

Global Carbide Tap Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

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Abstracts

According to our (Global Info Research) latest study, the global Carbide Tap market size was valued at US\$ 425 million in 2025 and is forecast to a readjusted size of US\$ 551 million by 2032 with a CAGR of 3.6% during review period.

Carbide tap is a high-performance threading tool made of cemented carbide, used to create internal threads in metals and other materials. Compared with high-speed steel taps, it offers higher hardness, wear resistance, and heat resistance, making it suitable for high-hardness materials, high-speed machining, and mass production. Its core structure includes cutting edges, flutes, and shank, with key technologies focusing on tool geometry design, coating processes, and material composition, enabling efficient and stable machining through optimized cutting performance and chip evacuation.

In 2025, the global production of carbide taps was 76.5 million units, with an average price of US\$5.4 per unit.

Upstream mainly includes suppliers of tungsten powder, cobalt powder, and other raw materials for cemented carbide, as well as powder metallurgy, coating technologies, and precision grinding equipment manufacturers. Technical barriers lie in material formulation and precision manufacturing, with raw materials and processing accounting for a large portion of costs. Downstream applications include machinery manufacturing, automotive industry, aerospace, mold processing, and 3C electronics, with automotive parts and high-end equipment manufacturing as key demand drivers. As precision manufacturing and automation advance, demand for high-performance taps continues to grow, with customers focusing on tool life, machining accuracy, and stability, while large manufacturers emphasize overall efficiency and cost optimization.

The industry is evolving toward higher performance, precision, and customization, with carbide taps advancing in wear resistance, longer service life, and adaptability to difficult-to-machine materials, while leveraging coating technologies and CNC machining for performance enhancement. Growth is driven by manufacturing upgrades, increasing demand for precision machining, widespread adoption of automated production lines, and the use of advanced materials. Constraints include raw material price fluctuations, high technical requirements, intense market competition, and continued use of high-speed steel tools in some applications, along with rising demand for cost-effectiveness. Industry gross margins are generally mid-to-high, typically ranging from 30% to 50%, with higher margins for high-end customized products and companies with strong technical capabilities, while standardized products face margin pressure due to competition. Enhancing coating technologies and service capabilities can improve profitability.

This report is a detailed and comprehensive analysis for global Carbide Tap market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global Carbide Tap market size and forecasts, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Carbide Tap market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Carbide Tap market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Carbide Tap market shares of main players, shipments in revenue (\$ Million), sales quantity (K Units), and ASP (US\$/Unit), 2021-2026

The Primary Objectives in This Report Are:

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for Carbide Tap

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global Carbide Tap market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include OSG Corporation, Sandvik Coromant, Kennametal, YAMAWA Corporation, Walter Tools, EMUGE-FRANKEN, Guhring Group, KORLOY Group, Schumacher Tools, IMC Tools, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

Carbide Tap market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Type

Solid Carbide Tap

Coated Solid Carbide Tap

Market segment by Hole Type

Through-Hole Tap

Blind-Hole Tap

Market segment by Flute Geometry

Straight-Flute Tap

Spiral-Flute Tap

Market segment by Application

Tapping of Cast Iron

Tapping of Aluminum Alloys and Non-Ferrous Metals

Tapping of Hardened Materials

Major players covered

OSG Corporation

Sandvik Coromant

Kennametal

YAMAWA Corporation

Walter Tools

EMUGE-FRANKEN

Guhring Group

KORLOY Group

Schumacher Tools

IMC Tools

Regal Cutting Tools

UGMIC Industrial Ltd.

Mitsubishi Materials

NACHI-FUJIKOSHI

YG-1 Tool Company

DORMER Pramet

MAPAL Group

Iscar Tools

Helios Tools

Tungaloy

Zhuzhou Diamond Cutting Tools Co., Ltd.

Zigong Cemented Carbide Co., Ltd.

Shanghai Tool Works Co., Ltd.

Chengdu Tool Research Institute Co., Ltd.

Harbin Measuring & Cutting Tool Group Co., Ltd.

Shandong Taixin Machinery Technology Co., Ltd.

Shenzhen Hualing CNC Tools Co., Ltd.

Dongguan Huajing Precision Tools Co., Ltd.

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe Carbide Tap product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Carbide Tap, with price, sales quantity, revenue, and global market share of Carbide Tap from 2021 to 2026.

Chapter 3, the Carbide Tap competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the Carbide Tap breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and Carbide Tap market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of

Carbide Tap.

Chapter 14 and 15, to describe Carbide Tap sales channel, distributors, customers, research findings and conclusion.

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