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Global CNC Small Hole EDM Drilling Machines Supply, Demand and Key Producers, 2026-2032

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Abstracts

The global CNC Small Hole EDM Drilling Machines market size is expected to reach $ 386 million by 2032, rising at a market growth of 6.1% CAGR during the forecast period (2026-2032).

In 2025, global sales of CNC Small Hole EDM Drilling Machines reached approximately 2,600?3,100 units, with an average market price of about USD 80,000?100,000 unit, an annual production capacity of roughly 3,000?3,500 units, and an industry-average gross margin of approximately 45%.

CNC Small Hole EDM Drilling Machines are specialized electrical discharge machining systems designed for producing micro-holes, small holes, deep small holes, start holes and complex-angle holes in electrically conductive materials. These machines remove material through controlled pulsed electrical discharges between an electrode and the workpiece, enabling non-contact machining of hard, high-strength, high-melting-point or difficult-to-cut conductive materials. A typical system consists of a pulse power supply, CNC controller, precision motion axes, rotating spindle, tubular or fine-wire electrodes, high-pressure flushing and filtration units, automatic electrode handling, process databases and machine protection systems. The equipment is commonly used for hole diameters ranging from the micrometer scale to several millimeters, with applications in turbine blade cooling holes, wire EDM start holes, fuel injector holes, spinneret holes, mold threading holes, medical micro-features, precision electronic test components and hard-material parts.

This report studies the global CNC Small Hole EDM Drilling Machines production, demand, key manufacturers, and key regions.

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This report is a detailed and comprehensive analysis of the world market for CNC Small Hole EDM Drilling Machines and provides market size (US$ million) and Year-over-Year (YoY) Growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of CNC Small Hole EDM Drilling Machines that contribute to its increasing demand across many markets.

Highlights and key features of the study
Global CNC Small Hole EDM Drilling Machines total production and demand, 2021-2032, (Units)
Global CNC Small Hole EDM Drilling Machines total production value, 2021-2032, (USD Million)
Global CNC Small Hole EDM Drilling Machines production by region & country, production, value, CAGR, 2021-2032, (USD Million) & (Units), (based on production site)
Global CNC Small Hole EDM Drilling Machines consumption by region & country, CAGR, 2021-2032 & (Units)
U.S. VS China: CNC Small Hole EDM Drilling Machines domestic production, consumption, key domestic manufacturers and share
Global CNC Small Hole EDM Drilling Machines production by manufacturer, production, price, value and market share 2021-2026, (USD Million) & (Units)
Global CNC Small Hole EDM Drilling Machines production by Type, production, value, CAGR, 2021-2032, (USD Million) & (Units)
Global CNC Small Hole EDM Drilling Machines production by Application, production, value, CAGR, 2021-2032, (USD Million) & (Units)

This report profiles key players in the global CNC Small Hole EDM Drilling Machines market based on the following parameters - company overview, production, value, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Makino Inc., Mitsubishi Electric Corporation, Sodick Co., Ltd., United Machining Solutions, TEK4 Ltd., Winbro Group Technologies, ONA, Current EDM, Inc., Beaumont Machine, SARIX SA, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the World CNC Small Hole EDM Drilling Machines market

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Detailed Segmentation:

Each section contains quantitative market data including market by value (US$ Millions), volume (production, consumption) & (Units) and average price (US$/Unit) by manufacturer, by Type, and by Application. Data is given for the years 2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the forecast year.

Global CNC Small Hole EDM Drilling Machines Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

India

Rest of World

Global CNC Small Hole EDM Drilling Machines Market, Segmentation by Type:

Fully Automatic

Semi-automatic

Global CNC Small Hole EDM Drilling Machines Market, Segmentation by Hole Size:

Below 0.3 mm

0.3?3.0mm

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Above 3.0 mm

Global CNC Small Hole EDM Drilling Machines Market, Segmentation by Application:

Automotive

Aerospace

Electronics

Others

Companies Profiled:

Makino Inc.

Mitsubishi Electric Corporation

Sodick Co., Ltd.

United Machining Solutions

TEK4 Ltd.

Winbro Group Technologies

ONA

Current EDM, Inc.

Beaumont Machine

SARIX SA

Posalux SA

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CHMER EDM

Ocean Technologies

Excetek Technologies

Electronica Group

Elenix, Inc.

ASTEC Co., Ltd.

SmalTec International

Beijing Dimon CNC

Suzhou Baoma CNC

Suzhou Suji

Suzhou Zhonggu

AGEMA Germany

Yan Yang Precision

Suzhou Shuaierjie

Key Questions Answered:
1. How big is the global CNC Small Hole EDM Drilling Machines market?
2. What is the demand of the global CNC Small Hole EDM Drilling Machines market?
3. What is the year over year growth of the global CNC Small Hole EDM Drilling Machines market?
4. What is the production and production value of the global CNC Small Hole EDM Drilling Machines market?
5. Who are the key producers in the global CNC Small Hole EDM Drilling Machines market?
6. What are the growth factors driving the market demand?

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