

Global Ductile Cast Iron Rolls Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

<https://marketpublishers.com/r/DABCCBBD4EC1EN.html>

Date: January 2026

Pages: 104

Price: US\$ 3,480.00 (Single User License)

ID: DABCCBBD4EC1EN

Abstracts

According to our (Global Info Research) latest study, the global Ductile Cast Iron Rolls market size was valued at US\$ 507 million in 2025 and is forecast to a readjusted size of US\$ 748 million by 2032 with a CAGR of 5.5% during review period.

Ductile Cast Iron Rolls are high-performance rolls characterized by spheroidal graphite microstructure, combining excellent impact resistance, toughness, and wear resistance, and are widely used in rolling processes of hot-rolled strips, sections, wire rods, and high-end cold-rolled products. The upstream raw materials mainly include high-carbon ductile cast iron, pig iron, alloying elements (such as magnesium, manganese, silicon), and scrap steel, ensuring long-term stable operation under high temperature, high load, and impact conditions. The main downstream customers are large steel manufacturers and rolling mill equipment producers, particularly those operating hot-rolling, cold-rolling, and high-end strip production lines. In 2025, the global production capacity of ductile cast iron rolls is approximately 285,000 tons, with a sales volume of about 261,000 tons, an average price of USD 1,890 per ton, and an average gross margin of 18%–30%. The market is influenced by raw material price fluctuations and energy costs, but growing demand for high-end steel products drives steady overall market growth.

This report is a detailed and comprehensive analysis for global Ductile Cast Iron Rolls market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global Ductile Cast Iron Rolls market size and forecasts, in consumption value (\$ Million), sales quantity (Kilotons), and average selling prices (US\$/Ton), 2021-2032

Global Ductile Cast Iron Rolls market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (Kilotons), and average selling prices (US\$/Ton), 2021-2032

Global Ductile Cast Iron Rolls market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (Kilotons), and average selling prices (US\$/Ton), 2021-2032

Global Ductile Cast Iron Rolls market shares of main players, shipments in revenue (\$ Million), sales quantity (Kilotons), and ASP (US\$/Ton), 2021-2026

The Primary Objectives in This Report Are:

To determine the size of the total market opportunity of global and key countries

To assess the growth potential for Ductile Cast Iron Rolls

To forecast future growth in each product and end-use market

To assess competitive factors affecting the marketplace

This report profiles key players in the global Ductile Cast Iron Rolls market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Proterial Metals, Sumitomo Heavy Industries, Sinosteel Xingtai Machinery & Mill Roll, Jiangsu Gongchang Roll, Jiangsu Kaida Heavy Industry, Delong Roll, Ansteel Roll, Baosteel Roll, Lianqiang Roll, Huzhou Zhonghang Roll, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

Ductile Cast Iron Rolls market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts

for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Type

Acicular Bainite

Pearlitic Matrix

Other

Market segment by Rolling Process

Roughing Rolls

Finishing Rolls

Market segment by Roll Size

Small Rolls

Medium Rolls

Large Rolls

Market segment by Application

Steel Rolling

Non-Ferrous Metal Rolling

Other

Major players covered

Proterial Metals

Sumitomo Heavy Industries

Sinosteel Xingtai Machinery & Mill Roll

Jiangsu Gongchang Roll

Jiangsu Kaida Heavy Industry

Delong Roll

Ansteel Roll

Baosteel Roll

Lianqiang Roll

Huzhou Zhonghang Roll

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe Ductile Cast Iron Rolls product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Ductile Cast Iron Rolls, with price, sales quantity, revenue, and global market share of Ductile Cast Iron Rolls from 2021 to 2026.

Chapter 3, the Ductile Cast Iron Rolls competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape

contrast.

Chapter 4, the Ductile Cast Iron Rolls breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and Ductile Cast Iron Rolls market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of Ductile Cast Iron Rolls.

Chapter 14 and 15, to describe Ductile Cast Iron Rolls sales channel, distributors, customers, research findings and conclusion.

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