

Global Automatic Hot Melt Glue Case Sealer Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

<https://marketpublishers.com/r/GC9E08739E98EN.html>

Date: August 2026

Pages: 172

Price: US\$ 3,480.00 (Single User License)

ID: GC9E08739E98EN

Abstracts

According to our (Global Info Research) latest study, the global Automatic Hot Melt Glue Case Sealer market size was valued at US\$ 350 million in 2025 and is forecast to a readjusted size of US\$ 462 million by 2032 with a CAGR of 4.0% during review period.

An Automatic Hot Melt Glue Case Sealer is an industrial packaging machine used to close and seal corrugated cartons or cases by automatically applying hot-melt adhesive to the carton flaps and pressing them together to form a secure seal. It is typically used in secondary packaging lines after products have been loaded into cartons, and may include automatic carton conveying, flap folding, glue spraying, compression sealing, and integration with case erectors, case packers, labeling machines, checkweighers, and palletizing systems. Compared with tape case sealers, hot melt glue case sealers provide cleaner appearance, stronger sealing, better tamper resistance, and higher suitability for high-speed automated packaging lines.

In 2025, global Automatic Hot Melt Glue Case Sealer production reached approximately 47,222 units, with an average global market price of around US\$ 7,200 per unit. The production capacity of Automatic Hot Melt Glue Case Sealer is approximately 59 K units per year, the average gross profit margin was 28-31%.

The upstream supply chain of an Automatic Hot Melt Glue Case Sealer mainly includes steel frames, motors, sensors, PLCs, HMIs, pneumatic components, conveyors, glue tanks, nozzles, heating units, electrical control systems, safety devices, and hot-melt adhesive materials. The midstream stage covers equipment design, mechanical processing, assembly, electrical integration, software control, testing, installation, and after-sales service. Downstream customers are mainly manufacturers and packaging

operators in food and beverage, pharmaceuticals, personal care, household products, e-commerce logistics, electronics, industrial products, dairy, tobacco, and consumer goods sectors, where the machine is used to improve packaging speed, sealing quality, labor efficiency, and production-line automation.

The cost structure of an Automatic Hot Melt Glue Case Sealer is mainly composed of mechanical parts, electrical control systems, glue application systems, pneumatic components, motors, sensors, conveyors, frames, and safety protection devices. Core hardware such as PLCs, servo motors, hot-melt glue systems, heating modules, and precision nozzles usually accounts for a significant share of total cost, while other costs include assembly labor, R&D and design, software programming, quality inspection, packaging, transportation, installation, commissioning, warranty service, and after-sales maintenance. For high-end models, additional costs come from higher-speed operation, automatic adjustment, intelligent HMI control, glue-pattern optimization, stainless-steel or food-grade design, safety certification, and integration with complete packaging lines.

This report is a detailed and comprehensive analysis for global Automatic Hot Melt Glue Case Sealer market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global Automatic Hot Melt Glue Case Sealer market size and forecasts, in consumption value (\$ Million), sales quantity (Units), and average selling prices (US\$/Unit), 2021-2032

Global Automatic Hot Melt Glue Case Sealer market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (Units), and average selling prices (US\$/Unit), 2021-2032

Global Automatic Hot Melt Glue Case Sealer market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (Units), and average selling prices (US\$/Unit), 2021-2032

Global Automatic Hot Melt Glue Case Sealer market shares of main players, shipments

in revenue (\$ Million), sales quantity (Units), and ASP (US\$/Unit), 2021-2026

The Primary Objectives in This Report Are:

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for Automatic Hot Melt Glue Case Sealer

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global Automatic Hot Melt Glue Case Sealer market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Wexxar Bel, Pearson Packaging Systems, Combi Packaging Systems, Lantech, Wayne Automation, A-B-C Packaging Machine Corporation, BW Integrated Systems, Massman Automation, Standard-Knapp, SIAT, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

Automatic Hot Melt Glue Case Sealer market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Type

Low-Speed Automatic Hot Melt Glue Case Sealer (%oO% 20 CPM)

Medium-Speed Automatic Hot Melt Glue Case Sealer (20?50 CPM)

High-Speed Automatic Hot Melt Glue Case Sealer (> 50 CPM)

Market segment by Sealing Position

Top-Only Automatic Hot Melt Glue Case Sealer

Bottom-Only Automatic Hot Melt Glue Case Sealer

Top and Bottom Automatic Hot Melt Glue Case Sealer

Market segment by Automation Degree

Semi-automatic

Fully Automatic

Market segment by Application

Food & Beverage

Pharmaceuticals

Personal Care & Cosmetics

Household Products

E-Commerce & Logistics

Others

Major players covered

Wexxar Bel

Pearson Packaging Systems

Combi Packaging Systems

Lantech

Wayne Automation

A-B-C Packaging Machine Corporation

BW Integrated Systems

Massman Automation

Standard-Knapp

SIAT

Delkor Systems

EndFlex

Bortolin Kemo

Comarme

Hamrick Manufacturing & Service

Qingdao Ausense Packing Equipment Co., Ltd.

SpeedPack

Shanghai Soontrue Machinery Equipment Co., Ltd.

Daiwa Engineering Co., Ltd.

SHINE BEN

Dongguan Chenghang Automation Equipment

Jiajunpack

Yanmao Intelligence

Shenzhen Azone Machinery

jochamp

Endoline

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe Automatic Hot Melt Glue Case Sealer product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Automatic Hot Melt Glue Case Sealer, with price, sales quantity, revenue, and global market share of Automatic Hot Melt Glue Case Sealer from 2021 to 2026.

Chapter 3, the Automatic Hot Melt Glue Case Sealer competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the Automatic Hot Melt Glue Case Sealer breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions,

from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and Automatic Hot Melt Glue Case Sealer market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of Automatic Hot Melt Glue Case Sealer.

Chapter 14 and 15, to describe Automatic Hot Melt Glue Case Sealer sales channel, distributors, customers, research findings and conclusion.

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