

Global Chilled Cast Iron Rolls Market 2026 by Manufacturers, Regions, Type and Application, Forecast to 2032

<https://marketpublishers.com/r/C57881BB6A67EN.html>

Date: January 2026

Pages: 121

Price: US\$ 3,480.00 (Single User License)

ID: C57881BB6A67EN

Abstracts

According to our (Global Info Research) latest study, the global Chilled Cast Iron Rolls market size was valued at US\$ 298 million in 2025 and is forecast to a readjusted size of US\$ 420 million by 2032 with a CAGR of 4.8% during review period.

Chilled Cast Iron Rolls are rolls with a white cast iron surface layer, characterized by high hardness and excellent wear resistance, primarily used in roughing and initial rolling stages to enhance rolling efficiency and product surface quality. The upstream raw materials include high-chromium pig iron, alloy steel ingots, scrap steel, and iron alloy additives, ensuring long-term stable operation under high-temperature, high-pressure, and high-impact conditions. The main downstream customers are large steel manufacturers and rolling mill equipment producers. In 2025, the global production capacity is approximately 220,000 tons, sales volume around 198,000 tons, with an average price of about USD 1,464 per ton and a gross margin of 20%–30%. The market is influenced by raw material price fluctuations and energy costs, but overall demand remains steadily growing.

This report is a detailed and comprehensive analysis for global Chilled Cast Iron Rolls market. Both quantitative and qualitative analyses are presented by manufacturers, by region & country, by Type and by Application. As the market is constantly changing, this report explores the competition, supply and demand trends, as well as key factors that contribute to its changing demands across many markets. Company profiles and product examples of selected competitors, along with market share estimates of some of the selected leaders for the year 2025, are provided.

Key Features:

Global Chilled Cast Iron Rolls market size and forecasts, in consumption value (\$ Million), sales quantity (Kilotons), and average selling prices (US\$/Ton), 2021-2032

Global Chilled Cast Iron Rolls market size and forecasts by region and country, in consumption value (\$ Million), sales quantity (Kilotons), and average selling prices (US\$/Ton), 2021-2032

Global Chilled Cast Iron Rolls market size and forecasts, by Type and by Application, in consumption value (\$ Million), sales quantity (Kilotons), and average selling prices (US\$/Ton), 2021-2032

Global Chilled Cast Iron Rolls market shares of main players, shipments in revenue (\$ Million), sales quantity (Kilotons), and ASP (US\$/Ton), 2021-2026

The Primary Objectives in This Report Are:

- To determine the size of the total market opportunity of global and key countries
- To assess the growth potential for Chilled Cast Iron Rolls
- To forecast future growth in each product and end-use market
- To assess competitive factors affecting the marketplace

This report profiles key players in the global Chilled Cast Iron Rolls market based on the following parameters - company overview, sales quantity, revenue, price, gross margin, product portfolio, geographical presence, and key developments. Key companies covered as a part of this study include Balaguer Rolls, Deem Rolls, Scherer, Kennametal, Silverthorne Engineering, Marmacor, Sinosteel Xingtai Machinery & Mill Roll, Jiangsu Gongchang Roll, Jiangsu Kaida Heavy Industry, DeLong Roll, etc.

This report also provides key insights about market drivers, restraints, opportunities, new product launches or approvals.

Market Segmentation

Chilled Cast Iron Rolls market is split by Type and by Application. For the period 2021-2032, the growth among segments provides accurate calculations and forecasts for consumption value by Type, and by Application in terms of volume and value. This analysis can help you expand your business by targeting qualified niche markets.

Market segment by Type

Standard Chilled Cast Iron

High Chromium Chilled Cast Iron

Alloyed Chilled Cast Iron

Market segment by Hardness Grade

Standard

High-Hardness

Market segment by Rolling Process

Roughing Rolls

Finishing Rolls

Market segment by Application

Steel Rolling

Non-Ferrous Metal Rolling

Other

Major players covered

Balaguer Rolls

Deem Rolls

Scherer

Kennametal

Silverthorne Engineering

Marmacor

Sinosteel Xingtai Machinery & Mill Roll

Jiangsu Gongchang Roll

Jiangsu Kaida Heavy Industry

Delong Roll

Ansteel Roll

Baosteel Roll

Lianqiang Roll

Huzhou Zhonghang Roll

Market segment by region, regional analysis covers

North America (United States, Canada, and Mexico)

Europe (Germany, France, United Kingdom, Russia, Italy, and Rest of Europe)

Asia-Pacific (China, Japan, Korea, India, Southeast Asia, and Australia)

South America (Brazil, Argentina, Colombia, and Rest of South America)

Middle East & Africa (Saudi Arabia, UAE, Egypt, South Africa, and Rest of Middle East & Africa)

The content of the study subjects, includes a total of 15 chapters:

Chapter 1, to describe Chilled Cast Iron Rolls product scope, market overview, market estimation caveats and base year.

Chapter 2, to profile the top manufacturers of Chilled Cast Iron Rolls, with price, sales quantity, revenue, and global market share of Chilled Cast Iron Rolls from 2021 to 2026.

Chapter 3, the Chilled Cast Iron Rolls competitive situation, sales quantity, revenue, and global market share of top manufacturers are analyzed emphatically by landscape contrast.

Chapter 4, the Chilled Cast Iron Rolls breakdown data are shown at the regional level, to show the sales quantity, consumption value, and growth by regions, from 2021 to 2032.

Chapter 5 and 6, to segment the sales by Type and by Application, with sales market share and growth rate by Type, by Application, from 2021 to 2032.

Chapter 7, 8, 9, 10 and 11, to break the sales data at the country level, with sales quantity, consumption value, and market share for key countries in the world, from 2021 to 2026. and Chilled Cast Iron Rolls market forecast, by regions, by Type, and by Application, with sales and revenue, from 2027 to 2032.

Chapter 12, market dynamics, drivers, restraints, trends, and Porters Five Forces analysis.

Chapter 13, the key raw materials and key suppliers, and industry chain of Chilled Cast Iron Rolls.

Chapter 14 and 15, to describe Chilled Cast Iron Rolls sales channel, distributors, customers, research findings and conclusion.

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