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Global CNC Small Hole EDM Drilling Machines Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

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Abstracts

According to our (Global Info Research) latest study, the global CNC Small Hole EDM Drilling Machines market size was valued at US$ 255 million in 2025 and is forecast to a readjusted size of US$ 386 million by 2032 with a CAGR of 6.1% during review period.

In 2025, global sales of CNC Small Hole EDM Drilling Machines reached approximately 2,600?3,100 units, with an average market price of about USD 80,000?100,000 unit, an annual production capacity of roughly 3,000?3,500 units, and an industry-average gross margin of approximately 45%.

CNC Small Hole EDM Drilling Machines are specialized electrical discharge machining systems designed for producing micro-holes, small holes, deep small holes, start holes and complex-angle holes in electrically conductive materials. These machines remove material through controlled pulsed electrical discharges between an electrode and the workpiece, enabling non-contact machining of hard, high-strength, high-melting-point or difficult-to-cut conductive materials. A typical system consists of a pulse power supply, CNC controller, precision motion axes, rotating spindle, tubular or fine-wire electrodes, high-pressure flushing and filtration units, automatic electrode handling, process databases and machine protection systems. The equipment is commonly used for hole diameters ranging from the micrometer scale to several millimeters, with applications in turbine blade cooling holes, wire EDM start holes, fuel injector holes, spinneret holes, mold threading holes, medical micro-features, precision electronic test components and hard-material parts.

This report is a detailed and comprehensive analysis for global CNC Small Hole EDM Drilling Machines market. Both quantitative and qualitative analyses are presented by

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manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global CNC Small Hole EDM Drilling Machines market size and forecasts, in consumption value ($ Million), sales quantity (Units), and average selling prices (US$/Unit), 2021-2032

Global CNC Small Hole EDM Drilling Machines market size and forecasts by region and country, in consumption value ($ Million), sales quantity (Units), and average selling prices (US$/Unit), 2021-2032

Global CNC Small Hole EDM Drilling Machines market size and forecasts, by Type and by Application, in consumption value ($ Million), sales quantity (Units), and average selling prices (US$/Unit), 2021-2032

Global CNC Small Hole EDM Drilling Machines market shares of main players, shipments in revenue ($ Million), sales quantity (Units), and ASP (US$/Unit), 2021-2026

The Primary Objectives in This Report Are:

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for CNC Small Hole EDM Drilling Machines

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global CNC Small Hole EDM Drilling Machines market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Makino Inc., Mitsubishi Electric Corporation, Sodick Co., Ltd., United Machining Solutions, TEK4 Ltd., Winbro Group

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Technologies, ONA, Current EDM, Inc., Beaumont Machine, SARIX SA, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

CNC Small Hole EDM Drilling Machines market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Type

Fully Automatic

Semi-automatic

Market segment by Hole Size

Below 0.3 mm

0.3?3.0mm

Above 3.0 mm

Market segment by Application

Automotive

Aerospace

Electronics

Others

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Major players covered

Makino Inc.

Mitsubishi Electric Corporation

Sodick Co., Ltd.

United Machining Solutions

TEK4 Ltd.

Winbro Group Technologies

ONA

Current EDM, Inc.

Beaumont Machine

SARIX SA

Posalux SA

CHMER EDM

Ocean Technologies

Excetek Technologies

Electronica Group

Elenix, Inc.

ASTEC Co., Ltd.

SmalTec International

Beijing Dimon CNC

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Suzhou Baoma CNC

Suzhou Suji

Suzhou Zhonggu

AGEMA Germany

Yan Yang Precision

Suzhou Shuaierjie

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe CNC Small Hole EDM Drilling Machines product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of CNC Small Hole EDM Drilling Machines, with price, sales quantity, revenue, and global market share of CNC Small Hole EDM Drilling Machines from 2021 to 2026.

Chapter 3, the CNC Small Hole EDM Drilling Machines competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed

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emphatically by landscape contrast.

Chapter 4, the CNC Small Hole EDM Drilling Machines breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026.and CNC Small Hole EDM Drilling Machines market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of CNC Small Hole EDM Drilling Machines.

Chapter 14 and 15, to describe CNC Small Hole EDM Drilling Machines sales channel, distributors, customers, research findings and conclusion.

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