

# Global EDM Wire (Consumable) Competitive Landscape Professional Research Report 2025

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## Abstracts

### Market Overview

According to DIResearch's in-depth investigation and research, the global EDM Wire (Consumable) market size will reach 1,349.04 Million USD in 2025 and is projected to reach 2,243.96 Million USD by 2032, with a CAGR of 7.54% (2025-2032). Notably, the China EDM Wire (Consumable) market has changed rapidly in the past few years. By 2025, China's market size is expected to be Million USD, representing approximately % of the global market share.

### Research Summary

EDM wire, often referred to as consumable wire, is a critical component in the Wire EDM (Electrical Discharge Machining) process, used for precision cutting of conductive materials like metal. It is typically made of brass, copper, or a similar electrically conductive material and serves as the electrode that guides the controlled electrical discharges during the machining process. As the wire is slowly fed through the workpiece while maintaining a small gap, electrical sparks create localized melting and vaporization, eroding the material with high precision. EDM wire is consumed during the process, gradually spooling off a supply reel as it wears down. The choice of wire type, diameter, and material is crucial in achieving the desired cutting performance and finish, making EDM wire an essential and consumable component in precision manufacturing applications where intricate shapes and tight tolerances are required.

The major global manufacturers of EDM Wire (Consumable) include Powerway Group, Oki Electric Cable, OPECMAC Inc., THERMOCOMPACT, Hitachi Metals, Sumitomo (SEI) Steel Wire Corp., J.G. Dahmen & Co KG, Tamra Dhatu, Yuang Hsian Metal

Industrial, Senor Metals, Heinrich Stamm GmbH, Ningbo De-Shin Industrial Co., Ltd, Novotec, etc. The global players competition landscape in this report is divided into three tiers. The first tier comprises global leading enterprises that command a substantial market share, hold a dominant industry position, possess strong competitiveness and influence, and generate significant revenue. The second tier includes companies with a notable market presence and reputation; these firms actively follow industry leaders in product, service, or technological innovation and maintain a moderate revenue scale. The third tier consists of smaller companies with limited market share and lower brand recognition, primarily focused on local markets and generating comparatively lower revenue.

This report studies the market size, price trends and future development prospects of EDM Wire (Consumable). Focus on analysing the market share, product portfolio, prices, sales, revenue and gross profit margin of global major manufacturers, as well as the market status and trends of different product types and applications in the global EDM Wire (Consumable) market. The report data covers historical data from 2020 to 2024, based year in 2025 and forecast data from 2026 to 2032.

The regions and countries in the report include North America, Europe, China, APAC (excl. China), Latin America and Middle East and Africa, covering the EDM Wire (Consumable) market conditions and future development trends of key regions and countries, combined with industry-related policies and the latest technological developments, analyze the development characteristics of EDM Wire (Consumable) industries in various regions and countries, help companies understand the development characteristics of each region, help companies formulate business strategies, and achieve the ultimate goal of the company's global development strategy.

The data sources of this report mainly include the National Bureau of Statistics, customs databases, industry associations, corporate financial reports, third-party databases, etc. Among them, macroeconomic data mainly comes from the National Bureau of Statistics, International Economic Research Organization; industry statistical data mainly come from industry associations; company data mainly comes from interviews, public information collection, third-party reliable databases, and price data mainly comes from various markets monitoring database.

Global Key Manufacturers of EDM Wire (Consumable) Include:

Powerway Group

Oki Electric Cable

OPECMADE Inc.

THERMOCOMPACT

Hitachi Metals

Sumitomo (SEI) Steel Wire Corp.

J.G. Dahmen & Co KG

Tamra Dhatu

Yuang Hsian Metal Industrial

Senor Metals

Heinrich Stamm GmbH

Ningbo De-Shin Industrial Co., Ltd

Novotec

EDM Wire (Consumable) Product Segment Include:

No Coated Wire

Coated Wire

Hybrid Wire

EDM Wire (Consumable) Product Application Include:

High Precision Mold

CNC Tool

High-precision Medical Equipment

High Precision Reducer

Others

## **Chapter Scope**

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