

Global High-Speed Steel(HSS) Twist Drill Supply, Demand and Key Producers, 2026-2032

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Abstracts

The global High-Speed Steel(HSS) Twist Drill market size is expected to reach \$ 4048 million by 2032, rising at a market growth of 3.9% CAGR during the forecast period (2026-2032).

In 2025, global High-Speed Steel(HSS) Twist Drill production reached approximately 51.8 million units with an average global market price of around US\$58 per unit. Single-line annual production capacity averages 990 k units with a gross margin of approximately 39%. The upstream of the High-Speed Steel (HSS) Twist Drill industry primarily includes high-speed steel materials, drilling machine manufacturing equipment, and auxiliary materials, with a focus on the metal processing field. The downstream applications cover metal (approximately 60%), wood (about 20%), concrete (about 15%), plastic (about 5%), and other materials (about 10%). The demand for High-Speed Steel (HSS) Twist Drills is driven by the stable growth in the metal processing sector, while the business opportunities lie in the research and development of new high-speed steel materials and the promotion of energy-saving and efficient drilling technologies.

The High-Speed Steel (HSS) Twist Drill is a cutting tool meticulously designed for efficient material removal in machining operations. It is crafted from a high-speed steel alloy, renowned for its exceptional hardness and heat resistance, which allows it to maintain sharpness at high cutting speeds. This drill features a helical flute design that facilitates chip evacuation, reducing friction and improving cutting efficiency. The combination of its robust construction and sharp cutting edges ensures minimal wear, extended tool life, and superior surface finish, making it an indispensable tool for precision machining tasks.

The future development trends of the High-Speed Steel (HSS) Twist Drill industry will manifest through material innovation, driving the research and development of new high-speed steel alloys to enhance wear resistance and cutting performance; the integration

of intelligent manufacturing to achieve production automation and intelligence; lightweight design to meet the demands of high-end industries; environmental protection and energy conservation as the guiding principle of production to reduce resource consumption and environmental pollution; at the same time, customized services and multifunctional designs will cater to the personalized market demands; the strengthening of global market integration leading to increased cross-border cooperation and competition; and in addition, a focus on education and training to enhance professional skills within the industry to adapt to the demands of sectoral development and technological advancement.

This report studies the global High-Speed Steel(HSS) Twist Drill production, demand, key manufacturers, and key regions.

This report is a detailed and comprehensive analysis of the world market for High-Speed Steel(HSS) Twist Drill and provides market size (US\$ million) and Year-over-Year (YoY) Growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of High-Speed Steel(HSS) Twist Drill that contribute to its increasing demand across many markets.

Highlights and key features of the study

Global High-Speed Steel(HSS) Twist Drill total production and demand, 2021-2032, (K Units)

Global High-Speed Steel(HSS) Twist Drill total production value, 2021-2032, (USD Million)

Global High-Speed Steel(HSS) Twist Drill production by region & country, production, value, CAGR, 2021-2032, (USD Million) & (K Units), (based on production site)

Global High-Speed Steel(HSS) Twist Drill consumption by region & country, CAGR, 2021-2032 & (K Units)

U.S. VS China: High-Speed Steel(HSS) Twist Drill domestic production, consumption, key domestic manufacturers and share

Global High-Speed Steel(HSS) Twist Drill production by manufacturer, production, price, value and market share 2021-2026, (USD Million) & (K Units)

Global High-Speed Steel(HSS) Twist Drill production by Type, production, value, CAGR, 2021-2032, (USD Million) & (K Units)

Global High-Speed Steel(HSS) Twist Drill production by Application, production, value, CAGR, 2021-2032, (USD Million) & (K Units)

This report profiles key players in the global High-Speed Steel(HSS) Twist Drill market based on the following parameters - company overview, production, value, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Bosch, LEUCO, OSG, SECO, Mitsubishi, Ghring, Nachi, Sumitomo, Walter AG, Mapal, etc.

This report also provides key insights about market drivers, restraints, opportunities,

new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the World High-Speed Steel(HSS) Twist Drill market

Detailed Segmentation:

Each section contains quantitative market data including market by value (US\$ Millions), volume (production, consumption) & (K Units) and average price (US\$/Unit) by manufacturer, by Type, and by Application. Data is given for the years 2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the forecast year.

Global High-Speed Steel(HSS) Twist Drill Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

India

Rest of World

Global High-Speed Steel(HSS) Twist Drill Market, Segmentation by Type:

Straight Shank Twist Drill

Taper Shank Twist Drill

Global High-Speed Steel(HSS) Twist Drill Market, Segmentation by Size:

Customized Sizes

Standard Sizes

Global High-Speed Steel(HSS) Twist Drill Market, Segmentation by Drill Point Angle:

?90?

?90?

Global High-Speed Steel(HSS) Twist Drill Market, Segmentation by Application:

Metal

Wood

Concrete

Plastic

Others

Companies Profiled:

Bosch

LEUCO

OSG

SECO

Mitsubishi

G?hring

Nachi

Sumitomo

Walter AG

Mapal

Korloy

Hartner (KYOCERA)

Maykestag

Irwin Tool

Ceratizit

Alpen-Maykestag

TAJIMA TOOL

Stanley Black & Decker

Hoffmann

Zhejiang Fangda Holdings

Jiangsu Feida Drills

Dalian TDC Cutting Tool

Key Questions Answered:

1. How big is the global High-Speed Steel(HSS) Twist Drill market?
2. What is the demand of the global High-Speed Steel(HSS) Twist Drill market?
3. What is the year over year growth of the global High-Speed Steel(HSS) Twist Drill market?
4. What is the production and production value of the global High-Speed Steel(HSS) Twist Drill market?
5. Who are the key producers in the global High-Speed Steel(HSS) Twist Drill market?

6. What are the growth factors driving the market demand?

Contents

1 SUPPLY SUMMARY

- 1.1 High-Speed Steel(HSS) Twist Drill Introduction
- 1.2 World High-Speed Steel(HSS) Twist Drill Supply & Forecast
 - 1.2.1 World High-Speed Steel(HSS) Twist Drill Production Value (2021 & 2025 & 2032)
 - 1.2.2 World High-Speed Steel(HSS) Twist Drill Production (2021-2032)
 - 1.2.3 World High-Speed Steel(HSS) Twist Drill Pricing Trends (2021-2032)
- 1.3 World High-Speed Steel(HSS) Twist Drill Production by Region (Based on Production Site)
 - 1.3.1 World High-Speed Steel(HSS) Twist Drill Production Value by Region (2021-2032)
 - 1.3.2 World High-Speed Steel(HSS) Twist Drill Production by Region (2021-2032)
 - 1.3.3 World High-Speed Steel(HSS) Twist Drill Average Price by Region (2021-2032)
 - 1.3.4 North America High-Speed Steel(HSS) Twist Drill Production (2021-2032)
 - 1.3.5 Europe High-Speed Steel(HSS) Twist Drill Production (2021-2032)
 - 1.3.6 China High-Speed Steel(HSS) Twist Drill Production (2021-2032)
 - 1.3.7 Japan High-Speed Steel(HSS) Twist Drill Production (2021-2032)
- 1.4 Market Drivers, Restraints and Trends
 - 1.4.1 High-Speed Steel(HSS) Twist Drill Market Drivers
 - 1.4.2 Factors Affecting Demand
 - 1.4.3 High-Speed Steel(HSS) Twist Drill Major Market Trends

2 DEMAND SUMMARY

- 2.1 World High-Speed Steel(HSS) Twist Drill Demand (2021-2032)
- 2.2 World High-Speed Steel(HSS) Twist Drill Consumption by Region
 - 2.2.1 World High-Speed Steel(HSS) Twist Drill Consumption by Region (2021-2026)
 - 2.2.2 World High-Speed Steel(HSS) Twist Drill Consumption Forecast by Region (2027-2032)
- 2.3 United States High-Speed Steel(HSS) Twist Drill Consumption (2021-2032)
- 2.4 China High-Speed Steel(HSS) Twist Drill Consumption (2021-2032)
- 2.5 Europe High-Speed Steel(HSS) Twist Drill Consumption (2021-2032)
- 2.6 Japan High-Speed Steel(HSS) Twist Drill Consumption (2021-2032)
- 2.7 South Korea High-Speed Steel(HSS) Twist Drill Consumption (2021-2032)
- 2.8 ASEAN High-Speed Steel(HSS) Twist Drill Consumption (2021-2032)
- 2.9 India High-Speed Steel(HSS) Twist Drill Consumption (2021-2032)

3 WORLD MANUFACTURERS COMPETITIVE ANALYSIS

3.1 World High-Speed Steel(HSS) Twist Drill Production Value by Manufacturer (2021-2026)

3.2 World High-Speed Steel(HSS) Twist Drill Production by Manufacturer (2021-2026)

3.3 World High-Speed Steel(HSS) Twist Drill Average Price by Manufacturer (2021-2026)

3.4 High-Speed Steel(HSS) Twist Drill Company Evaluation Quadrant

3.5 Industry Rank and Concentration Rate (CR)

3.5.1 Global High-Speed Steel(HSS) Twist Drill Industry Rank of Major Manufacturers

3.5.2 Global Concentration Ratios (CR4) for High-Speed Steel(HSS) Twist Drill in 2025

3.5.3 Global Concentration Ratios (CR8) for High-Speed Steel(HSS) Twist Drill in 2025

3.6 High-Speed Steel(HSS) Twist Drill Market: Overall Company Footprint Analysis

3.6.1 High-Speed Steel(HSS) Twist Drill Market: Region Footprint

3.6.2 High-Speed Steel(HSS) Twist Drill Market: Company Product Type Footprint

3.6.3 High-Speed Steel(HSS) Twist Drill Market: Company Product Application

Footprint

3.7 Competitive Environment

3.7.1 Historical Structure of the Industry

3.7.2 Barriers of Market Entry

3.7.3 Factors of Competition

3.8 New Entrant and Capacity Expansion Plans

3.9 Mergers, Acquisition, Agreements, and Collaborations

4 UNITED STATES VS CHINA VS REST OF THE WORLD

4.1 United States VS China: High-Speed Steel(HSS) Twist Drill Production Value Comparison

4.1.1 United States VS China: High-Speed Steel(HSS) Twist Drill Production Value Comparison (2021 & 2025 & 2032)

4.1.2 United States VS China: High-Speed Steel(HSS) Twist Drill Production Value Market Share Comparison (2021 & 2025 & 2032)

4.2 United States VS China: High-Speed Steel(HSS) Twist Drill Production Comparison

4.2.1 United States VS China: High-Speed Steel(HSS) Twist Drill Production Comparison (2021 & 2025 & 2032)

4.2.2 United States VS China: High-Speed Steel(HSS) Twist Drill Production Market Share Comparison (2021 & 2025 & 2032)

4.3 United States VS China: High-Speed Steel(HSS) Twist Drill Consumption

Comparison

4.3.1 United States VS China: High-Speed Steel(HSS) Twist Drill Consumption

Comparison (2021 & 2025 & 2032)

4.3.2 United States VS China: High-Speed Steel(HSS) Twist Drill Consumption Market Share Comparison (2021 & 2025 & 2032)

4.4 United States Based High-Speed Steel(HSS) Twist Drill Manufacturers and Market Share, 2021-2026

4.4.1 United States Based High-Speed Steel(HSS) Twist Drill Manufacturers, Headquarters and Production Site (States, Country)

4.4.2 United States Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value (2021-2026)

4.4.3 United States Based Manufacturers High-Speed Steel(HSS) Twist Drill Production (2021-2026)

4.5 China Based High-Speed Steel(HSS) Twist Drill Manufacturers and Market Share

4.5.1 China Based High-Speed Steel(HSS) Twist Drill Manufacturers, Headquarters and Production Site (Province, Country)

4.5.2 China Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value (2021-2026)

4.5.3 China Based Manufacturers High-Speed Steel(HSS) Twist Drill Production (2021-2026)

4.6 Rest of World Based High-Speed Steel(HSS) Twist Drill Manufacturers and Market Share, 2021-2026

4.6.1 Rest of World Based High-Speed Steel(HSS) Twist Drill Manufacturers, Headquarters and Production Site (State, Country)

4.6.2 Rest of World Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value (2021-2026)

4.6.3 Rest of World Based Manufacturers High-Speed Steel(HSS) Twist Drill Production (2021-2026)

5 MARKET ANALYSIS BY TYPE

5.1 World High-Speed Steel(HSS) Twist Drill Market Size Overview by Type: 2021 VS 2025 VS 2032

5.2 Segment Introduction by Type

5.2.1 Straight Shank Twist Drill

5.2.2 Taper Shank Twist Drill

5.3 Market Segment by Type

5.3.1 World High-Speed Steel(HSS) Twist Drill Production by Type (2021-2032)

5.3.2 World High-Speed Steel(HSS) Twist Drill Production Value by Type (2021-2032)

5.3.3 World High-Speed Steel(HSS) Twist Drill Average Price by Type (2021-2032)

6 MARKET ANALYSIS BY SIZE

6.1 World High-Speed Steel(HSS) Twist Drill Market Size Overview by Size: 2021 VS 2025 VS 2032

6.2 Segment Introduction by Size

6.2.1 Customized Sizes

6.2.2 Standard Sizes

6.3 Market Segment by Size

6.3.1 World High-Speed Steel(HSS) Twist Drill Production by Size (2021-2032)

6.3.2 World High-Speed Steel(HSS) Twist Drill Production Value by Size (2021-2032)

6.3.3 World High-Speed Steel(HSS) Twist Drill Average Price by Size (2021-2032)

7 MARKET ANALYSIS BY DRILL POINT ANGLE

7.1 World High-Speed Steel(HSS) Twist Drill Market Size Overview by Drill Point Angle: 2021 VS 2025 VS 2032

7.2 Segment Introduction by Drill Point Angle

7.2.1 ?90?

7.2.2 ?90?

7.3 Market Segment by Drill Point Angle

7.3.1 World High-Speed Steel(HSS) Twist Drill Production by Drill Point Angle (2021-2032)

7.3.2 World High-Speed Steel(HSS) Twist Drill Production Value by Drill Point Angle (2021-2032)

7.3.3 World High-Speed Steel(HSS) Twist Drill Average Price by Drill Point Angle (2021-2032)

8 MARKET ANALYSIS BY APPLICATION

8.1 World High-Speed Steel(HSS) Twist Drill Market Size Overview by Application: 2021 VS 2025 VS 2032

8.2 Segment Introduction by Application

8.2.1 Metal

8.2.2 Wood

8.2.3 Concrete

8.2.4 Plastic

8.2.5 Others

8.3 Market Segment by Application

8.3.1 World High-Speed Steel(HSS) Twist Drill Production by Application (2021-2032)

8.3.2 World High-Speed Steel(HSS) Twist Drill Production Value by Application (2021-2032)

8.3.3 World High-Speed Steel(HSS) Twist Drill Average Price by Application (2021-2032)

9 COMPANY PROFILES

9.1 Bosch

9.1.1 Bosch Details

9.1.2 Bosch Major Business

9.1.3 Bosch High-Speed Steel(HSS) Twist Drill Product and Services

9.1.4 Bosch High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.1.5 Bosch Recent Developments/Updates

9.1.6 Bosch Competitive Strengths & Weaknesses

9.2 LEUCO

9.2.1 LEUCO Details

9.2.2 LEUCO Major Business

9.2.3 LEUCO High-Speed Steel(HSS) Twist Drill Product and Services

9.2.4 LEUCO High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.2.5 LEUCO Recent Developments/Updates

9.2.6 LEUCO Competitive Strengths & Weaknesses

9.3 OSG

9.3.1 OSG Details

9.3.2 OSG Major Business

9.3.3 OSG High-Speed Steel(HSS) Twist Drill Product and Services

9.3.4 OSG High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.3.5 OSG Recent Developments/Updates

9.3.6 OSG Competitive Strengths & Weaknesses

9.4 SECO

9.4.1 SECO Details

9.4.2 SECO Major Business

9.4.3 SECO High-Speed Steel(HSS) Twist Drill Product and Services

9.4.4 SECO High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.4.5 SECO Recent Developments/Updates

9.4.6 SECO Competitive Strengths & Weaknesses

9.5 Mitsubishi

9.5.1 Mitsubishi Details

9.5.2 Mitsubishi Major Business

9.5.3 Mitsubishi High-Speed Steel(HSS) Twist Drill Product and Services

9.5.4 Mitsubishi High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.5.5 Mitsubishi Recent Developments/Updates

9.5.6 Mitsubishi Competitive Strengths & Weaknesses

9.6 G?hring

9.6.1 G?hring Details

9.6.2 G?hring Major Business

9.6.3 G?hring High-Speed Steel(HSS) Twist Drill Product and Services

9.6.4 G?hring High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.6.5 G?hring Recent Developments/Updates

9.6.6 G?hring Competitive Strengths & Weaknesses

9.7 Nachi

9.7.1 Nachi Details

9.7.2 Nachi Major Business

9.7.3 Nachi High-Speed Steel(HSS) Twist Drill Product and Services

9.7.4 Nachi High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.7.5 Nachi Recent Developments/Updates

9.7.6 Nachi Competitive Strengths & Weaknesses

9.8 Sumitomo

9.8.1 Sumitomo Details

9.8.2 Sumitomo Major Business

9.8.3 Sumitomo High-Speed Steel(HSS) Twist Drill Product and Services

9.8.4 Sumitomo High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.8.5 Sumitomo Recent Developments/Updates

9.8.6 Sumitomo Competitive Strengths & Weaknesses

9.9 Walter AG

9.9.1 Walter AG Details

9.9.2 Walter AG Major Business

9.9.3 Walter AG High-Speed Steel(HSS) Twist Drill Product and Services

9.9.4 Walter AG High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross

Margin and Market Share (2021-2026)

9.9.5 Walter AG Recent Developments/Updates

9.9.6 Walter AG Competitive Strengths & Weaknesses

9.10 Mapal

9.10.1 Mapal Details

9.10.2 Mapal Major Business

9.10.3 Mapal High-Speed Steel(HSS) Twist Drill Product and Services

9.10.4 Mapal High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross

Margin and Market Share (2021-2026)

9.10.5 Mapal Recent Developments/Updates

9.10.6 Mapal Competitive Strengths & Weaknesses

9.11 Korloy

9.11.1 Korloy Details

9.11.2 Korloy Major Business

9.11.3 Korloy High-Speed Steel(HSS) Twist Drill Product and Services

9.11.4 Korloy High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross

Margin and Market Share (2021-2026)

9.11.5 Korloy Recent Developments/Updates

9.11.6 Korloy Competitive Strengths & Weaknesses

9.12 Hartner (KYOCERA)

9.12.1 Hartner (KYOCERA) Details

9.12.2 Hartner (KYOCERA) Major Business

9.12.3 Hartner (KYOCERA) High-Speed Steel(HSS) Twist Drill Product and Services

9.12.4 Hartner (KYOCERA) High-Speed Steel(HSS) Twist Drill Production, Price,

Value, Gross Margin and Market Share (2021-2026)

9.12.5 Hartner (KYOCERA) Recent Developments/Updates

9.12.6 Hartner (KYOCERA) Competitive Strengths & Weaknesses

9.13 Maykestag

9.13.1 Maykestag Details

9.13.2 Maykestag Major Business

9.13.3 Maykestag High-Speed Steel(HSS) Twist Drill Product and Services

9.13.4 Maykestag High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross

Margin and Market Share (2021-2026)

9.13.5 Maykestag Recent Developments/Updates

9.13.6 Maykestag Competitive Strengths & Weaknesses

9.14 Irwin Tool

9.14.1 Irwin Tool Details

9.14.2 Irwin Tool Major Business

9.14.3 Irwin Tool High-Speed Steel(HSS) Twist Drill Product and Services

9.14.4 Irwin Tool High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.14.5 Irwin Tool Recent Developments/Updates

9.14.6 Irwin Tool Competitive Strengths & Weaknesses

9.15 Ceratizit

9.15.1 Ceratizit Details

9.15.2 Ceratizit Major Business

9.15.3 Ceratizit High-Speed Steel(HSS) Twist Drill Product and Services

9.15.4 Ceratizit High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.15.5 Ceratizit Recent Developments/Updates

9.15.6 Ceratizit Competitive Strengths & Weaknesses

9.16 Alpen-Maykestag

9.16.1 Alpen-Maykestag Details

9.16.2 Alpen-Maykestag Major Business

9.16.3 Alpen-Maykestag High-Speed Steel(HSS) Twist Drill Product and Services

9.16.4 Alpen-Maykestag High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.16.5 Alpen-Maykestag Recent Developments/Updates

9.16.6 Alpen-Maykestag Competitive Strengths & Weaknesses

9.17 TAJIMA TOOL

9.17.1 TAJIMA TOOL Details

9.17.2 TAJIMA TOOL Major Business

9.17.3 TAJIMA TOOL High-Speed Steel(HSS) Twist Drill Product and Services

9.17.4 TAJIMA TOOL High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.17.5 TAJIMA TOOL Recent Developments/Updates

9.17.6 TAJIMA TOOL Competitive Strengths & Weaknesses

9.18 Stanley Black & Decker

9.18.1 Stanley Black & Decker Details

9.18.2 Stanley Black & Decker Major Business

9.18.3 Stanley Black & Decker High-Speed Steel(HSS) Twist Drill Product and Services

9.18.4 Stanley Black & Decker High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)

9.18.5 Stanley Black & Decker Recent Developments/Updates

9.18.6 Stanley Black & Decker Competitive Strengths & Weaknesses

9.19 Hoffmann

9.19.1 Hoffmann Details

- 9.19.2 Hoffmann Major Business
- 9.19.3 Hoffmann High-Speed Steel(HSS) Twist Drill Product and Services
- 9.19.4 Hoffmann High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
- 9.19.5 Hoffmann Recent Developments/Updates
- 9.19.6 Hoffmann Competitive Strengths & Weaknesses
- 9.20 Zhejiang Fangda Holdings
 - 9.20.1 Zhejiang Fangda Holdings Details
 - 9.20.2 Zhejiang Fangda Holdings Major Business
 - 9.20.3 Zhejiang Fangda Holdings High-Speed Steel(HSS) Twist Drill Product and Services
 - 9.20.4 Zhejiang Fangda Holdings High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
 - 9.20.5 Zhejiang Fangda Holdings Recent Developments/Updates
 - 9.20.6 Zhejiang Fangda Holdings Competitive Strengths & Weaknesses
- 9.21 Jiangsu Feida Drills
 - 9.21.1 Jiangsu Feida Drills Details
 - 9.21.2 Jiangsu Feida Drills Major Business
 - 9.21.3 Jiangsu Feida Drills High-Speed Steel(HSS) Twist Drill Product and Services
 - 9.21.4 Jiangsu Feida Drills High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
 - 9.21.5 Jiangsu Feida Drills Recent Developments/Updates
 - 9.21.6 Jiangsu Feida Drills Competitive Strengths & Weaknesses
- 9.22 Dalian TDC Cutting Tool
 - 9.22.1 Dalian TDC Cutting Tool Details
 - 9.22.2 Dalian TDC Cutting Tool Major Business
 - 9.22.3 Dalian TDC Cutting Tool High-Speed Steel(HSS) Twist Drill Product and Services
 - 9.22.4 Dalian TDC Cutting Tool High-Speed Steel(HSS) Twist Drill Production, Price, Value, Gross Margin and Market Share (2021-2026)
 - 9.22.5 Dalian TDC Cutting Tool Recent Developments/Updates
 - 9.22.6 Dalian TDC Cutting Tool Competitive Strengths & Weaknesses

10 INDUSTRY CHAIN ANALYSIS

- 10.1 High-Speed Steel(HSS) Twist Drill Industry Chain
- 10.2 High-Speed Steel(HSS) Twist Drill Upstream Analysis
 - 10.2.1 High-Speed Steel(HSS) Twist Drill Core Raw Materials
 - 10.2.2 Main Manufacturers of High-Speed Steel(HSS) Twist Drill Core Raw Materials

10.3 Midstream Analysis

10.4 Downstream Analysis

10.5 High-Speed Steel(HSS) Twist Drill Production Mode

10.6 High-Speed Steel(HSS) Twist Drill Procurement Model

10.7 High-Speed Steel(HSS) Twist Drill Industry Sales Model and Sales Channels

10.7.1 High-Speed Steel(HSS) Twist Drill Sales Model

10.7.2 High-Speed Steel(HSS) Twist Drill Typical Distributors

11 RESEARCH FINDINGS AND CONCLUSION

12 APPENDIX

12.1 Methodology

12.2 Research Process and Data Source

12.3 Disclaimer

List Of Tables

LIST OF TABLES

Table 1. World High-Speed Steel(HSS) Twist Drill Production Value by Region (2021, 2025 and 2032) & (USD Million)

Table 2. World High-Speed Steel(HSS) Twist Drill Production Value by Region (2021-2026) & (USD Million)

Table 3. World High-Speed Steel(HSS) Twist Drill Production Value by Region (2027-2032) & (USD Million)

Table 4. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Region (2021-2026)

Table 5. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Region (2027-2032)

Table 6. World High-Speed Steel(HSS) Twist Drill Production by Region (2021-2026) & (K Units)

Table 7. World High-Speed Steel(HSS) Twist Drill Production by Region (2027-2032) & (K Units)

Table 8. World High-Speed Steel(HSS) Twist Drill Production Market Share by Region (2021-2026)

Table 9. World High-Speed Steel(HSS) Twist Drill Production Market Share by Region (2027-2032)

Table 10. World High-Speed Steel(HSS) Twist Drill Average Price by Region (2021-2026) & (US\$/Unit)

Table 11. World High-Speed Steel(HSS) Twist Drill Average Price by Region (2027-2032) & (US\$/Unit)

Table 12. High-Speed Steel(HSS) Twist Drill Major Market Trends

Table 13. World High-Speed Steel(HSS) Twist Drill Consumption Growth Rate Forecast by Region (2021 & 2025 & 2032) & (K Units)

Table 14. World High-Speed Steel(HSS) Twist Drill Consumption by Region (2021-2026) & (K Units)

Table 15. World High-Speed Steel(HSS) Twist Drill Consumption Forecast by Region (2027-2032) & (K Units)

Table 16. World High-Speed Steel(HSS) Twist Drill Production Value by Manufacturer (2021-2026) & (USD Million)

Table 17. Production Value Market Share of Key High-Speed Steel(HSS) Twist Drill Producers in 2025

Table 18. World High-Speed Steel(HSS) Twist Drill Production by Manufacturer (2021-2026) & (K Units)

Table 19. Production Market Share of Key High-Speed Steel(HSS) Twist Drill Producers in 2025

Table 20. World High-Speed Steel(HSS) Twist Drill Average Price by Manufacturer (2021-2026) & (US\$/Unit)

Table 21. Global High-Speed Steel(HSS) Twist Drill Company Evaluation Quadrant

Table 22. World High-Speed Steel(HSS) Twist Drill Industry Rank of Major Manufacturers, Based on Production Value in 2025

Table 23. Head Office and High-Speed Steel(HSS) Twist Drill Production Site of Key Manufacturer

Table 24. High-Speed Steel(HSS) Twist Drill Market: Company Product Type Footprint

Table 25. High-Speed Steel(HSS) Twist Drill Market: Company Product Application Footprint

Table 26. High-Speed Steel(HSS) Twist Drill Competitive Factors

Table 27. High-Speed Steel(HSS) Twist Drill New Entrant and Capacity Expansion Plans

Table 28. High-Speed Steel(HSS) Twist Drill Mergers & Acquisitions Activity

Table 29. United States VS China High-Speed Steel(HSS) Twist Drill Production Value Comparison, (2021 & 2025 & 2032) & (USD Million)

Table 30. United States VS China High-Speed Steel(HSS) Twist Drill Production Comparison, (2021 & 2025 & 2032) & (K Units)

Table 31. United States VS China High-Speed Steel(HSS) Twist Drill Consumption Comparison, (2021 & 2025 & 2032) & (K Units)

Table 32. United States Based High-Speed Steel(HSS) Twist Drill Manufacturers, Headquarters and Production Site (States, Country)

Table 33. United States Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value, (2021-2026) & (USD Million)

Table 34. United States Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value Market Share (2021-2026)

Table 35. United States Based Manufacturers High-Speed Steel(HSS) Twist Drill Production (2021-2026) & (K Units)

Table 36. United States Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Market Share (2021-2026)

Table 37. China Based High-Speed Steel(HSS) Twist Drill Manufacturers, Headquarters and Production Site (Province, Country)

Table 38. China Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value, (2021-2026) & (USD Million)

Table 39. China Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value Market Share (2021-2026)

Table 40. China Based Manufacturers High-Speed Steel(HSS) Twist Drill Production,

(2021-2026) & (K Units)

Table 41. China Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Market Share (2021-2026)

Table 42. Rest of World Based High-Speed Steel(HSS) Twist Drill Manufacturers, Headquarters and Production Site (State, Country)

Table 43. Rest of World Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value, (2021-2026) & (USD Million)

Table 44. Rest of World Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Value Market Share (2021-2026)

Table 45. Rest of World Based Manufacturers High-Speed Steel(HSS) Twist Drill Production, (2021-2026) & (K Units)

Table 46. Rest of World Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Market Share (2021-2026)

Table 47. World High-Speed Steel(HSS) Twist Drill Production Value by Type, (USD Million), 2021 & 2025 & 2032

Table 48. World High-Speed Steel(HSS) Twist Drill Production by Type (2021-2026) & (K Units)

Table 49. World High-Speed Steel(HSS) Twist Drill Production by Type (2027-2032) & (K Units)

Table 50. World High-Speed Steel(HSS) Twist Drill Production Value by Type (2021-2026) & (USD Million)

Table 51. World High-Speed Steel(HSS) Twist Drill Production Value by Type (2027-2032) & (USD Million)

Table 52. World High-Speed Steel(HSS) Twist Drill Average Price by Type (2021-2026) & (US\$/Unit)

Table 53. World High-Speed Steel(HSS) Twist Drill Average Price by Type (2027-2032) & (US\$/Unit)

Table 54. World High-Speed Steel(HSS) Twist Drill Production Value by Size, (USD Million), 2021 & 2025 & 2032

Table 55. World High-Speed Steel(HSS) Twist Drill Production by Size (2021-2026) & (K Units)

Table 56. World High-Speed Steel(HSS) Twist Drill Production by Size (2027-2032) & (K Units)

Table 57. World High-Speed Steel(HSS) Twist Drill Production Value by Size (2021-2026) & (USD Million)

Table 58. World High-Speed Steel(HSS) Twist Drill Production Value by Size (2027-2032) & (USD Million)

Table 59. World High-Speed Steel(HSS) Twist Drill Average Price by Size (2021-2026) & (US\$/Unit)

Table 60. World High-Speed Steel(HSS) Twist Drill Average Price by Size (2027-2032) & (US\$/Unit)

Table 61. World High-Speed Steel(HSS) Twist Drill Production Value by Drill Point Angle, (USD Million), 2021 & 2025 & 2032

Table 62. World High-Speed Steel(HSS) Twist Drill Production by Drill Point Angle (2021-2026) & (K Units)

Table 63. World High-Speed Steel(HSS) Twist Drill Production by Drill Point Angle (2027-2032) & (K Units)

Table 64. World High-Speed Steel(HSS) Twist Drill Production Value by Drill Point Angle (2021-2026) & (USD Million)

Table 65. World High-Speed Steel(HSS) Twist Drill Production Value by Drill Point Angle (2027-2032) & (USD Million)

Table 66. World High-Speed Steel(HSS) Twist Drill Average Price by Drill Point Angle (2021-2026) & (US\$/Unit)

Table 67. World High-Speed Steel(HSS) Twist Drill Average Price by Drill Point Angle (2027-2032) & (US\$/Unit)

Table 68. World High-Speed Steel(HSS) Twist Drill Production Value by Application, (USD Million), 2021 & 2025 & 2032

Table 69. World High-Speed Steel(HSS) Twist Drill Production by Application (2021-2026) & (K Units)

Table 70. World High-Speed Steel(HSS) Twist Drill Production by Application (2027-2032) & (K Units)

Table 71. World High-Speed Steel(HSS) Twist Drill Production Value by Application (2021-2026) & (USD Million)

Table 72. World High-Speed Steel(HSS) Twist Drill Production Value by Application (2027-2032) & (USD Million)

Table 73. World High-Speed Steel(HSS) Twist Drill Average Price by Application (2021-2026) & (US\$/Unit)

Table 74. World High-Speed Steel(HSS) Twist Drill Average Price by Application (2027-2032) & (US\$/Unit)

Table 75. Bosch Basic Information, Manufacturing Base and Competitors

Table 76. Bosch Major Business

Table 77. Bosch High-Speed Steel(HSS) Twist Drill Product and Services

Table 78. Bosch High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 79. Bosch Recent Developments/Updates

Table 80. Bosch Competitive Strengths & Weaknesses

Table 81. LEUCO Basic Information, Manufacturing Base and Competitors

Table 82. LEUCO Major Business

Table 83. LEUCO High-Speed Steel(HSS) Twist Drill Product and Services

Table 84. LEUCO High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 85. LEUCO Recent Developments/Updates

Table 86. LEUCO Competitive Strengths & Weaknesses

Table 87. OSG Basic Information, Manufacturing Base and Competitors

Table 88. OSG Major Business

Table 89. OSG High-Speed Steel(HSS) Twist Drill Product and Services

Table 90. OSG High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 91. OSG Recent Developments/Updates

Table 92. OSG Competitive Strengths & Weaknesses

Table 93. SECO Basic Information, Manufacturing Base and Competitors

Table 94. SECO Major Business

Table 95. SECO High-Speed Steel(HSS) Twist Drill Product and Services

Table 96. SECO High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 97. SECO Recent Developments/Updates

Table 98. SECO Competitive Strengths & Weaknesses

Table 99. Mitsubishi Basic Information, Manufacturing Base and Competitors

Table 100. Mitsubishi Major Business

Table 101. Mitsubishi High-Speed Steel(HSS) Twist Drill Product and Services

Table 102. Mitsubishi High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 103. Mitsubishi Recent Developments/Updates

Table 104. Mitsubishi Competitive Strengths & Weaknesses

Table 105. G?hring Basic Information, Manufacturing Base and Competitors

Table 106. G?hring Major Business

Table 107. G?hring High-Speed Steel(HSS) Twist Drill Product and Services

Table 108. G?hring High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 109. G?hring Recent Developments/Updates

Table 110. G?hring Competitive Strengths & Weaknesses

- Table 111. Nachi Basic Information, Manufacturing Base and Competitors
- Table 112. Nachi Major Business
- Table 113. Nachi High-Speed Steel(HSS) Twist Drill Product and Services
- Table 114. Nachi High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 115. Nachi Recent Developments/Updates
- Table 116. Nachi Competitive Strengths & Weaknesses
- Table 117. Sumitomo Basic Information, Manufacturing Base and Competitors
- Table 118. Sumitomo Major Business
- Table 119. Sumitomo High-Speed Steel(HSS) Twist Drill Product and Services
- Table 120. Sumitomo High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 121. Sumitomo Recent Developments/Updates
- Table 122. Sumitomo Competitive Strengths & Weaknesses
- Table 123. Walter AG Basic Information, Manufacturing Base and Competitors
- Table 124. Walter AG Major Business
- Table 125. Walter AG High-Speed Steel(HSS) Twist Drill Product and Services
- Table 126. Walter AG High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 127. Walter AG Recent Developments/Updates
- Table 128. Walter AG Competitive Strengths & Weaknesses
- Table 129. Mapal Basic Information, Manufacturing Base and Competitors
- Table 130. Mapal Major Business
- Table 131. Mapal High-Speed Steel(HSS) Twist Drill Product and Services
- Table 132. Mapal High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 133. Mapal Recent Developments/Updates
- Table 134. Mapal Competitive Strengths & Weaknesses
- Table 135. Korloy Basic Information, Manufacturing Base and Competitors
- Table 136. Korloy Major Business
- Table 137. Korloy High-Speed Steel(HSS) Twist Drill Product and Services
- Table 138. Korloy High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 139. Korloy Recent Developments/Updates

- Table 140. Korloy Competitive Strengths & Weaknesses
- Table 141. Hartner (KYOCERA) Basic Information, Manufacturing Base and Competitors
- Table 142. Hartner (KYOCERA) Major Business
- Table 143. Hartner (KYOCERA) High-Speed Steel(HSS) Twist Drill Product and Services
- Table 144. Hartner (KYOCERA) High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 145. Hartner (KYOCERA) Recent Developments/Updates
- Table 146. Hartner (KYOCERA) Competitive Strengths & Weaknesses
- Table 147. Maykestag Basic Information, Manufacturing Base and Competitors
- Table 148. Maykestag Major Business
- Table 149. Maykestag High-Speed Steel(HSS) Twist Drill Product and Services
- Table 150. Maykestag High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 151. Maykestag Recent Developments/Updates
- Table 152. Maykestag Competitive Strengths & Weaknesses
- Table 153. Irwin Tool Basic Information, Manufacturing Base and Competitors
- Table 154. Irwin Tool Major Business
- Table 155. Irwin Tool High-Speed Steel(HSS) Twist Drill Product and Services
- Table 156. Irwin Tool High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 157. Irwin Tool Recent Developments/Updates
- Table 158. Irwin Tool Competitive Strengths & Weaknesses
- Table 159. Ceratizit Basic Information, Manufacturing Base and Competitors
- Table 160. Ceratizit Major Business
- Table 161. Ceratizit High-Speed Steel(HSS) Twist Drill Product and Services
- Table 162. Ceratizit High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 163. Ceratizit Recent Developments/Updates
- Table 164. Ceratizit Competitive Strengths & Weaknesses
- Table 165. Alpen-Maykestag Basic Information, Manufacturing Base and Competitors
- Table 166. Alpen-Maykestag Major Business
- Table 167. Alpen-Maykestag High-Speed Steel(HSS) Twist Drill Product and Services
- Table 168. Alpen-Maykestag High-Speed Steel(HSS) Twist Drill Production (K Units),

Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 169. Alpen-Maykestag Recent Developments/Updates

Table 170. Alpen-Maykestag Competitive Strengths & Weaknesses

Table 171. TAJIMA TOOL Basic Information, Manufacturing Base and Competitors

Table 172. TAJIMA TOOL Major Business

Table 173. TAJIMA TOOL High-Speed Steel(HSS) Twist Drill Product and Services

Table 174. TAJIMA TOOL High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 175. TAJIMA TOOL Recent Developments/Updates

Table 176. TAJIMA TOOL Competitive Strengths & Weaknesses

Table 177. Stanley Black & Decker Basic Information, Manufacturing Base and Competitors

Table 178. Stanley Black & Decker Major Business

Table 179. Stanley Black & Decker High-Speed Steel(HSS) Twist Drill Product and Services

Table 180. Stanley Black & Decker High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 181. Stanley Black & Decker Recent Developments/Updates

Table 182. Stanley Black & Decker Competitive Strengths & Weaknesses

Table 183. Hoffmann Basic Information, Manufacturing Base and Competitors

Table 184. Hoffmann Major Business

Table 185. Hoffmann High-Speed Steel(HSS) Twist Drill Product and Services

Table 186. Hoffmann High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 187. Hoffmann Recent Developments/Updates

Table 188. Hoffmann Competitive Strengths & Weaknesses

Table 189. Zhejiang Fangda Holdings Basic Information, Manufacturing Base and Competitors

Table 190. Zhejiang Fangda Holdings Major Business

Table 191. Zhejiang Fangda Holdings High-Speed Steel(HSS) Twist Drill Product and Services

Table 192. Zhejiang Fangda Holdings High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)

Table 193. Zhejiang Fangda Holdings Recent Developments/Updates

- Table 194. Zhejiang Fangda Holdings Competitive Strengths & Weaknesses
- Table 195. Jiangsu Feida Drills Basic Information, Manufacturing Base and Competitors
- Table 196. Jiangsu Feida Drills Major Business
- Table 197. Jiangsu Feida Drills High-Speed Steel(HSS) Twist Drill Product and Services
- Table 198. Jiangsu Feida Drills High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 199. Jiangsu Feida Drills Recent Developments/Updates
- Table 200. Jiangsu Feida Drills Competitive Strengths & Weaknesses
- Table 201. Dalian TDC Cutting Tool Basic Information, Manufacturing Base and Competitors
- Table 202. Dalian TDC Cutting Tool Major Business
- Table 203. Dalian TDC Cutting Tool High-Speed Steel(HSS) Twist Drill Product and Services
- Table 204. Dalian TDC Cutting Tool High-Speed Steel(HSS) Twist Drill Production (K Units), Price (US\$/Unit), Production Value (USD Million), Gross Margin and Market Share (2021-2026)
- Table 205. Dalian TDC Cutting Tool Recent Developments/Updates
- Table 206. Dalian TDC Cutting Tool Competitive Strengths & Weaknesses
- Table 207. Global Key Players of High-Speed Steel(HSS) Twist Drill Upstream (Raw Materials)
- Table 208. Global High-Speed Steel(HSS) Twist Drill Typical Customers
- Table 209. High-Speed Steel(HSS) Twist Drill Typical Distributors

List Of Figures

LIST OF FIGURES

Figure 1. High-Speed Steel(HSS) Twist Drill Picture

Figure 2. World High-Speed Steel(HSS) Twist Drill Production Value: 2021 & 2025 & 2032, (USD Million)

Figure 3. World High-Speed Steel(HSS) Twist Drill Production Value and Forecast (2021-2032) & (USD Million)

Figure 4. World High-Speed Steel(HSS) Twist Drill Production (2021-2032) & (K Units)

Figure 5. World High-Speed Steel(HSS) Twist Drill Average Price (2021-2032) & (US\$/Unit)

Figure 6. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Region (2021-2032)

Figure 7. World High-Speed Steel(HSS) Twist Drill Production Market Share by Region (2021-2032)

Figure 8. North America High-Speed Steel(HSS) Twist Drill Production (2021-2032) & (K Units)

Figure 9. Europe High-Speed Steel(HSS) Twist Drill Production (2021-2032) & (K Units)

Figure 10. China High-Speed Steel(HSS) Twist Drill Production (2021-2032) & (K Units)

Figure 11. Japan High-Speed Steel(HSS) Twist Drill Production (2021-2032) & (K Units)

Figure 12. High-Speed Steel(HSS) Twist Drill Market Drivers

Figure 13. Factors Affecting Demand

Figure 14. World High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 15. World High-Speed Steel(HSS) Twist Drill Consumption Market Share by Region (2021-2032)

Figure 16. United States High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 17. China High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 18. Europe High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 19. Japan High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 20. South Korea High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 21. ASEAN High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 22. India High-Speed Steel(HSS) Twist Drill Consumption (2021-2032) & (K Units)

Figure 23. Producer Shipments of High-Speed Steel(HSS) Twist Drill by Manufacturer Revenue (\$MM) and Market Share (%): 2025

Figure 24. Global Four-firm Concentration Ratios (CR4) for High-Speed Steel(HSS) Twist Drill Markets in 2025

Figure 25. Global Four-firm Concentration Ratios (CR8) for High-Speed Steel(HSS) Twist Drill Markets in 2025

Figure 26. United States VS China: High-Speed Steel(HSS) Twist Drill Production Value Market Share Comparison (2021 & 2025 & 2032)

Figure 27. United States VS China: High-Speed Steel(HSS) Twist Drill Production Market Share Comparison (2021 & 2025 & 2032)

Figure 28. United States VS China: High-Speed Steel(HSS) Twist Drill Consumption Market Share Comparison (2021 & 2025 & 2032)

Figure 29. United States Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Market Share 2025

Figure 30. China Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Market Share 2025

Figure 31. Rest of World Based Manufacturers High-Speed Steel(HSS) Twist Drill Production Market Share 2025

Figure 32. World High-Speed Steel(HSS) Twist Drill Production Value by Type, (USD Million), 2021 & 2025 & 2032

Figure 33. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Type in 2025

Figure 34. Straight Shank Twist Drill

Figure 35. Taper Shank Twist Drill

Figure 36. World High-Speed Steel(HSS) Twist Drill Production Market Share by Type (2021-2032)

Figure 37. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Type (2021-2032)

Figure 38. World High-Speed Steel(HSS) Twist Drill Average Price by Type (2021-2032) & (US\$/Unit)

Figure 39. World High-Speed Steel(HSS) Twist Drill Production Value by Size, (USD Million), 2021 & 2025 & 2032

Figure 40. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Size in 2025

Figure 41. Customized Sizes

Figure 42. Standard Sizes

Figure 43. World High-Speed Steel(HSS) Twist Drill Production Market Share by Size

(2021-2032)

Figure 44. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Size (2021-2032)

Figure 45. World High-Speed Steel(HSS) Twist Drill Average Price by Size (2021-2032) & (US\$/Unit)

Figure 46. World High-Speed Steel(HSS) Twist Drill Production Value by Drill Point Angle, (USD Million), 2021 & 2025 & 2032

Figure 47. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Drill Point Angle in 2025

Figure 48. ?90?

Figure 49. ?90?

Figure 50. World High-Speed Steel(HSS) Twist Drill Production Market Share by Drill Point Angle (2021-2032)

Figure 51. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Drill Point Angle (2021-2032)

Figure 52. World High-Speed Steel(HSS) Twist Drill Average Price by Drill Point Angle (2021-2032) & (US\$/Unit)

Figure 53. World High-Speed Steel(HSS) Twist Drill Production Value by Application, (USD Million), 2021 & 2025 & 2032

Figure 54. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Application in 2025

Figure 55. Metal

Figure 56. Wood

Figure 57. Concrete

Figure 58. Plastic

Figure 59. Others

Figure 60. World High-Speed Steel(HSS) Twist Drill Production Market Share by Application (2021-2032)

Figure 61. World High-Speed Steel(HSS) Twist Drill Production Value Market Share by Application (2021-2032)

Figure 62. World High-Speed Steel(HSS) Twist Drill Average Price by Application (2021-2032) & (US\$/Unit)

Figure 63. High-Speed Steel(HSS) Twist Drill Industry Chain

Figure 64. High-Speed Steel(HSS) Twist Drill Procurement Model

Figure 65. High-Speed Steel(HSS) Twist Drill Sales Model

Figure 66. High-Speed Steel(HSS) Twist Drill Sales Channels, Direct Sales, and Distribution

Figure 67. Methodology

Figure 68. Research Process and Data Source

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