

Global CNC Coil Fed Laser Blanking Line Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

<https://marketpublishers.com/r/G9C7A0891041EN.html>

Date: January 2026

Pages: 119

Price: US\$ 3,480.00 (Single User License)

ID: G9C7A0891041EN

Abstracts

According to our (Global Info Research) latest study, the global CNC Coil Fed Laser Blanking Line market size was valued at US\$ 595 million in 2025 and is forecast to a readjusted size of US\$ 897 million by 2032 with a CAGR of 6.1% during review period.

CNC Coil Fed Laser Blanking Line is an integrated production system that unwinds sheet metal from a coil, straightens and levels it, feeds it under CNC control into a laser cutting zone, and produces finished blanks that are sorted and stacked for the next manufacturing step. The line replaces conventional die-based blanking by cutting the blank geometry directly from a continuously moving strip, enabling rapid design changes through programming rather than tooling changes. Typical modules include a decoiler, straightener or leveler, servo feeder, laser cutting cell with one or more laser heads, and an automated stacking and material handling section, all coordinated by CNC and line control for consistent blank quality and repeatable production flow. Its price ranges from hundreds of thousands of US dollars to millions of US dollars, and the industry's gross profit margin is usually between 20% and 40%.

Upstream, the supply chain starts with coil supply from steel and aluminum producers and service centers, followed by the equipment ecosystem that provides the line itself and its critical subsystems, including decoiling and leveling equipment, servo feeding and conveying, CNC and automation platforms, fiber laser sources and cutting heads, optics and assist-gas delivery, safety enclosures, and software for nesting and production control, with OEMs and integrators combining these into a commissioned, warranted line. Downstream, these lines are deployed by automotive press shops, stampers, and sheet metal fabricators who need consistent blanks for stamping, forming, and assembly, and they also serve sectors such as appliances and HVAC

where high mix production benefits from program-based changeovers and coil-to-blank automation. The operating supply chain typically extends into service and lifecycle support, including spares, preventive maintenance, remote diagnostics, and process tuning across leveling, feeding, and laser parameters to keep quality stable and reduce scrap during frequent part switches.

This report is a detailed and comprehensive analysis for global CNC Coil Fed Laser Blanking Line market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Maximum Machinable Width and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global CNC Coil Fed Laser Blanking Line market size and forecasts, in consumption value (\$ Million), sales quantity (Units), and average selling prices (K US\$/Unit), 2021-2032

Global CNC Coil Fed Laser Blanking Line market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (Units), and average selling prices (K US\$/Unit), 2021-2032

Global CNC Coil Fed Laser Blanking Line market size and forecasts, by Maximum Machinable Width and by Application, in consumption value (\$ Million), sales quantity (Units), and average selling prices (K US\$/Unit), 2021-2032

Global CNC Coil Fed Laser Blanking Line market shares of main players, shipments in revenue (\$ Million), sales quantity (Units), and ASP (K US\$/Unit), 2021-2026

The Primary Objectives in This Report Are:

- To determine the size of the total market opportunity of global and key countries
- To assess the growth potential for CNC Coil Fed Laser Blanking Line
- To forecast future growth in each product and end-use market
- To assess competitive factors affecting the marketplace

This report profiles key players in the global CNC Coil Fed Laser Blanking Line market

based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include TRUMPF, ANDRITZ Schuler, Fagor Arrasate, Automatic Feed (Nidec Press & Automation), Produtech, ARKU, RDI Laser Blanking Systems, Wuhan HGLaser Engineering, Jinan Senfeng Laser Technology, Han's Yueming Laser Group, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

CNC Coil Fed Laser Blanking Line market is split by Maximum Machinable Width and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Maximum Machinable Width, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Maximum Machinable Width

1500mm-1800mm

Above 1800mm

Market segment by Cutting Mode

Single-laser Head

Multi-laser Head

Market segment by Application

Automotive

Appliance Manufacturing

Construction

Others

Major players covered

TRUMPF

ANDRITZ Schuler

Fagor Arrasate

Automatic Feed (Nidec Press & Automation)

Produtech

ARKU

RDI Laser Blanking Systems

Wuhan HGLaser Engineering

Jinan Senfeng Laser Technology

Han's Yueming Laser Group

Foshan Huibaisheng Laser Technology

Guangdong MAHATMA Intelligent Equipment

Hebei REEGAO Robot Technology

Wuxi Shenchong Forging Machine

ACCURL CNC Machine Tools (Anhui)

Market segment by region, regional analysis covers
North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)
Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)
South America (Brazil, Argentina, Colombia, and Rest of South America)
Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe CNC Coil Fed Laser Blanking Line product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of CNC Coil Fed Laser Blanking Line, with price, sales quantity, revenue, and global market share of CNC Coil Fed Laser Blanking Line from 2021 to 2026.

Chapter 3, the CNC Coil Fed Laser Blanking Line competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the CNC Coil Fed Laser Blanking Line breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Maximum Machinable Width and by Application, with sales market share and growth rate by Maximum Machinable Width, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and CNC Coil Fed Laser Blanking Line market forecast, by regions, by Maximum Machinable Width, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of CNC Coil Fed Laser Blanking Line.

Chapter 14 and 15, to describe CNC Coil Fed Laser Blanking Line sales channel, distributors, customers, research findings and conclusion.

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