

# Global Automatic Facial Tissue Packing Machines Supply, Demand and Key Producers, 2026-2032

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## Abstracts

The global Automatic Facial Tissue Packing Machines market size is expected to reach \$ 337 million by 2032, rising at a market growth of 3.6% CAGR during the forecast period (2026-2032).

Automatic Facial Tissue Packing Machines are high-speed packaging systems used to wrap, bag, or carton facial tissue packs and multi-packs with consistent appearance and sealing quality. They integrate feeding, collating, counting, film forming, sealing, cutting, and discharge to handle different tissue formats such as pocket packs, soft packs, and boxed tissues. Servo drives and photoelectric sensors maintain alignment and reduce waste, while quick-change tooling supports frequent SKU shifts. Optional modules include date coding, labeling, checkweighing, and vision inspection to ensure pack integrity. These machines improve line efficiency, labor productivity, and hygiene by minimizing manual contact in tissue manufacturing plants. The industrial chain of Automatic Facial Tissue Packing Machines includes upstream components such as stainless frames, servo motors, drives, PLC/HMI controls, sensors, vacuum systems, pneumatic cylinders, heaters, sealing jaws, knives, conveyors, guarding, and packaging films (BOPP/PE), cartons, adhesives, and inks. Midstream manufacturing integrates mechanical modules, motion control, recipe software, changeover parts, and quality inspection options, followed by assembly, FAT testing, and line commissioning. Downstream users include tissue manufacturers, contract packers, and consumer goods plants, supported by services such as installation, training, spare parts, and preventive maintenance.

Automatic facial tissue packing machine prices vary widely, from a few thousand dollars for basic models (around \$2,650 - \$5,500) for plastic film wrapping to over \$100,000 for fully integrated production lines, with mid-range machines typically falling between \$18,000 - \$80,000, depending heavily on automation, speed, features (like carton boxing, servo systems), and supplier, with major markets being China and India. The

gross profit margin of major companies in the industry is between 30% ? 50%. The Automatic Facial Tissue Packing Machines market is growing with continuous upgrades in tissue manufacturing capacity, brand competition, and rising demand for packaging flexibility. Tissue producers are expanding high-speed lines to reduce unit labor cost and ensure consistent pack quality across multiple formats and bundle sizes. Demand is strong for servo-driven machines with faster changeovers, better film control, and lower scrap rates, especially as SKU proliferation increases in retail channels. Hygiene and compliance considerations also push automation to minimize manual contact and support cleaner production environments. Sustainability is influencing packaging choices, driving the need for machines compatible with thinner films, recyclable mono-materials, and paper-based wraps. Integration with downstream cartoning, case packing, and palletizing is increasing as factories pursue end-to-end automation. Overall growth is supported by modernization of older lines, capacity expansion in emerging markets, and the push for higher OEE and lower packaging waste.

This report studies the global Automatic Facial Tissue Packing Machines production, demand, key manufacturers, and key regions.

This report is a detailed and comprehensive analysis of the world market for Automatic Facial Tissue Packing Machines and provides market size (US\$ million) and Year-over-Year (YoY) Growth, considering 2025 as the base year. This report explores demand trends and competition, as well as details the characteristics of Automatic Facial Tissue Packing Machines that contribute to its increasing demand across many markets.

### **Highlights and key features of the study**

Global Automatic Facial Tissue Packing Machines total production and demand, 2021-2032, (Units)

Global Automatic Facial Tissue Packing Machines total production value, 2021-2032, (USD Million)

Global Automatic Facial Tissue Packing Machines production by region & country, production, value, CAGR, 2021-2032, (USD Million) & (Units), (based on production site)

Global Automatic Facial Tissue Packing Machines consumption by region & country, CAGR, 2021-2032 & (Units)

U.S. VS China: Automatic Facial Tissue Packing Machines domestic production, consumption, key domestic manufacturers and share

Global Automatic Facial Tissue Packing Machines production by manufacturer, production, price, value and market share 2021-2026, (USD Million) & (Units)

Global Automatic Facial Tissue Packing Machines production by Type, production, value, CAGR, 2021-2032, (USD Million) & (Units)

Global Automatic Facial Tissue Packing Machines production by Application,

production, value, CAGR, 2021-2032, (USD Million) & (Units)

This report profiles key players in the global Automatic Facial Tissue Packing Machines market based on the following parameters - company overview, production, value, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Korber Tissues (Valmet), IMA Group, Paper Converting Machine Company, Baosuo Paper Machinery Manufacture, STAX Technologies, Infinity Machine & Engineering, Shanghai Soontrue Machinery Equipment, Fujian Xinyun Machinery, Wangda Group, Zhejiang Onepaper Smart Equipment, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Stakeholders would have ease in decision-making through various strategy matrices used in analyzing the World Automatic Facial Tissue Packing Machines market

**Detailed Segmentation:**

Each section contains quantitative market data including market by value (US\$ Millions), volume (production, consumption) & (Units) and average price (US\$/Unit) by manufacturer, by Type, and by Application. Data is given for the years 2021-2032 by year with 2025 as the base year, 2026 as the estimate year, and 2027-2032 as the forecast year.

Global Automatic Facial Tissue Packing Machines Market, By Region:

United States

China

Europe

Japan

South Korea

ASEAN

India

Rest of World

Global Automatic Facial Tissue Packing Machines Market, Segmentation by Type:

Up to 110 Packs/min

Up to 120 Packs/min

Up to 160 Packs/min

Up to 220 Packs/min

Others

Global Automatic Facial Tissue Packing Machines Market, Segmentation by Automation Level:

Fully-automatic

Semi-automatic

Global Automatic Facial Tissue Packing Machines Market, Segmentation by Technology:

Servo Control

PLC Control

Other

Global Automatic Facial Tissue Packing Machines Market, Segmentation by Application:

Regular Facial Tissue

Lotion Facial Tissue

**Companies Profiled:**

Korber Tissues (Valmet)

IMA Group

Paper Converting Machine Company

Baosuo Paper Machinery Manufacture

STAX Technologies

Infinity Machine & Engineering

Shanghai Soontrue Machinery Equipment

Fujian Xinyun Machinery

Wangda Group

Zhejiang Onepaper Smart Equipment

Imako Automatic Equipment

Mingyang Machinery

Mach Tissue

Quanzhou Sinowise Machinery

Henan Yuancui Machinery Equipment

Alx Machine

### **Key Questions Answered:**

1. How big is the global Automatic Facial Tissue Packing Machines market?
2. What is the demand of the global Automatic Facial Tissue Packing Machines market?
3. What is the year over year growth of the global Automatic Facial Tissue Packing Machines market?
4. What is the production and production value of the global Automatic Facial Tissue

Packing Machines market?

5. Who are the key producers in the global Automatic Facial Tissue Packing Machines market?

6. What are the growth factors driving the market demand?

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