologies

2.6.1 Winbro Group Technologies Details

2.6.2 Winbro Group Technologies Major Business

2.6.3 Winbro Group Technologies Micro-hole Drilling EDM Machines Product and Services

2.6.4 Winbro Group Technologies Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.6.5 Winbro Group Technologies Recent Developments/Updates

2.7 ONA

- 2.7.1 ONA Details
- 2.7.2 ONA Major Business
- 2.7.3 ONA Micro-hole Drilling EDM Machines Product and Services
- 2.7.4 ONA Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
- 2.7.5 ONA Recent Developments/Updates
- 2.8 Current EDM, Inc.
 - 2.8.1 Current EDM, Inc. Details
 - 2.8.2 Current EDM, Inc. Major Business
 - 2.8.3 Current EDM, Inc. Micro-hole Drilling EDM Machines Product and Services
 - 2.8.4 Current EDM, Inc. Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.8.5 Current EDM, Inc. Recent Developments/Updates
- 2.9 Beaumont Machine
 - 2.9.1 Beaumont Machine Details
 - 2.9.2 Beaumont Machine Major Business
 - 2.9.3 Beaumont Machine Micro-hole Drilling EDM Machines Product and Services
 - 2.9.4 Beaumont Machine Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.9.5 Beaumont Machine Recent Developments/Updates
- 2.10 SARIX SA
 - 2.10.1 SARIX SA Details
 - 2.10.2 SARIX SA Major Business
 - 2.10.3 SARIX SA Micro-hole Drilling EDM Machines Product and Services
 - 2.10.4 SARIX SA Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.10.5 SARIX SA Recent Developments/Updates
- 2.11 Posalux SA
 - 2.11.1 Posalux SA Details
 - 2.11.2 Posalux SA Major Business
 - 2.11.3 Posalux SA Micro-hole Drilling EDM Machines Product and Services
 - 2.11.4 Posalux SA Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.11.5 Posalux SA Recent Developments/Updates
- 2.12 CHMER EDM
 - 2.12.1 CHMER EDM Details
 - 2.12.2 CHMER EDM Major Business
 - 2.12.3 CHMER EDM Micro-hole Drilling EDM Machines Product and Services
 - 2.12.4 CHMER EDM Micro-hole Drilling EDM Machines Sales Quantity, Average

Price, Revenue, Gross Margin and Market Share (2021-2026)

2.12.5 CHMER EDM Recent Developments/Updates

2.13 Ocean Technologies

2.13.1 Ocean Technologies Details

2.13.2 Ocean Technologies Major Business

2.13.3 Ocean Technologies Micro-hole Drilling EDM Machines Product and Services

2.13.4 Ocean Technologies Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.13.5 Ocean Technologies Recent Developments/Updates

2.14 Excetek Technologies

2.14.1 Excetek Technologies Details

2.14.2 Excetek Technologies Major Business

2.14.3 Excetek Technologies Micro-hole Drilling EDM Machines Product and Services

2.14.4 Excetek Technologies Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.14.5 Excetek Technologies Recent Developments/Updates

2.15 Electronica Group

2.15.1 Electronica Group Details

2.15.2 Electronica Group Major Business

2.15.3 Electronica Group Micro-hole Drilling EDM Machines Product and Services

2.15.4 Electronica Group Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.15.5 Electronica Group Recent Developments/Updates

2.16 Elenix, Inc.

2.16.1 Elenix, Inc. Details

2.16.2 Elenix, Inc. Major Business

2.16.3 Elenix, Inc. Micro-hole Drilling EDM Machines Product and Services

2.16.4 Elenix, Inc. Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.16.5 Elenix, Inc. Recent Developments/Updates

2.17 ASTEC Co., Ltd.

2.17.1 ASTEC Co., Ltd. Details

2.17.2 ASTEC Co., Ltd. Major Business

2.17.3 ASTEC Co., Ltd. Micro-hole Drilling EDM Machines Product and Services

2.17.4 ASTEC Co., Ltd. Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

2.17.5 ASTEC Co., Ltd. Recent Developments/Updates

2.18 SmalTec International

2.18.1 SmalTec International Details

- 2.18.2 SmalTec International Major Business
- 2.18.3 SmalTec International Micro-hole Drilling EDM Machines Product and Services
- 2.18.4 SmalTec International Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
- 2.18.5 SmalTec International Recent Developments/Updates
- 2.19 Beijing Dimon CNC
 - 2.19.1 Beijing Dimon CNC Details
 - 2.19.2 Beijing Dimon CNC Major Business
 - 2.19.3 Beijing Dimon CNC Micro-hole Drilling EDM Machines Product and Services
 - 2.19.4 Beijing Dimon CNC Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.19.5 Beijing Dimon CNC Recent Developments/Updates
- 2.20 Suzhou Baoma CNC
 - 2.20.1 Suzhou Baoma CNC Details
 - 2.20.2 Suzhou Baoma CNC Major Business
 - 2.20.3 Suzhou Baoma CNC Micro-hole Drilling EDM Machines Product and Services
 - 2.20.4 Suzhou Baoma CNC Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.20.5 Suzhou Baoma CNC Recent Developments/Updates
- 2.21 Suzhou Suji
 - 2.21.1 Suzhou Suji Details
 - 2.21.2 Suzhou Suji Major Business
 - 2.21.3 Suzhou Suji Micro-hole Drilling EDM Machines Product and Services
 - 2.21.4 Suzhou Suji Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.21.5 Suzhou Suji Recent Developments/Updates
- 2.22 Suzhou Zhonggu
 - 2.22.1 Suzhou Zhonggu Details
 - 2.22.2 Suzhou Zhonggu Major Business
 - 2.22.3 Suzhou Zhonggu Micro-hole Drilling EDM Machines Product and Services
 - 2.22.4 Suzhou Zhonggu Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.22.5 Suzhou Zhonggu Recent Developments/Updates
- 2.23 AGEMA Germany
 - 2.23.1 AGEMA Germany Details
 - 2.23.2 AGEMA Germany Major Business
 - 2.23.3 AGEMA Germany Micro-hole Drilling EDM Machines Product and Services
 - 2.23.4 AGEMA Germany Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

- 2.23.5 AGEMA Germany Recent Developments/Updates
- 2.24 Yan Yang Precision
 - 2.24.1 Yan Yang Precision Details
 - 2.24.2 Yan Yang Precision Major Business
 - 2.24.3 Yan Yang Precision Micro-hole Drilling EDM Machines Product and Services
 - 2.24.4 Yan Yang Precision Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.24.5 Yan Yang Precision Recent Developments/Updates
- 2.25 Suzhou Shuaierjie
 - 2.25.1 Suzhou Shuaierjie Details
 - 2.25.2 Suzhou Shuaierjie Major Business
 - 2.25.3 Suzhou Shuaierjie Micro-hole Drilling EDM Machines Product and Services
 - 2.25.4 Suzhou Shuaierjie Micro-hole Drilling EDM Machines Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
 - 2.25.5 Suzhou Shuaierjie Recent Developments/Updates

3 COMPETITIVE ENVIRONMENT: MICRO-HOLE DRILLING EDM MACHINES BY MANUFACTURER

- 3.1 Global Micro-hole Drilling EDM Machines Sales Quantity by Manufacturer (2021-2026)
- 3.2 Global Micro-hole Drilling EDM Machines Revenue by Manufacturer (2021-2026)
- 3.3 Global Micro-hole Drilling EDM Machines Average Price by Manufacturer (2021-2026)
- 3.4 Market Share Analysis (2025)
 - 3.4.1 Producer Shipments of Micro-hole Drilling EDM Machines by Manufacturer Revenue (\$MM) and Market Share (%): 2025
 - 3.4.2 Top 3 Micro-hole Drilling EDM Machines Manufacturer Market Share in 2025
 - 3.4.3 Top 6 Micro-hole Drilling EDM Machines Manufacturer Market Share in 2025
- 3.5 Micro-hole Drilling EDM Machines Market: Overall Company Footprint Analysis
 - 3.5.1 Micro-hole Drilling EDM Machines Market: Region Footprint
 - 3.5.2 Micro-hole Drilling EDM Machines Market: Company Product Type Footprint
 - 3.5.3 Micro-hole Drilling EDM Machines Market: Company Product Application Footprint
- 3.6 New Market Entrants and Barriers to Market Entry
- 3.7 Mergers, Acquisition, Agreements, and Collaborations

4 CONSUMPTION ANALYSIS BY REGION

4.1 Global Micro-hole Drilling EDM Machines Market Size by Region

4.1.1 Global Micro-hole Drilling EDM Machines Sales Quantity by Region (2021-2032)

4.1.2 Global Micro-hole Drilling EDM Machines Consumption Value by Region (2021-2032)

4.1.3 Global Micro-hole Drilling EDM Machines Average Price by Region (2021-2032)

4.2 North America Micro-hole Drilling EDM Machines Consumption Value (2021-2032)

4.3 Europe Micro-hole Drilling EDM Machines Consumption Value (2021-2032)

4.4 Asia-Pacific Micro-hole Drilling EDM Machines Consumption Value (2021-2032)

4.5 South America Micro-hole Drilling EDM Machines Consumption Value (2021-2032)

4.6 Middle East & Africa Micro-hole Drilling EDM Machines Consumption Value (2021-2032)

5 MARKET SEGMENT BY TYPE

5.1 Global Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2032)

5.2 Global Micro-hole Drilling EDM Machines Consumption Value by Type (2021-2032)

5.3 Global Micro-hole Drilling EDM Machines Average Price by Type (2021-2032)

6 MARKET SEGMENT BY APPLICATION

6.1 Global Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2032)

6.2 Global Micro-hole Drilling EDM Machines Consumption Value by Application (2021-2032)

6.3 Global Micro-hole Drilling EDM Machines Average Price by Application (2021-2032)

7 NORTH AMERICA

7.1 North America Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2032)

7.2 North America Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2032)

7.3 North America Micro-hole Drilling EDM Machines Market Size by Country

7.3.1 North America Micro-hole Drilling EDM Machines Sales Quantity by Country (2021-2032)

7.3.2 North America Micro-hole Drilling EDM Machines Consumption Value by Country (2021-2032)

7.3.3 United States Market Size and Forecast (2021-2032)

7.3.4 Canada Market Size and Forecast (2021-2032)

7.3.5 Mexico Market Size and Forecast (2021-2032)

8 EUROPE

8.1 Europe Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2032)

8.2 Europe Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2032)

8.3 Europe Micro-hole Drilling EDM Machines Market Size by Country

8.3.1 Europe Micro-hole Drilling EDM Machines Sales Quantity by Country (2021-2032)

8.3.2 Europe Micro-hole Drilling EDM Machines Consumption Value by Country (2021-2032)

8.3.3 Germany Market Size and Forecast (2021-2032)

8.3.4 France Market Size and Forecast (2021-2032)

8.3.5 United Kingdom Market Size and Forecast (2021-2032)

8.3.6 Russia Market Size and Forecast (2021-2032)

8.3.7 Italy Market Size and Forecast (2021-2032)

9 ASIA-PACIFIC

9.1 Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2032)

9.2 Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2032)

9.3 Asia-Pacific Micro-hole Drilling EDM Machines Market Size by Region

9.3.1 Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Region (2021-2032)

9.3.2 Asia-Pacific Micro-hole Drilling EDM Machines Consumption Value by Region (2021-2032)

9.3.3 China Market Size and Forecast (2021-2032)

9.3.4 Japan Market Size and Forecast (2021-2032)

9.3.5 South Korea Market Size and Forecast (2021-2032)

9.3.6 India Market Size and Forecast (2021-2032)

9.3.7 Southeast Asia Market Size and Forecast (2021-2032)

9.3.8 Australia Market Size and Forecast (2021-2032)

10 SOUTH AMERICA

10.1 South America Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2032)

10.2 South America Micro-hole Drilling EDM Machines Sales Quantity by Application

(2021-2032)

10.3 South America Micro-hole Drilling EDM Machines Market Size by Country

10.3.1 South America Micro-hole Drilling EDM Machines Sales Quantity by Country
(2021-2032)

10.3.2 South America Micro-hole Drilling EDM Machines Consumption Value by
Country (2021-2032)

10.3.3 Brazil Market Size and Forecast (2021-2032)

10.3.4 Argentina Market Size and Forecast (2021-2032)

11 MIDDLE EAST & AFRICA

11.1 Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by Type
(2021-2032)

11.2 Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by
Application (2021-2032)

11.3 Middle East & Africa Micro-hole Drilling EDM Machines Market Size by Country
11.3.1 Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by
Country (2021-2032)

11.3.2 Middle East & Africa Micro-hole Drilling EDM Machines Consumption Value by
Country (2021-2032)

11.3.3 Turkey Market Size and Forecast (2021-2032)

11.3.4 Egypt Market Size and Forecast (2021-2032)

11.3.5 Saudi Arabia Market Size and Forecast (2021-2032)

11.3.6 South Africa Market Size and Forecast (2021-2032)

12 MARKET DYNAMICS

12.1 Micro-hole Drilling EDM Machines Market Drivers

12.2 Micro-hole Drilling EDM Machines Market Restraints

12.3 Micro-hole Drilling EDM Machines Trends Analysis

12.4 Porters Five Forces Analysis

12.4.1 Threat of New Entrants

12.4.2 Bargaining Power of Suppliers

12.4.3 Bargaining Power of Buyers

12.4.4 Threat of Substitutes

12.4.5 Competitive Rivalry

13 RAW MATERIAL AND INDUSTRY CHAIN

- 13.1 Raw Material of Micro-hole Drilling EDM Machines and Key Manufacturers
- 13.2 Manufacturing Costs Percentage of Micro-hole Drilling EDM Machines
- 13.3 Micro-hole Drilling EDM Machines Production Process
- 13.4 Industry Value Chain Analysis

14 SHIPMENTS BY DISTRIBUTION CHANNEL

- 14.1 Sales Channel
 - 14.1.1 Direct to End-User
 - 14.1.2 Distributors
- 14.2 Micro-hole Drilling EDM Machines Typical Distributors
- 14.3 Micro-hole Drilling EDM Machines Typical Customers

15 RESEARCH FINDINGS AND CONCLUSION

16 APPENDIX

- 16.1 Methodology
- 16.2 Research Process and Data Source
- 16.3 Disclaimer

List Of Tables

LIST OF TABLES

Table 1. Global Micro-hole Drilling EDM Machines Consumption Value by Type, (USD Million), 2021 & 2025 & 2032

Table 2. Global Micro-hole Drilling EDM Machines Consumption Value by Hole Size, (USD Million), 2021 & 2025 & 2032

Table 3. Global Micro-hole Drilling EDM Machines Consumption Value by Application, (USD Million), 2021 & 2025 & 2032

Table 4. Makino Inc. Basic Information, Manufacturing Base and Competitors

Table 5. Makino Inc. Major Business

Table 6. Makino Inc. Micro-hole Drilling EDM Machines Product and Services

Table 7. Makino Inc. Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 8. Makino Inc. Recent Developments/Updates

Table 9. Mitsubishi Electric Corporation Basic Information, Manufacturing Base and Competitors

Table 10. Mitsubishi Electric Corporation Major Business

Table 11. Mitsubishi Electric Corporation Micro-hole Drilling EDM Machines Product and Services

Table 12. Mitsubishi Electric Corporation Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 13. Mitsubishi Electric Corporation Recent Developments/Updates

Table 14. Sodick Co., Ltd. Basic Information, Manufacturing Base and Competitors

Table 15. Sodick Co., Ltd. Major Business

Table 16. Sodick Co., Ltd. Micro-hole Drilling EDM Machines Product and Services

Table 17. Sodick Co., Ltd. Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 18. Sodick Co., Ltd. Recent Developments/Updates

Table 19. United Machining Solutions Basic Information, Manufacturing Base and Competitors

Table 20. United Machining Solutions Major Business

Table 21. United Machining Solutions Micro-hole Drilling EDM Machines Product and Services

Table 22. United Machining Solutions Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market

Share (2021-2026)

Table 23. United Machining Solutions Recent Developments/Updates

Table 24. TEK4 Ltd. Basic Information, Manufacturing Base and Competitors

Table 25. TEK4 Ltd. Major Business

Table 26. TEK4 Ltd. Micro-hole Drilling EDM Machines Product and Services

Table 27. TEK4 Ltd. Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 28. TEK4 Ltd. Recent Developments/Updates

Table 29. Winbro Group Technologies Basic Information, Manufacturing Base and Competitors

Table 30. Winbro Group Technologies Major Business

Table 31. Winbro Group Technologies Micro-hole Drilling EDM Machines Product and Services

Table 32. Winbro Group Technologies Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 33. Winbro Group Technologies Recent Developments/Updates

Table 34. ONA Basic Information, Manufacturing Base and Competitors

Table 35. ONA Major Business

Table 36. ONA Micro-hole Drilling EDM Machines Product and Services

Table 37. ONA Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 38. ONA Recent Developments/Updates

Table 39. Current EDM, Inc. Basic Information, Manufacturing Base and Competitors

Table 40. Current EDM, Inc. Major Business

Table 41. Current EDM, Inc. Micro-hole Drilling EDM Machines Product and Services

Table 42. Current EDM, Inc. Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 43. Current EDM, Inc. Recent Developments/Updates

Table 44. Beaumont Machine Basic Information, Manufacturing Base and Competitors

Table 45. Beaumont Machine Major Business

Table 46. Beaumont Machine Micro-hole Drilling EDM Machines Product and Services

Table 47. Beaumont Machine Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 48. Beaumont Machine Recent Developments/Updates

Table 49. SARIX SA Basic Information, Manufacturing Base and Competitors

Table 50. SARIX SA Major Business

Table 51. SARIX SA Micro-hole Drilling EDM Machines Product and Services
Table 52. SARIX SA Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
Table 53. SARIX SA Recent Developments/Updates
Table 54. Posalux SA Basic Information, Manufacturing Base and Competitors
Table 55. Posalux SA Major Business
Table 56. Posalux SA Micro-hole Drilling EDM Machines Product and Services
Table 57. Posalux SA Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
Table 58. Posalux SA Recent Developments/Updates
Table 59. CHMER EDM Basic Information, Manufacturing Base and Competitors
Table 60. CHMER EDM Major Business
Table 61. CHMER EDM Micro-hole Drilling EDM Machines Product and Services
Table 62. CHMER EDM Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
Table 63. CHMER EDM Recent Developments/Updates
Table 64. Ocean Technologies Basic Information, Manufacturing Base and Competitors
Table 65. Ocean Technologies Major Business
Table 66. Ocean Technologies Micro-hole Drilling EDM Machines Product and Services
Table 67. Ocean Technologies Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
Table 68. Ocean Technologies Recent Developments/Updates
Table 69. Excetek Technologies Basic Information, Manufacturing Base and Competitors
Table 70. Excetek Technologies Major Business
Table 71. Excetek Technologies Micro-hole Drilling EDM Machines Product and Services
Table 72. Excetek Technologies Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
Table 73. Excetek Technologies Recent Developments/Updates
Table 74. Electronica Group Basic Information, Manufacturing Base and Competitors
Table 75. Electronica Group Major Business
Table 76. Electronica Group Micro-hole Drilling EDM Machines Product and Services
Table 77. Electronica Group Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share

(2021-2026)

Table 78. Electronica Group Recent Developments/Updates

Table 79. Elenix, Inc. Basic Information, Manufacturing Base and Competitors

Table 80. Elenix, Inc. Major Business

Table 81. Elenix, Inc. Micro-hole Drilling EDM Machines Product and Services

Table 82. Elenix, Inc. Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 83. Elenix, Inc. Recent Developments/Updates

Table 84. ASTEC Co., Ltd. Basic Information, Manufacturing Base and Competitors

Table 85. ASTEC Co., Ltd. Major Business

Table 86. ASTEC Co., Ltd. Micro-hole Drilling EDM Machines Product and Services

Table 87. ASTEC Co., Ltd. Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 88. ASTEC Co., Ltd. Recent Developments/Updates

Table 89. SmalTec International Basic Information, Manufacturing Base and Competitors

Table 90. SmalTec International Major Business

Table 91. SmalTec International Micro-hole Drilling EDM Machines Product and Services

Table 92. SmalTec International Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 93. SmalTec International Recent Developments/Updates

Table 94. Beijing Dimon CNC Basic Information, Manufacturing Base and Competitors

Table 95. Beijing Dimon CNC Major Business

Table 96. Beijing Dimon CNC Micro-hole Drilling EDM Machines Product and Services

Table 97. Beijing Dimon CNC Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 98. Beijing Dimon CNC Recent Developments/Updates

Table 99. Suzhou Baoma CNC Basic Information, Manufacturing Base and Competitors

Table 100. Suzhou Baoma CNC Major Business

Table 101. Suzhou Baoma CNC Micro-hole Drilling EDM Machines Product and Services

Table 102. Suzhou Baoma CNC Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 103. Suzhou Baoma CNC Recent Developments/Updates

Table 104. Suzhou Suji Basic Information, Manufacturing Base and Competitors

Table 105. Suzhou Suji Major Business

Table 106. Suzhou Suji Micro-hole Drilling EDM Machines Product and Services

Table 107. Suzhou Suji Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 108. Suzhou Suji Recent Developments/Updates

Table 109. Suzhou Zhonggu Basic Information, Manufacturing Base and Competitors

Table 110. Suzhou Zhonggu Major Business

Table 111. Suzhou Zhonggu Micro-hole Drilling EDM Machines Product and Services

Table 112. Suzhou Zhonggu Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 113. Suzhou Zhonggu Recent Developments/Updates

Table 114. AGEMA Germany Basic Information, Manufacturing Base and Competitors

Table 115. AGEMA Germany Major Business

Table 116. AGEMA Germany Micro-hole Drilling EDM Machines Product and Services

Table 117. AGEMA Germany Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 118. AGEMA Germany Recent Developments/Updates

Table 119. Yan Yang Precision Basic Information, Manufacturing Base and Competitors

Table 120. Yan Yang Precision Major Business

Table 121. Yan Yang Precision Micro-hole Drilling EDM Machines Product and Services

Table 122. Yan Yang Precision Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 123. Yan Yang Precision Recent Developments/Updates

Table 124. Suzhou Shuaierjie Basic Information, Manufacturing Base and Competitors

Table 125. Suzhou Shuaierjie Major Business

Table 126. Suzhou Shuaierjie Micro-hole Drilling EDM Machines Product and Services

Table 127. Suzhou Shuaierjie Micro-hole Drilling EDM Machines Sales Quantity (Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 128. Suzhou Shuaierjie Recent Developments/Updates

Table 129. Global Micro-hole Drilling EDM Machines Sales Quantity by Manufacturer (2021-2026) & (Units)

Table 130. Global Micro-hole Drilling EDM Machines Revenue by Manufacturer (2021-2026) & (USD Million)

Table 131. Global Micro-hole Drilling EDM Machines Average Price by Manufacturer (2021-2026) & (US\$/Unit)

Table 132. Market Position of Manufacturers in Micro-hole Drilling EDM Machines, (Tier 1, Tier 2, and Tier 3), Based on Revenue in 2025

Table 133. Head Office and Micro-hole Drilling EDM Machines Production Site of Key Manufacturer

Table 134. Micro-hole Drilling EDM Machines Market: Company Product Type Footprint

Table 135. Micro-hole Drilling EDM Machines Market: Company Product Application Footprint

Table 136. Micro-hole Drilling EDM Machines New Market Entrants and Barriers to Market Entry

Table 137. Micro-hole Drilling EDM Machines Mergers, Acquisition, Agreements, and Collaborations

Table 138. Global Micro-hole Drilling EDM Machines Consumption Value by Region (2021-2025-2032) & (USD Million) & CAGR

Table 139. Global Micro-hole Drilling EDM Machines Sales Quantity by Region (2021-2026) & (Units)

Table 140. Global Micro-hole Drilling EDM Machines Sales Quantity by Region (2027-2032) & (Units)

Table 141. Global Micro-hole Drilling EDM Machines Consumption Value by Region (2021-2026) & (USD Million)

Table 142. Global Micro-hole Drilling EDM Machines Consumption Value by Region (2027-2032) & (USD Million)

Table 143. Global Micro-hole Drilling EDM Machines Average Price by Region (2021-2026) & (US\$/Unit)

Table 144. Global Micro-hole Drilling EDM Machines Average Price by Region (2027-2032) & (US\$/Unit)

Table 145. Global Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2026) & (Units)

Table 146. Global Micro-hole Drilling EDM Machines Sales Quantity by Type (2027-2032) & (Units)

Table 147. Global Micro-hole Drilling EDM Machines Consumption Value by Type (2021-2026) & (USD Million)

Table 148. Global Micro-hole Drilling EDM Machines Consumption Value by Type (2027-2032) & (USD Million)

Table 149. Global Micro-hole Drilling EDM Machines Average Price by Type (2021-2026) & (US\$/Unit)

Table 150. Global Micro-hole Drilling EDM Machines Average Price by Type (2027-2032) & (US\$/Unit)

Table 151. Global Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2026) & (Units)

Table 152. Global Micro-hole Drilling EDM Machines Sales Quantity by Application (2027-2032) & (Units)

Table 153. Global Micro-hole Drilling EDM Machines Consumption Value by Application (2021-2026) & (USD Million)

Table 154. Global Micro-hole Drilling EDM Machines Consumption Value by Application (2027-2032) & (USD Million)

Table 155. Global Micro-hole Drilling EDM Machines Average Price by Application (2021-2026) & (US\$/Unit)

Table 156. Global Micro-hole Drilling EDM Machines Average Price by Application (2027-2032) & (US\$/Unit)

Table 157. North America Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2026) & (Units)

Table 158. North America Micro-hole Drilling EDM Machines Sales Quantity by Type (2027-2032) & (Units)

Table 159. North America Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2026) & (Units)

Table 160. North America Micro-hole Drilling EDM Machines Sales Quantity by Application (2027-2032) & (Units)

Table 161. North America Micro-hole Drilling EDM Machines Sales Quantity by Country (2021-2026) & (Units)

Table 162. North America Micro-hole Drilling EDM Machines Sales Quantity by Country (2027-2032) & (Units)

Table 163. North America Micro-hole Drilling EDM Machines Consumption Value by Country (2021-2026) & (USD Million)

Table 164. North America Micro-hole Drilling EDM Machines Consumption Value by Country (2027-2032) & (USD Million)

Table 165. Europe Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2026) & (Units)

Table 166. Europe Micro-hole Drilling EDM Machines Sales Quantity by Type (2027-2032) & (Units)

Table 167. Europe Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2026) & (Units)

Table 168. Europe Micro-hole Drilling EDM Machines Sales Quantity by Application (2027-2032) & (Units)

Table 169. Europe Micro-hole Drilling EDM Machines Sales Quantity by Country (2021-2026) & (Units)

Table 170. Europe Micro-hole Drilling EDM Machines Sales Quantity by Country

(2027-2032) & (Units)

Table 171. Europe Micro-hole Drilling EDM Machines Consumption Value by Country (2021-2026) & (USD Million)

Table 172. Europe Micro-hole Drilling EDM Machines Consumption Value by Country (2027-2032) & (USD Million)

Table 173. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2026) & (Units)

Table 174. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Type (2027-2032) & (Units)

Table 175. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2026) & (Units)

Table 176. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Application (2027-2032) & (Units)

Table 177. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Region (2021-2026) & (Units)

Table 178. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity by Region (2027-2032) & (Units)

Table 179. Asia-Pacific Micro-hole Drilling EDM Machines Consumption Value by Region (2021-2026) & (USD Million)

Table 180. Asia-Pacific Micro-hole Drilling EDM Machines Consumption Value by Region (2027-2032) & (USD Million)

Table 181. South America Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2026) & (Units)

Table 182. South America Micro-hole Drilling EDM Machines Sales Quantity by Type (2027-2032) & (Units)

Table 183. South America Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2026) & (Units)

Table 184. South America Micro-hole Drilling EDM Machines Sales Quantity by Application (2027-2032) & (Units)

Table 185. South America Micro-hole Drilling EDM Machines Sales Quantity by Country (2021-2026) & (Units)

Table 186. South America Micro-hole Drilling EDM Machines Sales Quantity by Country (2027-2032) & (Units)

Table 187. South America Micro-hole Drilling EDM Machines Consumption Value by Country (2021-2026) & (USD Million)

Table 188. South America Micro-hole Drilling EDM Machines Consumption Value by Country (2027-2032) & (USD Million)

Table 189. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by Type (2021-2026) & (Units)

Table 190. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by Type (2027-2032) & (Units)

Table 191. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by Application (2021-2026) & (Units)

Table 192. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by Application (2027-2032) & (Units)

Table 193. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by Country (2021-2026) & (Units)

Table 194. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity by Country (2027-2032) & (Units)

Table 195. Middle East & Africa Micro-hole Drilling EDM Machines Consumption Value by Country (2021-2026) & (USD Million)

Table 196. Middle East & Africa Micro-hole Drilling EDM Machines Consumption Value by Country (2027-2032) & (USD Million)

Table 197. Micro-hole Drilling EDM Machines Raw Material

Table 198. Key Manufacturers of Micro-hole Drilling EDM Machines Raw Materials

Table 199. Micro-hole Drilling EDM Machines Typical Distributors

Table 200. Micro-hole Drilling EDM Machines Typical Customers

List Of Figures

LIST OF FIGURES

Figure 1. Micro-hole Drilling EDM Machines Picture

Figure 2. Global Micro-hole Drilling EDM Machines Revenue by Type, (USD Million), 2021 & 2025 & 2032

Figure 3. Global Micro-hole Drilling EDM Machines Revenue Market Share by Type in 2025

Figure 4. Fully Automatic Examples

Figure 5. Semi-automatic Examples

Figure 6. Global Micro-hole Drilling EDM Machines Revenue by Hole Size, (USD Million), 2021 & 2025 & 2032

Figure 7. Global Micro-hole Drilling EDM Machines Revenue Market Share by Hole Size in 2025

Figure 8. Below 0.3 mm Examples

Figure 9. 0.3-3.0mm Examples

Figure 10. Above 3.0 mm Examples

Figure 11. Global Micro-hole Drilling EDM Machines Consumption Value by Application, (USD Million), 2021 & 2025 & 2032

Figure 12. Global Micro-hole Drilling EDM Machines Revenue Market Share by Application in 2025

Figure 13. Automotive Examples

Figure 14. Aerospace Examples

Figure 15. Electronics Examples

Figure 16. Others Examples

Figure 17. Global Micro-hole Drilling EDM Machines Consumption Value, (USD Million): 2021 & 2025 & 2032

Figure 18. Global Micro-hole Drilling EDM Machines Consumption Value and Forecast (2021-2032) & (USD Million)

Figure 19. Global Micro-hole Drilling EDM Machines Sales Quantity (2021-2032) & (Units)

Figure 20. Global Micro-hole Drilling EDM Machines Price (2021-2032) & (US\$/Unit)

Figure 21. Global Micro-hole Drilling EDM Machines Sales Quantity Market Share by Manufacturer in 2025

Figure 22. Global Micro-hole Drilling EDM Machines Revenue Market Share by Manufacturer in 2025

Figure 23. Producer Shipments of Micro-hole Drilling EDM Machines by Manufacturer Sales (\$MM) and Market Share (%): 2025

Figure 24. Top 3 Micro-hole Drilling EDM Machines Manufacturer (Revenue) Market Share in 2025

Figure 25. Top 6 Micro-hole Drilling EDM Machines Manufacturer (Revenue) Market Share in 2025

Figure 26. Global Micro-hole Drilling EDM Machines Sales Quantity Market Share by Region (2021-2032)

Figure 27. Global Micro-hole Drilling EDM Machines Consumption Value Market Share by Region (2021-2032)

Figure 28. North America Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 29. Europe Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 30. Asia-Pacific Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 31. South America Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 32. Middle East & Africa Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 33. Global Micro-hole Drilling EDM Machines Sales Quantity Market Share by Type (2021-2032)

Figure 34. Global Micro-hole Drilling EDM Machines Consumption Value Market Share by Type (2021-2032)

Figure 35. Global Micro-hole Drilling EDM Machines Average Price by Type (2021-2032) & (US\$/Unit)

Figure 36. Global Micro-hole Drilling EDM Machines Sales Quantity Market Share by Application (2021-2032)

Figure 37. Global Micro-hole Drilling EDM Machines Revenue Market Share by Application (2021-2032)

Figure 38. Global Micro-hole Drilling EDM Machines Average Price by Application (2021-2032) & (US\$/Unit)

Figure 39. North America Micro-hole Drilling EDM Machines Sales Quantity Market Share by Type (2021-2032)

Figure 40. North America Micro-hole Drilling EDM Machines Sales Quantity Market Share by Application (2021-2032)

Figure 41. North America Micro-hole Drilling EDM Machines Sales Quantity Market Share by Country (2021-2032)

Figure 42. North America Micro-hole Drilling EDM Machines Consumption Value Market Share by Country (2021-2032)

Figure 43. United States Micro-hole Drilling EDM Machines Consumption Value

(2021-2032) & (USD Million)

Figure 44. Canada Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 45. Mexico Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 46. Europe Micro-hole Drilling EDM Machines Sales Quantity Market Share by Type (2021-2032)

Figure 47. Europe Micro-hole Drilling EDM Machines Sales Quantity Market Share by Application (2021-2032)

Figure 48. Europe Micro-hole Drilling EDM Machines Sales Quantity Market Share by Country (2021-2032)

Figure 49. Europe Micro-hole Drilling EDM Machines Consumption Value Market Share by Country (2021-2032)

Figure 50. Germany Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 51. France Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 52. United Kingdom Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 53. Russia Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 54. Italy Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 55. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity Market Share by Type (2021-2032)

Figure 56. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity Market Share by Application (2021-2032)

Figure 57. Asia-Pacific Micro-hole Drilling EDM Machines Sales Quantity Market Share by Region (2021-2032)

Figure 58. Asia-Pacific Micro-hole Drilling EDM Machines Consumption Value Market Share by Region (2021-2032)

Figure 59. China Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 60. Japan Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 61. South Korea Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 62. India Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 63. Southeast Asia Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 64. Australia Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 65. South America Micro-hole Drilling EDM Machines Sales Quantity Market Share by Type (2021-2032)

Figure 66. South America Micro-hole Drilling EDM Machines Sales Quantity Market Share by Application (2021-2032)

Figure 67. South America Micro-hole Drilling EDM Machines Sales Quantity Market Share by Country (2021-2032)

Figure 68. South America Micro-hole Drilling EDM Machines Consumption Value Market Share by Country (2021-2032)

Figure 69. Brazil Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 70. Argentina Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 71. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity Market Share by Type (2021-2032)

Figure 72. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity Market Share by Application (2021-2032)

Figure 73. Middle East & Africa Micro-hole Drilling EDM Machines Sales Quantity Market Share by Country (2021-2032)

Figure 74. Middle East & Africa Micro-hole Drilling EDM Machines Consumption Value Market Share by Country (2021-2032)

Figure 75. Turkey Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 76. Egypt Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 77. Saudi Arabia Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 78. South Africa Micro-hole Drilling EDM Machines Consumption Value (2021-2032) & (USD Million)

Figure 79. Micro-hole Drilling EDM Machines Market Drivers

Figure 80. Micro-hole Drilling EDM Machines Market Restraints

Figure 81. Micro-hole Drilling EDM Machines Market Trends

Figure 82. Porters Five Forces Analysis

Figure 83. Manufacturing Cost Structure Analysis of Micro-hole Drilling EDM Machines in 2025

Figure 84. Manufacturing Process Analysis of Micro-hole Drilling EDM Machines

Figure 85. Micro-hole Drilling EDM Machines Industrial Chain

Figure 86. Sales Channel: Direct to End-User vs Distributors

Figure 87. Direct Channel Pros & Cons

Figure 88. Indirect Channel Pros & Cons

Figure 89. Methodology

Figure 90. Research Process and Data Source

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