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Global CNC Hydraulic Steady Rest Supply, Demand and Key Producers, 2026-2032

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Abstracts

The global CNC Hydraulic Steady Rest market size is expected to reach $ 344 million by 2032, rising at a market growth of 5.0% CAGR during the forecast period (2026-2032).

CNC Hydraulic Steady Rests are hydraulic work-support devices mounted on CNC lathes, turning centers, and shaft-machining equipment to support long, slender, heavy, or easily deflected rotating workpieces during turning, grinding, drilling, boring, and threading operations. They use hydraulic actuation to open, close, center, and apply support force through rollers or support arms. Compared with manual steady rests, CNC hydraulic steady rests provide faster clamping, better repeatability, easier automation, more stable support force, and improved suitability for batch shaft machining. This scope refers to hydraulic steady rest units for CNC machine tools, excluding manual steady rests, complete lathes, ordinary fixtures, and general hydraulic cylinders.The industrial chain of CNC Hydraulic Steady Rests includes upstream suppliers of alloy steel, castings, hydraulic cylinders, pistons, seals, rollers, precision bearings, guide blocks, springs, wear-resistant pads, hydraulic ports, sensors, mounting bases, surface coatings, heat-treatment services, grinding services, machined parts, and control components. The midstream consists of machine-tool accessory and workholding manufacturers that design and assemble steady rest bodies, hydraulic clamping structures, roller support systems, centering mechanisms, sealing systems, pressure interfaces, mounting adapters, and customized units for different lathe models. Downstream users include CNC lathe manufacturers, turning-center users, shaft processors, automotive parts factories, aerospace component suppliers, hydraulic cylinder producers, energy equipment manufacturers, roll-processing plants, bearing manufacturers, and general metalworking workshops. Supporting services cover selection, installation, alignment, pressure adjustment, maintenance, roller replacement,

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repair, and application engineering.

Demand for CNC Hydraulic Steady Rests is being supported by the growth of shaft machining, heavy cylindrical part processing, automated turning, and higher accuracy requirements in metalworking. A major market trend is the shift from manual support devices toward hydraulic, repeatable, and machine-integrated work-support units that can reduce setup time and improve process stability. Opportunities are strongest in automotive parts, aerospace components, hydraulic cylinders, energy equipment, roll processing, bearing production, and heavy machinery manufacturing. The product is valuable because it helps reduce workpiece deflection, suppress vibration, improve surface finish, and stabilize machining quality for long or flexible parts. Key challenges include machine-interface compatibility, support-force adjustment, roller wear, alignment accuracy, hydraulic sealing reliability, maintenance requirements, and the need to customize mounting dimensions for different lathe models.In 2025, global CNC Hydraulic Steady Rest production reached approximately 31.32 thousand units, with an average global market price of around US$7,600 per unit. The gross profit margin of major companies in the industry ranged from 29% to 45%. In 2025, the global production capacity of CNC Hydraulic Steady Rests was approximately 41.75 thousand units.

Report Scope

This report studies the global CNC Hydraulic Steady Rest production, demand, key manufacturers, and key regions.

This report is a detailed and comprehensive analysis of the world market for CNC Hydraulic Steady Rest and provides market size (US$ million) and Year-over-Year (YoY) Growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of CNC Hydraulic Steady Rest that contribute to its increasing demand across many markets.

Highlights and key features of the study

Global CNC Hydraulic Steady Rest total production and demand, 2021-2032, (Units)

Global CNC Hydraulic Steady Rest total production value, 2021-2032, (USD Million)

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Global CNC Hydraulic Steady Rest production by region & country, production, value, CAGR, 2021-2032, (USD Million) & (Units), (based on production site)

Global CNC Hydraulic Steady Rest consumption by region & country, CAGR, 2021-2032 & (Units)

U.S. VS China: CNC Hydraulic Steady Rest domestic production, consumption, key domestic manufacturers and share

Global CNC Hydraulic Steady Rest production by manufacturer, production, price, value and market share 2021-2026, (USD Million) & (Units)

Global CNC Hydraulic Steady Rest production by Type, production, value, CAGR, 2021-2032, (USD Million) & (Units)

Global CNC Hydraulic Steady Rest production by Application, production, value, CAGR, 2021-2032, (USD Million) & (Units)

This report profiles key players in the global CNC Hydraulic Steady Rest market based on the following parameters - company overview, production, value, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include AUTOBLOK S.p.A., SCHUNK SE & Co. KG, R?HM GmbH, Atling Steady Rest AB, ?zcan CNC Makine, Fenwick And Ravi, Tuskar Manufacturing Solutions Pvt. Ltd., Sajraj Technologies, New Karwal Engineering Works (Regd.), Arobotech Systems, Inc., etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the World CNC Hydraulic Steady Rest market

Detailed Segmentation:

Each section contains quantitative market data including market by value (US$ Millions), volume (production, consumption) & (Units) and average price (K US$/Unit) by manufacturer, by Type, and by Application. Data is given for the years 2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the

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forecast year.

Global CNC Hydraulic Steady Rest Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

India

Rest of World

Market Segmentation

Global CNC Hydraulic Steady Rest Market, Segmentation by Type:

Rear-Mounted Hydraulic Cylinder Steady Rest

Side-Mounted Hydraulic Cylinder Steady Rest

Integrated Hydraulic Cylinder Steady Rest

Global CNC Hydraulic Steady Rest Market, Segmentation by Standard Mounting Configuration:

Bed-Mounted Hydraulic Steady Rest

Carriage-Mounted Hydraulic Steady Rest

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Turret-Mounted Hydraulic Steady Rest

Global CNC Hydraulic Steady Rest Market, Segmentation by Chip-Protection Configuration:

Hydraulic Steady Rest without Chip Guard

Hydraulic Steady Rest with Chip Guard

Global CNC Hydraulic Steady Rest Market, Segmentation by Manufacturer-Declared Maximum Clamping Diameter:

Hydraulic Steady Rest with Maximum Clamping Diameter up to 100 mm

Hydraulic Steady Rest with Maximum Clamping Diameter over 100 mm and up to 250 mm

Hydraulic Steady Rest with Maximum Clamping Diameter over 250 mm and up to 500 mm

Hydraulic Steady Rest with Maximum Clamping Diameter over 500 mm

Global CNC Hydraulic Steady Rest Market, Segmentation by Application:

Motor Vehicle Manufacturing

Aerospace Product and Parts Manufacturing

Wind Turbine Manufacturing

Turbine and Turbine Generator Set Units Manufacturing

Oil and Gas Field Machinery and Equipment Manufacturing

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Ship and Boat Building

Railroad Rolling Stock Manufacturing

Construction Machinery Manufacturing

Mining Machinery and Equipment Manufacturing

Other Industrial Machinery Manufacturing

Companies Profiled:

AUTOBLOK S.p.A.

SCHUNK SE & Co. KG

R?HM GmbH

Atling Steady Rest AB

?zcan CNC Makine

Fenwick And Ravi

Tuskar Manufacturing Solutions Pvt. Ltd.

Sajraj Technologies

New Karwal Engineering Works (Regd.)

Arobotech Systems, Inc.

NC Tech

KITAGAWA CORPORATION

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MATSUMOTO MACHINE CO., LTD.

SAMCHULLY MACHINERY CO., LTD.

AUTOGRIP MACHINERY CO., LTD.

Yantai Universal Machine Tool Equipment Co., Ltd.

Key Questions Answered:

1. How big is the global CNC Hydraulic Steady Rest market?
2. What is the demand of the global CNC Hydraulic Steady Rest market?
3. What is the year over year growth of the global CNC Hydraulic Steady Rest market?
4. What is the production and production value of the global CNC Hydraulic Steady Rest market?
5. Who are the key producers in the global CNC Hydraulic Steady Rest market?
6. What are the growth factors driving the market demand?

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