

Global Ion Nitriding Service Supply, Demand and Key Producers, 2026-2032

<https://marketpublishers.com/r/GEFB6684A51DEN.html>

Date: June 2026

Pages: 155

Price: US\$ 4,480.00 (Single User License)

ID: GEFB6684A51DEN

Abstracts

The global Ion Nitriding Service market size is expected to reach \$ 587 million by 2032, rising at a market growth of 4.8% CAGR during the forecast period (2026-2032).

Ion nitriding service is a specialized surface hardening process used to improve the wear resistance, fatigue strength, and corrosion resistance of various metallic components. Ion nitriding service offers a highly effective means of surface hardening for various metallic components, providing improved wear resistance, fatigue strength, and corrosion resistance. This process finds widespread application across industries such as automotive, aerospace, tool and die making, plastic injection molding, and industrial machinery, where durability and reliability are paramount.

The Ion Nitriding Service market is developing toward higher-precision, lower-distortion, and more environmentally friendly surface treatment solutions, driven by growing demand from automotive, aerospace, tooling, die & mold, energy, medical devices, and precision machinery industries. Compared with conventional gas nitriding or carburizing, ion/plasma nitriding offers better process control, lower treatment temperature, reduced deformation, cleaner operation, and improved wear, fatigue, and corrosion resistance, creating opportunities in high-value components such as gears, shafts, molds, turbine parts, hydraulic components, and stainless-steel parts. Market growth is also supported by reshoring of advanced manufacturing, increasing demand for longer component life, and replacement of hard chrome or salt-bath processes due to environmental restrictions. However, the industry faces challenges including high equipment investment, skilled process-engineer requirements, limited batch capacity for large parts, strong price competition from traditional heat-treatment services, energy cost pressure, and the need to maintain stable quality across different alloys, geometries, and customer specifications.

This report studies the global Ion Nitriding Service demand, key companies, and key regions.

This report is a detailed and comprehensive analysis of the world market for Ion Nitriding Service, and provides market size (US\$ million) and Year-over-Year (YoY) growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of Ion Nitriding Service that contribute to its increasing demand across many markets.

Highlights and key features of the study

Global Ion Nitriding Service total market, 2021-2032, (USD Million)

Global Ion Nitriding Service total market by region & country, CAGR, 2021-2032, (USD Million)

U.S. VS China: Ion Nitriding Service total market, key domestic companies, and share, (USD Million)

Global Ion Nitriding Service revenue by player, revenue and market share 2021-2026, (USD Million)

Global Ion Nitriding Service total market by Type, CAGR, 2021-2032, (USD Million)

Global Ion Nitriding Service total market by Application, CAGR, 2021-2032, (USD Million)

This report profiles major players in the global Ion Nitriding Service market based on the following parameters - company overview, revenue, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Stack Metallurgical Services, Sun Steel Treatment, Advanced Heat Treat Corp, Ionitech, Nitrex, Bodycote, Aalberts, Advanced Nitriding Solutions, Mid-South Metallurgical, Shital Vacuum Treat, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the world Ion Nitriding Service market

Detailed Segmentation:

Each section contains quantitative market data including market by value (US\$ Millions), by player, by regions, by Type, and by Application. Data is given for the years

2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the forecast year.

Global Ion Nitriding Service Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

India

Rest of World

Global Ion Nitriding Service Market, Segmentation by Type:

Pulsed Plasma Nitriding

RF Plasma Nitriding

Others

Global Ion Nitriding Service Market, Segmentation by Treatment Atmosphere Composition:

Pure Nitrogen Ion Nitriding

Nitrogen-Hydrogen Ion Nitriding

Other

Global Ion Nitriding Service Market, Segmentation by Case Depth:

Shallow Case Ion Nitriding (0.6 mm)

Global Ion Nitriding Service Market, Segmentation by Application:

Automotive

Aerospace

Industrial Machinery

Others

Companies Profiled:

Stack Metallurgical Services

Sun Steel Treatment

Advanced Heat Treat Corp

Ionitech

Nitrex

Bodycote

Aalberts

Advanced Nitriding Solutions

Mid-South Metallurgical

Shital Vacuum Treat

IBC Coatings Technologies

PYROTHERM TECHNOLOGIES

HI TecMetal Group

Thermal Specialties

Magnum Metal Treating

BuntyLLC

In-tech Industries

Plasma Tech

OC Oerlikon Management AG

Paulo

Qingdao Fengdong Heat Treatment Co., Ltd.

Weifang Junxing Machinery Co., Ltd.

Nippon Denshi Kogyo Co., Ltd.

Asahi Heat Treatment Co., Ltd.

Key Questions Answered

1. How big is the global Ion Nitriding Service market?
2. What is the demand of the global Ion Nitriding Service market?
3. What is the year over year growth of the global Ion Nitriding Service market?
4. What is the total value of the global Ion Nitriding Service market?
5. Who are the Major Players in the global Ion Nitriding Service market?
6. What are the growth factors driving the market demand?

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