

Global Float Type Steam Traps Supply, Demand and Key Producers, 2026-2032

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Abstracts

The global Float Type Steam Traps market size is expected to reach \$ 278 million by 2032, rising at a market growth of 3.9% CAGR during the forecast period (2026-2032).

In 2025, global Float Type Steam Traps production reached approximately 1.30 million units with average price of 158USD/Unit.

Float type steam traps are mechanical condensate-discharge devices that operate according to changes in condensate level inside the trap body. Their core component is typically a sealed ball float or free float. As condensate enters the trap, the float rises with the liquid level and opens the discharge valve, allowing condensate to drain continuously. When the liquid level falls, the valve closes and reduces the loss of live steam. Some models incorporate a thermostatic air vent to improve air discharge during system start-up and normal operation. Float type steam traps are characterized by continuous drainage, rapid response to load changes, and stable heat-transfer performance. They are widely used in heat exchangers, heating coils, dryers, process vessels, and steam systems in the food, pharmaceutical, chemical, textile, and paper industries.

The upstream segment of the float type steam trap industry includes cast iron, carbon steel, stainless steel, copper alloys, valve castings, forged components, floats, valve seats, lever mechanisms, capsules, seals, and connectors. Midstream manufacturers are responsible for valve-body design, casting or forging, precision machining, float-component production, air-vent integration, assembly, pressure testing, leakage testing, and condensate-discharge capacity testing. Products are developed according to operating pressure, temperature, nominal size, connection type, and hygiene requirements. Downstream customers include petrochemical plants, power stations,

food and beverage processors, pharmaceutical manufacturers, textile mills, paper producers, HVAC system integrators, steam-system engineering companies, and industrial maintenance service providers. Sales channels typically include OEM supply, project-based direct sales, industrial distributors, and aftermarket replacement networks.

The global float type steam trap market is expected to maintain steady growth over the coming years. These products offer continuous condensate discharge, strong adaptability to load fluctuations, and efficient heat-transfer performance. They are particularly suitable for heat exchangers, heaters, steam coils, dryers, process vessels, and other applications requiring stable condensate removal. Demand will continue to benefit from industrial energy-efficiency programs, steam-leakage reduction initiatives, plant modernization, and the growing adoption of digital maintenance practices.

Market competition is gradually shifting from basic price competition toward condensate-discharge stability, corrosion resistance, air-venting performance, service life, maintenance convenience, and total cost of ownership. Stainless-steel models, sanitary products, modular internal components, and smart steam traps equipped with online monitoring functions are expected to gain wider adoption. Asia-Pacific will remain an important growth region, supported by manufacturing expansion and new industrial steam-system installations. North America, Europe, and Japan will mainly be driven by replacement demand, energy-efficiency upgrades, and higher-end applications in food processing and pharmaceutical manufacturing. Overall, the market has a resilient aftermarket foundation and will continue to benefit from more precise industrial process control.

This report studies the global Float Type Steam Traps production, demand, key manufacturers, and key regions.

This report is a detailed and comprehensive analysis of the world market for Float Type Steam Traps and provides market size (US\$ million) and Year-over-Year (YoY) Growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of Float Type Steam Traps that contribute to its increasing demand across many markets.

Highlights and key features of the study

Global Float Type Steam Traps total production and demand, 2021-2032, (K Units)
Global Float Type Steam Traps total production value, 2021-2032, (USD Million)

Global Float Type Steam Traps production by region & country, production, value, CAGR, 2021-2032, (USD Million) & (K Units), (based on production site)

Global Float Type Steam Traps consumption by region & country, CAGR, 2021-2032 & (K Units)

U.S. VS China: Float Type Steam Traps domestic production, consumption, key domestic manufacturers and share

Global Float Type Steam Traps production by manufacturer, production, price, value and market share 2021-2026, (USD Million) & (K Units)

Global Float Type Steam Traps production by Type, production, value, CAGR, 2021-2032, (USD Million) & (K Units)

Global Float Type Steam Traps production by Application, production, value, CAGR, 2021-2032, (USD Million) & (K Units)

This report profiles key players in the global Float Type Steam Traps market based on the following parameters - company overview, production, value, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Spirax Group plc (United Kingdom), Armstrong International, Inc. (United States), Emerson Electric Co. (United States), Xylem Inc. (United States), Richards Industrials (United States), Watson McDaniel Company (United States), ThermaFlo Incorporated (United States), Colton Industries (Canada), Velan Inc. (Canada), ARI-Armaturen Albert Richter GmbH & Co. KG (Germany), etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the World Float Type Steam Traps market

Detailed Segmentation:

Each section contains quantitative market data including market by value (US\$ Millions), volume (production, consumption) & (K Units) and average price (US\$/Unit) by manufacturer, by Type, and by Application. Data is given for the years 2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the forecast year.

Global Float Type Steam Traps Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

India

Rest of World

Global Float Type Steam Traps Market, Segmentation by Type:

Cast Iron Steam Traps

Carbon Steel Steam Traps

Stainless Steel Steam Traps

Alloy Steel Steam Traps

Others

Global Float Type Steam Traps Market, Segmentation by Pressure:

? 1.6 MPa

> 1.6 MPa and ? 4.0 MPa

> 4.0 MPa

Global Float Type Steam Traps Market, Segmentation by Connection:

Threaded

Flanged

Welded

Other Connections

Global Float Type Steam Traps Market, Segmentation by Application:

Oil & Petrochemical

Power Industry

Pharmaceutical

Food & Beverage

Pulp & Paper

General Industry

Others

Companies Profiled:

Spirax Group plc (United Kingdom)

Armstrong International, Inc. (United States)

Emerson Electric Co. (United States)

Xylem Inc. (United States)

Richards Industrials (United States)

Watson McDaniel Company (United States)

ThermaFlo Incorporated (United States)

Colton Industries (Canada)

Velan Inc. (Canada)

ARI-Armaturen Albert Richter GmbH & Co. KG (Germany)

Valsteam ADCA Engineering S.A. (Portugal)

Ayvaz (Türkiye)

Forbes Marshall Pvt. Ltd. (India)

Thermax Limited (India)

Pennant Engineering Pvt. Ltd. (India)

Uni Klinger Limited (India)

TLV Co., Ltd. (Japan)

MIYAWAKI Inc. (Japan)

VENN Co., Ltd. (Japan)

Yoshitake Inc. (Japan)

Huai An Hardware Co., Ltd. / DSC (Taiwan, China)

Yingqiao Machinery Manufacture Co., Ltd. (China)

Gansu Hongfeng Machinery Co., Ltd. (China)

Beijing Water-Dispersing Valve Factory (China)

Zhejiang Lonze Valve Co., Ltd. (China)

Zhejiang Newton Steam Traps Fluid Technology Co., Ltd. (China)

Key Questions Answered:

1. How big is the global Float Type Steam Traps market?
2. What is the demand of the global Float Type Steam Traps market?
3. What is the year over year growth of the global Float Type Steam Traps market?
4. What is the production and production value of the global Float Type Steam Traps market?
5. Who are the key producers in the global Float Type Steam Traps market?
6. What are the growth factors driving the market demand?

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Figure 45. > 1.6 MPa and ? 4.0 MPa

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