

# Global HSS Cobalt Twist Drill Supply, Demand and Key Producers, 2026-2032

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## Abstracts

The global HSS Cobalt Twist Drill market size is expected to reach \$ 2444 million by 2032, rising at a market growth of 4.0% CAGR during the forecast period (2026-2032).

In 2025, global HSS Cobalt Twist Drill production reached approximately 30.55 million units with an average global market price of around US\$59 per unit. Single-line annual production capacity averages 600 k units with a gross margin of approximately 36%. The upstream of the HSS Cobalt Twist Drill industry primarily includes cobalt alloys and high-speed steel materials, which are mainly concentrated in the field of metal processing. The downstream applications are dominated by metal processing, accounting for 80% of the usage, followed by wood processing, concrete drilling, and plastic processing, among others. The market demand for HSS Cobalt Twist Drills is experiencing stable growth, and the business opportunities lie in technological innovation and customized services to meet the demands of various application scenarios.

HSS Cobalt Twist Drill, engineered with a superior cobalt alloy, boasts an exceptional hardness and durability that sets it apart from conventional HSS drills. This high-performance twist drill is meticulously designed with precise flute geometry and a robust body, enabling it to withstand intense cutting forces and maintain sharpness over an extended period. The drill's ability to cut through hard materials, such as stainless steel and high-tensile alloys, makes it a versatile tool in any metalworking environment. Its superior heat resistance ensures that the drill remains effective even at high speeds, reducing tool wear and improving productivity. The drill's unique combination of strength, toughness, and precision cutting capabilities make it an indispensable tool for achieving precise and efficient hole-making operations.

This report studies the global HSS Cobalt Twist Drill production, demand, key manufacturers, and key regions.

This report is a detailed and comprehensive analysis of the world market for HSS Cobalt Twist Drill and provides market size (US\$ million) and Year-over-Year (YoY) Growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of HSS Cobalt Twist Drill that contribute to its increasing demand across many markets.

### **Highlights and key features of the study**

Global HSS Cobalt Twist Drill total production and demand, 2021-2032, (K Units)

Global HSS Cobalt Twist Drill total production value, 2021-2032, (USD Million)

Global HSS Cobalt Twist Drill production by region & country, production, value, CAGR, 2021-2032, (USD Million) & (K Units), (based on production site)

Global HSS Cobalt Twist Drill consumption by region & country, CAGR, 2021-2032 & (K Units)

U.S. VS China: HSS Cobalt Twist Drill domestic production, consumption, key domestic manufacturers and share

Global HSS Cobalt Twist Drill production by manufacturer, production, price, value and market share 2021-2026, (USD Million) & (K Units)

Global HSS Cobalt Twist Drill production by Type, production, value, CAGR, 2021-2032, (USD Million) & (K Units)

Global HSS Cobalt Twist Drill production by Application, production, value, CAGR, 2021-2032, (USD Million) & (K Units)

This report profiles key players in the global HSS Cobalt Twist Drill market based on the following parameters - company overview, production, value, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Bosch, G?hring KG, Milwaukee Tool, Sandvik, RUKO OHG, Hilti, Mitsubishi, Nachi, Walter, Maykestag, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the World HSS Cobalt Twist Drill market

### **Detailed Segmentation:**

Each section contains quantitative market data including market by value (US\$ Millions), volume (production, consumption) & (K Units) and average price (US\$/Unit) by manufacturer, by Type, and by Application. Data is given for the years 2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the forecast year.

Global HSS Cobalt Twist Drill Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

India

Rest of World

Global HSS Cobalt Twist Drill Market, Segmentation by Type:

Straight Shank Twist Drill

Taper Shank Twist Drill

## Global HSS Cobalt Twist Drill Market, Segmentation by Cobalt Alloy Content:

5% Cobalt-Alloyed Drill (HSSCo5)

8% Cobalt-Alloyed Drill (HSSCo8)

## Global HSS Cobalt Twist Drill Market, Segmentation by Application:

Metal

Wood

Concrete

Plastic

Others

## Companies Profiled:

Bosch

G?hring KG

Milwaukee Tool

Sandvik

RUKO OHG

Hilti

Mitsubishi

Nachi

Walter

Maykestag

Irwin Tool

Ceratizit

ALPEN

Makita

Stanley Black & Decker

HAHN+KOLB

DART Tool Group

Zhejiang Fangda Holdings

**Key Questions Answered:**

1. How big is the global HSS Cobalt Twist Drill market?
2. What is the demand of the global HSS Cobalt Twist Drill market?
3. What is the year over year growth of the global HSS Cobalt Twist Drill market?
4. What is the production and production value of the global HSS Cobalt Twist Drill market?
5. Who are the key producers in the global HSS Cobalt Twist Drill market?
6. What are the growth factors driving the market demand?

## Contents

### 1 SUPPLY SUMMARY

- 1.1 HSS Cobalt Twist Drill Introduction
- 1.2 World HSS Cobalt Twist Drill Supply & Forecast
  - 1.2.1 World HSS Cobalt Twist Drill Production Value (2021 & 2025 & 2032)
  - 1.2.2 World HSS Cobalt Twist Drill Production (2021-2032)
  - 1.2.3 World HSS Cobalt Twist Drill Pricing Trends (2021-2032)
- 1.3 World HSS Cobalt Twist Drill Production by Region (Based on Production Site)
  - 1.3.1 World HSS Cobalt Twist Drill Production Value by Region (2021-2032)
  - 1.3.2 World HSS Cobalt Twist Drill Production by Region (2021-2032)
  - 1.3.3 World HSS Cobalt Twist Drill Average Price by Region (2021-2032)
  - 1.3.4 North America HSS Cobalt Twist Drill Production (2021-2032)
  - 1.3.5 Europe HSS Cobalt Twist Drill Production (2021-2032)
  - 1.3.6 China HSS Cobalt Twist Drill Production (2021-2032)
  - 1.3.7 Japan HSS Cobalt Twist Drill Production (2021-2032)
- 1.4 Market Drivers, Restraints and Trends
  - 1.4.1 HSS Cobalt Twist Drill Market Drivers
  - 1.4.2 Factors Affecting Demand
  - 1.4.3 HSS Cobalt Twist Drill Major Market Trends

### 2 DEMAND SUMMARY

- 2.1 World HSS Cobalt Twist Drill Demand (2021-2032)
- 2.2 World HSS Cobalt Twist Drill Consumption by Region
  - 2.2.1 World HSS Cobalt Twist Drill Consumption by Region (2021-2026)
  - 2.2.2 World HSS Cobalt Twist Drill Consumption Forecast by Region (2027-2032)
- 2.3 United States HSS Cobalt Twist Drill Consumption (2021-2032)
- 2.4 China HSS Cobalt Twist Drill Consumption (2021-2032)
- 2.5 Europe HSS Cobalt Twist Drill Consumption (2021-2032)
- 2.6 Japan HSS Cobalt Twist Drill Consumption (2021-2032)
- 2.7 South Korea HSS Cobalt Twist Drill Consumption (2021-2032)
- 2.8 ASEAN HSS Cobalt Twist Drill Consumption (2021-2032)
- 2.9 India HSS Cobalt Twist Drill Consumption (2021-2032)

### 3 WORLD MANUFACTURERS COMPETITIVE ANALYSIS

- 3.1 World HSS Cobalt Twist Drill Production Value by Manufacturer (2021-2026)

- 3.2 World HSS Cobalt Twist Drill Production by Manufacturer (2021-2026)
- 3.3 World HSS Cobalt Twist Drill Average Price by Manufacturer (2021-2026)
- 3.4 HSS Cobalt Twist Drill Company Evaluation Quadrant
- 3.5 Industry Rank and Concentration Rate (CR)
  - 3.5.1 Global HSS Cobalt Twist Drill Industry Rank of Major Manufacturers
  - 3.5.2 Global Concentration Ratios (CR4) for HSS Cobalt Twist Drill in 2025
  - 3.5.3 Global Concentration Ratios (CR8) for HSS Cobalt Twist Drill in 2025
- 3.6 HSS Cobalt Twist Drill Market: Overall Company Footprint Analysis
  - 3.6.1 HSS Cobalt Twist Drill Market: Region Footprint
  - 3.6.2 HSS Cobalt Twist Drill Market: Company Product Type Footprint
  - 3.6.3 HSS Cobalt Twist Drill Market: Company Product Application Footprint
- 3.7 Competitive Environment
  - 3.7.1 Historical Structure of the Industry
  - 3.7.2 Barriers of Market Entry
  - 3.7.3 Factors of Competition
- 3.8 New Entrant and Capacity Expansion Plans
- 3.9 Mergers, Acquisition, Agreements, and Collaborations

## **4 UNITED STATES VS CHINA VS REST OF THE WORLD**

- 4.1 United States VS China: HSS Cobalt Twist Drill Production Value Comparison
  - 4.1.1 United States VS China: HSS Cobalt Twist Drill Production Value Comparison (2021 & 2025 & 2032)
  - 4.1.2 United States VS China: HSS Cobalt Twist Drill Production Value Market Share Comparison (2021 & 2025 & 2032)
- 4.2 United States VS China: HSS Cobalt Twist Drill Production Comparison
  - 4.2.1 United States VS China: HSS Cobalt Twist Drill Production Comparison (2021 & 2025 & 2032)
  - 4.2.2 United States VS China: HSS Cobalt Twist Drill Production Market Share Comparison (2021 & 2025 & 2032)
- 4.3 United States VS China: HSS Cobalt Twist Drill Consumption Comparison
  - 4.3.1 United States VS China: HSS Cobalt Twist Drill Consumption Comparison (2021 & 2025 & 2032)
  - 4.3.2 United States VS China: HSS Cobalt Twist Drill Consumption Market Share Comparison (2021 & 2025 & 2032)
- 4.4 United States Based HSS Cobalt Twist Drill Manufacturers and Market Share, 2021-2026
  - 4.4.1 United States Based HSS Cobalt Twist Drill Manufacturers, Headquarters and Production Site (States, Country)

4.4.2 United States Based Manufacturers HSS Cobalt Twist Drill Production Value (2021-2026)

4.4.3 United States Based Manufacturers HSS Cobalt Twist Drill Production (2021-2026)

4.5 China Based HSS Cobalt Twist Drill Manufacturers and Market Share

4.5.1 China Based HSS Cobalt Twist Drill Manufacturers, Headquarters and Production Site (Province, Country)

4.5.2 China Based Manufacturers HSS Cobalt Twist Drill Production Value (2021-2026)

4.5.3 China Based Manufacturers HSS Cobalt Twist Drill Production (2021-2026)

4.6 Rest of World Based HSS Cobalt Twist Drill Manufacturers and Market Share, 2021-2026

4.6.1 Rest of World Based HSS Cobalt Twist Drill Manufacturers, Headquarters and Production Site (State, Country)

4.6.2 Rest of World Based Manufacturers HSS Cobalt Twist Drill Production Value (2021-2026)

4.6.3 Rest of World Based Manufacturers HSS Cobalt Twist Drill Production (2021-2026)

## **5 MARKET ANALYSIS BY TYPE**

5.1 World HSS Cobalt Twist Drill Market Size Overview by Type: 2021 VS 2025 VS 2032

5.2 Segment Introduction by Type

5.2.1 Straight Shank Twist Drill

5.2.2 Taper Shank Twist Drill

5.3 Market Segment by Type

5.3.1 World HSS Cobalt Twist Drill Production by Type (2021-2032)

5.3.2 World HSS Cobalt Twist Drill Production Value by Type (2021-2032)

5.3.3 World HSS Cobalt Twist Drill Average Price by Type (2021-2032)

## **6 MARKET ANALYSIS BY COBALT ALLOY CONTENT**

6.1 World HSS Cobalt Twist Drill Market Size Overview by Cobalt Alloy Content: 2021 VS 2025 VS 2032

6.2 Segment Introduction by Cobalt Alloy Content

6.2.1 5% Cobalt-Alloyed Drill (HSSCo5)

6.2.2 8% Cobalt-Alloyed Drill (HSSCo8)

6.3 Market Segment by Cobalt Alloy Content

- 6.3.1 World HSS Cobalt Twist Drill Production by Cobalt Alloy Content (2021-2032)
- 6.3.2 World HSS Cobalt Twist Drill Production Value by Cobalt Alloy Content (2021-2032)
- 6.3.3 World HSS Cobalt Twist Drill Average Price by Cobalt Alloy Content (2021-2032)

## **7 MARKET ANALYSIS BY APPLICATION**

- 7.1 World HSS Cobalt Twist Drill Market Size Overview by Application: 2021 VS 2025 VS 2032
- 7.2 Segment Introduction by Application
  - 7.2.1 Metal
  - 7.2.2 Wood
  - 7.2.3 Concrete
  - 7.2.4 Plastic
  - 7.2.5 Others
- 7.3 Market Segment by Application
  - 7.3.1 World HSS Cobalt Twist Drill Production by Application (2021-2032)
  - 7.3.2 World HSS Cobalt Twist Drill Production Value by Application (2021-2032)
  - 7.3.3 World HSS Cobalt Twist Drill Average Price by Application (2021-2032)

## **8 COMPANY PROFILES**

- 8.1 Bosch
  - 8.1.1 Bosch Details
  - 8.1.2 Bosch Major Business
  - 8.1.3 Bosch HSS Cobalt Twist Drill Product and Services
  - 8.1.4 Bosch HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
  - 8.1.5 Bosch Recent Developments/Updates
  - 8.1.6 Bosch Competitive Strengths & Weaknesses
- 8.2 G?hring KG
  - 8.2.1 G?hring KG Details
  - 8.2.2 G?hring KG Major Business
  - 8.2.3 G?hring KG HSS Cobalt Twist Drill Product and Services
  - 8.2.4 G?hring KG HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
  - 8.2.5 G?hring KG Recent Developments/Updates
  - 8.2.6 G?hring KG Competitive Strengths & Weaknesses
- 8.3 Milwaukee Tool

- 8.3.1 Milwaukee Tool Details
- 8.3.2 Milwaukee Tool Major Business
- 8.3.3 Milwaukee Tool HSS Cobalt Twist Drill Product and Services
- 8.3.4 Milwaukee Tool HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
- 8.3.5 Milwaukee Tool Recent Developments/Updates
- 8.3.6 Milwaukee Tool Competitive Strengths & Weaknesses
- 8.4 Sandvik
  - 8.4.1 Sandvik Details
  - 8.4.2 Sandvik Major Business
  - 8.4.3 Sandvik HSS Cobalt Twist Drill Product and Services
  - 8.4.4 Sandvik HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
  - 8.4.5 Sandvik Recent Developments/Updates
  - 8.4.6 Sandvik Competitive Strengths & Weaknesses
- 8.5 RUKO OHG
  - 8.5.1 RUKO OHG Details
  - 8.5.2 RUKO OHG Major Business
  - 8.5.3 RUKO OHG HSS Cobalt Twist Drill Product and Services
  - 8.5.4 RUKO OHG HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
  - 8.5.5 RUKO OHG Recent Developments/Updates
  - 8.5.6 RUKO OHG Competitive Strengths & Weaknesses
- 8.6 Hilti
  - 8.6.1 Hilti Details
  - 8.6.2 Hilti Major Business
  - 8.6.3 Hilti HSS Cobalt Twist Drill Product and Services
  - 8.6.4 Hilti HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
  - 8.6.5 Hilti Recent Developments/Updates
  - 8.6.6 Hilti Competitive Strengths & Weaknesses
- 8.7 Mitsubishi
  - 8.7.1 Mitsubishi Details
  - 8.7.2 Mitsubishi Major Business
  - 8.7.3 Mitsubishi HSS Cobalt Twist Drill Product and Services
  - 8.7.4 Mitsubishi HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
  - 8.7.5 Mitsubishi Recent Developments/Updates
  - 8.7.6 Mitsubishi Competitive Strengths & Weaknesses

## 8.8 Nachi

### 8.8.1 Nachi Details

### 8.8.2 Nachi Major Business

### 8.8.3 Nachi HSS Cobalt Twist Drill Product and Services

### 8.8.4 Nachi HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

### 8.8.5 Nachi Recent Developments/Updates

### 8.8.6 Nachi Competitive Strengths & Weaknesses

## 8.9 Walter

### 8.9.1 Walter Details

### 8.9.2 Walter Major Business

### 8.9.3 Walter HSS Cobalt Twist Drill Product and Services

### 8.9.4 Walter HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

### 8.9.5 Walter Recent Developments/Updates

### 8.9.6 Walter Competitive Strengths & Weaknesses

## 8.10 Maykestag

### 8.10.1 Maykestag Details

### 8.10.2 Maykestag Major Business

### 8.10.3 Maykestag HSS Cobalt Twist Drill Product and Services

### 8.10.4 Maykestag HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

### 8.10.5 Maykestag Recent Developments/Updates

### 8.10.6 Maykestag Competitive Strengths & Weaknesses

## 8.11 Irwin Tool

### 8.11.1 Irwin Tool Details

### 8.11.2 Irwin Tool Major Business

### 8.11.3 Irwin Tool HSS Cobalt Twist Drill Product and Services

### 8.11.4 Irwin Tool HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

### 8.11.5 Irwin Tool Recent Developments/Updates

### 8.11.6 Irwin Tool Competitive Strengths & Weaknesses

## 8.12 Ceratizit

### 8.12.1 Ceratizit Details

### 8.12.2 Ceratizit Major Business

### 8.12.3 Ceratizit HSS Cobalt Twist Drill Product and Services

### 8.12.4 Ceratizit HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

### 8.12.5 Ceratizit Recent Developments/Updates

#### 8.12.6 Ceratizit Competitive Strengths & Weaknesses

### 8.13 ALPEN

#### 8.13.1 ALPEN Details

#### 8.13.2 ALPEN Major Business

#### 8.13.3 ALPEN HSS Cobalt Twist Drill Product and Services

#### 8.13.4 ALPEN HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

#### 8.13.5 ALPEN Recent Developments/Updates

#### 8.13.6 ALPEN Competitive Strengths & Weaknesses

### 8.14 Makita

#### 8.14.1 Makita Details

#### 8.14.2 Makita Major Business

#### 8.14.3 Makita HSS Cobalt Twist Drill Product and Services

#### 8.14.4 Makita HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

#### 8.14.5 Makita Recent Developments/Updates

#### 8.14.6 Makita Competitive Strengths & Weaknesses

### 8.15 Stanley Black & Decker

#### 8.15.1 Stanley Black & Decker Details

#### 8.15.2 Stanley Black & Decker Major Business

#### 8.15.3 Stanley Black & Decker HSS Cobalt Twist Drill Product and Services

#### 8.15.4 Stanley Black & Decker HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

#### 8.15.5 Stanley Black & Decker Recent Developments/Updates

#### 8.15.6 Stanley Black & Decker Competitive Strengths & Weaknesses

### 8.16 HAHN+KOLB

#### 8.16.1 HAHN+KOLB Details

#### 8.16.2 HAHN+KOLB Major Business

#### 8.16.3 HAHN+KOLB HSS Cobalt Twist Drill Product and Services

#### 8.16.4 HAHN+KOLB HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

#### 8.16.5 HAHN+KOLB Recent Developments/Updates

#### 8.16.6 HAHN+KOLB Competitive Strengths & Weaknesses

### 8.17 DART Tool Group

#### 8.17.1 DART Tool Group Details

#### 8.17.2 DART Tool Group Major Business

#### 8.17.3 DART Tool Group HSS Cobalt Twist Drill Product and Services

#### 8.17.4 DART Tool Group HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

- 8.17.5 DART Tool Group Recent Developments/Updates
- 8.17.6 DART Tool Group Competitive Strengths & Weaknesses
- 8.18 Zhejiang Fangda Holdings
  - 8.18.1 Zhejiang Fangda Holdings Details
  - 8.18.2 Zhejiang Fangda Holdings Major Business
  - 8.18.3 Zhejiang Fangda Holdings HSS Cobalt Twist Drill Product and Services
  - 8.18.4 Zhejiang Fangda Holdings HSS Cobalt Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
  - 8.18.5 Zhejiang Fangda Holdings Recent Developments/Updates
  - 8.18.6 Zhejiang Fangda Holdings Competitive Strengths & Weaknesses

## **9 INDUSTRY CHAIN ANALYSIS**

- 9.1 HSS Cobalt Twist Drill Industry Chain
- 9.2 HSS Cobalt Twist Drill Upstream Analysis
  - 9.2.1 HSS Cobalt Twist Drill Core Raw Materials
  - 9.2.2 Main Manufacturers of HSS Cobalt Twist Drill Core Raw Materials
- 9.3 Midstream Analysis
- 9.4 Downstream Analysis
- 9.5 HSS Cobalt Twist Drill Production Mode
- 9.6 HSS Cobalt Twist Drill Procurement Model
- 9.7 HSS Cobalt Twist Drill Industry Sales Model and Sales Channels
  - 9.7.1 HSS Cobalt Twist Drill Sales Model
  - 9.7.2 HSS Cobalt Twist Drill Typical Distributors

## **10 RESEARCH FINDINGS AND CONCLUSION**

## **11 APPENDIX**

- 11.1 Methodology
- 11.2 Research Process and Data Source
- 11.3 Disclaimer

## List Of Tables

### LIST OF TABLES

Table 1. World HSS Cobalt Twist Drill Production Value by Region (2021, 2025 and 2032) & (USD Million)

Table 2. World HSS Cobalt Twist Drill Production Value by Region (2021-2026) & (USD Million)

Table 3. World HSS Cobalt Twist Drill Production Value by Region (2027-2032) & (USD Million)

Table 4. World HSS Cobalt Twist Drill Production Value Market Share by Region (2021-2026)

Table 5. World HSS Cobalt Twist Drill Production Value Market Share by Region (2027-2032)

Table 6. World HSS Cobalt Twist Drill Production by Region (2021-2026) & (K Units)

Table 7. World HSS Cobalt Twist Drill Production by Region (2027-2032) & (K Units)

Table 8. World HSS Cobalt Twist Drill Production Market Share by Region (2021-2026)

Table 9. World HSS Cobalt Twist Drill Production Market Share by Region (2027-2032)

Table 10. World HSS Cobalt Twist Drill Average Price by Region (2021-2026) & (US\$/Unit)

Table 11. World HSS Cobalt Twist Drill Average Price by Region (2027-2032) & (US\$/Unit)

Table 12. HSS Cobalt Twist Drill Major Market Trends

Table 13. World HSS Cobalt Twist Drill Consumption Growth Rate Forecast by Region (2021 & 2025 & 2032) & (K Units)

Table 14. World HSS Cobalt Twist Drill Consumption by Region (2021-2026) & (K Units)

Table 15. World HSS Cobalt Twist Drill Consumption Forecast by Region (2027-2032) & (K Units)

Table 16. World HSS Cobalt Twist Drill Production Value by Manufacturer (2021-2026) & (USD Million)

Table 17. Production Value Market Share of Key HSS Cobalt Twist Drill Producers in 2025

Table 18. World HSS Cobalt Twist Drill Production by Manufacturer (2021-2026) & (K Units)

Table 19. Production Market Share of Key HSS Cobalt Twist Drill Producers in 2025

Table 20. World HSS Cobalt Twist Drill Average Price by Manufacturer (2021-2026) & (US\$/Unit)

Table 21. Global HSS Cobalt Twist Drill Company Evaluation Quadrant

Table 22. World HSS Cobalt Twist Drill Industry Rank of Major Manufacturers, Based on

## Production Value in 2025

Table 23. Head Office and HSS Cobalt Twist Drill Production Site of Key Manufacturer

Table 24. HSS Cobalt Twist Drill Market: Company Product Type Footprint

Table 25. HSS Cobalt Twist Drill Market: Company Product Application Footprint

Table 26. HSS Cobalt Twist Drill Competitive Factors

Table 27. HSS Cobalt Twist Drill New Entrant and Capacity Expansion Plans

Table 28. HSS Cobalt Twist Drill Mergers & Acquisitions Activity

Table 29. United States VS China HSS Cobalt Twist Drill Production Value Comparison, (2021 & 2025 & 2032) & (USD Million)

Table 30. United States VS China HSS Cobalt Twist Drill Production Comparison, (2021 & 2025 & 2032) & (K Units)

Table 31. United States VS China HSS Cobalt Twist Drill Consumption Comparison, (2021 & 2025 & 2032) & (K Units)

Table 32. United States Based HSS Cobalt Twist Drill Manufacturers, Headquarters and Production Site (States, Country)

Table 33. United States Based Manufacturers HSS Cobalt Twist Drill Production Value, (2021-2026) & (USD Million)

Table 34. United States Based Manufacturers HSS Cobalt Twist Drill Production Value Market Share (2021-2026)

Table 35. United States Based Manufacturers HSS Cobalt Twist Drill Production (2021-2026) & (K Units)

Table 36. United States Based Manufacturers HSS Cobalt Twist Drill Production Market Share (2021-2026)

Table 37. China Based HSS Cobalt Twist Drill Manufacturers, Headquarters and Production Site (Province, Country)

Table 38. China Based Manufacturers HSS Cobalt Twist Drill Production Value, (2021-2026) & (USD Million)

Table 39. China Based Manufacturers HSS Cobalt Twist Drill Production Value Market Share (2021-2026)

Table 40. China Based Manufacturers HSS Cobalt Twist Drill Production, (2021-2026) & (K Units)

Table 41. China Based Manufacturers HSS Cobalt Twist Drill Production Market Share (2021-2026)

Table 42. Rest of World Based HSS Cobalt Twist Drill Manufacturers, Headquarters and Production Site (State, Country)

Table 43. Rest of World Based Manufacturers HSS Cobalt Twist Drill Production Value, (2021-2026) & (USD Million)

Table 44. Rest of World Based Manufacturers HSS Cobalt Twist Drill Production Value Market Share (2021-2026)

Table 45. Rest of World Based Manufacturers HSS Cobalt Twist Drill Production, (2021-2026) & (K Units)

Table 46. Rest of World Based Manufacturers HSS Cobalt Twist Drill Production Market Share (2021-2026)

Table 47. World HSS Cobalt Twist Drill Production Value by Type, (USD Million), 2021 & 2025 & 2032

Table 48. World HSS Cobalt Twist Drill Production by Type (2021-2026) & (K Units)

Table 49. World HSS Cobalt Twist Drill Production by Type (2027-2032) & (K Units)

Table 50. World HSS Cobalt Twist Drill Production Value by Type (2021-2026) & (USD Million)

Table 51. World HSS Cobalt Twist Drill Production Value by Type (2027-2032) & (USD Million)

Table 52. World HSS Cobalt Twist Drill Average Price by Type (2021-2026) & (US\$/Unit)

Table 53. World HSS Cobalt Twist Drill Average Price by Type (2027-2032) & (US\$/Unit)

Table 54. World HSS Cobalt Twist Drill Production Value by Cobalt Alloy Content, (USD Million), 2021 & 2025 & 2032

Table 55. World HSS Cobalt Twist Drill Production by Cobalt Alloy Content (2021-2026) & (K Units)

Table 56. World HSS Cobalt Twist Drill Production by Cobalt Alloy Content (2027-2032) & (K Units)

Table 57. World HSS Cobalt Twist Drill Production Value by Cobalt Alloy Content (2021-2026) & (USD Million)

Table 58. World HSS Cobalt Twist Drill Production Value by Cobalt Alloy Content (2027-2032) & (USD Million)

Table 59. World HSS Cobalt Twist Drill Average Price by Cobalt Alloy Content (2021-2026) & (US\$/Unit)

Table 60. World HSS Cobalt Twist Drill Average Price by Cobalt Alloy Content (2027-2032) & (US\$/Unit)

Table 61. World HSS Cobalt Twist Drill Production Value by Application, (USD Million), 2021 & 2025 & 2032

Table 62. World HSS Cobalt Twist Drill Production by Application (2021-2026) & (K Units)

Table 63. World HSS Cobalt Twist Drill Production by Application (2027-2032) & (K Units)

Table 64. World HSS Cobalt Twist Drill Production Value by Application (2021-2026) & (USD Million)

Table 65. World HSS Cobalt Twist Drill Production Value by Application (2027-2032) &

(USD Million)

Table 66. World HSS Cobalt Twist Drill Average Price by Application (2021-2026) & (US\$/Unit)

Table 67. World HSS Cobalt Twist Drill Average Price by Application (2027-2032) & (US\$/Unit)

Table 68. Bosch Basic Information, Manufacturing Base and Competitors

Table 69. Bosch Major Business

Table 70. Bosch HSS Cobalt Twist Drill Product and Services

Table 71. Bosch HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 72. Bosch Recent Developments/Updates

Table 73. Bosch Competitive Strengths & Weaknesses

Table 74. G?hring KG Basic Information, Manufacturing Base and Competitors

Table 75. G?hring KG Major Business

Table 76. G?hring KG HSS Cobalt Twist Drill Product and Services

Table 77. G?hring KG HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 78. G?hring KG Recent Developments/Updates

Table 79. G?hring KG Competitive Strengths & Weaknesses

Table 80. Milwaukee Tool Basic Information, Manufacturing Base and Competitors

Table 81. Milwaukee Tool Major Business

Table 82. Milwaukee Tool HSS Cobalt Twist Drill Product and Services

Table 83. Milwaukee Tool HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 84. Milwaukee Tool Recent Developments/Updates

Table 85. Milwaukee Tool Competitive Strengths & Weaknesses

Table 86. Sandvik Basic Information, Manufacturing Base and Competitors

Table 87. Sandvik Major Business

Table 88. Sandvik HSS Cobalt Twist Drill Product and Services

Table 89. Sandvik HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 90. Sandvik Recent Developments/Updates

Table 91. Sandvik Competitive Strengths & Weaknesses

Table 92. RUKO OHG Basic Information, Manufacturing Base and Competitors

Table 93. RUKO OHG Major Business

Table 94. RUKO OHG HSS Cobalt Twist Drill Product and Services

Table 95. RUKO OHG HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 96. RUKO OHG Recent Developments/Updates

- Table 97. RUKO OHG Competitive Strengths & Weaknesses
- Table 98. Hilti Basic Information, Manufacturing Base and Competitors
- Table 99. Hilti Major Business
- Table 100. Hilti HSS Cobalt Twist Drill Product and Services
- Table 101. Hilti HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 102. Hilti Recent Developments/Updates
- Table 103. Hilti Competitive Strengths & Weaknesses
- Table 104. Mitsubishi Basic Information, Manufacturing Base and Competitors
- Table 105. Mitsubishi Major Business
- Table 106. Mitsubishi HSS Cobalt Twist Drill Product and Services
- Table 107. Mitsubishi HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 108. Mitsubishi Recent Developments/Updates
- Table 109. Mitsubishi Competitive Strengths & Weaknesses
- Table 110. Nachi Basic Information, Manufacturing Base and Competitors
- Table 111. Nachi Major Business
- Table 112. Nachi HSS Cobalt Twist Drill Product and Services
- Table 113. Nachi HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 114. Nachi Recent Developments/Updates
- Table 115. Nachi Competitive Strengths & Weaknesses
- Table 116. Walter Basic Information, Manufacturing Base and Competitors
- Table 117. Walter Major Business
- Table 118. Walter HSS Cobalt Twist Drill Product and Services
- Table 119. Walter HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 120. Walter Recent Developments/Updates
- Table 121. Walter Competitive Strengths & Weaknesses
- Table 122. Maykestag Basic Information, Manufacturing Base and Competitors
- Table 123. Maykestag Major Business
- Table 124. Maykestag HSS Cobalt Twist Drill Product and Services
- Table 125. Maykestag HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 126. Maykestag Recent Developments/Updates
- Table 127. Maykestag Competitive Strengths & Weaknesses
- Table 128. Irwin Tool Basic Information, Manufacturing Base and Competitors
- Table 129. Irwin Tool Major Business
- Table 130. Irwin Tool HSS Cobalt Twist Drill Product and Services

Table 131. Irwin Tool HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 132. Irwin Tool Recent Developments/Updates

Table 133. Irwin Tool Competitive Strengths & Weaknesses

Table 134. Ceratizit Basic Information, Manufacturing Base and Competitors

Table 135. Ceratizit Major Business

Table 136. Ceratizit HSS Cobalt Twist Drill Product and Services

Table 137. Ceratizit HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 138. Ceratizit Recent Developments/Updates

Table 139. Ceratizit Competitive Strengths & Weaknesses

Table 140. ALPEN Basic Information, Manufacturing Base and Competitors

Table 141. ALPEN Major Business

Table 142. ALPEN HSS Cobalt Twist Drill Product and Services

Table 143. ALPEN HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 144. ALPEN Recent Developments/Updates

Table 145. ALPEN Competitive Strengths & Weaknesses

Table 146. Makita Basic Information, Manufacturing Base and Competitors

Table 147. Makita Major Business

Table 148. Makita HSS Cobalt Twist Drill Product and Services

Table 149. Makita HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 150. Makita Recent Developments/Updates

Table 151. Makita Competitive Strengths & Weaknesses

Table 152. Stanley Black & Decker Basic Information, Manufacturing Base and Competitors

Table 153. Stanley Black & Decker Major Business

Table 154. Stanley Black & Decker HSS Cobalt Twist Drill Product and Services

Table 155. Stanley Black & Decker HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 156. Stanley Black & Decker Recent Developments/Updates

Table 157. Stanley Black & Decker Competitive Strengths & Weaknesses

Table 158. HAHN+KOLB Basic Information, Manufacturing Base and Competitors

Table 159. HAHN+KOLB Major Business

Table 160. HAHN+KOLB HSS Cobalt Twist Drill Product and Services

Table 161. HAHN+KOLB HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

- Table 162. HAHN+KOLB Recent Developments/Updates
- Table 163. HAHN+KOLB Competitive Strengths & Weaknesses
- Table 164. DART Tool Group Basic Information, Manufacturing Base and Competitors
- Table 165. DART Tool Group Major Business
- Table 166. DART Tool Group HSS Cobalt Twist Drill Product and Services
- Table 167. DART Tool Group HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 168. DART Tool Group Recent Developments/Updates
- Table 169. DART Tool Group Competitive Strengths & Weaknesses
- Table 170. Zhejiang Fangda Holdings Basic Information, Manufacturing Base and Competitors
- Table 171. Zhejiang Fangda Holdings Major Business
- Table 172. Zhejiang Fangda Holdings HSS Cobalt Twist Drill Product and Services
- Table 173. Zhejiang Fangda Holdings HSS Cobalt Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 174. Zhejiang Fangda Holdings Recent Developments/Updates
- Table 175. Zhejiang Fangda Holdings Competitive Strengths & Weaknesses
- Table 176. Global Key Players of HSS Cobalt Twist Drill Upstream (Raw Materials)
- Table 177. Global HSS Cobalt Twist Drill Typical Customers
- Table 178. HSS Cobalt Twist Drill Typical Distributors

## List Of Figures

### LIST OF FIGURES

Figure 1. HSS Cobalt Twist Drill Picture

Figure 2. World HSS Cobalt Twist Drill Production Value: 2021 & 2025 & 2032, (USD Million)

Figure 3. World HSS Cobalt Twist Drill Production Value and Forecast (2021-2032) & (USD Million)

Figure 4. World HSS Cobalt Twist Drill Production (2021-2032) & (K Units)

Figure 5. World HSS Cobalt Twist Drill Average Price (2021-2032) & (US\$/Unit)

Figure 6. World HSS Cobalt Twist Drill Production Value Market Share by Region (2021-2032)

Figure 7. World HSS Cobalt Twist Drill Production Market Share by Region (2021-2032)

Figure 8. North America HSS Cobalt Twist Drill Production (2021-2032) & (K Units)

Figure 9. Europe HSS Cobalt Twist Drill Production (2021-2032) & (K Units)

Figure 10. China HSS Cobalt Twist Drill Production (2021-2032) & (K Units)

Figure 11. Japan HSS Cobalt Twist Drill Production (2021-2032) & (K Units)

Figure 12. HSS Cobalt Twist Drill Market Drivers

Figure 13. Factors Affecting Demand

Figure 14. World HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 15. World HSS Cobalt Twist Drill Consumption Market Share by Region (2021-2032)

Figure 16. United States HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 17. China HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 18. Europe HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 19. Japan HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 20. South Korea HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 21. ASEAN HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 22. India HSS Cobalt Twist Drill Consumption (2021-2032) & (K Units)

Figure 23. Producer Shipments of HSS Cobalt Twist Drill by Manufacturer Revenue (\$MM) and Market Share (%): 2025

Figure 24. Global Four-firm Concentration Ratios (CR4) for HSS Cobalt Twist Drill Markets in 2025

Figure 25. Global Four-firm Concentration Ratios (CR8) for HSS Cobalt Twist Drill Markets in 2025

Figure 26. United States VS China: HSS Cobalt Twist Drill Production Value Market Share Comparison (2021 & 2025 & 2032)

Figure 27. United States VS China: HSS Cobalt Twist Drill Production Market Share

Comparison (2021 & 2025 & 2032)

Figure 28. United States VS China: HSS Cobalt Twist Drill Consumption Market Share Comparison (2021 & 2025 & 2032)

Figure 29. United States Based Manufacturers HSS Cobalt Twist Drill Production Market Share 2025

Figure 30. China Based Manufacturers HSS Cobalt Twist Drill Production Market Share 2025

Figure 31. Rest of World Based Manufacturers HSS Cobalt Twist Drill Production Market Share 2025

Figure 32. World HSS Cobalt Twist Drill Production Value by Type, (USD Million), 2021 & 2025 & 2032

Figure 33. World HSS Cobalt Twist Drill Production Value Market Share by Type in 2025

Figure 34. Straight Shank Twist Drill

Figure 35. Taper Shank Twist Drill

Figure 36. World HSS Cobalt Twist Drill Production Market Share by Type (2021-2032)

Figure 37. World HSS Cobalt Twist Drill Production Value Market Share by Type (2021-2032)

Figure 38. World HSS Cobalt Twist Drill Average Price by Type (2021-2032) & (US\$/Unit)

Figure 39. World HSS Cobalt Twist Drill Production Value by Cobalt Alloy Content, (USD Million), 2021 & 2025 & 2032

Figure 40. World HSS Cobalt Twist Drill Production Value Market Share by Cobalt Alloy Content in 2025

Figure 41. 5% Cobalt-Alloyed Drill (HSSCo5)

Figure 42. 8% Cobalt-Alloyed Drill (HSSCo8)

Figure 43. World HSS Cobalt Twist Drill Production Market Share by Cobalt Alloy Content (2021-2032)

Figure 44. World HSS Cobalt Twist Drill Production Value Market Share by Cobalt Alloy Content (2021-2032)

Figure 45. World HSS Cobalt Twist Drill Average Price by Cobalt Alloy Content (2021-2032) & (US\$/Unit)

Figure 46. World HSS Cobalt Twist Drill Production Value by Application, (USD Million), 2021 & 2025 & 2032

Figure 47. World HSS Cobalt Twist Drill Production Value Market Share by Application in 2025

Figure 48. Metal

Figure 49. Wood

Figure 50. Concrete

Figure 51. Plastic

Figure 52. Others

Figure 53. World HSS Cobalt Twist Drill Production Market Share by Application (2021-2032)

Figure 54. World HSS Cobalt Twist Drill Production Value Market Share by Application (2021-2032)

Figure 55. World HSS Cobalt Twist Drill Average Price by Application (2021-2032) & (US\$/Unit)

Figure 56. HSS Cobalt Twist Drill Industry Chain

Figure 57. HSS Cobalt Twist Drill Procurement Model

Figure 58. HSS Cobalt Twist Drill Sales Model

Figure 59. HSS Cobalt Twist Drill Sales Channels, Direct Sales, and Distribution

Figure 60. Methodology

Figure 61. Research Process and Data Source

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