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Global Cylindrical Battery Roll Groove Machine Supply, Demand and Key Producers, 2026-2032

https://marketpublishers.com/r/GAB89D9614CDEN.html
Date: August 2026
Pages: 116
Price: US$ 4,480.00 (Single User License)
ID: GAB89D9614CDEN

Abstracts

The global Cylindrical Battery Roll Groove Machine market size is expected to reach $ 202 million by 2032, rising at a market growth of 12.7% CAGR during the forecast period (2026-2032).

Cylindrical Battery Roll Groove Machines are specialized cell assembly equipment used to form precise grooves or beads on cylindrical battery cans during the sealing preparation process. The equipment controls groove position, depth, width, roundness, and deformation consistency to support cap assembly, gasket compression, sealing reliability, and internal structural positioning. It is mainly used for 18650, 21700, 26650, 32650, 4680, and other cylindrical lithium-ion battery production lines.The industrial chain of Cylindrical Battery Roll Groove Machines includes upstream suppliers of precision rollers, grooving dies, servo motors, pneumatic systems, positioning fixtures, sensors, PLC control systems, HMI panels, machine frames, and safety devices. Midstream manufacturers integrate can feeding systems, positioning modules, roll grooving mechanisms, pressure control systems, dimensional detection units, discharge systems, and automation control software into complete equipment. Downstream applications include cylindrical lithium battery cell assembly, power battery production, energy storage battery production, consumer battery manufacturing, pilot lines, and laboratory cell preparation. Supporting services include installation, die replacement, process debugging, precision calibration, maintenance, spare parts supply, and operator training.In 2025, global Cylindrical Battery Roll Groove Machine production reached approximately 1,000 units, with an average global market price of around US$85,000 per unit. The gross profit margin of major companies in the industry is between 30%?50%. In 2025, the global production capacity of cylindrical battery roll groove machines was approximately 1,389 units.

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The Cylindrical Battery Roll Groove Machine market is driven by the expansion of cylindrical lithium battery production for electric vehicles, energy storage, power tools, and consumer electronics. As 21700 and 4680 cylindrical cells gain wider adoption, manufacturers require higher-speed and more precise grooving equipment to ensure sealing consistency, dimensional accuracy, and cell safety. Roll grooving is a key process before cap assembly and sealing, directly affecting gasket compression, leakage risk, and structural stability. Equipment suppliers are improving grooving accuracy, tooling life, automatic feeding, online inspection, pressure control, and compatibility with different cell formats. Demand is also supported by pilot-line investment, battery line upgrades, and automation replacement of semi-manual equipment. Overall, the market is expected to grow rapidly with cylindrical cell capacity expansion and stricter quality requirements in battery assembly.

This report studies the global Cylindrical Battery Roll Groove Machine production, demand, key manufacturers, and key regions.

This report is a detailed and comprehensive analysis of the world market for Cylindrical Battery Roll Groove Machine and provides market size (US$ million) and Year-over-Year (YoY) Growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of Cylindrical Battery Roll Groove Machine that contribute to its increasing demand across many markets.

Highlights and key features of the study
Global Cylindrical Battery Roll Groove Machine total production and demand, 2021-2032, (K Units)
Global Cylindrical Battery Roll Groove Machine total production value, 2021-2032, (USD Million)
Global Cylindrical Battery Roll Groove Machine production by region & country, production, value, CAGR, 2021-2032, (USD Million) & (K Units), (based on production site)
Global Cylindrical Battery Roll Groove Machine consumption by region & country, CAGR, 2021-2032 & (K Units)
U.S. VS China: Cylindrical Battery Roll Groove Machine domestic production, consumption, key domestic manufacturers and share
Global Cylindrical Battery Roll Groove Machine production by manufacturer, production, price, value and market share 2021-2026, (USD Million) & (K Units)
Global Cylindrical Battery Roll Groove Machine production by Type, production, value, CAGR, 2021-2032, (USD Million) & (K Units)
Global Cylindrical Battery Roll Groove Machine production by Application, production,

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value, CAGR, 2021-2032, (USD Million) & (K Units)

This report profiles key players in the global Cylindrical Battery Roll Groove Machine market based on the following parameters - company overview, production, value, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Wuxi Lead Intelligent Equipment Co., Ltd., Xiamen TOB New Energy Technology Co., Ltd., Xiamen Tmax Battery Equipments Limited, Xiamen Lith Machine Limited, Xiamen AOT Battery Equipment Technology Co., Ltd., Xiamen Acey New Energy Technology Co., Ltd., Shandong Gelon Lib Co., Ltd., Shenzhen Meirui Zhida Technology Co., Ltd., Zhejiang Jiechen Instrument Equipment Co., Ltd., Shenzhen Hesheng Automation Equipment Co., Ltd., etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the World Cylindrical Battery Roll Groove Machine market

Detailed Segmentation:

Each section contains quantitative market data including market by value (US$ Millions), volume (production, consumption) & (K Units) and average price (K US$/Unit) by manufacturer, by Type, and by Application. Data is given for the years 2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the forecast year.

Global Cylindrical Battery Roll Groove Machine Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

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India

Rest of World

Global Cylindrical Battery Roll Groove Machine Market, Segmentation by Type:

Fully Automatic

Semi-automatic

Global Cylindrical Battery Roll Groove Machine Market, Segmentation by Compatible Cell Diameter Range:

Small Diameter Cylindrical Battery Roll Groove Machine: Diameter ?18 mm

Medium Diameter Cylindrical Battery Roll Groove Machine: Diameter >18 mm and ?33 mm

Large Diameter Cylindrical Battery Roll Groove Machine: Diameter >33 mm and ?46 mm

Extra Large Diameter Cylindrical Battery Roll Groove Machine: Diameter >46 mm

Global Cylindrical Battery Roll Groove Machine Market, Segmentation by Station Configuration:

Single-station Cylindrical Battery Roll Groove Machine

Dual-station Cylindrical Battery Roll Groove Machine

Multi-station Cylindrical Battery Roll Groove Machine

Global Cylindrical Battery Roll Groove Machine Market, Segmentation by Application:

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Power Battery Manufacturing

Energy Storage Battery Manufacturing

Consumer Electronics Battery Manufacturing

Companies Profiled:

Wuxi Lead Intelligent Equipment Co., Ltd.

Xiamen TOB New Energy Technology Co., Ltd.

Xiamen Tmax Battery Equipments Limited

Xiamen Lith Machine Limited

Xiamen AOT Battery Equipment Technology Co., Ltd.

Xiamen Acey New Energy Technology Co., Ltd.

Shandong Gelon Lib Co., Ltd.

Shenzhen Meirui Zhida Technology Co., Ltd.

Zhejiang Jiechen Instrument Equipment Co., Ltd.

Shenzhen Hesheng Automation Equipment Co., Ltd.

Dongguan Hongmumian Electronic Technology Co., Ltd.

Wuhan GRS New Energy Co., Ltd.

Hohsen Corp.

MTI Corporation

Key Questions Answered:

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1. How big is the global Cylindrical Battery Roll Groove Machine market?
2. What is the demand of the global Cylindrical Battery Roll Groove Machine market?
3. What is the year over year growth of the global Cylindrical Battery Roll Groove Machine market?
4. What is the production and production value of the global Cylindrical Battery Roll Groove Machine market?
5. Who are the key producers in the global Cylindrical Battery Roll Groove Machine market?
6. What are the growth factors driving the market demand?

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