

# Global HSS Cobalt Twist Drill Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

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## Abstracts

According to our (Global Info Research) latest study, the global HSS Cobalt Twist Drill market size was valued at US\$ 1855 million in 2025 and is forecast to a readjusted size of US\$ 2444 million by 2032 with a CAGR of 4.0% during review period.

In 2025, global HSS Cobalt Twist Drill production reached approximately 30.55 million units with an average global market price of around US\$59 per unit. Single-line annual production capacity averages 600 k units with a gross margin of approximately 36%. The upstream of the HSS Cobalt Twist Drill industry primarily includes cobalt alloys and high-speed steel materials, which are mainly concentrated in the field of metal processing. The downstream applications are dominated by metal processing, accounting for 80% of the usage, followed by wood processing, concrete drilling, and plastic processing, among others. The market demand for HSS Cobalt Twist Drills is experiencing stable growth, and the business opportunities lie in technological innovation and customized services to meet the demands of various application scenarios.

HSS Cobalt Twist Drill, engineered with a superior cobalt alloy, boasts an exceptional hardness and durability that sets it apart from conventional HSS drills. This high-performance twist drill is meticulously designed with precise flute geometry and a robust body, enabling it to withstand intense cutting forces and maintain sharpness over an extended period. The drill's ability to cut through hard materials, such as stainless steel and high-tensile alloys, makes it a versatile tool in any metalworking environment. Its superior heat resistance ensures that the drill remains effective even at high speeds, reducing tool wear and improving productivity. The drill's unique combination of strength, toughness, and precision cutting capabilities make it an indispensable tool for

achieving precise and efficient hole-making operations.

This report is a detailed and comprehensive analysis for global HSS Cobalt Twist Drill market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

### **Key Features:**

Global HSS Cobalt Twist Drill market size and forecasts, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global HSS Cobalt Twist Drill market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global HSS Cobalt Twist Drill market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global HSS Cobalt Twist Drill market shares of main players, shipments in revenue (\$ Million), sales quantity (K Units), and ASP (US\$/Unit), 2021-2026

### **The Primary Objectives in This Report Are:**

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for HSS Cobalt Twist Drill

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global HSS Cobalt Twist Drill market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Bosch, G?hring KG, Milwaukee Tool, Sandvik, RUKO OHG, Hilti, Mitsubishi, Nachi, Walter, Maykestag, etc.

This report also provides key insights about market drivers, restraints, opportunities,

new product launches or approvals.

## **Market Segmentation**

HSS Cobalt Twist Drill market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

### Market segment by Type

Straight Shank Twist Drill

Taper Shank Twist Drill

### Market segment by Cobalt Alloy Content

5% Cobalt-Alloyed Drill (HSSCo5)

8% Cobalt-Alloyed Drill (HSSCo8)

### Market segment by Application

Metal

Wood

Concrete

Plastic

Others

### Major players covered

Bosch

G?hring KG

Milwaukee Tool

Sandvik

RUKO OHG

Hilti

Mitsubishi

Nachi

Walter

Maykestag

Irwin Tool

Ceratizit

ALPEN

Makita

Stanley Black & Decker

HAHN+KOLB

DART Tool Group

Zhejiang Fangda Holdings

Market segment by region, regional analysis covers  
North America (United States, Canada, and Mexico)  
Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)  
South America (Brazil, Argentina, Colombia, and Rest of South America)  
Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

**The content of the study subjects, includes a total of 15 chapters:**

Chapter 1, to describe HSS Cobalt Twist Drill product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of HSS Cobalt Twist Drill, with price, sales quantity, revenue, and global market share of HSS Cobalt Twist Drill from 2021 to 2026.

Chapter 3, the HSS Cobalt Twist Drill competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the HSS Cobalt Twist Drill breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and HSS Cobalt Twist Drill market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of HSS Cobalt Twist Drill.

Chapter 14 and 15, to describe HSS Cobalt Twist Drill sales channel, distributors, customers, research findings and conclusion.

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