

# Global Aftertreatment Control Modules Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

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## Abstracts

According to our (Global Info Research) latest study, the global Aftertreatment Control Modules market size was valued at US\$ 4100 million in 2025 and is forecast to a readjusted size of US\$ 6441 million by 2032 with a CAGR of 6.6% during review period.

In 2025, global Aftertreatment Control Module output reached about 47 million units versus 58 million units of capacity, with an average unit price USD 85 and gross margins near 28%. Aftertreatment Control Modules (ACMs) are electronic control units used in internal combustion engine vehicles?especially diesel trucks, off-highway machinery, and marine engines?to manage exhaust aftertreatment systems such as Diesel Particulate Filters (DPF), Selective Catalytic Reduction (SCR), Lean NOx Traps (LNT), and oxidation catalysts. These modules monitor sensors (NOx, temperature, pressure, ammonia slip, particulate load) and control actuators (DEF dosing, regeneration events, EGR interaction) to ensure emissions compliance, fuel efficiency, and system durability under regulatory standards such as Euro VI, EPA Tier 4, and China VI. The supply chain begins upstream with semiconductor components (microcontrollers, power management ICs, sensor interfaces), PCB fabrication, embedded software, and sensor manufacturers; midstream includes Tier-1 automotive electronics suppliers that design and integrate ACM hardware and software with engine control systems; and downstream consists of OEM truck, bus, construction equipment, agricultural machinery, and marine engine manufacturers that deploy ACMs as part of complete emissions aftertreatment architectures, alongside service networks providing calibration updates, diagnostics, and regulatory compliance support.

This report is a detailed and comprehensive analysis for global Aftertreatment Control Modules market. Both quantitative and qualitative analyses are presented by

manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

### **Key Features:**

Global Aftertreatment Control Modules market size and forecasts, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Aftertreatment Control Modules market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Aftertreatment Control Modules market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (K Units), and average selling prices (US\$/Unit), 2021-2032

Global Aftertreatment Control Modules market shares of main players, shipments in revenue (\$ Million), sales quantity (K Units), and ASP (US\$/Unit), 2021-2026

### **The Primary Objectives in This Report Are:**

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for Aftertreatment Control Modules

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global Aftertreatment Control Modules market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Bosch Mobility, Continental, BorgWarner, Denso, Aptiv, Marelli, Hitachi Astemo, Vitesco, HELLA, Cummins, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

## **Market Segmentation**

Aftertreatment Control Modules market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

### Market segment by Type

SCR Control Modules

DPF Control Modules

DOC Control Modules

### Market segment by Powertrain Type

Diesel ACMs

Gasoline ACMs

Hybrid Powertrain ACMs

### Market segment by Application

Passenger Vehicles

Commercial Vehicles

Construction Equipment

Agricultural Machinery

Others

Major players covered

Bosch Mobility

Continental

BorgWarner

Denso

Aptiv

Marelli

Hitachi Astemo

Vitesco

HELLA

Cummins

Daimler

Navistar

Caterpillar

Deutz

FPT Industrial

Weichai

Market segment by region, regional analysis covers

*Global Aftertreatment Control Modules Market 2026 by Manufacturers, Regions, Type and Application, Forecast to...*

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

**The content of the study subjects, includes a total of 15 chapters:**

Chapter 1, to describe Aftertreatment Control Modules product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Aftertreatment Control Modules, with price, sales quantity, revenue, and global market share of Aftertreatment Control Modules from 2021 to 2026.

Chapter 3, the Aftertreatment Control Modules competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the Aftertreatment Control Modules breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and Aftertreatment Control Modules market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of Aftertreatment Control Modules.

Chapter 14 and 15, to describe Aftertreatment Control Modules sales channel, distributors, customers, research findings and conclusion.

## Contents

### 1 MARKET OVERVIEW

1.1 Product Overview and Scope

1.2 Market Estimation Caveats and Base Year

1.3 Market Analysis by Type

1.3.1 Overview: Global Aftertreatment Control Modules Consumption Value by Type: 2021 Versus 2025 Versus 2032

1.3.2 SCR Control Modules

1.3.3 DPF Control Modules

1.3.4 DOC Control Modules

1.4 Market Analysis by Powertrain Type

1.4.1 Overview: Global Aftertreatment Control Modules Consumption Value by Powertrain Type: 2021 Versus 2025 Versus 2032

1.4.2 Diesel ACMs

1.4.3 Gasoline ACMs

1.4.4 Hybrid Powertrain ACMs

1.5 Market Analysis by Application

1.5.1 Overview: Global Aftertreatment Control Modules Consumption Value by Application: 2021 Versus 2025 Versus 2032

1.5.2 Passenger Vehicles

1.5.3 Commercial Vehicles

1.5.4 Construction Equipment

1.5.5 Agricultural Machinery

1.5.6 Others

1.6 Global Aftertreatment Control Modules Market Size & Forecast

1.6.1 Global Aftertreatment Control Modules Consumption Value (2021 & 2025 & 2032)

1.6.2 Global Aftertreatment Control Modules Sales Quantity (2021-2032)

1.6.3 Global Aftertreatment Control Modules Average Price (2021-2032)

### 2 MANUFACTURERS PROFILES

2.1 Bosch Mobility

2.1.1 Bosch Mobility Details

2.1.2 Bosch Mobility Major Business

2.1.3 Bosch Mobility Aftertreatment Control Modules Product and Services

2.1.4 Bosch Mobility Aftertreatment Control Modules Sales Quantity, Average Price,

## Revenue, Gross Margin and Market Share (2021-2026)

### 2.1.5 Bosch Mobility Recent Developments/Updates

## 2.2 Continental

### 2.2.1 Continental Details

### 2.2.2 Continental Major Business

### 2.2.3 Continental Aftertreatment Control Modules Product and Services

### 2.2.4 Continental Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

### 2.2.5 Continental Recent Developments/Updates

## 2.3 BorgWarner

### 2.3.1 BorgWarner Details

### 2.3.2 BorgWarner Major Business

### 2.3.3 BorgWarner Aftertreatment Control Modules Product and Services

### 2.3.4 BorgWarner Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

### 2.3.5 BorgWarner Recent Developments/Updates

## 2.4 Denso

### 2.4.1 Denso Details

### 2.4.2 Denso Major Business

### 2.4.3 Denso Aftertreatment Control Modules Product and Services

### 2.4.4 Denso Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

### 2.4.5 Denso Recent Developments/Updates

## 2.5 Aptiv

### 2.5.1 Aptiv Details

### 2.5.2 Aptiv Major Business

### 2.5.3 Aptiv Aftertreatment Control Modules Product and Services

### 2.5.4 Aptiv Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

### 2.5.5 Aptiv Recent Developments/Updates

## 2.6 Marelli

### 2.6.1 Marelli Details

### 2.6.2 Marelli Major Business

### 2.6.3 Marelli Aftertreatment Control Modules Product and Services

### 2.6.4 Marelli Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

### 2.6.5 Marelli Recent Developments/Updates

## 2.7 Hitachi Astemo

### 2.7.1 Hitachi Astemo Details

- 2.7.2 Hitachi Astemo Major Business
- 2.7.3 Hitachi Astemo Aftertreatment Control Modules Product and Services
- 2.7.4 Hitachi Astemo Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
- 2.7.5 Hitachi Astemo Recent Developments/Updates
- 2.8 Vitesco
  - 2.8.1 Vitesco Details
  - 2.8.2 Vitesco Major Business
  - 2.8.3 Vitesco Aftertreatment Control Modules Product and Services
  - 2.8.4 Vitesco Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.8.5 Vitesco Recent Developments/Updates
- 2.9 HELLA
  - 2.9.1 HELLA Details
  - 2.9.2 HELLA Major Business
  - 2.9.3 HELLA Aftertreatment Control Modules Product and Services
  - 2.9.4 HELLA Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.9.5 HELLA Recent Developments/Updates
- 2.10 Cummins
  - 2.10.1 Cummins Details
  - 2.10.2 Cummins Major Business
  - 2.10.3 Cummins Aftertreatment Control Modules Product and Services
  - 2.10.4 Cummins Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.10.5 Cummins Recent Developments/Updates
- 2.11 Daimler
  - 2.11.1 Daimler Details
  - 2.11.2 Daimler Major Business
  - 2.11.3 Daimler Aftertreatment Control Modules Product and Services
  - 2.11.4 Daimler Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.11.5 Daimler Recent Developments/Updates
- 2.12 Navistar
  - 2.12.1 Navistar Details
  - 2.12.2 Navistar Major Business
  - 2.12.3 Navistar Aftertreatment Control Modules Product and Services
  - 2.12.4 Navistar Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)

- 2.12.5 Navistar Recent Developments/Updates
- 2.13 Caterpillar
  - 2.13.1 Caterpillar Details
  - 2.13.2 Caterpillar Major Business
  - 2.13.3 Caterpillar Aftertreatment Control Modules Product and Services
  - 2.13.4 Caterpillar Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.13.5 Caterpillar Recent Developments/Updates
- 2.14 Deutz
  - 2.14.1 Deutz Details
  - 2.14.2 Deutz Major Business
  - 2.14.3 Deutz Aftertreatment Control Modules Product and Services
  - 2.14.4 Deutz Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.14.5 Deutz Recent Developments/Updates
- 2.15 FPT Industrial
  - 2.15.1 FPT Industrial Details
  - 2.15.2 FPT Industrial Major Business
  - 2.15.3 FPT Industrial Aftertreatment Control Modules Product and Services
  - 2.15.4 FPT Industrial Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.15.5 FPT Industrial Recent Developments/Updates
- 2.16 Weichai
  - 2.16.1 Weichai Details
  - 2.16.2 Weichai Major Business
  - 2.16.3 Weichai Aftertreatment Control Modules Product and Services
  - 2.16.4 Weichai Aftertreatment Control Modules Sales Quantity, Average Price, Revenue, Gross Margin and Market Share (2021-2026)
  - 2.16.5 Weichai Recent Developments/Updates

### **3 COMPETITIVE ENVIRONMENT: AFTERTREATMENT CONTROL MODULES BY MANUFACTURER**

- 3.1 Global Aftertreatment Control Modules Sales Quantity by Manufacturer (2021-2026)
- 3.2 Global Aftertreatment Control Modules Revenue by Manufacturer (2021-2026)
- 3.3 Global Aftertreatment Control Modules Average Price by Manufacturer (2021-2026)
- 3.4 Market Share Analysis (2025)
  - 3.4.1 Producer Shipments of Aftertreatment Control Modules by Manufacturer Revenue (\$MM) and Market Share (%): 2025

- 3.4.2 Top 3 Aftertreatment Control Modules Manufacturer Market Share in 2025
- 3.4.3 Top 6 Aftertreatment Control Modules Manufacturer Market Share in 2025
- 3.5 Aftertreatment Control Modules Market: Overall Company Footprint Analysis
  - 3.5.1 Aftertreatment Control Modules Market: Region Footprint
  - 3.5.2 Aftertreatment Control Modules Market: Company Product Type Footprint
  - 3.5.3 Aftertreatment Control Modules Market: Company Product Application Footprint
- 3.6 New Market Entrants and Barriers to Market Entry
- 3.7 Mergers, Acquisition, Agreements, and Collaborations

## **4 CONSUMPTION ANALYSIS BY REGION**

- 4.1 Global Aftertreatment Control Modules Market Size by Region
  - 4.1.1 Global Aftertreatment Control Modules Sales Quantity by Region (2021-2032)
  - 4.1.2 Global Aftertreatment Control Modules Consumption Value by Region (2021-2032)
  - 4.1.3 Global Aftertreatment Control Modules Average Price by Region (2021-2032)
- 4.2 North America Aftertreatment Control Modules Consumption Value (2021-2032)
- 4.3 Europe Aftertreatment Control Modules Consumption Value (2021-2032)
- 4.4 Asia-Pacific Aftertreatment Control Modules Consumption Value (2021-2032)
- 4.5 South America Aftertreatment Control Modules Consumption Value (2021-2032)
- 4.6 Middle East & Africa Aftertreatment Control Modules Consumption Value (2021-2032)

## **5 MARKET SEGMENT BY TYPE**

- 5.1 Global Aftertreatment Control Modules Sales Quantity by Type (2021-2032)
- 5.2 Global Aftertreatment Control Modules Consumption Value by Type (2021-2032)
- 5.3 Global Aftertreatment Control Modules Average Price by Type (2021-2032)

## **6 MARKET SEGMENT BY APPLICATION**

- 6.1 Global Aftertreatment Control Modules Sales Quantity by Application (2021-2032)
- 6.2 Global Aftertreatment Control Modules Consumption Value by Application (2021-2032)
- 6.3 Global Aftertreatment Control Modules Average Price by Application (2021-2032)

## **7 NORTH AMERICA**

- 7.1 North America Aftertreatment Control Modules Sales Quantity by Type (2021-2032)

7.2 North America Aftertreatment Control Modules Sales Quantity by Application (2021-2032)

7.3 North America Aftertreatment Control Modules Market Size by Country

7.3.1 North America Aftertreatment Control Modules Sales Quantity by Country (2021-2032)

7.3.2 North America Aftertreatment Control Modules Consumption Value by Country (2021-2032)

7.3.3 United States Market Size and Forecast (2021-2032)

7.3.4 Canada Market Size and Forecast (2021-2032)

7.3.5 Mexico Market Size and Forecast (2021-2032)

## **8 EUROPE**

8.1 Europe Aftertreatment Control Modules Sales Quantity by Type (2021-2032)

8.2 Europe Aftertreatment Control Modules Sales Quantity by Application (2021-2032)

8.3 Europe Aftertreatment Control Modules Market Size by Country

8.3.1 Europe Aftertreatment Control Modules Sales Quantity by Country (2021-2032)

8.3.2 Europe Aftertreatment Control Modules Consumption Value by Country (2021-2032)

8.3.3 Germany Market Size and Forecast (2021-2032)

8.3.4 France Market Size and Forecast (2021-2032)

8.3.5 United Kingdom Market Size and Forecast (2021-2032)

8.3.6 Russia Market Size and Forecast (2021-2032)

8.3.7 Italy Market Size and Forecast (2021-2032)

## **9 ASIA-PACIFIC**

9.1 Asia-Pacific Aftertreatment Control Modules Sales Quantity by Type (2021-2032)

9.2 Asia-Pacific Aftertreatment Control Modules Sales Quantity by Application (2021-2032)

9.3 Asia-Pacific Aftertreatment Control Modules Market Size by Region

9.3.1 Asia-Pacific Aftertreatment Control Modules Sales Quantity by Region (2021-2032)

9.3.2 Asia-Pacific Aftertreatment Control Modules Consumption Value by Region (2021-2032)

9.3.3 China Market Size and Forecast (2021-2032)

9.3.4 Japan Market Size and Forecast (2021-2032)

9.3.5 South Korea Market Size and Forecast (2021-2032)

9.3.6 India Market Size and Forecast (2021-2032)

9.3.7 Southeast Asia Market Size and Forecast (2021-2032)

9.3.8 Australia Market Size and Forecast (2021-2032)

## **10 SOUTH AMERICA**

10.1 South America Aftertreatment Control Modules Sales Quantity by Type (2021-2032)

10.2 South America Aftertreatment Control Modules Sales Quantity by Application (2021-2032)

10.3 South America Aftertreatment Control Modules Market Size by Country

10.3.1 South America Aftertreatment Control Modules Sales Quantity by Country (2021-2032)

10.3.2 South America Aftertreatment Control Modules Consumption Value by Country (2021-2032)

10.3.3 Brazil Market Size and Forecast (2021-2032)

10.3.4 Argentina Market Size and Forecast (2021-2032)

## **11 MIDDLE EAST & AFRICA**

11.1 Middle East & Africa Aftertreatment Control Modules Sales Quantity by Type (2021-2032)

11.2 Middle East & Africa Aftertreatment Control Modules Sales Quantity by Application (2021-2032)

11.3 Middle East & Africa Aftertreatment Control Modules Market Size by Country

11.3.1 Middle East & Africa Aftertreatment Control Modules Sales Quantity by Country (2021-2032)

11.3.2 Middle East & Africa Aftertreatment Control Modules Consumption Value by Country (2021-2032)

11.3.3 Turkey Market Size and Forecast (2021-2032)

11.3.4 Egypt Market Size and Forecast (2021-2032)

11.3.5 Saudi Arabia Market Size and Forecast (2021-2032)

11.3.6 South Africa Market Size and Forecast (2021-2032)

## **12 MARKET DYNAMICS**

12.1 Aftertreatment Control Modules Market Drivers

12.2 Aftertreatment Control Modules Market Restraints

12.3 Aftertreatment Control Modules Trends Analysis

12.4 Porters Five Forces Analysis

- 12.4.1 Threat of New Entrants
- 12.4.2 Bargaining Power of Suppliers
- 12.4.3 Bargaining Power of Buyers
- 12.4.4 Threat of Substitutes
- 12.4.5 Competitive Rivalry

## **13 RAW MATERIAL AND INDUSTRY CHAIN**

- 13.1 Raw Material of Aftertreatment Control Modules and Key Manufacturers
- 13.2 Manufacturing Costs Percentage of Aftertreatment Control Modules
- 13.3 Aftertreatment Control Modules Production Process
- 13.4 Industry Value Chain Analysis

## **14 SHIPMENTS BY DISTRIBUTION CHANNEL**

- 14.1 Sales Channel
  - 14.1.1 Direct to End-User
  - 14.1.2 Distributors
- 14.2 Aftertreatment Control Modules Typical Distributors
- 14.3 Aftertreatment Control Modules Typical Customers

## **15 RESEARCH FINDINGS AND CONCLUSION**

## **16 APPENDIX**

- 16.1 Methodology
- 16.2 Research Process and Data Source
- 16.3 Disclaimer

## List Of Tables

### LIST OF TABLES

Table 1. Global Aftertreatment Control Modules Consumption Value by Type, (USD Million), 2021 & 2025 & 2032

Table 2. Global Aftertreatment Control Modules Consumption Value by Powertrain Type, (USD Million), 2021 & 2025 & 2032

Table 3. Global Aftertreatment Control Modules Consumption Value by Application, (USD Million), 2021 & 2025 & 2032

Table 4. Bosch Mobility Basic Information, Manufacturing Base and Competitors

Table 5. Bosch Mobility Major Business

Table 6. Bosch Mobility Aftertreatment Control Modules Product and Services

Table 7. Bosch Mobility Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 8. Bosch Mobility Recent Developments/Updates

Table 9. Continental Basic Information, Manufacturing Base and Competitors

Table 10. Continental Major Business

Table 11. Continental Aftertreatment Control Modules Product and Services

Table 12. Continental Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 13. Continental Recent Developments/Updates

Table 14. BorgWarner Basic Information, Manufacturing Base and Competitors

Table 15. BorgWarner Major Business

Table 16. BorgWarner Aftertreatment Control Modules Product and Services

Table 17. BorgWarner Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 18. BorgWarner Recent Developments/Updates

Table 19. Denso Basic Information, Manufacturing Base and Competitors

Table 20. Denso Major Business

Table 21. Denso Aftertreatment Control Modules Product and Services

Table 22. Denso Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 23. Denso Recent Developments/Updates

Table 24. Aptiv Basic Information, Manufacturing Base and Competitors

Table 25. Aptiv Major Business

Table 26. Aptiv Aftertreatment Control Modules Product and Services

Table 27. Aptiv Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 28. Aptiv Recent Developments/Updates

Table 29. Marelli Basic Information, Manufacturing Base and Competitors

Table 30. Marelli Major Business

Table 31. Marelli Aftertreatment Control Modules Product and Services

Table 32. Marelli Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 33. Marelli Recent Developments/Updates

Table 34. Hitachi Astemo Basic Information, Manufacturing Base and Competitors

Table 35. Hitachi Astemo Major Business

Table 36. Hitachi Astemo Aftertreatment Control Modules Product and Services

Table 37. Hitachi Astemo Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 38. Hitachi Astemo Recent Developments/Updates

Table 39. Vitesco Basic Information, Manufacturing Base and Competitors

Table 40. Vitesco Major Business

Table 41. Vitesco Aftertreatment Control Modules Product and Services

Table 42. Vitesco Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 43. Vitesco Recent Developments/Updates

Table 44. HELLA Basic Information, Manufacturing Base and Competitors

Table 45. HELLA Major Business

Table 46. HELLA Aftertreatment Control Modules Product and Services

Table 47. HELLA Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 48. HELLA Recent Developments/Updates

Table 49. Cummins Basic Information, Manufacturing Base and Competitors

Table 50. Cummins Major Business

Table 51. Cummins Aftertreatment Control Modules Product and Services

Table 52. Cummins Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

Table 53. Cummins Recent Developments/Updates

Table 54. Daimler Basic Information, Manufacturing Base and Competitors

Table 55. Daimler Major Business

Table 56. Daimler Aftertreatment Control Modules Product and Services

Table 57. Daimler Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)

- Table 58. Daimler Recent Developments/Updates
- Table 59. Navistar Basic Information, Manufacturing Base and Competitors
- Table 60. Navistar Major Business
- Table 61. Navistar Aftertreatment Control Modules Product and Services
- Table 62. Navistar Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
- Table 63. Navistar Recent Developments/Updates
- Table 64. Caterpillar Basic Information, Manufacturing Base and Competitors
- Table 65. Caterpillar Major Business
- Table 66. Caterpillar Aftertreatment Control Modules Product and Services
- Table 67. Caterpillar Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
- Table 68. Caterpillar Recent Developments/Updates
- Table 69. Deutz Basic Information, Manufacturing Base and Competitors
- Table 70. Deutz Major Business
- Table 71. Deutz Aftertreatment Control Modules Product and Services
- Table 72. Deutz Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
- Table 73. Deutz Recent Developments/Updates
- Table 74. FPT Industrial Basic Information, Manufacturing Base and Competitors
- Table 75. FPT Industrial Major Business
- Table 76. FPT Industrial Aftertreatment Control Modules Product and Services
- Table 77. FPT Industrial Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
- Table 78. FPT Industrial Recent Developments/Updates
- Table 79. Weichai Basic Information, Manufacturing Base and Competitors
- Table 80. Weichai Major Business
- Table 81. Weichai Aftertreatment Control Modules Product and Services
- Table 82. Weichai Aftertreatment Control Modules Sales Quantity (K Units), Average Price (US\$/Unit), Revenue (USD Million), Gross Margin and Market Share (2021-2026)
- Table 83. Weichai Recent Developments/Updates
- Table 84. Global Aftertreatment Control Modules Sales Quantity by Manufacturer (2021-2026) & (K Units)
- Table 85. Global Aftertreatment Control Modules Revenue by Manufacturer (2021-2026) & (USD Million)
- Table 86. Global Aftertreatment Control Modules Average Price by Manufacturer (2021-2026) & (US\$/Unit)
- Table 87. Market Position of Manufacturers in Aftertreatment Control Modules, (Tier 1,

Tier 2, and Tier 3), Based on Revenue in 2025

Table 88. Head Office and Aftertreatment Control Modules Production Site of Key Manufacturer

Table 89. Aftertreatment Control Modules Market: Company Product Type Footprint

Table 90. Aftertreatment Control Modules Market: Company Product Application Footprint

Table 91. Aftertreatment Control Modules New Market Entrants and Barriers to Market Entry

Table 92. Aftertreatment Control Modules Mergers, Acquisition, Agreements, and Collaborations

Table 93. Global Aftertreatment Control Modules Consumption Value by Region (2021-2025-2032) & (USD Million) & CAGR

Table 94. Global Aftertreatment Control Modules Sales Quantity by Region (2021-2026) & (K Units)

Table 95. Global Aftertreatment Control Modules Sales Quantity by Region (2027-2032) & (K Units)

Table 96. Global Aftertreatment Control Modules Consumption Value by Region (2021-2026) & (USD Million)

Table 97. Global Aftertreatment Control Modules Consumption Value by Region (2027-2032) & (USD Million)

Table 98. Global Aftertreatment Control Modules Average Price by Region (2021-2026) & (US\$/Unit)

Table 99. Global Aftertreatment Control Modules Average Price by Region (2027-2032) & (US\$/Unit)

Table 100. Global Aftertreatment Control Modules Sales Quantity by Type (2021-2026) & (K Units)

Table 101. Global Aftertreatment Control Modules Sales Quantity by Type (2027-2032) & (K Units)

Table 102. Global Aftertreatment Control Modules Consumption Value by Type (2021-2026) & (USD Million)

Table 103. Global Aftertreatment Control Modules Consumption Value by Type (2027-2032) & (USD Million)

Table 104. Global Aftertreatment Control Modules Average Price by Type (2021-2026) & (US\$/Unit)

Table 105. Global Aftertreatment Control Modules Average Price by Type (2027-2032) & (US\$/Unit)

Table 106. Global Aftertreatment Control Modules Sales Quantity by Application (2021-2026) & (K Units)

Table 107. Global Aftertreatment Control Modules Sales Quantity by Application

(2027-2032) & (K Units)

Table 108. Global Aftertreatment Control Modules Consumption Value by Application (2021-2026) & (USD Million)

Table 109. Global Aftertreatment Control Modules Consumption Value by Application (2027-2032) & (USD Million)

Table 110. Global Aftertreatment Control Modules Average Price by Application (2021-2026) & (US\$/Unit)

Table 111. Global Aftertreatment Control Modules Average Price by Application (2027-2032) & (US\$/Unit)

Table 112. North America Aftertreatment Control Modules Sales Quantity by Type (2021-2026) & (K Units)

Table 113. North America Aftertreatment Control Modules Sales Quantity by Type (2027-2032) & (K Units)

Table 114. North America Aftertreatment Control Modules Sales Quantity by Application (2021-2026) & (K Units)

Table 115. North America Aftertreatment Control Modules Sales Quantity by Application (2027-2032) & (K Units)

Table 116. North America Aftertreatment Control Modules Sales Quantity by Country (2021-2026) & (K Units)

Table 117. North America Aftertreatment Control Modules Sales Quantity by Country (2027-2032) & (K Units)

Table 118. North America Aftertreatment Control Modules Consumption Value by Country (2021-2026) & (USD Million)

Table 119. North America Aftertreatment Control Modules Consumption Value by Country (2027-2032) & (USD Million)

Table 120. Europe Aftertreatment Control Modules Sales Quantity by Type (2021-2026) & (K Units)

Table 121. Europe Aftertreatment Control Modules Sales Quantity by Type (2027-2032) & (K Units)

Table 122. Europe Aftertreatment Control Modules Sales Quantity by Application (2021-2026) & (K Units)

Table 123. Europe Aftertreatment Control Modules Sales Quantity by Application (2027-2032) & (K Units)

Table 124. Europe Aftertreatment Control Modules Sales Quantity by Country (2021-2026) & (K Units)

Table 125. Europe Aftertreatment Control Modules Sales Quantity by Country (2027-2032) & (K Units)

Table 126. Europe Aftertreatment Control Modules Consumption Value by Country (2021-2026) & (USD Million)

Table 127. Europe Aftertreatment Control Modules Consumption Value by Country (2027-2032) & (USD Million)

Table 128. Asia-Pacific Aftertreatment Control Modules Sales Quantity by Type (2021-2026) & (K Units)

Table 129. Asia-Pacific Aftertreatment Control Modules Sales Quantity by Type (2027-2032) & (K Units)

Table 130. Asia-Pacific Aftertreatment Control Modules Sales Quantity by Application (2021-2026) & (K Units)

Table 131. Asia-Pacific Aftertreatment Control Modules Sales Quantity by Application (2027-2032) & (K Units)

Table 132. Asia-Pacific Aftertreatment Control Modules Sales Quantity by Region (2021-2026) & (K Units)

Table 133. Asia-Pacific Aftertreatment Control Modules Sales Quantity by Region (2027-2032) & (K Units)

Table 134. Asia-Pacific Aftertreatment Control Modules Consumption Value by Region (2021-2026) & (USD Million)

Table 135. Asia-Pacific Aftertreatment Control Modules Consumption Value by Region (2027-2032) & (USD Million)

Table 136. South America Aftertreatment Control Modules Sales Quantity by Type (2021-2026) & (K Units)

Table 137. South America Aftertreatment Control Modules Sales Quantity by Type (2027-2032) & (K Units)

Table 138. South America Aftertreatment Control Modules Sales Quantity by Application (2021-2026) & (K Units)

Table 139. South America Aftertreatment Control Modules Sales Quantity by Application (2027-2032) & (K Units)

Table 140. South America Aftertreatment Control Modules Sales Quantity by Country (2021-2026) & (K Units)

Table 141. South America Aftertreatment Control Modules Sales Quantity by Country (2027-2032) & (K Units)

Table 142. South America Aftertreatment Control Modules Consumption Value by Country (2021-2026) & (USD Million)

Table 143. South America Aftertreatment Control Modules Consumption Value by Country (2027-2032) & (USD Million)

Table 144. Middle East & Africa Aftertreatment Control Modules Sales Quantity by Type (2021-2026) & (K Units)

Table 145. Middle East & Africa Aftertreatment Control Modules Sales Quantity by Type (2027-2032) & (K Units)

Table 146. Middle East & Africa Aftertreatment Control Modules Sales Quantity by

Application (2021-2026) & (K Units)

Table 147. Middle East & Africa Aftertreatment Control Modules Sales Quantity by Application (2027-2032) & (K Units)

Table 148. Middle East & Africa Aftertreatment Control Modules Sales Quantity by Country (2021-2026) & (K Units)

Table 149. Middle East & Africa Aftertreatment Control Modules Sales Quantity by Country (2027-2032) & (K Units)

Table 150. Middle East & Africa Aftertreatment Control Modules Consumption Value by Country (2021-2026) & (USD Million)

Table 151. Middle East & Africa Aftertreatment Control Modules Consumption Value by Country (2027-2032) & (USD Million)

Table 152. Aftertreatment Control Modules Raw Material

Table 153. Key Manufacturers of Aftertreatment Control Modules Raw Materials

Table 154. Aftertreatment Control Modules Typical Distributors

Table 155. Aftertreatment Control Modules Typical Customers

## List Of Figures

### LIST OF FIGURES

Figure 1. Aftertreatment Control Modules Picture

Figure 2. Global Aftertreatment Control Modules Revenue by Type, (USD Million), 2021 & 2025 & 2032

Figure 3. Global Aftertreatment Control Modules Revenue Market Share by Type in 2025

Figure 4. SCR Control Modules Examples

Figure 5. DPF Control Modules Examples

Figure 6. DOC Control Modules Examples

Figure 7. Global Aftertreatment Control Modules Revenue by Powertrain Type, (USD Million), 2021 & 2025 & 2032

Figure 8. Global Aftertreatment Control Modules Revenue Market Share by Powertrain Type in 2025

Figure 9. Diesel ACMs Examples

Figure 10. Gasoline ACMs Examples

Figure 11. Hybrid Powertrain ACMs Examples

Figure 12. Global Aftertreatment Control Modules Consumption Value by Application, (USD Million), 2021 & 2025 & 2032

Figure 13. Global Aftertreatment Control Modules Revenue Market Share by Application in 2025

Figure 14. Passenger Vehicles Examples

Figure 15. Commercial Vehicles Examples

Figure 16. Construction Equipment Examples

Figure 17. Agricultural Machinery Examples

Figure 18. Others Examples

Figure 19. Global Aftertreatment Control Modules Consumption Value, (USD Million): 2021 & 2025 & 2032

Figure 20. Global Aftertreatment Control Modules Consumption Value and Forecast (2021-2032) & (USD Million)

Figure 21. Global Aftertreatment Control Modules Sales Quantity (2021-2032) & (K Units)

Figure 22. Global Aftertreatment Control Modules Price (2021-2032) & (US\$/Unit)

Figure 23. Global Aftertreatment Control Modules Sales Quantity Market Share by Manufacturer in 2025

Figure 24. Global Aftertreatment Control Modules Revenue Market Share by Manufacturer in 2025

Figure 25. Producer Shipments of Aftertreatment Control Modules by Manufacturer Sales (\$MM) and Market Share (%): 2025

Figure 26. Top 3 Aftertreatment Control Modules Manufacturer (Revenue) Market Share in 2025

Figure 27. Top 6 Aftertreatment Control Modules Manufacturer (Revenue) Market Share in 2025

Figure 28. Global Aftertreatment Control Modules Sales Quantity Market Share by Region (2021-2032)

Figure 29. Global Aftertreatment Control Modules Consumption Value Market Share by Region (2021-2032)

Figure 30. North America Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 31. Europe Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 32. Asia-Pacific Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 33. South America Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 34. Middle East & Africa Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 35. Global Aftertreatment Control Modules Sales Quantity Market Share by Type (2021-2032)

Figure 36. Global Aftertreatment Control Modules Consumption Value Market Share by Type (2021-2032)

Figure 37. Global Aftertreatment Control Modules Average Price by Type (2021-2032) & (US\$/Unit)

Figure 38. Global Aftertreatment Control Modules Sales Quantity Market Share by Application (2021-2032)

Figure 39. Global Aftertreatment Control Modules Revenue Market Share by Application (2021-2032)

Figure 40. Global Aftertreatment Control Modules Average Price by Application (2021-2032) & (US\$/Unit)

Figure 41. North America Aftertreatment Control Modules Sales Quantity Market Share by Type (2021-2032)

Figure 42. North America Aftertreatment Control Modules Sales Quantity Market Share by Application (2021-2032)

Figure 43. North America Aftertreatment Control Modules Sales Quantity Market Share by Country (2021-2032)

Figure 44. North America Aftertreatment Control Modules Consumption Value Market

Share by Country (2021-2032)

Figure 45. United States Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 46. Canada Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 47. Mexico Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 48. Europe Aftertreatment Control Modules Sales Quantity Market Share by Type (2021-2032)

Figure 49. Europe Aftertreatment Control Modules Sales Quantity Market Share by Application (2021-2032)

Figure 50. Europe Aftertreatment Control Modules Sales Quantity Market Share by Country (2021-2032)

Figure 51. Europe Aftertreatment Control Modules Consumption Value Market Share by Country (2021-2032)

Figure 52. Germany Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 53. France Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 54. United Kingdom Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 55. Russia Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 56. Italy Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 57. Asia-Pacific Aftertreatment Control Modules Sales Quantity Market Share by Type (2021-2032)

Figure 58. Asia-Pacific Aftertreatment Control Modules Sales Quantity Market Share by Application (2021-2032)

Figure 59. Asia-Pacific Aftertreatment Control Modules Sales Quantity Market Share by Region (2021-2032)

Figure 60. Asia-Pacific Aftertreatment Control Modules Consumption Value Market Share by Region (2021-2032)

Figure 61. China Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 62. Japan Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 63. South Korea Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 64. India Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 65. Southeast Asia Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 66. Australia Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 67. South America Aftertreatment Control Modules Sales Quantity Market Share by Type (2021-2032)

Figure 68. South America Aftertreatment Control Modules Sales Quantity Market Share by Application (2021-2032)

Figure 69. South America Aftertreatment Control Modules Sales Quantity Market Share by Country (2021-2032)

Figure 70. South America Aftertreatment Control Modules Consumption Value Market Share by Country (2021-2032)

Figure 71. Brazil Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 72. Argentina Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 73. Middle East & Africa Aftertreatment Control Modules Sales Quantity Market Share by Type (2021-2032)

Figure 74. Middle East & Africa Aftertreatment Control Modules Sales Quantity Market Share by Application (2021-2032)

Figure 75. Middle East & Africa Aftertreatment Control Modules Sales Quantity Market Share by Country (2021-2032)

Figure 76. Middle East & Africa Aftertreatment Control Modules Consumption Value Market Share by Country (2021-2032)

Figure 77. Turkey Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 78. Egypt Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 79. Saudi Arabia Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 80. South Africa Aftertreatment Control Modules Consumption Value (2021-2032) & (USD Million)

Figure 81. Aftertreatment Control Modules Market Drivers

Figure 82. Aftertreatment Control Modules Market Restraints

Figure 83. Aftertreatment Control Modules Market Trends

Figure 84. Porters Five Forces Analysis

Figure 85. Manufacturing Cost Structure Analysis of Aftertreatment Control Modules in

2025

Figure 86. Manufacturing Process Analysis of Aftertreatment Control Modules

Figure 87. Aftertreatment Control Modules Industrial Chain

Figure 88. Sales Channel: Direct to End-User vs Distributors

Figure 89. Direct Channel Pros & Cons

Figure 90. Indirect Channel Pros & Cons

Figure 91. Methodology

Figure 92. Research Process and Data Source

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